

# **V.C. Summer Nuclear Station ITAAC Commissioner Briefing AD Torres**



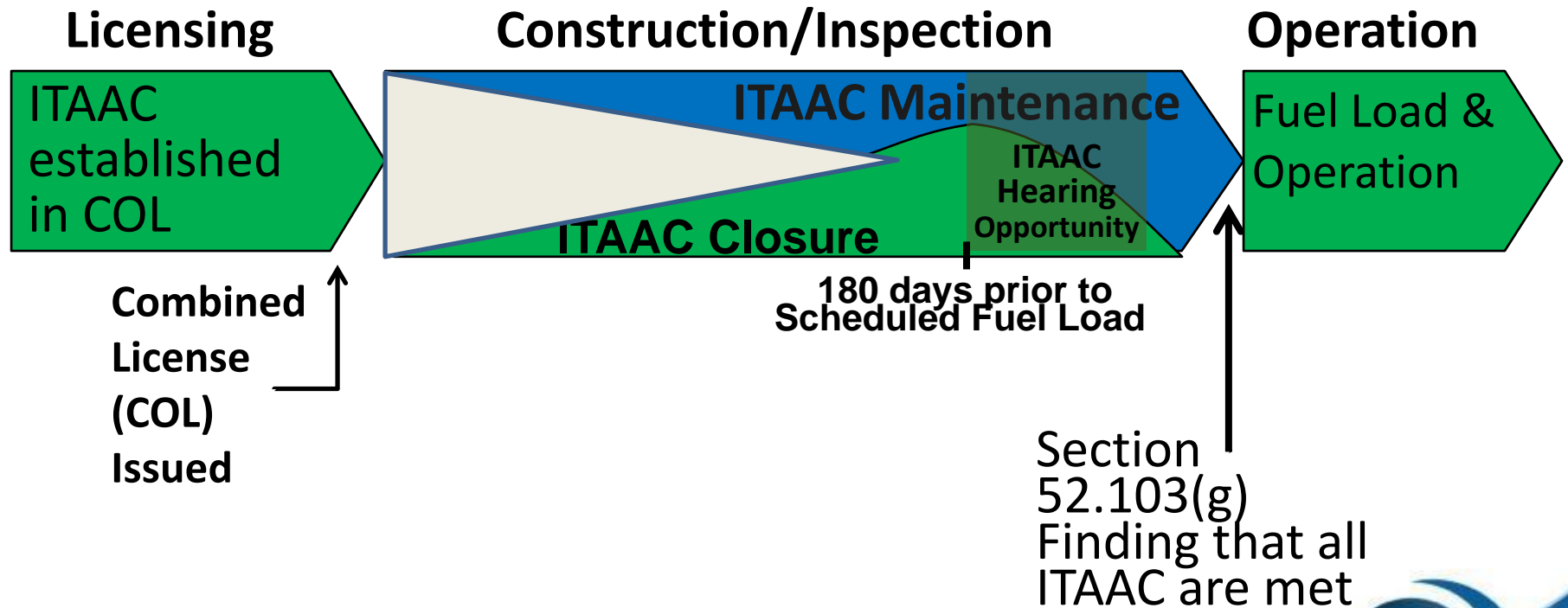
# Requirements for ITAAC Performance

- 10 CFR Part 52 – ITAAC provide reasonable assurance that the facility “has been constructed and will be operated in conformance with the License.”
- ITAAC originate from the COL, including those from the referenced DCD, and ESP (if applicable)
  - There are approximately 900 ITAAC per unit for V.C. Summer 2&3

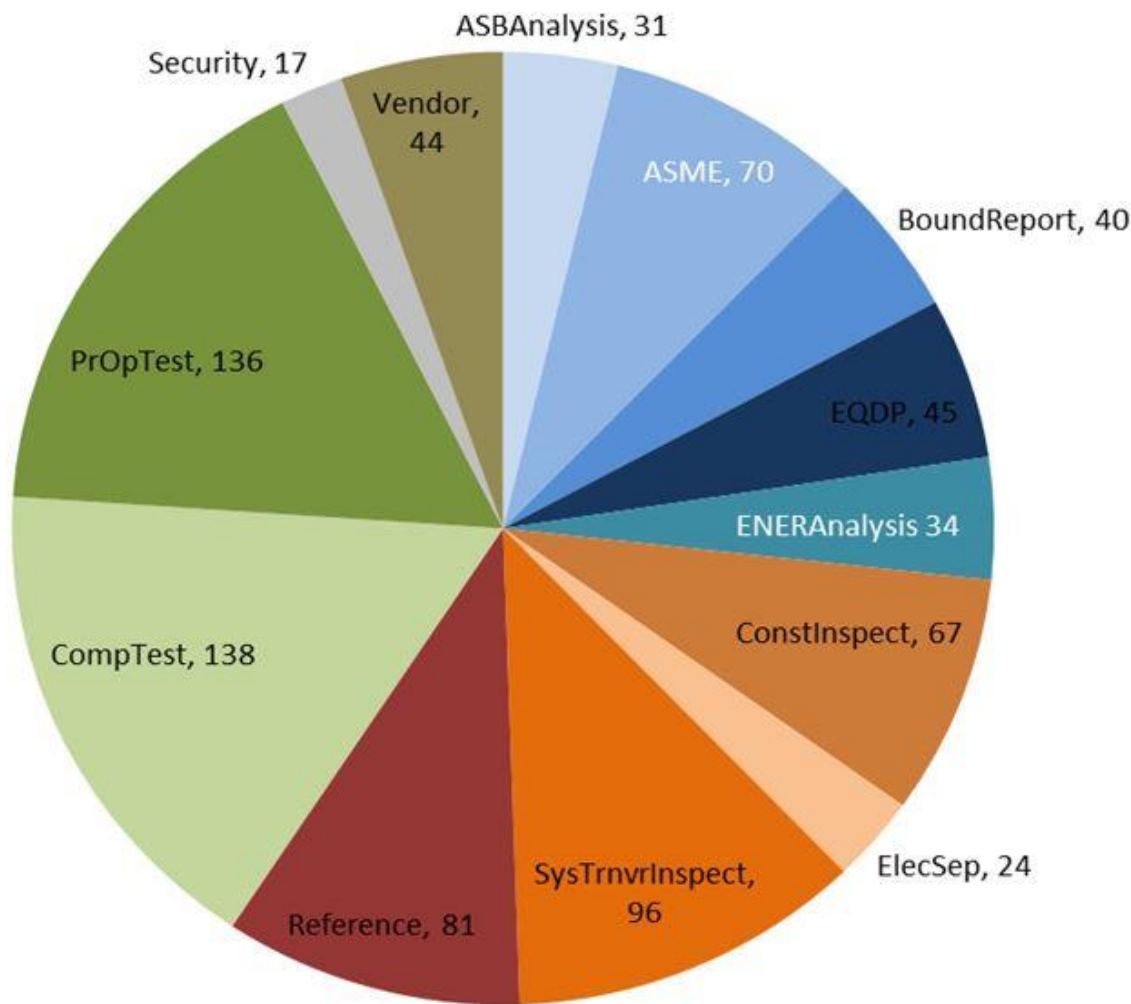
# Requirements for ITAAC Performance

- The technical work for ITAAC completion is performed in accordance with normal work processes, requirements, and guidance:
  - 10 CFR 50 Appendix B
  - NRC Regulatory Guides
  - ASME Code Section III
  - ANSI, IEEE, AWS, ACI and other Industry Standards
  - Licensee Programs and Procedures

# ITAAC Completion Process



# Types of Standard Plant ITAAC



Engineering	220
As-Built Analysis	31
ASME	70
EQ Reconciliation	40
Engineering Analysis	34
Equipment Qual.	45

Construction	187
Construction Inspection	67
Electrical Separation	24
System Turnover Inspection	96

Initial Test Program	274
Preoperational Testing	136
Component Testing	138

Licensing	81
Reference	81

Multiple	44
Vendor	44

Security	17
Security	17

\*Classified by the group producing the final documentation utilized to close the ITAAC

# Milestones with ITAAC

- Placement of Ring 1 on Unit 2
  - ITAAC 2.2.01.01 - Functional Arrangement CNS
  - ITAAC 2.2.01.02a - ASME III Components
  - ITAAC 2.2.01.03a - Pressure Boundary Weld NDE ASME III
  - ITAAC 2.2.01.05.i - Seismic Cat 1 Equipment on Nuclear Island
- Placement of CA-20 on NI-2
  - ITAAC 3.3.00.01 - Physical Arrangement of Structures
  - ITAAC 2.3.07.07b.i - Spent Fuel Pool Volume
  - ITAAC 2.3.07.07b.ii - Cask Washdown Pit Volume
  - ITAAC 3.3.00.02a.ii.d - As-Built Concrete Wall Thicknesses

# Milestones with ITAAC

- Placement of the Unit 3 CVBH
  - ITAAC 2.2.01.01 - Functional Arrangement CNS
  - ITAAC 2.2.01.02a - ASME III Components
  - ITAAC 2.2.01.05.i - Seismic Cat 1 Equipment on Nuclear Island
  - ITAAC 3.3.00.02a.ii.b - As-Built Concrete Thickness of Shield Building
- Exterior wall placements begin in Unit 3
  - ITAAC 3.3.00.02a.ii.c - As-Built Concrete Wall Thicknesses (Non-Rad)
  - ITAAC 3.3.00.02a.ii.d - As-Built Concrete Wall Thicknesses (Rad)
  - ITAAC 3.3.00.03c - Shield Wall and Floor Thickness (Non-Rad)
  - ITAAC 3.3.00.03d - Shield Wall and Floor Thickness (Rad)
- Turbine Building Foundation Start Unit 3
  - ITAAC 3.3.00.01 - Physical Arrangement of Structures

# Lessons Learned

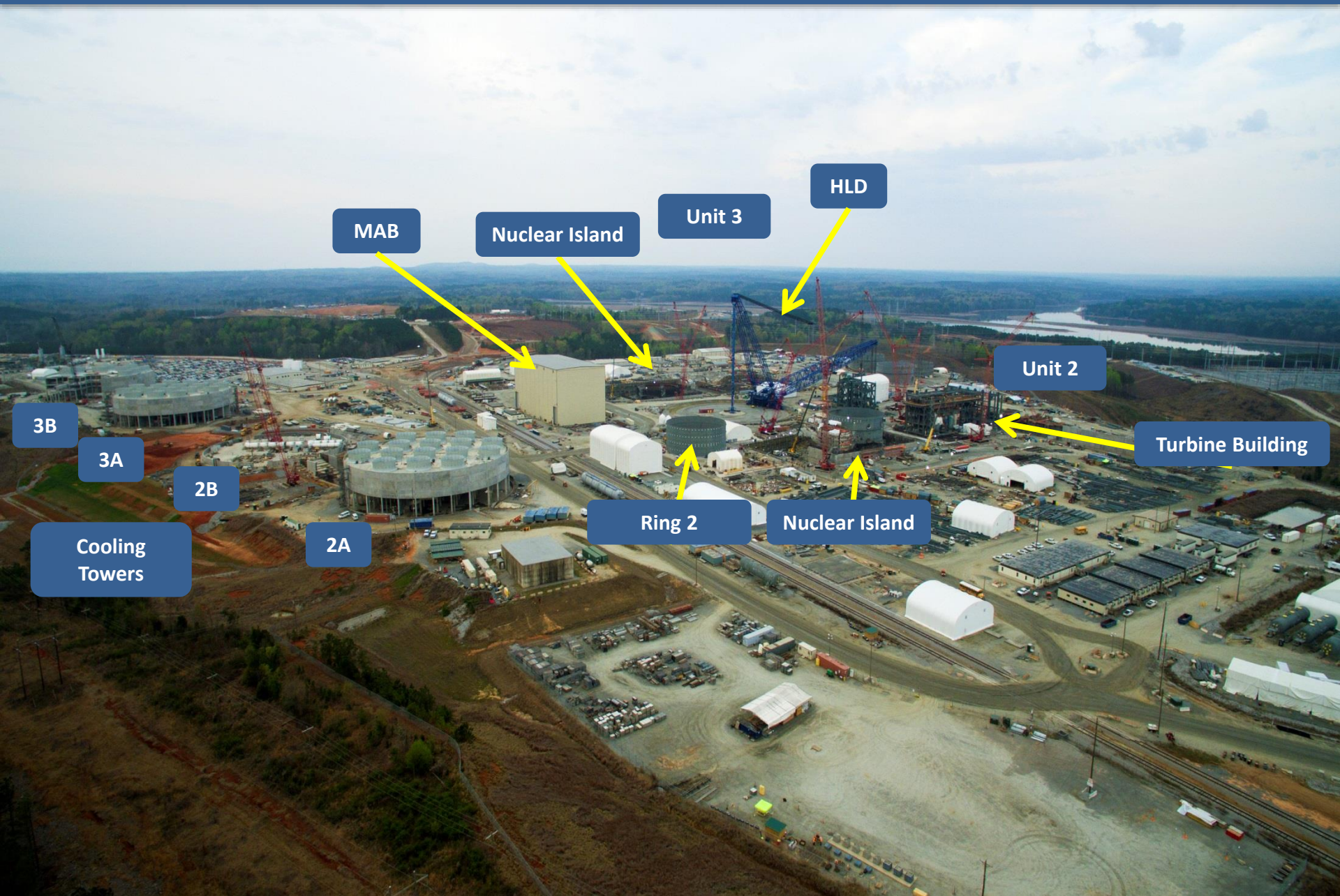
- *Clarification of ITAAC requirements to Vendors*
- *Importance of common understanding of documentation requirements*
- *Validation in Vendor shops*
- *Completeness of critical information*
- *Closure package preparation*
- *Periodic assessment on process*



# Lessons Learned

- *NEI 08-01, Rev. 5, Industry Guideline for the ITAAC Closure Process Under 10 CFR Part 52, endorsed by NRC Regulatory Guide 1.215*
- *ITAAC Integrated Project Teams*
- *Monthly and quarterly NRC inspection planning meetings*
- *Alignment with Vogtle*

# NND Site Aerial View (From Plant Southeast)







# CA20 Transport



## Module CA01 (Unit # 2)





Placement of the Containment  
Vessel Bottom Head



Placement of Module CA-20



Placement of Containment Vessel  
Ring 1



# Unit 2 Nuclear Island



# Unit 2 Nuclear Island – Layer 2 Concrete in Containment





# Unit 2 CA05 Set



# Steam Generator Lift





# Mangiarotti Manufacturing



Unit 3 Pressurizer Prep for Ship

# Questions