

Mr. C. Randy Hutchinson
 Vice President, Operations ANO
 Entergy Operations, Inc.
 1448 S. R. 333
 Russellville, AR 72801

November 25, 1996

SUBJECT: INSERVICE INSPECTION PROGRAM - REQUEST FOR ALTERNATE EXAMINATION FOR ARKANSAS NUCLEAR ONE, UNIT 1 (ANO-1) STEAM GENERATOR NOZZLE (TAC NO. M95708)

Dear Mr. Hutchinsor.

By letter dated June 12, 1996, Energy Operations, Inc. (EOI) proposed an alternative examination for ANO-1 steam generators. Specifically, EOI proposed to examine all of the Code category B-D nozzles on one of the steam generators rather than both steam generators.

The NRC staff evaluated the Request for Relief No. 96-001 to use a sampling philosophy and perform volumetric examination on the Class 1 nozzles and inner radius (IR) sections of only one steam generator in lieu of the Code requirement of volumetric examination of all Class 1 steam generator nozzles and nozzle IR sections. The staff concluded that: 1) pursuant to 10 CFR 50.55a(a)(3)(i), the proposed alternative does not provide an acceptable level of quality and safety; 2) pursuant to 10 CFR 50.55a(a)(3)(ii), the licensee has not provided a basis for undue hardship, based on the limited number and safety significance of the nozzles; and 3) pursuant to 10 CFR 50.55a(g)(6)(i), the licensee has not provided basis for impracticality. Therefore, the licensee's Request for Relief No. 96-001 is denied. Enclosure contains the staff's evaluation and conclusions. Attachment 1 is the Idaho National Engineering Laboratory Technical Letter Report.

Sincerely,

ORIGINAL SIGNED BY:
 William D. Beckner, Director
 Project Directorate IV-1
 Division of Reactor Projects III/IV
 Office of Nuclear Reactor Regulation

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Docket No. 50-313

Enclosure: Safety Evaluation

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UNITED STATES
NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001

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Mr. C. Randy Hutchinson
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Arkansas Nuclear One, Unit 1

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