

April 23, 1985

Mr. J. M. Taylor, Director Office on Inspection and Enforcement U.S. Nuclear Regulatory Commission Washington D. C. 20555

Subject: 10CFR 21 Report

Inspection Procedure Revision

Reference: H. H. Leusink Letter dated April 15, 1985

Dear Mr. Taylor:

Please find enclosed Revision 1 to the inspection procedure prepared for the purpose of investigating the emergency diesel generators, which was included with my April 15, 1985 letter.

A copy of this revision will be forwarded to each site's Quality Assurance Department as indicated below.

Sincerely,

H. H. Leusink

Vice President, Engineering

HHL:sd Attachment

cc: Project Manager
Nuclear Quality Assurance
Washington Public Power System
P.O. Box 968
Richland, Washington 99352

Quality Engineering Manager Public Service of Indiana Marble Hill Nuclear Division P.O. Box 190 New Washington, Indiana 47162

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Quality Assurance Manager Union Electric Company P.O. Box 149 St. Louis, Missouri 63166

> 50-272 50-317 50-397 50-482 50-483

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	M9537 - 4/82			ENGINEERING REPORT	SHEET 1 OF 2 NO. 1	
		\parallel	ppi. Appi.	REFERENCE 10CFR 21 - Emergency Stand By Generators	DATE April 23, 1985	
HH	H			NUMBER	PREPARED BY	
Н			SUBJECT Inspection Procedures for Fractured Welds on Air Deflectors	APPROVED H. H. Leusink		
			The purpose of this instruction is to outline a procedure for the visu inspection of the emergency standby generators referenced for possible fractured or cracked welds. By copy of this communication, we are requesting the site Quality Assu Group make this inspection and to report back their findings to:		d for possible e Quality Assurance	
			Loc.	Louis Allis Division MagneTek, Inc. 427 E. Stewart St. P.O. Box 2020 Milwaukee, Wisconsin 53201-2020 Telephone: 414/481-6000 X289		
			Date			
			Serial No.			
		1. Remove the protective screens from each coil guards as indicated on the attached				
		BL5XX	Chkd. By	deflector that is welded to the three piece coil guards.	1 guards.	
		and vigu	The air deflector is secured to the coil guard by fillet weld, 1" long on centers of 4". There will approximately sixty (60) of these welds around the circumference of this joint.	ill be the		
		Added "visu Paragraphia	W	All findings should be reported immediately to the Service at Louis Allis.	er of Customer	
			الم			
		4/23/85	Date			
			Serial No.			
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Appl.

