

April 15, 1985

Mr. J. M. Taylor, Director
Office of Inspection and Enforcement
U.S. Nuclear Regulatory Commission
Washington D.C. 20555

Subject: 10CFR 21 Report

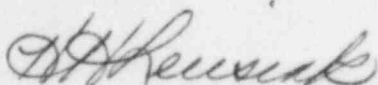
Reference: J. G. Borman Letter dated 3/29/85
H. H. Leusink Letter dated 3/6/85

Dear Mr. Taylor:

Please find enclosed an inspection procedure prepared for the purpose of investigating the emergency diesel generators referenced in Mr. Borman's letter to determine if a problem exists.

By copy of this procedure to each site, Louis Allis is requesting that each site's Quality Assurance Department conduct this inspection and report back to Louis Allis as described in the instructions.

Sincerely,



H. H. Leusink
Vice President, Engineering

HHL:sd
Attachment

cc: Quality Assurance
Union Electric Company
St. Louis, Missouri
Callaway #1 (2 units)
50-443

Quality Assurance
Kansas Gas & Electric Company
Kansas City P & L Company
Wolf Creek (2 units)
50-442

Quality Assurance
Washington Public Power Supply System
WNP No. 3 (4 units)

Louis Allis:
J. Borman
D. Bryant
M. Buckna
A. Giesecke
J. Treible
H. Schreiber

8504230381 850415
PDR ADOCK 05000354
S PDR

Quality Assurance
Public Service Electric & Gas
Company
Newark, New Jersey
Hope Creek #1 (4 units)
50-354

Quality Assurance
Public Service of Indiana
Marble Hill Plant (4 units)

IE19
11

M9537 - 4/82

ENGINEERING REPORT

ALTERNATORS - CONTROLS - ROTARY COMPRESSORS

FILE NUMBER

Q.A. Appl.

REFERENCE NUMBER 10CFR 21 - Emergency Stand By Generators

DATE April 15, 1985

Eng. Appl.

PREPARED BY

Chkd. By

SUBJECT Inspection Procedure for Fractured Welds on Air Deflectors

APPROVED BY H. H. Leusink

Was

The purpose of this instruction is to outline a procedure for the inspection of the emergency standby generators referenced for possible fractured or cracked welds.

By copy of this communication, we are requesting the site Quality Assurance Group make this inspection and to report back their findings to:

Mr. Herbert A. Schreiber
Manager Customer Service
Louis Allis Division
MagneTek, Inc.
427 E. Stewart St.
P.O. Box 2020
Milwaukee, Wisconsin 53201-2020
Telephone: 414/481-6000 X289

Loc.

Date

Serial No.

The procedure is as follows:

1. Remove the protective screens from each end of the generator coil guards as indicated on the attached Sketch A.
2. Inspect the fillet weld securing the conical air deflector that is welded to the three piece coil guards. The air deflector is secured to the coil guard by a 3/16" fillet weld, 1" long on centers of 4". There will be approximately sixty (60) of these welds around the circumference of this joint.

Rev. No.

Chkd. By

Was

All findings should be reported immediately to the Manager of Customer Service at Louis Allis.

Loc.

Date

Serial No.

Rev. No.

Eng. Appl.

Q.A. Appl.

M9537 - 4/82

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ALTERNATORS · CONTROLS · ROTARY COMPRESSORS

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A. ppl.

