	CONTROL BLOCK:	3/76
	UCENSEE UCENSE UP DATE	
21	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	
	CONT TYPE SOURCE DOCKET NUMBER T L L O 50 - 0 2 3 7 1 1 1 1 3 7 6 0 5 1 3 7 8 57 58 59 60 61 68 69 74 75	17
-	EVENT DESCRIPTION	
7 8	During a weekend maintenance outage, HPCI injection valve M02-2301-8 was found to be	in
	the closed position with its valve stem severed. The valve was last observed to	8.
04	function properly during the previous refueling outage. The valve is located in the	ê.
OS	"X-Area", which is not routinely accessible during operation. From the beginning of	ε.
	this fuel cycle until 10/12/76, the valve was cycled on a monthly basis with proper	ê
7 8 07 7 8	9 PRME CODE COMPONENT CODE COMPONENT COMPONENT COMPONENT SUPPLER COMPONENT MANUFACTURER (continued) S F E V A L V E X N L C 6 5 N N 9 10 11 12 17 43 44 47 48	80
DIA	CAUSE DESCRIPTION The original Licensee Event Report described the failure of the HPCL MO-2-2301-8	
7 8	9 9 Valve stem and the immediate corrective action according to the the ster action according to the ster according to the ster action according to the ster according to th	60
7 8	9	1
7 8	supplemental report documents the results of tests performed on the damaged valve	00
11	ACUTY POWER OTHER STATUS METHOD CF (continued) G 0 0 NA C DISCOVERY	80
-	FORM OF ACTIVITY CONTENT RELEASED OF RELEASE AMOUNT OF ACTIVITY	80
12	9 10 11 NA NA NA NA	1
	PERSONNEL EXPOSURES	60
13		1
	PERSONNEL INJURIES	80
14		1
	OFFSITE CONSEQUENCES	80
15	NA .	1
	LOSS OR DAMAGE TO FACILITY	80
16		1
/ 8	9 10 PUBLICITY	τų
I	NA	
	ADDITIONAL FACTORS	t-
18	NA .	1
	8304050125 770513 PDR ADOCK 05000237	80
19	S PDR .	1
	NAME: John Wujciga PHONE: Ext. 265	

EVENT DESCRIPTION (continued)

control room position indication. On 10/12/76, valve 2301-8 was taken out of service in the open position (according to position indication) in order to isolate a 250V DC ground which was present only when the valve was closed. The HPCI pump discharge line was then isolated by closing valve 2301-9. This is not a repetitive occurrence. (50-237/1976-66)

CAUSE DESCRIPTION (continued)

stem by Commonwealth Edison's Operational Analysis Department and the final corrective action taken to repair the value.

Examination of the Dresden Unit 2 HPCI valve stem (MO 2-2301-8) indicates that the failure was not material-related but was a one time mechanical overstress of the stem. Utilizing macro-photographic and electron microscope fractographic techniques, coupled with a chemical analysis of the valve stem, it was determined that approximately sixty (60) percent of the facture surface separated by the quasi-cleavage mode, and forty (40) percent failed in shear. The shear portion of the fracture is thought to have occurred during bending of the valve stem when the torque switch momentarily remained energized, after the valve seated. Because of moisture accumulation in the valve operator, with 40% of the cross section fractured and the valve stem severely bent, final through-fracture occurred during the next attempted backseat cycle.

During a planned 5 day Unit 2 outage beginning on March 16, 1977, the HPC1 M02-2301-8 valve was disassembled and the failed valve stem was replaced. While the valve was disassembled, a visual code examination of the valve body and internals, including the seating faces, was satisfactorily completed. The examined components were found free of any detectable erosion, corrosion, or mechanical damage. In addition, during the same outage period the junction boxes and conduits in the "X-Area: were sealed to prevent a possible recurrence. SUPPLEMENT TO DVR

	D - 12 - 2 - 76 - 102	·
PART I TITLE OF	EVENT OCCURRED	
Failure of 2-23	01-8 Valve stem 11/13/76	0930
REASON FOR SUPPLE	MENTAL REPORT	TIME
To report result	s of tests on valve stem and to document final correct	ive action
to repair the va	lve.	
	· · · · · · · · · · · · · · · · · · ·	
PART 2		
PART 2 ACCEPTANCE BY	STATION REVIEW CEDarger Hilmugh	
PART 2 ACCEPTANCE BY DATE	STATION REVIEW CERanger Hilman	



Common Olth Edison Dresden Nuclear Power Station R.R. #1 Morris, Ulinois 60450 Telephone 815/942-2920

BBS Ltr. No. 77-424

May 9, 1977

Mr. James G. Keppler, Regional Director Directorate of Regulatory Operations - Region III U. S. Nuclear Regulatory Commission 799 Roosevelt Road Glen Ellyn, Illinois 60137

LE FILE COPY

Enclosed please find an update report to Reportable Occurrence report number 50-237/1976-66. This report is being submitted to your office in accordance with the Dresden Nuclear Power Station Technical Specifications, Section 6.6.8.

linto Stephenson

Station Superintendent Dresden Nuclear Power Station

BBS:sm

Enclosure

cc: Director of Inspection & Enforcement Director of Management Information & Program Control File/NRC