

THE CINCINNATI GAS & ELECTRIC COMPANY



October 12, 1983
LOZ-83-0139

J. WILLIAMS, JR
SENIOR VICE PRESIDENT
NUCLEAR OPERATIONS

Docket No. 50-358

U.S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Attention: Mr. J.G. Keppler
Regional Administrator

Gentlemen:

RE: WM. H. ZIMMER NUCLEAR POWER STATION - UNIT 1
INSPECTION REPORT 81-13
SOCKET WELDS
W.O. 57300, JOB E-5590, FILE NO. 956C, 81-13

Our letter of March 8, 1983 (QA-2290) and your response of March 21, 1983 addressed item of noncompliance 81-13-05, verification of socket weld disengagement.

Paragraph 4 of our letter made reference to future Code revisions anticipating deletion of statements pertaining to "gap" requirements. This issue has been further clarified. To assist you in the subsequent inspection mentioned in your letter, we are providing the following information relative to pending changes in the ASME Code, paragraph NX 4427. Based upon Code Committee meeting notes, Code changes are expected which will:

1. Delete the gap dimension on Figure NX 4427l, and;
2. Make it clear that the gap need not be present after welding.

Based upon the information contained in our letter of March 8 and the clarification above, CG&E continues to believe that this matter has been satisfactorily resolved. We understand that this matter has been assigned to your Division of Engineering and Technical Inspection (DETI) for evaluation. In an effort to ensure prompt close-out of this item of noncompliance, we would like to schedule a meeting to discuss this matter at your earliest convenience. Please advise us of a date when this

8310250586 831021
PDR ADOCK 05000358
Q PDR

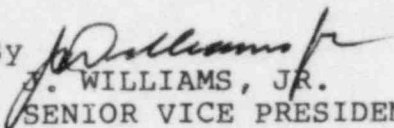
OCT 17 1983

Mr. J.G. Keppler
Regional Administrator
October 12, 1983
LOZ-83-0139
Page 2

meeting may be held. Should you have any questions concerning this item, please contact Mr. Gregory C. Ficke at 513-553-6844.

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By 
J. WILLIAMS, JR.
SENIOR VICE PRESIDENT

DJS/sfr

cc: NRC Office of Inspection & Enforcement
Washington, D.C. 20555
NRC Senior Resident Site Supervisor
ATTN: W.M. Hill
NRC Zimmer Project Inspector, Region III
ATTN: E. R. Schweibinz