

UNITED STATES NUCLEAR REGULATORY COMMISSION REGION III 2443 WARRENVILLE ROAD, SUITE 210 LISLE, ILLINOIS 60532-4352

August 8, 2018

Mr. Joel P. Gebbie Senior VP and Chief Nuclear Officer Indiana Michigan Power Company Nuclear Generation Group One Cook Place Bridgman, MI 49106

#### SUBJECT: DONALD C. COOK NUCLEAR POWER PLANT, UNITS 1 AND 2—NRC INTEGRATED INSPECTION REPORT 05000315/2018002 AND 05000316/2018002

Dear Mr. Gebbie:

On June 30, 2018, the U.S. Nuclear Regulatory Commission (NRC) completed an inspection at your Donald C. Cook Nuclear Power Plant, Units 1 and 2. On July 2, 2018, the NRC inspectors discussed the results of this inspection with you and other members of your staff. The results of this inspection are documented in the enclosed report.

Based on the results of this inspection, the NRC has identified one issue that was evaluated under the risk significance determination process as having very low safety significance (Green). The NRC has also determined that a violation is associated with this issue. Because the licensee initiated condition reports to address this issue, this violation is being treated as a Non-Cited Violation (NCV), consistent with Section 2.3.2 of the Enforcement Policy. The NCV is described in the subject inspection report. Further, inspectors documented three licensee-identified violations which were determined to be of very low safety significance in this report. The NRC is treating these violations as NCVs consistent with Section 2.3.2.a of the Enforcement Policy.

If you contest the violations or significance of these NCVs, you should provide a response within 30 days of the date of this inspection report, with the basis for your denial, to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, DC 20555–0001; with copies to the Regional Administrator, Region III; the Director, Office of Enforcement; and the NRC Resident Inspector at the Donald C. Cook Nuclear Power Plant.

If you disagree with a cross-cutting aspect assignment or a finding not associated with a regulatory requirement in this report, you should provide a response within 30 days of the date of this inspection report, with the basis for your disagreement, to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, DC 20555–0001; with copies to the Regional Administrator, Region III; and the NRC resident inspector at the Donald C. Cook Nuclear Power Plant.

This letter, its enclosure, and your response (if any) will be made available for public inspection and copying at <u>http://www.nrc.gov/reading-rm/adams.html</u> and at the NRC Public Document Room in accordance with 10 CFR 2.390, "Public Inspections, Exemptions, Requests for Withholding."

Sincerely,

# /RA Billy Dickson Acting for/

Kenneth Riemer, Chief Branch 2 Division of Reactor Projects

Docket Nos. 50–315; 50–316 License Nos. DPR–58 and DPR–74

Enclosure: IR 05000315/2018002; 05000316/2018002

cc: Distribution via ListServ®

J. Gebbie

Letter to Joel Gebbie from Kenneth Riemer dated August 8, 2018

SUBJECT: DONALD C. COOK NUCLEAR POWER PLANT, UNITS 1 AND 2-NRC INTEGRATED INSPECTION REPORT 05000315/2018002 AND 05000316/2018002

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# U.S. NUCLEAR REGULATORY COMMISSION

# **REGION III**

Docket Numbers:	50–315; 50–316
License Numbers:	DPR-58; DPR-74
Report Numbers:	05000315/2018002; 05000316/2018002
Enterprise Identifier:	I-2018-002-0029
Licensee:	Indiana Michigan Power Company
Facility:	Donald C. Cook Nuclear Power Plant, Units 1 and 2
Location:	Bridgman, MI
Dates:	April 1 through June 30, 2018
Inspectors:	J. Ellegood, Senior Resident Inspector T. Taylor, Resident Inspector S. Bell, Health Physicist J. Bozga, Senior Reactor Inspector J. Cassidy, Senior Health Physicist T. Go, Health Physicist M. Holmberg, Senior Reactor Inspector L. Smith, Reactor Inspector
Approved by:	K. Riemer, Chief Branch 2 Division of Reactor Projects

### SUMMARY

The U.S. Nuclear Regulatory Commission (NRC) continued monitoring licensee's performance by conducting an integrated quarterly inspection at Donald C. Cook Nuclear Plant, Units 1 and 2 in accordance with the Reactor Oversight Process. The Reactor Oversight Process is the NRC's program for overseeing the safe operation of commercial nuclear power reactors. Refer to <a href="https://www.nrc.gov/reactors/operating/oversight.html">https://www.nrc.gov/reactors/operating/oversight Process</a>. The Reactor Oversight Process is the NRC's program for overseeing the safe operation of commercial nuclear power reactors. Refer to <a href="https://www.nrc.gov/reactors/operating/oversight.html">https://www.nrc.gov/reactors/operating/oversight.html</a> for more information. Findings and violations being considered in the NRC's assessment are summarized in the table below. Licensee-identified non-cited violations are documented in report sections: 71111.15, 71111.18, and 71124.06.

# List of Findings and Violations

Steam Dump Closure Caused by Human Error				
Cornerstone	Significance	Cross-Cutting	Report	
		Aspect	Section	
Initiating Events	Green	H.11 –	71111.20	
	NCV 05000316/2018002-01	Challenge the		
	Open and Closed	Unknown		
On May 10, 2018, a Green self-revealed finding and associated Non-Cited Violation occurred				

when licensee personnel caused the Unit 2 steam dump valves to the condenser to close. Specifically, when tuning the controller for the steam dump valves, licensee personnel left the controller in automatic, resulting in the closure of all the steam dump valves. This caused both the steam generator power operated relief valves and a steam generator safety valve to lift.

## Additional Tracking Items

Туре	Issue Number	Title	Report Section	Status
LER	05000316/2018–001– 00	Valid Actuation of the Unit 2 CD Emergency Diesel Generator During Testing	71153	Closed

# PLANT STATUS

Unit 1 operated at or near rated thermal power for the entire inspection period.

Unit 2 began the inspection period shutdown and defueled. On May 5, 2018, the licensee brought the reactor critical and on May 7, synchronized to the grid. On May 7, the licensee manually tripped the reactor in response to high level indications on the moisture separator reheater drain tank. After correcting the condition the licensee again brought the reactor critical on May 10 and synchronized to the grid on May 11. On May 20, Unit 2 reached 100 percent power. The unit remained at or near 100 percent power for the remainder of the inspection period.

## **INSPECTION SCOPES**

Inspections were conducted using the appropriate portions of the inspection procedures (IPs) in effect at the beginning of the inspection unless otherwise noted. Currently approved IPs with their attached revision histories are located on the public website at <a href="http://www.nrc.gov/reading-rm/doc-collections/insp-manual/inspection-procedure/index.html">http://www.nrc.gov/reading-rm/doc-collections/insp-manual/inspection-procedure/index.html</a>. Samples were declared complete when the IP requirements most appropriate to the inspection activity were met consistent with Inspection Manual Chapter (IMC) 2515, "Light-Water Reactor Inspection Program - Operations Phase." The inspectors performed plant status activities described in IMC 2515 Appendix D, "Plant Status" and conducted routine reviews using IP 71152, "Problem Identification and Resolution." The inspectors reviewed selected procedures and records, observed activities, and interviewed personnel to assess licensee performance and compliance with Commission rules and regulations, license conditions, site procedures, and standards.

#### **REACTOR SAFETY**

#### 71111.01—Adverse Weather Protection

Summer Readiness (1 Sample)

The inspectors evaluated summer readiness of offsite and alternate alternating current power systems.

71111.04—Equipment Alignment

Partial Walkdown (1 Sample)

The inspectors evaluated system configurations during partial walkdowns of the following systems/trains:

(1) 2 CD emergency diesel generator (EDG) following surveillance on June 5, 2018.

#### 71111.05AQ—Fire Protection Annual/Quarterly

Quarterly Inspection (4 Samples)

The inspectors evaluated fire protection program implementation in the following selected areas from April 1 thru June 30, 2018:

- (1) Unit 1 4KV complex;
- (2) Unit 1 AB and CD Battery rooms;
- (3) Unit 1 charging pump cubicles; and
- (4) Unit 2 charging pump cubicles.

### 71111.07—Heat Sink Performance

Heat Sink (1 Sample)

The inspectors evaluated 2CD EDG lube oil cooler performance on April 5, 2018.

### 71111.08—In-service Inspection Activities (1 Sample)

The inspectors assessed the effectiveness of the licensee's programs for monitoring degradation of the reactor coolant system boundary, risk-significant piping system boundaries, and the containment boundary by reviewing the following activities from March 5, 2018 to April 12, 2018:

- Ultrasonic Examination (UT) of feedwater system pipe-to-pipe weld 2–FW–78–09F and pipe-to-tee weld 2–FW–78–10S;
- (2) UT of reactor coolant system pipe-to-pipe and pipe-to-elbow welds 2–RC–29–03, 2–RC–29–04, 2–RC–29–05, and 2–RC–29–06;
- (3) UT of residual heat removal system reducer to pipe weld 2-RH-16-17S;
- (4) UT of pressurizer shell-to-head welds 2–PRZ–15 and 2–PRZ–19;
- (5) UT of baffle-former bolts on plate 7 (replacement bolts);
- (6) UT of baffle-former bolts on plate 3 and 15L(original bolts);
- (7) Visual VT–3 examination of pressurizer snubbers S626 and S609;
- (8) Remote Visual VT–3 examination of baffle-former edge bolts between plates 6 and 7 in rows F, E and D;
- (9) Containment spray heat exchanger (2–HE–18E) inlet nozzle and pipe welds OW–1 and OW–2, and outlet nozzle and pipe welds OW–1 and OW–2 (Work Order 55399398); and
- (10) Boric acid evaluations AR 2016–11041 Inactive Boric Acid Leak 2–ICM–129, AR 2017–7545 boric–1 acid leak on 2–ICM–265, AR 2016–11021–1 Unit 2 RCP #4 flange boric acid and corrective action records - AR 2016–14895 2–RC–139 Inactive Packing Leak, AR 2016–12127 Inactive Boric Acid on 2–NMO–151 and AR 2016–11593 Inactive Boric Acid on 2–NMO–153.

## 71111.11—Licensed Operator Regualification Program and Licensed Operator Performance

Operator Regualification (1 Sample)

The inspectors observed and evaluated a licensed operator as-found scenario in the simulator on June 5, 2018.

Operator Performance (1 Sample)

The inspectors observed and evaluated Unit 2 start up and heat up activities on May 9 and 10, 2018, following a refueling outage.

## 71111.12—Maintenance Effectiveness

### Routine Maintenance Effectiveness (3 Samples)

The inspectors evaluated the effectiveness of routine maintenance activities associated with the following equipment and/or safety significant functions:

- (1) Ice condensers;
- (2) Unit 1 chemical and volume control system; and
- (3) Particulate/iodine/noble gas radiation monitors.

#### 71111.13—Maintenance Risk Assessments and Emergent Work Control (2 Samples)

The inspectors evaluated the risk assessments for the following planned and emergent work activities:

- (1) Emergent replacement of the Unit 1 east essential service water (ESW) pump motor from April 2–6, 2018; and
- (2) Emergent electrical work to troubleshoot Unit 2 main generator ground and loss of a direct current (DC) subpanel on May 14 and May 15, 2018.

#### 71111.15—Operability Determinations and Functionality Assessments (6 Samples)

The inspectors evaluated the following operability determinations and functionality assessments:

- (1) Collective operability determination following refueling;
- (2) Dry cask with shielding;
- (3) Suspended solids in Unit 2 component cooling water (CCW);
- (4) 2CD EDG load response issues during testing;
- (5) Open phase condition modification unexpected alarms on Unit 2; and
- (6) Control Room cable vault fire seals.

#### 71111.18—Plant Modifications (4 Samples)

The inspectors evaluated the following temporary or permanent modifications:

- The inspectors reviewed the corrective actions associated which resulted in the changes to design basis documents based on Westinghouse Bulletin NSAL-17-3. The inspectors reviewed a calculation and design specification revision. No performance deficiencies were identified;
- (2) Unit 2 upflow modification;
- (3) Partial removal of seal material on the Unit 2 reactor cavity missile blocks; and
- (4) Addition of portable cooling unit to Shift Manager's office.

#### <u>71111.19—Post Maintenance Testing</u> (5 Samples)

The inspectors evaluated the following post maintenance tests:

- (1) Unit 2 CD diesel generator following governor replacement, on May 10, 2018;
- (2) Unit 2 motor driven auxiliary feedwater (AFW) pump following motor replacement on May 3, 2018;
- (3) Reactor controls modification in Unit 2, various dates, completed April 28, 2018;
- (4) Open phase condition modification on Unit 2, various dates, completed May 15, 2018; and
- (5) Valve 2–CTS–131W containment spray header isolation valve leakby repairs, on April 17, 2018.

#### 71111.20—Refueling and Other Outage Activities (1 Sample)

The inspectors evaluated refueling outage activities from March 1 through May 10, 2018. In combination with activities performed in the first quarter, this constitutes a complete sample.

## **RADIATION SAFETY**

### 71124.06—Radioactive Gaseous and Liquid Effluent Treatment

### Walk Downs and Observations (1 Sample)

The inspectors evaluated the licensee's radioactive gaseous and liquid effluent treatment systems during plant walkdowns.

Calibration and Testing Program (Process and Effluent Monitors) (1 Sample)

The inspectors evaluated the licensee's gaseous and liquid effluent monitor instrument calibration and testing.

Sampling and Analyses (1 Sample)

The inspectors evaluated radioactive effluent sampling and analysis activities.

Dose Calculations (1 Sample)

The inspectors evaluated dose calculations.

71124.07—Radiological Environmental Monitoring Program

Site Inspection (1 Sample)

The inspectors evaluated the licensee's radiological environmental monitoring program.

<u>Groundwater Protection Initiative Implementation</u> (1 Sample)

The inspectors evaluated the licensee's groundwater monitoring program.

# OTHER ACTIVITIES – BASELINE

### 71152—Problem Identification and Resolution

### Semiannual Trend Review (1 Sample)

The inspectors reviewed items documented in the licensee's corrective action program between January 1 to June 30, 2018, for trends that might be indicative of a more significant safety issue.

#### Annual Follow-Up of Selected Issues (2 Samples)

The inspectors reviewed the licensee's implementation of its corrective action program related to the following issues:

- (1) Quadrant power tilt on Unit 2. The inspectors selected this sample based on repeated documentation of a power tilt between the various quadrants on Unit 2 and because plant operators were not familiar with the condition; and
- (2) Human performance errors. The inspectors selected this sample because the licensee committed several human performance errors in the preceding quarters that had some safety significance.

### 71153—Follow-Up of Events and Notices of Enforcement Discretion Events (1 Sample)

The inspectors evaluated an unplanned manual trip of the reactor in response to a high level in the moisture separator drain tank and licensee's response on May 7, 2018.

## **INSPECTION RESULTS**

## 71111.15—Operability Determinations and Functionality Assessments

Licensee Identified Non-Cited Violation	71111.15	
This violation of very low safety significance was identified by the licensee and has been		
entered into the licensee corrective action program and is being treated as an NCV	,	
consistent with Section 2.3.2 of the Enforcement Policy.		
Enforcement:		
Violation: License conditions 2.C.(4) (Unit 1) and 2.C.(3)(o) (Unit 2) require implem the approved fire protection program. Per the Cook NFPA 805 Fire Protection Prog Manual Sections 3.11.2 and 3.11.4, fire seals shall have at least a three hour fire ra	entation of gram tting.	
Contrary to the above, on February 6, 2018, the licensee identified multiple fire sea which were between the control rooms and the cable spreading area underneath) the degraded to the point that they could no longer meet the three hour rating requirem Sections 3.11.2 and 3.11.4 of the Cook NFPA 805 Fire Protection Program Manual Specifically, inadequate controls in the fire seal maintenance procedure and unclear for Performance Verification department inspections led to a deterioration in seal que	ls (many of hat were ent of r guidance Jality.	
Significance/Severity Level: The inspectors determined the performance deficiency	/ was more	
than minor because it adversely affected the Protection Against External Factors at	tribute of	
the Mitigating Systems cornerstone, whose objective is to ensure the availability, re	liability,	

and capability of systems that respond to initiating events to prevent undesirable consequences (i.e. core damage). The inspectors assessed the significance of the finding using Significance Determination Process Appendix F and concluded the violation was of very low safety significance (Green).

Corrective Action Reference: AR-2018-1208

# 71111.18—Plant Modifications

Licensee Identified Non-Cited Violation	71111.18	
This violation of very low safety significance was identified by the licensee and has	been	
entered into the licensee corrective action program and is being treated as an NCV,		
consistent with Section 2.3.2 of the Enforcement Policy.		
Enforcement:		
Violation: Title 10 of the Code of Federal Regulations (10 CFR) 50.47 b(8) requires	s that	
licensee emergency plans meet the standard of having adequate emergency faciliti	es. The	
Cook Plant Emergency Plan states that the Technical Support Center (TSC) (an en	nergency	
facility) will be constructed to provide the same degree of radiological habitability as	; the	
Control Room under accident conditions.		
Contrary to the above, from January 24 to 30, 2018, the licensee failed to maintain	the ISC	
as an adequate emergency facility, by installing a portable air conditioning unit in the		
Manager's office which compromised the ability of the TSC ventilation system to ful	TIII ITS	
function of providing the necessary radiological protection for the 1SC. Specifically	, ine	
exhaust from the portable unit was routed to an existing ventilation duct of the TSC	venuation	
system, and a parter of one of the ventilation units was opened, exposing the 150		
Significance/Soverity Level: The inspectors determined the performance deficiency	was more	
than minor because it adversely affected the Eacilities and Equipment attribute of the		
Emergency Dreparedness corporations, whose objective is to ensure that the licens		
canable of implementing adequate measures to protect the health and safety of the	ee is	
the event of a radiological emergency. The inspectors assessed the significance of	f the	
finding using SDP Appendix B and concluded the violation was of very low safety of	r security	
significance (Green)	coounty	
Corrective Action Deference: AD 2019 0052		

Corrective Action Reference: AR–2018–0952

71111.20—Refueling and Other Outage Activities

Steam Dump Closure Caused by Human Error				
Cornerstone	Significance	Cross-Cutting	Report	
	-	Aspect	Section	
Initiating Events	Green	H.11 –	71111.20	
	NCV 05000316/2018002-01	Challenge the		
	Open and Closed	unknown		

On May 10, 2018, a Green self-revealed finding and associated NCV occurred when licensee personnel caused the Unit 2 steam dump valves to the condenser to close. Specifically, when tuning the controller for the steam dump valves, licensee personnel left the controller in automatic, resulting in a closure of all of the steam dump valves. This caused the steam generator (SG) power operated relief valves (PORVs) to lift as well as a safety relief valve. Description:

During the Unit 2 refueling outage, the licensee implemented a significant modification on reactor control instrumentation. This project replaced most of the controls and indications in the control room, including the controller for the steam dump valves to the condenser (2-RU-18). Although the controller was functioning acceptably, the licensee decided to tune the controller to improve overall controller response. The technicians planned on tuning the controller in automatic to obtain immediate feedback on controller response. The technicians briefed the unit supervisor who gave permission to tune the controller in automatic. During the discussion, the unit supervisor challenged the technicians regarding the new controller response. However, because the licensee had been able to successfully tune the old controllers in automatic, the technicians assumed the replacements would behave in the same manner. Thus, the licensee did not effectively evaluate and manage the risk associated with tuning the new equipment in automatic. Although experienced with the old controllers, the technicians had limited experience and knowledge with the new controllers. During testing, when the technicians attempted to insert new gain values, the output of the controller went to 0, resulting in a closure of all of the steam dump valves. Since the plant was using the steam dump value to remove heat, its closure resulted in a temporary loss of heat removal with subsequent opening of the SG PORVs and a safety relief valve.

Corrective Action: As an immediate action, operators took manual control of the steam dump valves and adjusted steam flow to maintain heat removal.

Corrective Action Reference: AR–2018–5260, Steam Dump Output Dropped to Zero While Tuning

Performance Assessment:

Performance Deficiency: Failure to know the effect of altering the plant configuration that resulted in loss of a heat sink as required by OHI–4000.

Screening: The inspectors determined the performance deficiency was more than minor because it adversely affected the Initiating Events Cornerstone attribute to limit the likelihood of events that upset plant stability. Specifically, the licensee's inexperience with the new steam dump controllers, resulted in a configuration control error during testing, that upset plant stability when the steam dump valves unexpectedly went closed. This caused the SG PORVs and a safety relief valve to open.

Significance: Green. The inspectors assessed the significance of the finding using SDP 0609 Appendix A, "The Significance Determination Process (SDP) for Findings at-Power."

The finding screened as green because the finding was a transient initiator, but did not result in a reactor trip.

Cross-Cutting Aspect: The finding had a cross-cutting aspect in the Resources component of the Human Performance cross-cutting area, which states individuals stop when faced with uncertain conditions. Risks are evaluated and managed before proceeding. Specifically, licensee personnel did not stop when faced with the uncertain condition associated with tuning a steam dump controller of a new design. (H.11)

Enforcement:

Violation: Technical Specification Section 5.4.1 states, in part, that "written procedures shall be established, implemented, and maintained covering the applicable procedures recommended in Regulatory Guide 1.33, Revision 2, Appendix A, February 1978."

The NRC Regulatory Guide 1.33, Appendix A, Section 1 addresses "Administrative Procedures" and Section B addresses authorities and responsibilities for safe operation and shutdown. Procedure OHI 4000, "Conduct of Operations," Attachment 8 step 2.2 states: "2.2 Operations has ownership of and will control plant equipment status. The configuration of the plant shall be deliberately chosen and controlled to support nuclear safety. The plant configuration shall not be altered in any way without proper authority, outside of approved processes, or knowing exactly what the effect will be on the process and the readiness of the plant to respond to an adverse event."

Contrary to the above, on May 10, 2018, the unit supervisor failed to follow step 2.2 of Attachment 8 to station procedure OHI 4000, "Conduct of Operations." Specifically, the supervisor authorized tuning of the controller for the Unit 2 steam dump valves without knowing this action would result in closure of these valves and the loss of normal heat removal capability.

Disposition: This violation is being treated as an Non-Cited Violation, consistent with Section 2.3.2 of the Enforcement Policy.

# 71124.06—Radioactive Gaseous and Liquid Effluent Treatment

Licensee Identified Non-Cited Violation	71124.06	
This violation of very low safety significant was identified by the licensee and has been		
entered into the licensee corrective action program and is being treated as an NCV,		
consistent with Section 2.3.2 of the Enforcement Policy.		
Enforcement:		

Violation: Title 10 Code of Federal Regulations; Part 20.1501(c) requires that the licensee shall ensure that instruments and equipment used for quantitative radiation measurements are calibrated periodically for the radiation measured.

Contrary to the above, between November 2012 and May 2017 the licensee used the liquid scintillation counter for quantitative radiation measurements outside the range of equipment capability and the system calibration. The licensee analyzed the impact on the annual effluent reports and UFSAR limits between 1/8/2013 and 5/3/2017. The licensee entered the violation on the corrective action program.

Licensee Identified Non-Cited Violation	71124.06
Significance/Severity Level: Green. The inspectors determined the performance deficiency	
was more than minor because it adversely affected the Plant Facilities/Equipment a	ind
Instrumentation attribute of the Public Radiation Safety Cornerstone objective to en	sure
adequate protection of public health and safety from exposure to radioactive materi	als
released into the public domain as a result of routine civilian nuclear reactor operation	on. The
inspectors assessed the significance of the finding using SDP Appendix D and con-	cluded the
violation was of very low safety or security significance (Green).	

Corrective Action Reference: AR–2017–4835 71152—Problem Identification and Resolution

Observation—Semi-Annual Trend Review	71152
While there did appear to be a reduction in operational errors being made in the fiel	d while
manipulating equipment (such as during clearance activities and in performing certa	ain
evolutions) the inspectors noted a trend in configuration control issues. Most of the	se dealt
with some kind of operation department interface or coordination with another depa	rtment. In
one case, valves associated with feedwater heater level control were left closed foll	owing a
project to replace some of the heaters, which contributed to a manual reactor trip du	ue to high
moisture-separator drain tank level when starting the plant following the Unit 2 refue	eling
outage. Other examples were Chemistry and Operations department coordination	on an non-
essential service water (NESW) valve alignment which led to NESW being isolated	to
generator seal oil cooling during plant startup, poor coordination between Maintena	nce and
Operations which resulted in a containment penetration being left open, a pressure	gauge
remaining isolated after the Projects department completed the heater drain pump	
replacements, and the failure to ensure that valve-closure tests were done following	g the
feedwater heater replacements.	

Another identified trend was in the area of post-maintenance testing (PMT). During the refueling outage on Unit 2, both the NRC and the licensee identified instances of improper PMT's being scheduled for safety-related equipment. Inspectors identified work on an EDG fuel oil transfer pump that did not have an in-service test (IST) scheduled. The licensee identified the lack of a time response test following a motor-driven AFW pump motor replacement, was a repeat issue from the previous outage. The licensee also identified the lack of an IST following a seal replacement on a CCW pump. In each case, the issues were discovered and corrected before equipment was restored to fully operable status. In response to the trend, the licensee reviewed other work on safety-related equipment for the outage to confirm the proper PMT's would be done. No other issues were identified.

Finally, early in the observation period, the inspectors noted a trend in procedure quality for maintenance activities on safety-related equipment. There were instances regarding Turbine-Driven Auxiliary Feedwater (TDAFW) pump linkages where better procedure direction could have precluded binding and governor-valve travel issues. Additionally, while replacing a TDAFW governor, a snap ring was inadvertently left out of a coupling due to insufficient procedure detail. Regarding the EDGs, the licensee discovered instructions for assembly of air start check valves did not contain the torque guidance that the vendor drawings stipulated. In response to this trend, the licensee started to perform deliberate reviews of OE before maintenance on some safety-related equipment, to verify maintenance instructions had up-to-date guidance before starting work.

No violations or findings were identified by the inspectors.

Licensee management acknowledged the issues discussed by the inspectors.

Observation—Annual Follow-Up of Selected Issues71152The inspectors' review of the quadrant power tilt on Unit 2 concluded that the condition did not<br/>challenge plant safety and that licensee actions were consistent with the design basis.

The inspectors' review of the human performance errors did not identify any additional concerns.

71153—Follow-Up of Events and Notices of Enforcement Discretion

Minor Violation—Closure of licensee event report (LER) 316/2018–001–00,<br/>Valid Actuation of the Unit 2 CD Emergency Diesel Generator During Testing.71153Minor Violation: Technical Specification (TS) 5.4, "Procedures," requires that the applicable<br/>procedures recommended in Regulatory Guide 1.33 be established, implemented, and<br/>maintained. Regulatory Guide 1.33 states that maintenance that could affect the performance<br/>of safety-related equipment should be properly pre-planned and performed in accordance with<br/>procedures appropriate to the circumstances. Contrary to this requirement, procedure<br/>12–EHP–4030–056–218, "Automatic Operation of Auxiliary Feedwater Pumps," was not<br/>performed as written in the procedure. Specifically, pages were skipped which resulted in the<br/>2CD EDG inadvertently starting during the surveillance.71153

Screening: The issue resulted in momentary loss of the T–21C and T–21D vital busses until the 2CD EDG reached rated speed and connected to the busses. The reactor was defueled at the time. One train of spent fuel pool cooling was lost for several minutes, but the other train stayed in service and there was no apparent change in spent fuel pool temperature. The issue screened as minor based on the guidance in IMC 0612 Appendix E because there were no safety consequences and there was no transient of any significance.

Violation: This failure to comply with TS 5.4 constitutes a minor violation that is not subject to enforcement action in accordance with the NRC's Enforcement Policy.

# EXIT MEETINGS AND DEBRIEFS

The inspectors confirmed that proprietary information was controlled to protect it from public disclosure. No proprietary information was documented in this report.

- On July 2, 2018, the inspectors presented the quarterly integrated inspection results to Senior Vice President and Chief Nuclear Officer, Mr. J. Gebbie, and other members of the licensee staff;
- On April 12, 2018, the inspectors presented the in-service inspection results to Senior Vice President and Chief Nuclear Officer, Mr. J. Gebbie, and other members of the licensee staff; and
- On June 21, 2018, the inspectors presented the environmental monitoring program and radioactive gaseous and liquid treatment and monitoring system inspection results to Mr. S. Lies, Site Vice President, and other members of the licensee staff.

# DOCUMENTS REVIEWED

71111.01—Adverse Weather Protection

- PMP-3100-IOA-001, Inter-Organizational Agreement Between the AEP Transmission and the AEP Nuclear Generation Group for Assistance to Cook Nuclear Plant, Revision 13
- WO 55447573, 2-TR201AB Cooling Pump Fan Power Cable Insulation Damaged
- WO 55450581, Digital Readout for Dissolved H2 not Working on 2-TR201CD
- WO 55487821, Degraded Outer Cable Insulation on 2-TR201CD Cooling Fan

## 71111.04—Equipment Alignment

- OP-2-5151C-52; Flow Diagram Emergency Diesel Generator "CD" Unit No. 2; 01/02/2018
- OP-2-5151D-67; Flow Diagram Emergency Diesel Generator "CD" Unit No. 2; 02/15/2017

## 71111.05AQ—Fire Protection Annual/Quarterly

- Fire Pre-Plans Volume 1, Revision 31

# 71111.07—Heat Sink Performance

- 2-OHP-5030-019-002E; East Essential Service Water System Flush and Flow Test; Revision 10
- 2-OHP-5030-019-002W; West Essential Service Water System Flush and Flow Test; Revision 10
- DIT-B-02317-10; ESW Flow Verification Test Target Flows for 1-OHP-4030—119-022FV & 2-OHP-04030-219-022FV; 03/11/2015
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# 71111.13—Maintenance Risk Assessments and Emergent Work Control

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- PS-2-91417-5, Generator Field Rectificer Pan. RC-5 (Front) Wiring Diagram
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- Unit 1 E ESW Motor Vibration Data; 10/23/2013 to 04/15/2018
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- AR 2018-1104; TSC Doors not Fully Identified as Ventilation Boundaries; 02/02/2018
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- AR 2018-4120; Troubleshooting 201AB Open Phase Condition; 04/13/2018
- AR 2018-3944; Unexpected Annunciator 221 Drop 23; 04/09/2018
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- EC-0000052454-TP-005D; Unit 2 Reactor Controls & Instrumentation (RCI), Calibration Testing of I/Os for Control Group 4; Attachment 5; Rod Control Bank !-D Insertion Limits Functional Check; Revision 1
- EC-0000052454-TP-005D; Unit 2 Reactor Controls & Instrumentation (RCI), Calibration Testing of I/Os for Control Group 4; Attachment 6; Reactor Protection System to Reactor Controls and Instrumentation System CG4 Overlap Tests; Revision 1
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- 2-OHP-4021-001-002; Reactor Start-Up; Revision 62
- R-CW-CIRC-0014; Circulating Water Clearance; 05/20/2018
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- 12-EHP-4030-002-356, Low Power Physics Tests with Dynamic Rod Worth Measurement, Revision 16
- AR-2018-4982, NRC Upper Containment Material Condition Walkdown Items
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- 2-OHP-OHP-4021-018-005, Operation of Refueling Cavity and Support System, Revision 63
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- AR-2018-5260, Steam Dump Output Dropped to Zero While Tuning
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- AR-2017-11582, Fix Discrepancy Between Chemistry and Operations Procedures, November 14, 2017
- AR-2018-5043, U2 Shutdown Bank B Abnormal Demand Indication, May 4, 2018
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- AR-2018-5011, U2 PPC Digital Reactivity Program not Working Correctly, May 4, 2018
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- AR-2018-3472, CRID Failure, March 26, 2018
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- 12-THP-4030-817; Eberline Radiation Monitoring System Mid and High Range Noble Gas Calibration; Revision 0
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- 12-THP-6010-RPP-001; Preparation of the Annual Radioactive Effluent Release Report; Revision 10

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- 2-OHP-4021-028-004; Data Sheet 1; Containment Pressure Relief Data; 06/20/2018
- 2-OHP-4021-028-004; Operation of the Containment Pressure Relief System; Revision 25
- AR 2016-11334; VRS-2505 Alarm While Filling the U2 Refueling Cavity; 10/09/2016
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- AR 2017-0394; Chemistry Action Level Entry Reported Erroneously; 01/11/2017
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- AR 2017-5885; Inadequate HU Tool Use Results in Missed Steps in Procedure; 06/13/2017
- AR 2017-6604; Incorrect Valve Operated on HDP Placing on Warming; 07/08/2017
- AR 2017-6825; Clearance Error; 07/14/2017
- AR 2017-6869; LHRA Access Point Found Unsecured; 07/07/2017
- AR 2017-6996; Common Cause of Recent Station Human Performance Events; 07/21/2017
- AR 2017-8509; Clearance Tag on Wrong Equipment; 09/06/2017
- AR 2017-8906; N. Deborator was not in Service During Cleanup; 09/16/2017
- AR 2018-0312; Unattended Security Equipment; 01/10/2018
- AR 2018-2012, Unit 2 QPTR Exceeded 1.02 on Downpower, 02/26/2018
- AR 2018-2981; Clearance did not Identify all Wires in Conduit; 03/10/2018
- PMP-7030-CAP-001; Action Initiation; Revision 37
- PMP-7030-CAP-002; Condition Action and Closure; Revision 36
- PMP-7030-CAP-003; Conduct of Condition Evaluations; Revision 13
- Station ALARA Committee Meeting Minutes; 09/20/2017
- AR 5336; Valve Found in the Wrong Position; 05/14/2018
- WCAp-8648-A, Excore Detector Recalibration Using Quarter-Core Flux Maps, February 1979
- Westinghouse Position Statement on Core Tilt, Revision 4; 01/15/1992
- AR 2018-5346; Unit 2 Heater 4A and 4B Test Valve Closure not Tested; 05/14/2018
- AR 2018-5365; Two NEWS Valves Found Closed when Thought to be Open; 05/14/2018
- AR 2017-11567; Work Instruction Adherence Issue; 11/14/2017
- AR 2017-11617; 50.59 Review not Performed on Procedure Revision; 11/14/2017\
- AR 2018-4022; East CCW Pump Surveillance not Scheduled; 04/11/2018
- AR 2018-4086; PMT Task for U2 East CCW Pump Referenced Incorrect Procedure; 04/12/2018
- AR 2018-4196; Missed PMT Impact for Unit 2 East MDAFP Motor Replacement; 04/16/2018
- AR 2018-4214; Loss of Power VBS4 Improper Shutdown of Diesel; 04/16/2018
- AR 2018-5045; 2-QFI-301 is Indicating 4 gpm Higher than Actual 05/04/2018
- AR 2018-5153; Alarms and Events not Logged by Control Room Team; 05/05/2018
- AR 2018-5366; 12-THP-6020-CHM-313 Chlorination Needs Revised; 05/14/2018
- AR 2018-5848; Unexpected Control Room Alarm not Logged or Entered into CAP; 05/30/2018

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- AR 2018-4126; Unexpected Start of 2-DGCD during 12-EHP-4030-056-218; 04/13/2018
- LER 05000316/2018-001-00; Valid Actuation of the Unit 2 CD Emergency Diesel Generator During Testing; 06/04/2018

- OP-2-12002-46; Main Auxiliary One-Line Diagram Bus 'C' & 'D' Engineered Safety System (Train 'A'); 04/26/2018
- AR 2018-5113, Unit Two Manual Trip Initiated, May 7, 2018