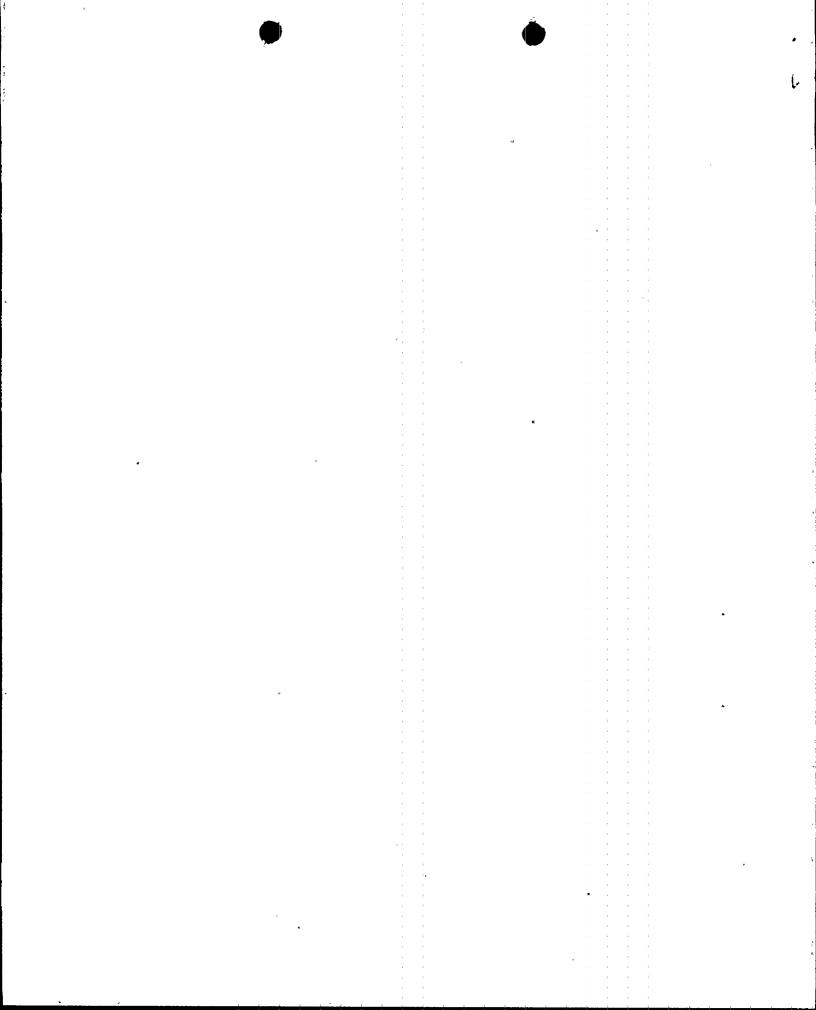
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NRC FO (4-95)	RM 366			U.S.	NUCLEA	R RI	GULATO	RY CO	MMISSI	ON		APPROVED E			-0104	
LICENSEE EVENT REPORT (LER) (See reverse for required number of digits/characters for each block)										EXPIRES 04/30/98 ESTIMATED BURDEN PER RESPONSE TO COMPLY WITH THIS MANDATORY INFORMATION COLLECTION REQUEST 50.0 HRS. REPORTED LESSONS LEARNED ARE INCORPORATED INTO THE LICENSING PROCESS AND FEE BACK TO INDUSTRY. FORWARD COMMENTS REGARDING BURDEN ESTIMATE TO THE INFORMATION AND RECORDS MANAGEMENT BRANCH (T-6 F33), U.S. NUCLEAR REGULATORY COMMISSION, WASHINGTON, DC 20555-0001						
FACILITY	NAME (1)									=		NUMBER (2)			_	PAGE (3)
Browns	s Ferry	Nucle	ar Pla	nt (BFN) Unit 2	2					ļ		05000	260		1	OF 5
The ca	use wa	s an i	of the	e HPCI turbine er evaluation o	f a vah	indi ve le	eak which	n resu	ilted in	ver t wat	han th er intr	usion into a	unsealed ju	ınctio	on b	om.
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the HP	CI turb ing the	ine sp HPCl	eed w flow r	hours, with Ur as lower than ate at normal r bine speed wa	indicate eactor	ed. ves:	Specifica sel press	ally, di ure.	uring t field m	he p least	erforn ureme	nance of a si ints of the Hi	urveillance PCI turbine	instr spe	uctic ed	on (SI)

On July 11, 1997, at 1910 hours, with Units 2 and 3 at 100 percent power, and Unit 1 defueled, it was determined that the HPCI turbine speed was lower than indicated. Specifically, during the performance of a surveillance instruction (SI) for testing the HPCI flow rate at normal reactor vessel pressure, field measurements of the HPCI turbine speed identified that the HPCI turbine speed was lower than the speed displayed in the Unit 2 Control Room. Since the HPCI turbine speed did not meet its SI acceptance criteria, HPCI was declared inoperable. The root cause of this faulty display was due to an improper evaluation of a valve leak. The valve leak resulted in water intrusion in an unsealed junction box causing grounds to some HPCI cables. HPCI was declared inoperable. The immediate corrective actions included troubleshooting and sealing of the junction box. Corrective actions to preclude recurrence will be to perform and document a walkdown of the HPCI, RCIC, and Reactor Feedwater Pump rooms where steam condensate could leak on junction boxes and to seal those conduit terminations deemed to be unacceptable. This report is submitted in accordance with 10 CFR 50.73 (a)(2)(v) as any event or condition that alone could have prevented the fulfillment of the safety function of structures or systems needed to mitigate the consequences of an accident. No previous LER was identified where HPCI turbine speed was affected by water intrusion.

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NRC FORM 366A (4-95)

U.S. NUCLEAR REGULATORY COMMISSION

LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

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		YEAR SEQUENTIAL REVISION NUMBER NUMBER	
Browns Ferry Unit 2	05000260	97 003 00	2 of 5

TEXT (If more space is required, use additional copies of NRC Form 366A) (17)

I. PLANT CONDITIONS

At the time of the discovery of the condition, Unit 2 and Unit 3 were at 100 percent power. Unit 1 was shutdown and defueled.

II. DESCRIPTION OF EVENT

A. Event

On July 11, 1997, at approximately 1910 hours during the testing of HPCI [BJ] turbine speed [TAC] at normal RPV pressure surveillance instruction (2-SI-4.5.E.1.d), field measurements identified that the HPCI turbine speed was lower than the speed displayed in the Unit 2 Control Room. Since the HPCI turbine speed did not meet its surveillance instruction acceptance criteria, HPCI was declared inoperable.

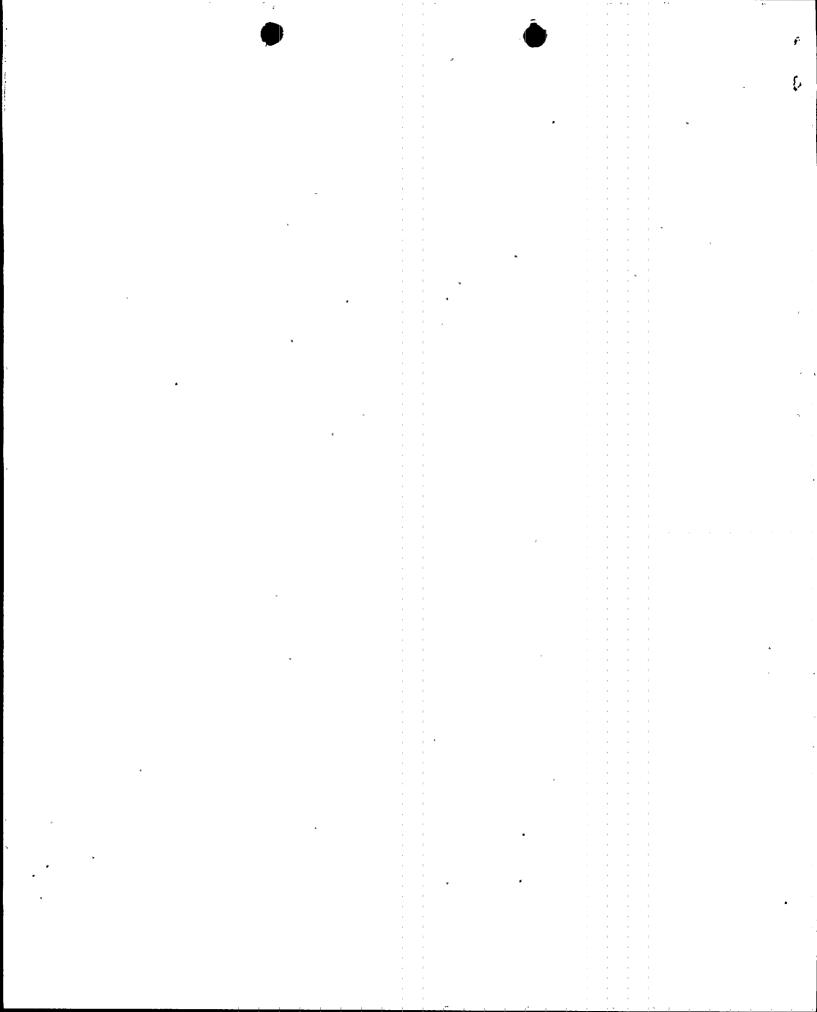
At 2200 hours, TVA made a four-hour notification to the NRC concerning the inoperability of HPCI in accordance with 10 CFR 50.72(b)(2)(iii).

Diagnostic data and observations made during HPCI testing indicated the presence of a station ground that was affecting the HPCI tachometer. Grounding tests of the tachometer to component cables indicated some but not all cables had ground shorts. A review of HPCI connection diagrams revealed potential inspection points for grounds within a junction box. This junction box was opened, and water intrusion and terminal box corrosion was evident. The junction box terminal strips were replaced and two conduit terminations were sealed to make them watertight. At 1501 hours on July 15, 1997, after the calibration of the tachometer, the flow rate testing was successfully reperformed. HPCI was declared operable, and HPCI was returned to service.

This report is submitted in accordance with 10 CFR 50.73 (a) (2) (v) as any event or condition that alone could have prevented the fulfillment of the safety function of structures or systems needed to mitigate the consequences of an accident.

B. <u>Inoperable Structures</u>, <u>Components</u>, <u>or Systems that Contributed to the Event:</u>

None.



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TEXT (If more space is required, use additional copies of NRC Form 366A) (17)

C. Dates and Approximate Times of Major Occurrences:

July 11, 1997

at 1910 hours CDT - During a Surveillance Instruction, HPCI turbine speed was lower than indicated on Unit 2 control Room instrumentation.

Since the HPCI turbine speed did not meet

its surveillance instruction acceptance criteria, HPCI was declared inoperable.

at 2200 hours CDT - A four-hour notification was made to the

NRC in accordance with 10 CFR

50.73(b)(2)(iii).

July 15, 1997

at 1501 hours CDT - After troubleshooting efforts, HPCI was

declared operable and was returned to

service.

D. Other Systems or Secondary Functions Affected:

None.

E. Method of Discovery:

The condition was discovered when field measurements indicated that the HPCI turbine speed did not meet HPCI acceptance criteria.

F. Operator Actions:

Operators tripped HPCI and declared it inoperable.

G. Safety System Responses:

None.

III. CAUSE OF THE EVENT

A. Immediate Cause:

The immediate cause of the condition was that the HPCI turbine speed did not meet its required acceptance criteria during an SI.

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LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

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TEXT (If more space is required, use additional copies of NRC Form 366A) (17)

B. Root Cause:

The root cause of this event was due to an improper evaluation of a valve leak: The valve leak resulted in water intrusion causing grounds on some HPCI cables in an unsealed junction box.

C. CONTRIBUTING FACTOR

The junction box involved in this event was not sealed, nor was it required to be sealed by TVA drawings. No weep hole was found to allow any water intrusion to drain. Since the conduit termination was not watertight and the conduit termination was over the center line of the terminal strips, water fell on the strips causing spurious grounds.

This conclusion is supported by the fact that an erratic tachometer reading disappeared after the junction box terminal strips were replaced and two conduit terminations were sealed to make them watertight.

IV. ANALYSIS OF THE EVENT

The HPCI system is provided to ensure that the reactor is adequately cooled to limit fuel cladding temperature in the event of a small line break in the nuclear system and loss of coolant which does not result in rapid depressurization of the reactor vessel. The HPCI system permits the plant to be shutdown while maintaining inventory until the reactor vessel is depressurized.

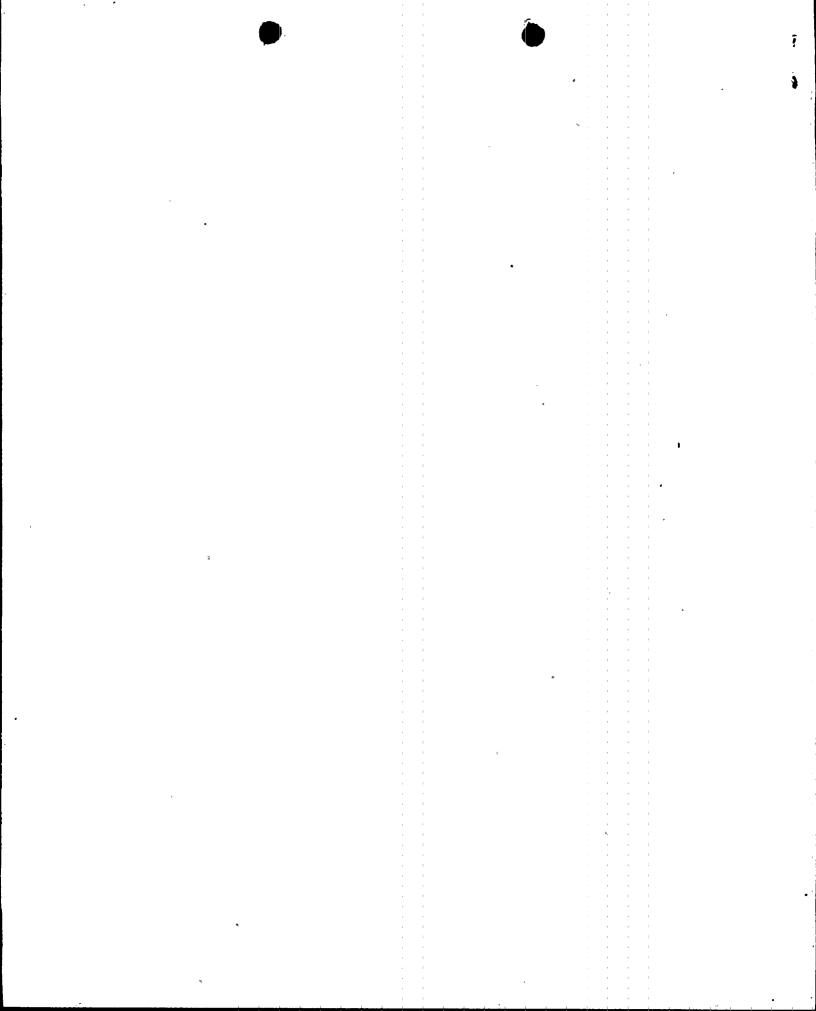
The grounds in the HPCI cables affected only the turbine speed indications and had no effect on the automatic operations of HPCI. HPCI would have been able to perform its safety function (e.g., rated flow, etc.). Therefore, the safety of the plant, its personnel or the public was not compromised.

V. CORRECTIVE ACTIONS

A. Immediate Corrective Actions:

Operations personnel tripped HPCI. Work orders to troubleshoot HPCI were initiated.

Calibrations were performed to ensure various subcomponents were within calibration criteria which could have resulted in the event. Troubleshooting continued until the root cause of the event was identified. Rework of the junction box and subsequent successful performance of the SI ensured that HPCI will be able to perform its intended safety function. HPCI was declared operable and returned to service.



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B. Corrective Actions to Prevent Recurrence:

Corrective actions to preclude recurrence will be: (1) to perform and document a walkdown of the HPCI, RCIC, and Reactor Feedwater Pump rooms where steam condensate could leak on junction boxes and to seal those conduit terminations deemed to be unacceptable, (2) to develop continuing training modules to address this event and management expectations on reviewing the effects of plant leaks and the reporting of such leaks, (3) to issue a Site Bulletin to heighten the awareness of plant personnel to this event.

VI. ADDITIONAL INFORMATION

A. Failed Components:

None.

B. Previous LERs on Similar Events:

TVA has previously issued LERs for an inoperable HPCI due to various design and equipment concerns. However, water intrusion was not the cause in any of the previous LERs. Therefore, no previous LER corrective actions would have precluded this event.

VII. COMMITMENTS

Junction box walkdowns will be performed and documented for the HPCI, RCIC, and reactor feedwater pump rooms where steam condensate could leak on junction boxes. Based on the walkdowns, conduit terminations deemed to be unacceptable will be sealed by September 8, 1997.

Training will develop continuing training modules to address this event and management expectations on reviewing the effects of plant leaks and the reporting of such leaks. These modules will be completed by December 22, 1997.

A Site Bulletin will be issued to heighten the awareness of plant personnel to this event. This bulletin will be issued by September 10, 1997.

Energy Industry Identification System (EIIS) system and component codes are identified in the text with brackets (e.g., [XX]).

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