

UNITED STATES OF AMERICA
NUCLEAR REGULATORY COMMISSION

In the Matter of

SHINE MEDICAL TECHNOLOGIES, INC.

(Medical Radioisotope Production Facility)

Docket No. 50-608-CP

ORDER

**(Adopting Proposed Transcript Corrections, Admitting Post-Hearing Exhibits,
and Closing the Record of the Proceeding)**

The Commission held an evidentiary hearing at its Rockville, Maryland headquarters on December 15, 2015. The parties have provided proposed transcript corrections. The transcript corrections identified in Appendix A to this order are adopted. Appendix B to this order contains a revised hearing transcript that incorporates all of the adopted corrections.

In addition, the parties have submitted responses to post-hearing questions. As directed, these responses were filed as new exhibits, using the previously-established numbering scheme. Neither party objects to the admission of these new exhibits. Therefore, exhibits NRC-014 and SHN-030 are admitted into the evidentiary record. The Staff also has filed a revised exhibit, NRC-002-R, and represents that SHINE has no objection to its admission. This exhibit is admitted, and the previous version of the exhibit, NRC-002, is stricken from the record.

The adoption of transcript corrections and the admission into evidence of the new exhibits completes the procedural activities that remained pending at the conclusion of the mandatory hearing. The record of this proceeding is closed, effective as of the date of this order. This order is issued pursuant to my authority under 10 C.F.R. § 2.346(a) and (j).

IT IS SO ORDERED.

For the Commission

NRC SEAL

 /RA/

Annette L. Vietti-Cook
Secretary of the Commission

Dated at Rockville, Maryland,
this 14th day of January, 2016.

APPENDIX A: Changes to the Transcript for the SHINE Medical Technologies, Inc.
Mandatory Hearing December 15, 2015

Page	Line	Correction
1	21	Change "JEFF BARAN" to "KRISTINE L. SVINICKI"
1	23	Change "KRISTINE L. SVINICKI" to "JEFF BARAN"
2	1	Add "AND WITNESSES" after "STAFF"
2	11	Insert "STEPHEN MARSCHKE, S. Cohen & Associates" before "Jane Marshall"
3	5	Replace "HENNESY" with "HENNESSY"
3	11	Delete "Stephen Marschke, Sanford Cohen and Associates"
5	16	Replace "189A" with "189a"
6	2	Replace "189A" with "189a"
7	22	Replace "to this common" with "to the common"
8	1	Replace "NEPA Sections 102.2(a), (c) and (e)" with "NEPA Sections 102(2)(A), (C) and (E)"
8	6	Add semicolon after "taken"
8	12	Add semicolon after "values"
9	1	Replace "of witness" with "of witnesses"
9	9	Replace "the witness" with "the witnesses"
9	10	Replace "their name" with "their names"
9	14	Replace "Hennesy" with "Hennessy"
9	13, 14	Replace "Richard Van Bynum" with "Richard Vann Bynum"
13	23	Replace "HENNESY:" with "HENNESSY:"
13	23	Replace "Hennesy" with "Hennessy"
18	2	Replace "insure" with "ensure"
19	2	Replace "insure" with "ensure"
19	17	Replace "insure" with "ensure"
19	18	Replace "insure" with "ensure"
20	14	Replace "insure" with "ensure"
20	25	Replace "radiation" with "irradiation"
23	3	Replace "all together" with "altogether"
25	11	Replace "plan" with "plans"
25	23	Replace "licensed" with "license"
26	24	Replace "tank is which is" with "tank which is"
27	3	Replace "radiation" with "irradiation"
27	8	Replace "for the proper" with "to the proper"
29	2	Replace "than pass" with "then pass"
32	18	Replace "is discrete" with "in discrete"
33	15	Replace "of accelerator" with "of the accelerator"
34	21, 22	Replace "ATSV off gas system" with "eight TSV off gas systems,"
36	16	Replace "insure" with "ensure"
39	3	Replace "insure" with "ensure"
40	17	Add comma after "phase" and add a question mark after "license"
40	23	Replace "HENNESY:" with "HENNESSY:"
40	24	Replace "Hennesy" with "Hennessy"
41	16	Replace "HENNESY:" with "HENNESSY:"
42	17	Change "presentation" to "panel"
43	24	Change "work" to "wrap"

Page	Line	Correction
44	14	Change "area" to "areas"
46	6	Change the period to a question mark after "financial"
47	23	Replace "HENNESY:" with "HENNESSY:"
48	5	Replace "HENNESY:" with "HENNESSY:"
48	25	Delete "for"
49	4	Replace "some" with "a"
49	7	Replace "HENNESY:" with "HENNESSY:"
50	3	Replace "HENNESY:" with "HENNESSY:"
50	12	Replace "HENNESY:" with "HENNESSY:"
50	8, 9	Replace "th is" with "this"
51	12	Replace "our's" with "ours"
52	5	Replace "your's" with "yours"
52	16	Replace "insure" with "ensure"
54	14	Change "explore" to "explored"
54	17	Change "insure" to "ensure"
55	5	Change "use" to "used"
55	8	Replace "HENNESY:" with "HENNESSY:"
55	18	Replace "HENNESY:" with "HENNESSY:"
57	11	Change "Go to" to "Could I have"
57	16	Change "technetium-99m stable" to "technetium-99 metastable"
60	1	Change "NMSA" to "NNSA"
60	23	Change "5034" to "50.34"
61	6	Change "or FSAR" to ", or FSAR,"
62	4	Change "insure" to "ensure"
64	5	Change "wall's" to "wall"
64	8	Change "think" to "thin"
66	9	Change "review inform" to "review, inform"
67	17	Change "areas except" to "areas, except"
67	18	Change "traffic" to "traffic,"
68	14	Change "320" to "20"
70	12	Change "SHINE stated" to "SHINE has stated"
70	20	Change "criterion" to "criteria in"
73	17	Delete the comma after "support" and change "organization" to "organizations"
73	21	Delete "it's"
78	14	Delete "you think"
78	16	Change "has" to "have"
80	10	Change "our's" to "ours"
82	22	Insert em dash between "guidance" and "in"
82	23	Replace comma and space with em dash
83	3	Set off "I'll say" with commas
84	6	Delete the first "the"
86	15	Delete "is - -"
86	22	Change "action" to "actions"
87	20	Change "insure" to "ensure"
89	3	Change "concept" to "concepts"

Page	Line	Correction
90	10	Change "insure" to "ensure"
91	18	Change "facilities" to "facility"
92	14	Change "MR. LYNCH" to "MR. DEAN"
96	25	Add "that" after "Guidance" and add a comma after "used"
100	17	Change "in your" to "many of the"
100	18	Change "ask the questions we practice" to "asked are questions we practiced"
101	1	Change "need to" to "need. To"
101	3	Change "permit. That" to "permit, that"
101	12	Change "MS. YOUNG" to "COMMISSIONER SVINICKI"
102	8	Replace "Hennessy" with "Hennessy"
104	5	Replace "in a radiation" with "and irradiation"
104	6	Replace "maintain at shutdown" with "maintain it shutdown"
105	12	Replace "commensurate what" with "commensurate with"
105	15, 16	Replace "single family criterion" with "single failure criterion"
106	21	Delete "will discuss"
109	19	Change "nature" to "nature,"
109	21	Change "Part 70" to "Part 70,"
111	1	Change "Because of the" to "Because of their"
111	3	Change "reactors" to "reactors,"
112	16	Change "b" to "be"
112	19	Change "application" to "application,"
114	8	Replace "to" with "of"
115	5	Replace "MR. VAN ABEL:" with "MR. HENNESSY:"
115	8	Replace "MR. VAN ABEL:" with "MR. HENNESSY:"
116	19	Change "the" to "that"
116	25	Change "of" to "on"
117	3	Change "that we" to "would be"
117	15	Change "committing to" to "committing to to"
119	18	Change "Thanks you." to "Thank you."
119	3, 4	Change "And the" to "But in the"
120	14	Replace "HENNESY:" with "HENNESSY:"
120	23	Replace "HENNESY:" with "HENNESSY:"
121	3	Replace "HENNESY:" with "HENNESSY:"
121	5	Replace "HENNESY:" with "HENNESSY:"
122	2	Change "COMMISSIONER BARAN" to "CHAIRMAN BURNS"
122	5	Change "that replaced" to "that were placed"
122	23	Add "a" between "of" and "temporal"
125	18	Change "traverse" to "transverse"
126	2	Change "large" to "larger"
127	7	Change "COMMISSIONER BARAN" to "CHAIRMAN BURNS"
128	13	Add "a" after "got"
128	16	Replace "HENNESY:" with "HENNESSY:"
128	19	Replace "HENNESY:" with "HENNESSY:"
128	22	Replace "HENNESY:" with "HENNESSY:"
129	2	Replace "HENNESY:" with "HENNESSY:"

Page	Line	Correction
129	6	Replace "HENNESY:" with "HENNESSY:"
129	20	Replace "I put" with "I was put"
130	2	Replace "will able" with "will be able"
131	19	Replace "sites" with "site"
131	23	Replace "sites" with "site"
132	1	Replace "sites" with "site"
132	2	Replace "and the" with "in the"
132	3	Replace "events" with "event"
132	10	Change "analysis" to "analyses"
132	16	Change "HULL" to "VAN ABEL"
133	9	Change "be either" to "be for either"
133	13	Delete "are of course"
134	10	Delete "of"
136	9	Change "being" to "begin"
136	13	Replace "HENNESY:" with "HENNESSY:"
136	13	Replace "Hennesy" with "Hennessy"
136	20	Replace "MR. COSTEDIO:" with "MR. VAN ABEL:"
137	20	Replace "preformed" with "performed"
137	7, 8	Replace "nuclear plant operations and engineering personal experience in reactor and nuclear process safety." with "nuclear plant operations and engineering, personnel experienced in reactor and nuclear process safety."
138	8	Replace "a radiation" with "irradiation"
138	11	Replace "in the pool" with "of the pool"
138	11	Replace "disburses" with "disperses"
138	16	Replace "filter" with "filtered"
138	19	Replace "work" with "worker"
138	23	Replace "designated" with "designate it"
139	3	Replace "store" with "stored"
140	4	Replace "duct." with "stack."
140	17	Change "as the" to "ask the"
140	24	Change "Kevin Morrissey" to "Kevin Morrissey, Fuel Cycle Safety Review."
140	25	Change "Dave Lynch" to "Steve Lynch, Project Manager, Research and Test Reactors Licensing"
141	7	Change "Projection" to "Production"
142	19	Change "facilities. The" to "facilities, the"
143	1	Change "radiation facility" to "irradiation facility"
144	23, 24	Change "where gas is produced in the irradiation process or stored" to "where gases produced in the irradiation process are stored"
145	12	Change "RM." to "MR."
148	1	Add "to" after "witnesses"
151	14	Change "engineering and safety" to "engineering safety"
151	18	Change "offsite conditions." to "upset conditions."
152	6	Change "Chris," to "Chris Tripp,"
152	17	Change "vessel" to "special"

Page	Line	Correction
153	4	Change "KANATAS" to "KOLB"
153	11	Replace "176" with "1.76"
153	17	Add question mark after "that" and capitalize "the" in "The one other thing"
153	17	Insert "MR. LYNCH:" before "The one other thing..."
153	19	Change "rain, snow" to "rain-snow"
153	20	Change "event?" to "event."
153	21	Change "MR. LYNCH" to "CHAIRMAN BURNS"
153	23	Change "CHAIRMAN BURNS" to "MR. LYNCH"
153	24	Change "MR. LYNCH" to "CHAIRMAN BURNS"
153	25	Change "CHAIRMAN BURNS" to "MR. LYNCH"
154	1	Change "MR. LYNCH" to "CHAIRMAN BURNS"
154	2	Delete "CHAIRMAN BURNS:"
154	9	Replace "MR. VAN ABLE:" with "MR. VAN ABEL:"
156	1	Change "15.20" to "1520"
157	18	Add "you" after "Thank"
158	10	Change "MS. KANATAS" to "MS. KOLB"
158	17	Change "MS. KANATAS" to "MS. KOLB"
158	20	Change "MS. KANATAS" to "MS. KOLB"
159	1	Replace "license" with "licensed"
159	5	Replace "a waste control specialist" with "at Waste Control Specialists"
159	11	Change "KANATAS" to "KOLB"
159	16	Change "KANATAS" to "KOLB"
159	19	Delete "broadly"
160	11	Replace "that's on the license and operators." with "that's how they license their operators."
160	25	Replace "HENNESSY:" with "HENNESSY:"
161	18	Delete "in" and the second "the"
161	19	Delete "is" and replace with "that we've"
161	19	Replace the comma with a period and capitalize "is"
161	22	Replace "of" with "or"
161	24	Replace "No, you know, have various" with "No – we have various"
162	20	Delete "just for"
162	23	Replace "are" with "seem"
162	24	Delete "And," and capitalize "are"
162	3, 4	Replace "monitor the activity in the neutron population in the TSV radiation." with "monitor the reactivity and the neutron population in the TSV during irradiation."
163	4	Replace "manual" with "manually"
163	11	Replace "there would" with "they would"
163	18	Replace "not only" with "nominally"
163	19	Replace "two dampers, but every place" with "two dampers at every place"
163	8, 9	Replace "many traces available" with "many choices available"
164	19	Replace "HENNESSY:" with "HENNESSY:"
164	19	Replace "Hennesy" with "Hennessy"

Page	Line	Correction
164	19, 20	Replace "Manager of Engineer" with "Manager of Engineering"
165	20, 21	Replace "of the affect in the environment" with "of the affected environment"
169	8	Replace "alterative" with "alternative"
171	25	Replace "Sections 102.2(a), (c)" with "Sections 102(2)(A), (C)"
171	5, 6	Replace "both to Stevens Point and the Chippewa Falls" with "both to Stevens Point and to Chippewa Falls"
172	1	Replace "and (e)" with "and (E)"
174	14	Change "and" to "an"
174	22	Change "actions" to "action's"
176	7	Change "of the an EIS" to "of an EIS"
177	12	Change "NEC" to "NRC"
178	23	Change "visited site" to "visited the site"
183	19	Change "publically" to "publicly"
185	13	Change "residents" to "resident"
186	20	Change "medial" to "medical"
187	12	Change "adjust" to "address"
189	21	Change "provides" to "revised"
191	4	Change "15" to "51"
192	24	Add a comma after "source" and change "an aging" to "are"
193	18, 19	Add a comma after "Where" and add quotation marks before "I" and after "technology"
194	17	Change "were" to "was"
198	3	Delete "I actually came at --"
199	12	Change "and" to "an"
200	6	Replace "Trial entities" with "Tribal entities"
200	23	Replace "Christinesville" with "Kristinesville"
201	17	Replace "NCR" with "NRC"
201	19	Replace "ways" with "Waze"
202	5	Insert "a" after "Katrina"
202	8	Insert "with" between "experience" and "the"
202	9	Delete comma, change "with" to "and," delete "regular"
202	10	Begin "Commercial Power Reactors" with lower case letters
202	13	Replace "doing" with "the"
203	15	Delete "just, you know,"
203	10, 11	Delete "just like, you know,"
204	1	Change "several questions." to "a separate question."
204	24	Replace "didn't new time." with "didn't add any time."
205	5	Replace "comments" with "comment"
205	5	Insert "the" before "NRC"
207	6	Replace "Van Bynum" with "Vann Bynum"
207	10	Replace "Van Bynum" with "Vann Bynum"
208	21	Change "You" to "We"
209	18	Change "I" to "it"
209	20	Delete "any that,"
210	8	Add "make" after "can" and change "it that" to "what"

Page	Line	Correction
218	3	Change "bear in town" to "Barantown"
218	5	Delete period after "immediately"
218	5	Add "that" after "immediately" and change capital "T" to lowercase
218	19	Change "A conducted" to "A we conducted"
218	24	Replace "resumption" with "presumption"
219	19	Delete "working at"
220	2	Insert "not" between "may" and "be"
221	9	Change "the Commission" to "the Office of Commission"
221	24	Add "be" after "probably" and change "issue" to "issued"

APPENDIX B: Corrected Transcript
December 15, 2015

Official Transcript of Proceedings
NUCLEAR REGULATORY COMMISSION

Title: Hearing on Construction Permit for
Shine Medical Isotope Production Facility

Docket Number: (n/a)

Location: Rockville, Maryland

Date: Tuesday, December 15, 2015

Work Order No.: NRC-2982

Pages 1-220

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UNITED STATES OF AMERICA

NUCLEAR REGULATORY COMMISSION

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HEARING ON CONSTRUCTION PERMIT FOR SHINE MEDICAL
ISOTOPE PRODUCTION FACILITY:

SECTION 189A OF THE ATOMIC ENERGY ACT PROCEEDING

+ + + + +

PUBLIC MEETING

+ + + + +

TUESDAY

DECEMBER 15, 2015

+ + + + +

ROCKVILLE, MARYLAND

+ + + + +

The Commission met in the Commissioners' Conference Room at the Nuclear Regulatory Commission, One White Flint North, 11555 Rockville Pike, at 9:00 a.m., Stephen G. Burns, Chairman, presiding.

COMMISSION MEMBERS:

STEPHEN G. BURNS, Chairman

KRISTINE L. SVINICKI

WILLIAM C. OSTENDORFF

JEFF BARAN

ALSO PRESENT:

ANNETTE L. VIETTI-COOK, SECY

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WASHINGTON, D.C. 20005-3701

1 NRC STAFF AND WITNESSES PRESENT:
2 ALEXANDER ADAMS, JR., NRR
3 MARY ADAMS, NMSS
4 MARISSA BAILEY, NMSS
5 GREGORY CHAPMAN, NMSS
6 WILLIAM DEAN, NRR
7 MARGARET M. DOANE, OGC
8 MIRELA GAVRILAS, NRR
9 CATHERINE KANATAS, OGC
10 STEVEN LYNCH, NRR
11 STEPHEN MARSCHKE, S. Cohen & Associates
12 JANE MARSHALL, NRR
13 KEVIN MORRISSEY, NMSS
14 MICHELLE MOSER, NRR
15 JOSEPH STAUDENMEIER, RES
16 CHRISTOPHER TRIPP, NMSS
17 CARL WEBER, NRO
18 DAVID WRONA, NRR
19 MITZI YOUNG, OGC
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APPLICANT AND WITNESSES PRESENT:

STEPHEN BURDICK, Morgan Lewis & Bockius

RICHARD VANN BYNUM, SHINE Medical Technologies

JIM COSTEDIO, SHINE Medical Technologies

BILL HENNESSY, SHINE Medical Technologies

CHRISTOPHER HEYSEL, Information Systems

Laboratories

ALAN HULL, Golder Associates, Inc.

CATHERINE KOLB, SHINE Medical Technologies

TIMOTHY KRAUSE, Sargent & Lundy

GREG PIEFER, SHINE Medical Technologies

KATRINA PITAS, SHINE Medical Technologies

ERIC VAN ABEL, SHINE Medical Technologies

A G E N D A

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12 Commission Q & A.....146

13 Environmental - Panel.....162

14 Commission Q & A.....189

15 Break..... 208

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17 Closing Statement by Staff.....212

18 Commission Q & A and Closing Statements.....215

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P R O C E E D I N G S

9:01 a.m.

1
2
3 CHAIRMAN BURNS: I call this hearing to
4 order on a more serious event, but first let me get my
5 script out as we do need to go through a number of things
6 before we begin this hearing.

7 I want to welcome the audience and those who
8 may be viewing this remotely on line. Welcome to the
9 Applicant, to the Staff, members of the public. And the
10 Commission is here today to conduct an Evidentiary
11 Hearing on the SHINE Medical Technologies application
12 for a construction permit for a medical radioisotope
13 production facility in Janesville, Wisconsin.

14 This hearing is required under Section 189a
15 of the Atomic Energy Act of 1954, as amended. And the
16 Commission will also be reviewing the adequacy of the
17 NRC Staff's Environmental Impact Analysis under the
18 National Environmental Policy Act of 1969, which many
19 of us refer to as NEPA.

20 This is the third so called mandatory or
21 uncontested hearing that the Commission has held this
22 year, but unlike the two previous ones, this one is for
23 a construction permit, not for a Combined License. But
24 the requirements for the necessity of a hearing on a
25 construction permit is required as I noted under Section

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1 189a.

2 During the hearing, SHINE and the Staff
3 will provide testimony and witness panels that will
4 provide an overview of the application, as well as
5 address safety and environmental issues associated with
6 the review, and Commission questions will follow each
7 panel. And there will be a rotation of the Commissioners
8 from panel to panel, and the Commissioners may allocate
9 their total time among the panels as each Commissioner
10 sees fit.

11 In order to issue a construction permit the
12 Commission must make certain specific safety and
13 environmental findings. On the safety side, the
14 Commission will determine whether in accordance with 10
15 CFR 50.35(a), whether the Applicant has described the
16 proposed design of the facility, including the
17 principal architectural and engineering criteria for
18 the design, and whether the Applicant has identified the
19 major features or components incorporated therein for
20 the protection of the health and safety of the public.
21 Also, such further technical or design information as
22 may be required to complete the safety analysis, and
23 those which can be reasonably left for later
24 consideration to be supplied in the Final Safety
25 Analysis Report; whether safety features or components,

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1 if any, that require research and development have been
2 described by the Applicant, and the Applicant has
3 identified, and there will be conducted a research and
4 development program reasonably designed to resolve any
5 safety questions associated with such features or
6 components; and whether on the basis of the foregoing
7 there is reasonable assurance that, one, such safety
8 questions will be satisfactorily resolved at or before
9 the latest date stated in the application for completion
10 of the construction of the proposed facility; and, two,
11 taking into consideration the site criteria contained
12 in 10 CFR Part 100, the proposed facility can be
13 constructed and operated at the proposed location
14 without undue risk to the health and safety of the
15 public.

16 In making these findings, the Commission
17 will also be guided by the considerations in 10 CFR
18 Section 50.40 which include the Commission's opinion as
19 to whether the issuance of the construction permit will
20 not be inimical to the common defense and security or
21 to the health and safety of the public.

22 With respect to environmental matters, the
23 Commission will determine whether the requirements of
24 NEPA Sections 102(2)(A), (C) and (E), and the applicable
25 regulations in 10 CFR Part 51 have been met. The

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1 Commission will independently consider the final
2 balance among conflicting factors contained in the
3 record of the proceeding with a view to determining the
4 appropriate action to be taken; determine after
5 weighing the environmental, economic, technical, and
6 other benefits against environmental and other costs,
7 and considering reasonable alternatives whether the
8 construction permit should be issued, denied, or
9 appropriately conditioned to protect environmental
10 values; and determine whether the NEPA review conducted
11 by the Staff has been adequate.

12 This meeting is open to the public, and we
13 do not anticipate the need to close the meeting to
14 discuss non-public information, but if a party believes
15 that a response to a question may require a reference
16 to non-public information, then I would ask the party
17 to answer the question to the best of its ability and
18 practicality with information that is on the public
19 record, and file any non-public response promptly after
20 the hearing on the non-public docket.

21 Before proceeding, do my fellow
22 Commissioners have anything they'd like to add? Then
23 we'll proceed with the swearing in of witnesses. We'll
24 start first with SHINE. I'd ask counsel for SHINE to
25 introduce himself.

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1 MR. BURDICK: Good morning. This is Stephen
2 Burdick from Morgan Lewis & Bockius, also joined by my
3 colleague, Paul Bessette. We are counsel for SHINE.

4 CHAIRMAN BURNS: Okay. Counsel, would you
5 read the names of the witnesses?

6 MR. BURDICK: Yes, and if the witnesses
7 would please stand when I read their names, and then
8 remain standing until the Chairman directs otherwise.

9 In alphabetical order SHINE's witnesses
10 are Joseph M. Aldieri, Jeffrey M. Bartelme, Richard Vann
11 Bynum, James Costedio, William Hennessy, Alan Hull,
12 Catherine Kolb, Timothy P. Krause, Thomas Krzewinski,
13 C. Michael Launi, James W. McIntyre, John B. McLean,
14 William D. Newmyer, Greg Piefer, Katrina M. Pitas, Erwin
15 T. Prater, Louis Restrepo, Eric N. Van Abel, George F.
16 Vandegrift, Tamela B. Wheeler, Ernest Wright, and
17 Steven L. Zander. Thank you.

18 CHAIRMAN BURNS: Okay, thank you.

19 Witnesses, I'd ask you to raise your right
20 hand to take the oath.

21 Do you swear or affirm that the testimony
22 you will provide in this proceeding is the truth, the
23 whole truth, and nothing but the truth?

24 ALL WITNESSES: I do.

25 CHAIRMAN BURNS: Did anyone fail to take the

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1 oath? Indicate so, otherwise. No. Thank you. You may be
2 seated.

3 Is there any objection to including the
4 witness list into the record?

5 MS. KANATAS: No objections.

6 CHAIRMAN BURNS: Okay, thank you, counsel.

7 And then with respect to -- we'll proceed
8 in terms of the admission of evidence on behalf of the
9 Applicant. Are there any edits to your exhibit list,
10 counsel?

11 MR. BURDICK: There are no edits.

12 CHAIRMAN BURNS: Okay. Would you read the
13 range of numbers of the exhibits to be admitted?

14 MR. BURDICK: Yes. SHINE has submitted
15 Exhibits SHN-001 through SHN-029.

16 CHAIRMAN BURNS: Okay. And I presume you
17 propose to move those into the record?

18 MR. BURDICK: We move to admit those into the
19 record.

20 CHAIRMAN BURNS: Okay. Is there any
21 objection?

22 MS. KANATAS: No objections.

23 CHAIRMAN BURNS: Okay, very good. So, the
24 list of exhibits is admitted for the Applicant, SHINE.

25 Okay. Turning to the Staff, counsel, would

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1 you introduce yourself, please.

2 MS. KANATAS: My name is Catherine Kanatas,
3 and along with my counsel, Mitzi Young, we represent the
4 Staff.

5 CHAIRMAN BURNS: Okay, great. Would you read
6 the names of the proposed Staff witnesses?

7 MS. KANATAS: Yes, and if they can --

8 CHAIRMAN BURNS: And I'll ask them to stand.
9 Thank you.

10 MS. KANATAS: Thank you. Alexander Adams,
11 John Adams, Mary Adams, Stephen Alexander, David Back,
12 Marissa Bailey, Daniel Barrs, Thomas Boyle, Gregory
13 Chapman, William Dean, James Downs, Thomas Essig, Kevin
14 Folk, Mirela Gavrilas, Mary Gitnick, James Hammelman,
15 Shawn Harwell, Christopher Heysel, Gregory Hofer,
16 Robert Hoffman, Anthony Huffert, Steven Lynch, Stephen
17 Marschke, Jane Marshall, Nancy Martinez, James
18 McIlvaine, Diane Mlynarczyk, Kevin Morrisey, Michelle
19 Moser, Thomas Pham, Paul Prescott, William Rautzen,
20 Jeffrey Rikhoff, Michael Salay, Alexander Sapountzis,
21 Raymond Skarda, Soly Soto-Lugo, Joseph Staudenmeier,
22 Christopher Tripp, Glenn Tuttle, Carl Weber, Abraham
23 Weitzberg, and David Wrona.

24 CHAIRMAN BURNS: Okay, thank you.

25 So, for the Staff witnesses, I'll ask you

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1 to raise your right hand.

2 Do you swear or affirm that the testimony
3 you will provide in this proceeding is the truth, the
4 whole truth, and nothing but the truth?

5 ALL WITNESSES: I do.

6 CHAIRMAN BURNS: Did any -- please inform me
7 if any of you decline to take the oath. Okay, you may
8 be seated.

9 Is there any objection to including the
10 witness list?

11 MR. BURDICK: No objection.

12 CHAIRMAN BURNS: Okay. So, proceed to the
13 admission of the evidence on behalf of the NRC Staff.
14 Are there any edits, counsel, to your exhibit list?

15 MS. KANATAS: There are no edits.

16 CHAIRMAN BURNS: Would you read the range of
17 numbers on the list of exhibits to be admitted?

18 MS. KANATAS: Staff exhibits run from
19 NRC-001 through NRC-013.

20 CHAIRMAN BURNS: Okay. And I presume you
21 would move to admit those exhibits into evidence.

22 MS. KANATAS: We would like to move to admit
23 them into the record.

24 CHAIRMAN BURNS: Are there any objections?

25 MR. BURDICK: No objection.

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1 CHAIRMAN BURNS: Okay. And seeing no
2 objection, the exhibits are admitted. So, thank you for
3 those -- we got through the preliminaries.

4 I think at this point we're ready to have
5 the Overview Panel for SHINE. And for this portion of
6 the proceeding we'll have the Overview Panel from SHINE,
7 and I believe then we have the questions on the Overview
8 Panel, and then we'll have the Staff Panel. So, thank
9 you, counsel.

10 And, again, this is an Overview Panel for
11 opportunity for the Applicant to provide us overview of
12 the application and the proposed project. I would remind
13 the witnesses that you remain under oath. You may assume
14 that the Commission is familiar with the pre-hearing
15 filings on behalf of the Applicant, as well of the Staff.
16 And I would then ask the panelists to introduce
17 themselves. I'll start here.

18 MR. PIEFER: Yes, sir. My name is Greg
19 Piefer. I'm the founder and CEO of SHINE Medical.

20 MR. HENNESSY: My name is Bill Hennessy. I'm
21 the Manager of Engineering for SHINE.

22 MR. COSTEDIO: My name is Jim Costedio. I'm
23 the Licensing Manager for SHINE.

24 MR. VAN ABEL: My name is Eric Van Abel. I'm
25 the Engineering Supervisor for SHINE.

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1 CHAIRMAN BURNS: Okay. Thank you,
2 gentlemen. And you may proceed with your presentation.

3 MR. PIEFER: So, once again, my name is Greg
4 Piefer, and I want to thank the Commission,
5 Commissioners, Mr. Chairman for your consideration of
6 this very important matter. To start it off, I'd like
7 to give you guys a little bit of background on SHINE and
8 our mission as a company.

9 SHINE Medical Technologies is dedicated to
10 being the world leader in the clean, affordable
11 production of medical tracers and cancer treatment
12 elements commonly known as medical isotopes by the
13 medical community.

14 We recognize fully that in order to run this
15 business successfully our highest priority needs to be
16 on safety and reliability of the processes used to
17 produce these isotopes. At the end of the day, these
18 products will serve the needs of approximately 100,000
19 patients per day around the globe making this a very,
20 very significant endeavor in terms of health care of
21 patients. Of course, we can't operate the plant at all
22 if we're not focused on safety in our house, and so those
23 are the highest sort of values within the company.

24 Also interesting is that we come with this
25 technology to the market at a very interesting time when

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1 there is a tremendous amount of transition happening in
2 the existing supply chain for these medical isotopes.
3 Currently, the only producer in the Western Hemisphere
4 of any significant volume will be leaving the market
5 permanently in 2018, and the products have a 66-hour
6 half-life, the most commonly used product has a 66-hour
7 half-life, and that creates substantial challenges for
8 U.S. patients here if we need to bring all of our medical
9 isotopes from overseas. Next slide, please.

10 Just a little bit more background on the
11 primary medical isotope that the world uses.
12 Molybdenum-99 decays into a daughter, technetium-99m,
13 and is used in about 85 percent of the nuclear medicine
14 scans performed globally.

15 Technetium-99m is extremely versatile. Its
16 chemistry allows it to attach itself to a wide variety
17 of drugs where it acts as a tracer, and essentially
18 allows doctors to see what that drug is doing. It has
19 a 6-hour half-life and so it is very difficult to
20 distribute as technetium, but because it's a daughter
21 of molybdenum-99 which has a 66-hour half-life, you can
22 distribute it around the globe fairly easily.

23 Collectively, these procedures make up
24 about 40 million doses on an annual basis, so very, very
25 high volume, and very important to patients all around

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1 the world, the U.S. being approximately half of those
2 doses.

3 The pie chart included on Slide 3 shows a
4 breakdown of the procedures primarily that use
5 technetium-99m. I'm just going to call your attention
6 to two of the slices. The largest slice is labeled
7 myocardial perfusion. Myocardial perfusion is just a
8 way of saying looking at blood flow through the heart
9 muscle and, in fact, is commonly known as a stress test.
10 If a doctor wants to know where to put a stent, if a
11 patient is having chest pain they'll do this. If they
12 want to see if the heart has been damaged by a heart
13 attack, they'll do this test, so very, very useful when
14 you look at the number one killer of human beings in the
15 United States, cardiac disease. And the number two use
16 is for something called a bone scan which is used to
17 stage cancer. And that is the number two killer of people
18 in this country. So, very important products, very
19 widely used today, and it's very important that the
20 supply chain remain robust for many, many years to come.
21 Next slide, please.

22 However, it is not clear that the supply
23 chain will remain resilient on the current track without
24 new production. In fact, it looks like it will not be
25 able to meet the needs, the growing needs of the globe

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1 in terms of medical isotope production.

2 I mention the Canadian reactor is exiting
3 the market permanently in March of 2018, and they
4 actually plan to decommission that reactor, at which
5 time the Western Hemisphere will not have a source
6 barring new entrants coming in. And this is not going
7 to create just a problem over here, but it's going to
8 create a global problem. In fact, the Nuclear Energy
9 Agency as part of the Organization of Economic
10 Cooperation and Development has been performing studies
11 on exactly this situation for the last several years,
12 and we've included a small bit of data from the most
13 recent study which shows current demand growth in the
14 green line, and current production capacity in the
15 orangish line. As you see, it kind of dips down when
16 Canada leaves.

17 I'll note that this demand graph does
18 include something called outage reserve capacity and
19 so, you know, there's a little buffer on what's actually
20 required, but that's important. That's what the market
21 needs in order to operate reliably and ensure that
22 patients can get the products they need and manage the
23 occasional outage because the supply chain is on the
24 order of 50 to 60 years old in most cases, the research
25 reactors producing this isotope.

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1 So it's a very, very, I think, stressful
2 situation for the medical community right now not
3 knowing where their answers are going to lie in the long
4 term, and that problem creates an opportunity for new
5 technology to come in and sort of change the way we've
6 been making medical isotopes in this country, and really
7 do it in a better way. And that's what we believe we've
8 done here. You're going to hear a lot more about how we
9 plan to do that as the day goes on.

10 But when we developed this technology,
11 we've been working on it since about 2006, we had some
12 core values as a company when we founded the company that
13 really are embodied by the technological approach
14 you're going to hear about. And, obviously, as I
15 mentioned in the beginning, we believe at the very
16 highest level that it is impossible to run this company
17 without protecting the health and safety of our workers,
18 the public, and the environment, so these have been
19 factors in our consideration from day one when we were
20 looking at what technologies to choose and what approach
21 to go forward on.

22 On top of that, we need to ensure based on
23 the short half-life of these products that we can get
24 the product out regularly, on time every time. Again,
25 with 66 hours, you know, there's really no forgiveness

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1 for substantial delays. It just means that patients
2 aren't going to get the products they need if you can't
3 deliver. And that's unfortunate if a patient presents
4 with chest pains and a doctor is concerned they may have
5 had a heart attack and has to tell them to come back,
6 you know, maybe in a week and hope you make it, or has
7 to give them an alternative isotope that will leave them
8 radioactive for weeks. Stay away from small children for
9 quite some time. It's just not good for the patients,
10 so we need to get this out every single time.

11 We also needed to ensure
12 cost-effectiveness. We had to ensure an approach that
13 would allow us to make medical isotopes that can be
14 bought. You know, it's a time when reimbursement is
15 generally across the board decreasing in the United
16 States, and it's important that a cost-effective
17 technology be developed so that this doesn't become
18 prohibitive in terms of cost for patient access.

19 And, finally, something that's been very
20 strong in our minds since the beginning is that it's not
21 necessary to use highly enriched uranium to make medical
22 isotopes; however, it is commonly used around the globe
23 today. So, we designed our process to eliminate the need
24 for highly enriched uranium and, in fact, use only low
25 enriched uranium as part of our process.

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1 The risk posed to the U.S. public by the
2 proliferation of highly enriched uranium is extremely
3 high. If there were to be an event, the consequences
4 would be disastrous, and we fully support the U.S.
5 Government's initiatives to remove highly enriched
6 uranium from the supply chain and, in fact, stop
7 shipping it around the world to ensure that we have
8 appropriate medical tracers.

9 So, these are all things that drove our
10 mission and drove our values, or drove our technology
11 rather. So, I'm going to just give you a high level view
12 of the technology and how it reflects those values.

13 Fundamentally, the biggest protection that
14 we have is that these systems have been designed to be
15 small, and I'm talking about small in terms of thermal
16 power equivalent. When you look at a SHINE production
17 unit or irradiation unit, you'll hear more about this
18 throughout the day, the thermal power of one of these
19 systems is on the order of 100 kilowatts when its
20 producing at full tilt. If you were to compare this to
21 a reactor like the NRU which is also producing medical
22 isotopes today, that reactor's thermal power equivalent
23 is 135 megawatts, so there's about a factor of 1,000
24 difference in thermal power from a SHINE-based system
25 to a reactor-based system. And that has tremendous

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1 safety benefits for us, including low source term and
2 very low decay heat. If we shut one of our systems within
3 hours, just a few hours we're down to about a kilowatt
4 of decay heat, so we're talking about something that's
5 less than a hair dryer. So you don't have a lot of the
6 concerns you would have with loss of power in much larger
7 facilities.

8 In addition to the safety benefits just
9 from the lower source term and lower decay heat, of
10 course, we're producing less radionuclides overall than
11 a much larger reactor would do, and that allows us to
12 use commercial disposal for much, if not all, of our
13 disposal path. It's a great economic benefit and
14 certainty benefit in terms of final disposition of waste
15 products.

16 Secondly, we developed a low enriched
17 uranium target that is not only novel in terms of being
18 aqueous, the target is in a liquid form, but it's also
19 the first target that I'm aware of that is reusable. And
20 the reusability of our target actually gives us a
21 substantial economic advantage.

22 Currently in the supply chain, metal
23 targets are used, solid targets are placed next to a
24 reactor core. They're irradiated. Much of the uranium
25 does not fission, they're dissolved and the medical

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1 isotopes are extracted out, and the rest of the uranium
2 is essentially thrown away. Well, in fact, since it's
3 highly enriched uranium in most of these cases, it's
4 thrown into tanks and very carefully monitored. But the
5 reusable target for us is a major, major improvement.

6 And, finally, the system is driven by a low
7 energy electrostatic accelerator. I say low energy,
8 that's about 300 kilovolts, 300 kilo electron volts beam
9 energy. And if you were to compare that to a cyclotron
10 that would be found in a pharmacy today that makes
11 isotopes such as fluorine-18, those are on the order of
12 10 MeV, Mega Electron Volts, so it's much lower, much
13 simpler accelerator that we're using to drive this
14 target. And that also allows us to operate below
15 criticality.

16 Some liquid reactors have been operated in
17 the past and they operate at criticality with control
18 rods. We've chosen for a number of reasons to eliminate
19 criticality altogether and use this accelerator system
20 to drive the liquid target. And that gives us, again,
21 substantially less waste by eliminating the need for a
22 reactor as the primary neutron source. It is also
23 proven, demonstrated, and fairly cost-effective
24 technology that actually people can come and see if
25 they'd like. It's in our lab.

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1 So, I guess that concludes my presentation.
2 I'm going to turn the rest of the overview over to Jim
3 Costedio.

4 MR. COSTEDIO: Good morning. Next slide,
5 please.

6 The SHINE facility is located on a
7 previously undeveloped 91-acre parcel in the southern
8 boundaries of the City of Janesville in Rock County,
9 Wisconsin. If you look at the map, the area outlined in
10 red on the southern boundary is Rock County. Next slide,
11 please.

12 The SHINE facility layout consists of an
13 irradiation facility or the IF, and a radioisotope
14 production facility, or the RPF. The area outlined in
15 blue is the irradiation facility which houses the
16 irradiation units, and the area outlined in red is the
17 radioisotope production facility which houses the hot
18 cells. The facility is relatively small compared to the
19 size of the parcel. It's a 91-acre parcel, and the
20 facility is about 55,000 square feet centered
21 approximately in the middle of the parcel. Next slide,
22 please.

23 The SHINE IF consists of eight subcritical
24 irradiation units which are comparable in thermal power
25 level and safety considerations to existing non-power

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1 reactors licensed under 10 CFR Part 50. However, due to
2 the subcriticality, the irradiation units did not meet
3 the existing definition of utilization facility in 10
4 CFR 50.2. To align the licensing process with the
5 potential hazards, the NRC issued a direct final rule
6 modifying 10 CFR 50.2 definition of utilization
7 facility to include the SHINE irradiation units. An
8 irradiation unit consists of a subcritical assembly, a
9 neutron driver and supporting systems. Next slide,
10 please.

11 The radioisotope production facility is a
12 portion of the SHINE facility used for preparing target
13 solution, extracting, purifying, and packaging
14 moly-99, and the recycling and cleaning of target
15 solution. Based on the batch size of greater than 100
16 grams, the RPF meets the definition of a production
17 facility as defined in 10 CFR 50.2. Next slide, please.

18 SHINE submitted a construction permit
19 application in two parts pursuant to an exemption from
20 10 CFR 2.101. Part one of the application was submitted
21 on March 26, 2013 which included PSAR Chapter 2 on site
22 characteristics, PSAR Chapter 19 for the environmental
23 review, and general and financial information. Part two
24 of the application was submitted May 31st, 2013 which
25 provided the remaining PSAR chapters. And then a

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1 discussion of preliminary plans for coping with
2 emergencies in accordance with 10 CFR 50.34(a)(10) was
3 provided September 25th, 2013. The SHINE facility will
4 be licensed under 10 CFR Part 50, Domestic Licensing of
5 Production and Utilization Facilities. Next slide,
6 please.

7 SHINE used for regulatory guidance and
8 acceptance criteria, SHINE used NUREG-1537 guidelines
9 for preparing and reviewing applications for licensing
10 of non-power reactors, and the Interim Staff Guidance
11 augmenting NUREG-1537 Parts 1 and 2. The ISG
12 incorporated relevant guidance from NUREG-1520, a
13 Standard Review Plan for the review of a license
14 application for a fuel cycle facility. SHINE also used
15 additional guidance such as regulatory guides and ANSI
16 Standards in developing the application.

17 That ends my presentation. I'll now turn it
18 over to Eric Van Abel to discuss the SHINE technology.

19 MR. VAN ABEL: Next slide, please.

20 Good morning. I want to give a brief
21 overview of the process and technology that SHINE plans
22 on using. In this slide, as Jim showed there, there's
23 two main areas of the production facility building.
24 There's an irradiation facility, an IF, and a
25 radioisotope production facility, an RPF. I'm going to

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1 go through the processes in these two areas in the next
2 few slides. Next slide, please.

3 Here's a general schematic of the overall
4 SHINE process overview. Just to orient you relative to
5 the last figure, the TSV and Irradiation Unit Cell in
6 the left there is part of the irradiation facility, and
7 the other components on this diagram are all part of the
8 RPF.

9 So, we begin our process in the bottom there
10 at the target solution preparation step. In that process
11 we dissolve uranium in sulfuric acid and produce what
12 we call target solution. That target solution is then
13 moved to a hold tank which is number 2 on the figure
14 there. There's one of these hold tanks for each of our
15 eight irradiation units so there's eight hold tanks.
16 Those hold tanks are staging areas prior to the
17 irradiation cycle, so in that hold tank we'll measure
18 the uranium concentration, the pH to insure that the
19 parameters are correct to begin the irradiation cycle.
20 And then once we're ready to begin we'll start pumping
21 that solution over to the TSV in discrete batches. We'll
22 fill up the TSV to the proper level and then once the
23 TSV is at the proper level we begin the irradiation
24 process by energizing the neutron driver which is our
25 accelerator that Greg mentioned.

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1 That accelerator runs for approximately
2 five and a half days. We irradiate the solution, produce
3 medical isotopes of interest in the solution, and then
4 we -- once we're done with the irradiation process we
5 drain that solution to a dump tank located right in the
6 irradiation unit cell.

7 The solution is held there for a short
8 period to decay, and then once we're ready to process
9 it we transfer it over to the super cell, which is number
10 4 on the figure there. The super cell is just a larger
11 hot cell that has several processes inside a single hot
12 cell. And the first part of that process is the
13 extraction process. And that's where we actually
14 separate out the moly-99 from the other isotopes in the
15 solution.

16 And then most of the time the uranium
17 solution just goes right on to the recycle tank which
18 is number 5 in the figure. And there it's just recycled
19 back into the process and it goes in a loop. It goes to
20 another hold tank, to another irradiation cycle.

21 Occasionally, we also send it to the UREX
22 process which is item 6 in the figure there. And that's
23 where we periodically clean up the solution, we remove
24 the uranium from the other fission products using
25 solvent extraction technology UREX, and we recover the

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1 uranium and recycle that back into the process. So, we
2 just send that back to the target solution preparation
3 steps and recreate target solution again. Next slide,
4 please.

5 In the irradiation facility, SHINE has a
6 system that couples fusion and fission technology, so
7 we have an accelerator that's fusion-based,
8 deuterium-tritium fusion-based accelerator coupled to
9 a fission-based subcritical assembly. The little
10 diagram on the right there shows a schematic of that
11 process. In the accelerator we accelerate deuterium
12 ions into a tritium gas target. That results in the
13 production of fusion neutrons, 14 MeV fusion neutrons.
14 Those neutrons then pass through a component we call the
15 neutron multiplier. In that multiplier the yield of
16 neutrons is increased and then the neutrons are
17 transferred into the target solution. The target
18 solution is where the uranium is actually located.

19 In the target solution there's subcritical
20 multiplication so the fission occurs, it causes more
21 fission but in a subcritical process. And then that
22 fission yields the radioisotopes of interest directly
23 in the solution for ready extraction from the solution.

24 There are additional supporting systems
25 including a light water pool system. The entire system

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1 is located in a pool similar to a research reactor. The
2 target solution vessel off gas system, as I'll mention
3 in a few slides here, manages the gas products from the
4 fission process. The primary closed loop cooling
5 systems cools the TSV during the irradiation process,
6 and there's a tritium purification system that supplies
7 clean gases to the accelerator for the irradiation.

8 It's important to note that this process is
9 done at essentially atmospheric pressure. It's a low
10 temperature, low pressure process. These aren't highly
11 pressurized, high temperature systems like a power
12 reactor would be. The target solution at the end of the
13 irradiation cycle is simply drained to a dump tank, as
14 I mentioned, right in the irradiation unit so that's a
15 passively cooled, safe-by-geometry tank to store the
16 solution. And that's drained through redundant
17 fail-open dump valves.

18 The TSV itself is just an annular, a simple
19 annular vessel constructed of Zircaloy, a widely used
20 alloy in the nuclear industry. And there's no pumping
21 of the solution while irradiating it. It's just
22 naturally convected inside of the vessel. Next slide,
23 please.

24 This slide shows just a rendering of the
25 subcritical assembly. The outer vessel in the center

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1 there is the subcritical assembly support structure,
2 the SASS. This is a secondary vessel that surrounds the
3 TSV. The TSV is internal to that along with the neutron
4 multiplier. SASS is just there in case there's a leak
5 in the TSV, that solution would be contained inside of
6 that. The dump tank is located directly below it there,
7 and there are dump and overflow lines from the TSV to
8 the dump tank to connect it. Next slide, please.

9 So we were just looking at the components
10 in red on this figure. Directly above that is the
11 accelerator. The accelerator sits on a grating above the
12 pool and the accelerator is in yellow in this picture.
13 It's an electrostatic accelerator, a simple accelerator
14 technology. As Greg pointed out before, it generates
15 fusion neutrons from DT fusion that drive the fission
16 process. When we shut down the accelerator, the fission
17 process terminates because the subcritical assembly is
18 never at critical.

19 The tritium purification system is not
20 shown in this figure, but it's also in the irradiation
21 facility. And that system separates gases from the
22 accelerator, so the accelerator as it's operating, it's
23 mixing deuterium and tritium together. The tritium
24 purification system separates those back apart and
25 resupplies the purified tritium back to the accelerator

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1 for continued operation. And the tritium lines for that
2 system and the processing equipment are in glove boxes
3 and double-walled pipe. Next slide, please.

4 The TSV off-gas system is shown in green on
5 the figure here. That system is directly adjacent to the
6 irradiation unit cells. That system contains the
7 fission product gases that are generated in the TSV
8 during irradiation. It removes iodine from the gas
9 stream, and also its major function is to recombine
10 hydrogen and oxygen. So as we irradiate the solution,
11 radiolysis of the water generates hydrogen and oxygen,
12 and this system sweeps sweep gas air over the target
13 solution vessel to dilute the hydrogen and send it to
14 a recombiner, and then recombine the water and return
15 that water back to the TSV, so it's just a closed loop.

16 The subcritical assembly, as I mentioned
17 before, is immersed in a light water pool. That pool
18 provides significant radiation shielding and decay heat
19 removal. Next slide.

20 For the irradiation process, when we're
21 ready to begin the irradiation we measure the relevant
22 parameters of the target solution, such as uranium
23 concentration, pH, any other chemical parameters that
24 we need to determine, and then we begin moving the
25 solution in discrete batches over into the target

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1 solution vessel. We measure the count rate at each step
2 there and from that we can do the 1/M process that's used
3 in reactors all over the world to predict the critical
4 state of the assembly. And the difference with us is that
5 we increase volume, we predict where the critical state
6 is, and we never go there. We stop 5 percent by volume
7 below critical. And that's our highest reactivity point
8 for the system.

9 And during that process there are automatic
10 safety systems that are monitoring and will initiate a
11 shutdown on high neutron flux or primary coolant
12 temperature should the operators not stop the system
13 before that. And that would prevent a criticality. Next
14 slide, please.

15 Once we begin the irradiation process we
16 isolate that batch of uranium solution in the TSV so it's
17 a fixed target, fixed batch of solution. We close the
18 fill valves, the redundant fill valves and isolate the
19 fill pump from the system. We energize the accelerator,
20 and then we begin slowly supplying tritium to the
21 accelerator and that causes the output of the
22 accelerator to gradually increase, and that increase in
23 the neutron output of the accelerator results in
24 increased fission power in the TSV. That fission power
25 results in increased temperature and void fraction in

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1 the TSV which the system has very strong inherent
2 negative feedback coefficients so the increase in
3 temperature and void fraction causes reactivity to drop
4 significantly in the system. And we don't do anything
5 to compensate for the reactivity drop. We let the system
6 drive further subcritical.

7 We do this for approximately five and a half
8 days, and then following shutdown we drain the solution
9 into that dump tank where it's passively cooled.
10 Normally, we're maintaining the temperature of that
11 pool but should we lose offsite power or active cooling
12 for any reason of the pool, there's sufficient heat
13 capacity in the pool for a temperature rise of only 12
14 degrees after 90 days without cooling, so it's a large
15 body of water. There's very little decay heat because
16 this is such a small system. Next slide, please.

17 In the radioisotope production facility
18 once we're ready we transfer that solution over to the
19 RPF and there we extract the moly-99. We have a
20 purification process that it then goes to. This is the
21 LEU modified Cintichem process where it's a laboratory
22 scale glassware process that's done in the hot cell just
23 to purify the product. And then we package it and get
24 it ready for shipment to customers.

25 In the RPF there's also a noble gas removal

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1 system, the NGRS. This system collects those off gases
2 from the TSV off gas systems, the eight TSV off gas
3 systems, stores them, holds them for decay for 40 days
4 prior to sampling, and then a filtered monitored
5 discharge to our process vessel vent system.

6 Also in the RPF is the processes for
7 recycling and cleaning the target solution, the UREX
8 process. That's, as I mentioned before, a solvent
9 extraction process that separates the fission products
10 and plutonium from the uranium. The uranium is recovered
11 for reuse in the process. Next slide, please.

12 In the SHINE facility we used engineered
13 safety features to protect public health and safety, and
14 these are principally confinement. It's important to
15 note that our inventory in any one of these confinement
16 areas is approximately 10,000 times less than the
17 radionuclide inventory in a power reactor, so they're
18 much lower inventory which reduces the risk. And also
19 these are low temperature, low pressure processes so
20 there's not a lot of stored energy to encourage
21 dispersal, so there's lower dispersion forces which, of
22 course, reduces releases.

23 The confinement functions themselves are
24 provided by the biological shielding. There's -- over
25 most of the processes there's thick reinforced concrete

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1 biological shielding, usually several feet thick
2 concrete. Isolation valves on the piping systems,
3 ventilation systems play an important role in the
4 confinement features. As shown in the figure on the
5 right there, that shows you some of our cascaded
6 ventilation zones. From Zone 1 to Zone 4 there's a
7 pressure gradient with Zone 1 being at the lowest
8 pressure, so any potential contamination is reduced
9 outside of those areas in Zone 1 where radiological
10 materials are normally stored. And in any accident
11 scenario, those areas in red on the figure there are the
12 areas where isolation would principally occur and
13 contain that material should an accident occur. And
14 also, of course, instrumentation and control systems
15 that actuate the confinement features. Next slide,
16 please.

17 So as described in SHINE's PSAR, we have a
18 preliminary design that shows that we can construct this
19 facility to meet the applicable regulatory
20 requirements. We've identified robust engineered and
21 administrative controls to ensure that we can protect
22 public health and safety, the environment, and our
23 workers, and that we are certainly designing this plant
24 with safety as our primary criterion. And that concludes
25 my presentation.

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1 CHAIRMAN BURNS: Does that conclude the
2 presentations?

3 MR. PIEFER: It does.

4 CHAIRMAN BURNS: Okay, thank you. Starting,
5 we'll have Commissioner questions now. We'll start
6 -- I'll start off this round of questioning.

7 Just to make sure I understand the design
8 facility laid out, each of these individual -- the eight
9 TSVs, these are essentially independent. Correct?

10 MR. VAN ABEL: Yes. Yes, they can be operated
11 independently run. We can run anywhere from zero to
12 eight of them.

13 CHAIRMAN BURNS: Okay. So, there's no real
14 interconnection between them.

15 MR. VAN ABEL: There are some shared
16 systems, like the ventilation system is common to them.
17 There's a common chilled water system that's supplying
18 chilled water to the heat exchangers.

19 CHAIRMAN BURNS: Okay.

20 MR. VAN ABEL: But the individual primary
21 cooling systems are unique for each one.

22 CHAIRMAN BURNS: Okay, thank you.

23 A couple of questions. Could you give me an
24 idea of what level of public engagement you had in terms
25 of the site selection process for the facility, and the

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1 type of feedback you got from that? I guess, Mr. Piefer,
2 that might be for you.

3 MR. PIEFER: Yes. I actually would like to
4 call Katrina Pitas to the witness stand.

5 CHAIRMAN BURNS: Okay.

6 MR. PIEFER: She's got that pretty
7 thoroughly. Are you ready?

8 MS. PITAS: I think so.

9 MR. PIEFER: Okay.

10 CHAIRMAN BURNS: Well, come -- Ms. Pitas,
11 come up to the podium here. And what I'd ask you to do,
12 and just for other witnesses, when you come up identify
13 yourself, your position. And I remind you you're -- and
14 I presume you took the oath. Yes, I saw you take the oath,
15 and you remain under oath.

16 MS. PITAS: Thank you.

17 CHAIRMAN BURNS: So, thanks.

18 MS. PITAS: So, my name is Katrina Pitas. I'm
19 the Vice President of Business Development for SHINE.

20 Our site selection process involved 11
21 criteria which I'd be happy to go through, but in terms
22 of public involvement, the individual community
23 governments that we were working with during the later
24 stages of our site selection process were very -- we had
25 a very good relationship with all three of the sites that

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1 we considered, the specific sites that we considered.
2 And then once we chose Janesville, that relationship has
3 continued to grow, and we believe we have a very good
4 relationship with that community. And I'd be happy to
5 go into some of the actions we've taken to ensure a good
6 relationship with the community, if you'd like.

7 CHAIRMAN BURNS: Well, I just -- yes,
8 briefly.

9 MS. PITAS: Sure. So, once we chose
10 Janesville, we set up twice yearly public meetings that
11 were open to the entire community. They were just
12 informational sessions where Greg would give a
13 presentation on our progress, the type of facility, and
14 what the company was aiming to do in the community. And
15 then we also have recently started giving twice yearly
16 updates to the city council which are open sessions, so
17 that makes a total of four times a year we meet directly
18 with the community. It's open to anyone to ask whatever
19 questions they have, voice concerns. And the result of
20 that has been truly -- a relationship based on mutual
21 respect and trust. So, it's been very positive.

22 CHAIRMAN BURNS: Thank you very much.

23 The other question I have goes to the nature
24 of what the application is for, which is a construction
25 permit. As I noted earlier, more recently the Commission

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1 has been -- has held hearings on Combined Licenses which
2 is by intention a more comprehensive review, maybe not
3 more comprehensive but it's a broader scope of review
4 because it is actually the construction permit and the
5 ultimate operating license combined.

6 With a construction permit there are
7 important design parameters that have to be met,
8 requirements that have to be met. But as with the current
9 generation of operating plants in the U.S., going
10 through the construction permit process allows some
11 completion of certain design features, updating all
12 that.

13 Could you give me sort of a feel of, if a
14 construction permit is issued, what are, in effect, the
15 things you would see that need to be worked on from a
16 design perspective before we come to the next phase,
17 which would be the operating license? What are the
18 things that are still, in a sense, open? And I don't mean
19 open in a negative way, but it's the idea that the
20 Applicant may have some design issues that it needs to
21 address and to resolve prior to a final determination
22 on operating license.

23 MR. HENNESSY: I'll take this one. This is
24 Bill Hennessy, the Engineering Manager.

25 The state of our design right now is a

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1 preliminary design where we've outlined the principal
2 design features and the technology that we're going to
3 use. So, the next phase of design will be to go into
4 detailed design where we'll actually work through the
5 details, the many, many details that are needed to get
6 to the construction stage. So, there aren't any real,
7 other than the research and development which we've
8 outlined separately, there aren't any real issues that
9 we need to do other than just the hard work of
10 engineering that's required to move on.

11 CHAIRMAN BURNS: Okay. So, you're not
12 -- there aren't what I'll call big gaps, any
13 particularly big gaps in terms of sort of filling in.
14 It's primarily the engineering work, getting the design
15 from paper to the actual facility and all that.

16 MR. HENNESSY: Yes, that's correct.

17 CHAIRMAN BURNS: Okay, thank you. Thank you
18 very much. Commissioner Svinicki.

19 COMMISSIONER SVINICKI: Good morning and
20 welcome to all of the SHINE witnesses, the Applicant
21 witnesses that are here today and others who have
22 participated in this very complex undertaking.

23 As a former resident of Dane County, it was
24 a long time ago, I'm familiar with the general
25 geographic and demographic area that you're talking

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1 about. This is a significant new facility and capability
2 for that kind of a more agricultural and rural area. I
3 appreciate that you have done a lot of community
4 education and awareness of this activity. I might
5 suggest to you that if the construction permit is issued
6 and large-scale construction activities start taking
7 place, I think you might have to cover some of the same
8 territory because that's when the community really
9 becomes engaged and very interested when they start
10 noticing all of that activity. And then they will -- a
11 number of them I'm sure will begin their inquiry into
12 exactly what you're doing there. So, it's good that
13 you've got the structure in place to begin to educate
14 and communicate with people about what it is that you
15 are undertaking.

16 I note also, this is an overview panel so
17 I'm going to ask some questions that may or may not have
18 a direct relevance to the findings that the Commission
19 will make in order to make a decision on authorizing the
20 construction permit per se.

21 You provided in your overview presentation
22 some NEA statistics on the projected growth in the use
23 of the product that would come out of the SHINE facility.
24 I don't believe, though, that those projections give any
25 indication of the great swaths of the globe where people

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1 are medically under-served and so it doesn't really
2 capture upon the demonstration of a new technology that
3 doesn't use HEU the potential long term maybe to have
4 more penetration of these types of diagnostic
5 techniques where arguably in medically under-served
6 areas of the globe they could do even greater good than
7 they do in areas that have access to a lot of
8 alternatives, or perhaps more invasive procedures.

9 So, it is interesting that there is a large
10 public good that comes out of constructing a facility
11 like this. Of course, that cannot have a direct bearing
12 on a safety determination. The facility, you know,
13 either is or isn't going to be safely operated, so we
14 have to set that aside. But in my preparation for the
15 mandatory hearing today on the construction permit I
16 couldn't help but think that if any of the SHINE
17 witnesses are fans of Monty Python, it's the opportunity
18 to say "And now for something completely different." So,
19 the Chairman has made reference to the fact that we've
20 been looking a lot at power reactor mandatory hearings,
21 so this was a chance to wrap our minds around something
22 that is very different.

23 It's commendable for the NRC Staff, and
24 I'll make this point in their overview presentation.
25 They've used what I call an adaptive process, meaning

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1 there was no part of the Code of Federal Regulations that
2 SHINE or the NRC Staff could turn to and say oh, for this
3 type of medical isotope production, here is the
4 regulatory framework. So, as you look forward there are
5 elements of your design that are not complete, there is
6 a research and development program and plans that you
7 have to close on technical uncertainties that the NRC
8 Staff has, of course, reviewed. And that is part of their
9 finding is to see that you have plans and programs in
10 place to complete and answer questions about areas of
11 technical uncertainty.

12 But would SHINE assess -- as the Applicant,
13 do you assess that this adaptive process, a kind of going
14 to things, guidance, regulations that we have in place,
15 deciding which portions of those standing procedures
16 and regulations were or were not relevant to the
17 technology you were proposing, and then applying that
18 and going through a Request for Additional Information
19 process? Would you say that you found that process
20 workable to get through this construction permit stage?
21 And what would you offer in terms of your confidence in
22 continuing to pursue that kind of adaptive process at
23 the operating license stage? And embedded in that, could
24 you address what percent of design do you think you are
25 complete, if you had to put a number on it?

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1 MR. PIEFER: So, I think the answer is yes,
2 and I'm going to turn it over to Jim to do a little bit
3 more comments on the process.

4 MR. COSTEDIO: I think the process is very
5 workable. All the way through we've met several times
6 with the Staff, we've had public meetings to work
7 through some of the issues, you know, you talked about
8 that the code doesn't specifically in all cases clearly,
9 I mean, address us, but we were able to work through that
10 during the public meetings with the Staff.

11 COMMISSIONER SVINICKI: Do you see it
12 basically carrying forward into the -- if the
13 construction permit is issued, do you see this same
14 process basically carrying forward in the same form to
15 the operating license phase?

16 MR. COSTEDIO: Absolutely.

17 COMMISSIONER SVINICKI: Okay. And would you
18 say then that in terms of uncertainties for you going
19 forward, you do have certain proof of concept and
20 technical issues that you have plans in place to close
21 on. There's also regulatory uncertainty that exists at
22 some level. Would you say regulatory uncertainty or
23 technical and proof of concept uncertainty, which of
24 those would dominate the uncertainty going forward for
25 you, or perhaps it's financial?

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1 MR. COSTEDIO: I would think the regulatory
2 uncertainty.

3 MR. PIEFER: Yes, of those two, I would
4 agree. I think the -- we've done enough technology
5 demonstrations at this point, including a recent demo
6 where General Electric made injectable drugs out of our
7 process, and they looked beautiful. So, we feel pretty
8 confident in the technology at this point. There's a few
9 things outstanding in terms of longevity of the plant,
10 et cetera, that are being worked on as we go forward;
11 corrosion studies, for example, that we're going to be
12 interested in finding out the data there. But, you know,
13 timeline and financing, you know, you mentioned
14 financing uncertainty. Those two are tied hand and hand,
15 and so that's another thing, we're in a hurry. We've got
16 to do it right, but obviously given the exit of the
17 reactors we'd like to move as quickly as possible. And
18 up until now, you know, we've been able to move this
19 project forward in a largely serial fashion, which is
20 eliminate risks, perceived risks from investors, and
21 then move forward and get the next slug of money.

22 COMMISSIONER SVINICKI: Can I ask on that
23 point, the draft construction permit, or the
24 construction permit if issued includes a date by which
25 construction would complete. Do you have a notional time

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1 frame by which you anticipate beginning construction?
2 In a non-proprietary basis, is that something you could
3 share in this open meeting?

4 MR. PIEFER: Yes, I think so. I mean, what
5 does the schedule currently say?

6 MR. COSTEDIO: Spring of 2017.

7 MR. PIEFER: Spring of 2017.

8 MR. COSTEDIO: And we would follow with the
9 OL application about three months later.

10 COMMISSIONER SVINICKI: Okay. And then the
11 last question I had was, I'm not familiar, though, with
12 the airport facility that would be your nearest
13 facility. Is that a cargo hub, or is it -- what size of
14 aircraft -- how active is that facility? Would you have
15 dedicated flights out of there?

16 MR. HENNESSY: We might have dedicated
17 flights out of there. That's certainly one thing we're
18 considering, using a carrier that would provide service
19 from that area.

20 COMMISSIONER SVINICKI: Is the airport
21 facility currently adequately sized for your projected
22 needs, or are there upgrades to the airport itself?

23 MR. HENNESSY: It would be sized for our
24 needs, yes.

25 COMMISSIONER SVINICKI: Okay.

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1 MR. PIEFER: It's not used for much other
2 than recreational flying.

3 COMMISSIONER SVINICKI: I was surprised,
4 frankly, again it was a long time ago, but having lived
5 in an adjacent county, I was surprised that there even
6 was an air facility there. I didn't recall that. Okay,
7 thank you for that. Thank you, Mr. Chairman.

8 CHAIRMAN BURNS: Thank you, Commissioner.
9 Commissioner Ostendorff.

10 COMMISSIONER OSTENDORFF: Thank you,
11 Chairman. Thank you all for your presentations this
12 morning.

13 I appreciate that my colleagues have
14 already highlighted that this is a very different type
15 of hearing than we've had under our Part 52 hearings,
16 so having that philosophical mind set change by your
17 comments was very helpful there, Chairman and
18 Commissioner Svinicki.

19 I guess this is a question. I think that
20 Commissioner Svinicki may have asked this, I may have
21 missed the answer, but a question that came up about the
22 overall characterization of design completion. What can
23 you say about that?

24 MR. HENNESSY: I'll take that question. We
25 debate this amongst ourselves quite a bit, as you can

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1 imagine. The characterization of design complete is
2 variable depending on the systems you're looking at.
3 Some systems are pretty far along like our tritium
4 purification system, and others are still back at
5 conceptual. Where those systems we know we can fill in
6 quickly with, design what we need to, like HVAC. So,
7 overall, I would say the percent design complete is
8 around 15 percent, which I believe is appropriate for
9 being able to say that we've completed preliminary
10 design.

11 COMMISSIONER OSTENDORFF: Okay. So, let me
12 just stay with you there for a minute on the design
13 piece. I appreciate there's first-of-a-kind
14 engineering issues here, there's some things that have
15 not been attempted before. What are the top two or three
16 areas, sub-components, is it the TSV, is it the hot super
17 cell? I'm curious as to where do you see the most
18 difficult challenges ahead on the design completion?

19 MR. HENNESSY: We have prototypes built in
20 our lab in Monona, and we're continuing to evolve the
21 TSV design, and the TOGS design, and doing testing on
22 components. And I think that's going on pretty well. I
23 think Eric can comment on that some more.

24 COMMISSIONER OSTENDORFF: As you answer
25 this question, can you please maybe give a little more

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1 detail on what you have in the form of prototype,
2 mockups, or simulations?

3 MR. HENNESSY: Sure. I'll turn that over to
4 Eric.

5 MR. VAN ABEL: Yes. We have -- each of these
6 components in that overall process diagram, each of
7 those components has been demonstrated individually
8 either by SHINE, by Phoenix Nuclear Laboratories who's
9 the accelerator provider, or by the National
10 Laboratories. You know, the TSV off-gas system, the one
11 that recombines the hydrogen, that system we have a
12 full-scale prototype in our facility in Monona where
13 we've demonstrated full-scale hydrogen recombination
14 testing flow rates, droplet pickup, various things of
15 engineering interest. We have a tritium purification
16 system prototype in our Monona facility constructed by
17 Savannah River National Lab. We have an accelerator in
18 the Monona facility that we share with Phoenix Nuclear
19 Labs that's demonstrated the full production scale
20 accelerator technology. The TSV, we have a mockup TSV.
21 We can't, obviously, put uranium solution in it, but we
22 have a mockup TSV demonstrating -- that's connected to
23 the TOGS system to demonstrate that that system combined
24 performance. And then Argonne National Laboratory is
25 doing experiments on the extraction and purification of

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1 our solution, so they've irradiated what they call a
2 mini-SHINE experiment, which is essentially a system
3 very similar to ours from a chemical standpoint of
4 uranyl sulfate solution irradiated by an accelerator.
5 They process it through our same extraction
6 technologies, our same purification technologies that
7 we plan to use. And as Greg mentioned before, they've
8 shipped product to one of our expected customers and
9 demonstrated that it met the purity specifications that
10 we plan to meet.

11 COMMISSIONER OSTENDORFF: If you had to draw
12 a comparison between your preliminary design for the
13 SHINE facility and some existing facilities,
14 irrespective of location, are there a couple of
15 facilities that you think you've borrowed from -- I'm
16 not talking about from an intellectual property
17 standpoint, but just as far as known processes or
18 procedures? I'm trying to figure out what's the analogy,
19 if there are any analogies, as to what other existing
20 facilities might be somewhat comparable in some aspects
21 to yours?

22 MR. VAN ABEL: Yes. So, for the TSV, this is
23 a subcritical assembly, it doesn't go critical, but it
24 shares a lot of the physics and thermal-hydraulic
25 characteristics of aqueous homogenous reactors, AHRs.

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1 Those have been built and tested at several facilities.
2 The SUPO reactor at Los Alamos National Lab is one we
3 use a lot for validation. SILENE reactor, the homogenous
4 reactor experiment done at Oak Ridge, HRE reactor. All
5 these facilities we are using their operational
6 history, transient analysis from them to validate our
7 codes to ensure that our codes adequately predict the
8 TSV behavior. Working with Los Alamos National Lab on
9 that, so we borrowed, essentially, how they ran their
10 facilities and operated those AHRs really to feed the
11 design of the TSV.

12 The accelerator, as we mentioned, we have
13 a full-scale prototype of that accelerator already. And
14 the LEU modified Cintichem process that we use for
15 purification, that's based -- that originated at the
16 Cintichem facility, which is an NRC -- previously
17 NRC-licensed facility that produced moly-99 for
18 commercial sale. There they used a typical solid fuel
19 reactor to irradiate solid targets, but then they
20 dissolved them, and processed them, and purified them
21 similar to our technology, so we've looked at that
22 Cintichem facility and use that technology in our
23 facility, as well, for the processing side.

24 COMMISSIONER OSTENDORFF: Thank you. That
25 was very helpful. Thank you, Chairman.

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1 CHAIRMAN BURNS: Thank you, Commissioner.
2 Commissioner Baran.

3 COMMISSIONER BARAN: Welcome. Thanks for
4 being here, and for your presentations.

5 Following up on this distinction between
6 the construction permit application and the operating
7 license application, I'm interested in hearing a little
8 bit about how you decided what level of information to
9 include in the construction permit application. When
10 drafting the application, how did you weigh the benefits
11 of having more issues reviewed by the Staff early in the
12 process against having more flexibility during
13 construction, if you were to receive a construction
14 permit?

15 MR. COSTEDIO: Well, we provided the
16 principal design criteria, and the design basis of the
17 structure, systems, and components. From that we were
18 able to do our accident analysis, and the results of the
19 accident analysis shows we're within regulatory limits,
20 within the Part 20 limits. Our definition of
21 safety-related implements those requirements on 10 CFR
22 20 and Part 70.61 for the performance requirements. So,
23 you know, we believe that we've provided the necessary
24 information to obtain the construction permit.

25 COMMISSIONER BARAN: In the final ACRS

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1 letter to the Commission, the ACRS raised seven topics
2 to be further addressed in the application for an
3 operating license. Pre-hearing Question 4, explored
4 this issue, and your response indicated that these
5 topics are not included as commitments in Appendix A of
6 the Safety Evaluation Report. How will SHINE ensure that
7 the ACRS topics will be addressed at the operating
8 license stage?

9 MR. COSTEDIO: All of those topics are
10 included -- we issue what we call Issue Management
11 Reports, which are contained in our Corrective Action
12 Program. And every one of them is being tracked to be
13 included in the operating license application.

14 COMMISSIONER BARAN: Okay, thank you.

15 Although the SHINE facility is not a
16 reactor, part of the licensing basis for the
17 construction permit utilizes design principles from the
18 general design criteria for nuclear power plants. Can
19 you clarify the process you used to determine which
20 general design criteria are applicable to the SHINE
21 facility?

22 MR. HENNESSY: We reviewed all of the
23 general design criteria as outlined in our PSAR when we
24 were looking at the preliminary design, and the PSAR
25 also contains a description of how each of those GDC

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1 would apply to SHINE, or how it's integrated into our
2 design, so we actually reviewed all of them.

3 COMMISSIONER BARAN: Okay. So, you went
4 through them all systematically and assessed whether
5 each one would apply in concept at least to this
6 facility.

7 MR. HENNESSY: Yes.

8 COMMISSIONER BARAN: Okay, thank you. Thank
9 you, Mr. Chairman.

10 CHAIRMAN BURNS: Thank you, Commissioner.

11 I want to thank the Applicant's panel for
12 their presentations. We'll now proceed with the
13 Overview Panel from the NRC Staff. I'll ask the
14 witnesses please come forward, yes.

15 Okay. Again, this will be the Overview
16 Panel, or an overview from the Staff Panel with respect
17 to the application. I'm going to remind the witnesses
18 you're under oath, and did you all take the oath?

19 WITNESSES: Yes, sir.

20 CHAIRMAN BURNS: Okay. And, again, assume
21 that the Commission is familiar, generally familiar
22 with the pre-hearing filings from the Staff and the
23 Applicant. And I will ask the panelists to introduce
24 themselves. Ms. Gavrilas.

25 MS. GAVRILAS: Mirela Gavrilas, Division of

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1 Policy and Rulemaking in NRR.

2 MS. MARSHALL: Jane Marshall. I'm the Deputy
3 Director for the Division of License Renewal in NRR.

4 MR. DEAN: Bill Dean, Director of Office of
5 Nuclear Reactor Regulation.

6 MS. BAILEY: Marissa Bailey. I'm the
7 Director for the Division of Fuel Cycle Safety
8 Safeguards and Environmental Review in NMSS.

9 CHAIRMAN BURNS: Okay, thank you. And let
10 the Staff proceed.

11 MR. DEAN: Okay. Good morning, Chairman,
12 Commissioners. We're pleased to be here with you this
13 morning to provide testimony associated with the
14 application for a construction permit submitted by
15 SHINE Medical Technologies for a medical radioisotope
16 irradiation and production facility.

17 What you'll hear from this panel is an
18 overview of the Staff's review methodology, as well as
19 highlighting some of the technical and environmental
20 review aspects of it. Essentially, we'll be setting the
21 stage for the panels that you'll have later today on both
22 the technical and environmental aspects of the review.
23 Could I have the next slide, please.

24 So, I'm not going to spend much time on this
25 slide. I think the SHINE representatives did a very good

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1 job in terms of setting the stage for the importance of
2 moly-99 production, benefits of the technetium-99
3 metastable as an important radioisotope for medical
4 diagnostic procedures. I think they also set the stage
5 in terms of how much this radioisotope is used in both
6 the United States and globally, so I think they set a
7 pretty good stage for why it's important that we pursue
8 domestic supply, particularly with the Canadian
9 facility scheduled to shut down in 2018, as well as the
10 challenges that have existed at some of the foreign
11 facilities with interruptions in supply because of
12 extensive shutdowns for maintenance activities and so
13 on. So, I think we have a pretty good case for why it's
14 important domestically that we have a moly-99
15 production facility. Next slide, please.

16 So, national policy objectives which
17 support domestic production capabilities really have
18 three major components to them. One is to assure that
19 we have a reliable source of moly-99 production.
20 Secondly, that it's not utilizing highly enriched
21 uranium in producing the moly-99, as well as no market
22 subsidies. Those are three aspects of the national
23 objectives associated with moly-99 production
24 domestically.

25 We have -- DOE's National Security

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1 Administration has engaged in cost-sharing agreements
2 with various organizations, and SHINE Medical
3 Technologies is one of those in terms of helping to
4 develop moly-99 production capability. As the SHINE
5 representatives noted, they plan on utilizing a uranium
6 fission process utilizing low enriched uranium in an
7 aqueous homogeneous reactor, and then chemically
8 separating the moly-99 in a radioisotope production
9 facility.

10 I think the important thing here is that
11 from a Staff perspective, our review is consistent with
12 the national policy, and conforms with the Atomic Energy
13 Act, and all the applicable regulations. Next slide,
14 please.

15 We've been preparing for the SHINE review,
16 and actually review of any medical radioisotope
17 facility for some time. Back in 2009, we formed an
18 interoffice working group that contributed substantial
19 technical and regulatory diversity and expertise in
20 terms of developing approaches that we would consider
21 if and when we got a production facility application.

22 Back in 2012, we created a Interim Staff
23 Guidance document that was specifically focused on
24 aqueous homogeneous reactors to support and supplement
25 the SRP or the Standard Review Plan for research and test

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1 reactors. And this is the products that the SHINE
2 facilities have utilized in terms of developing their
3 construction application.

4 We've had a number of public meetings with
5 engaged stakeholders. This includes, obviously, the
6 SHINE management and staff, public individuals, as well
7 as federal, state, and local governments. These
8 meetings have been focused on the technical, the
9 regulatory, and the environmental review aspects of the
10 SHINE facility. We also have coordinated our review with
11 federal, state, and local governments. So, for example,
12 NNSA from DOE has been involved, the Environmental
13 Protection Agency, the National Fish and Wildlife
14 Foundation, and the Advisory Council on Historical
15 Preservation. And at the state and local levels, the
16 State of Wisconsin Department of Health Services, and
17 the Janesville City Council has been significantly
18 involved with us in terms of some of the review aspects.
19 Next slide, please.

20 So, at this point I'd like to turn it over
21 to Mirela who will discuss the Staff's review of the
22 SHINE construction permit.

23 MS. GAVRILAS: Thank you, Bill.

24 In 2013, SHINE submitted a two-part
25 application for a construction permit under 10 CFR Part

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1 50. If granted, the permit will allow SHINE to construct
2 a medical radioisotope production facility in
3 Janesville, Wisconsin. SHINE's application only seeks
4 authorization to construct the proposed SHINE facility;
5 therefore, the 10 CFR Part 50 regulations require less
6 detail than for an operating license or a Combined
7 License application.

8 The necessary elements of a construction
9 permit application are provided in Section 50.34 and
10 include a preliminary design of the facility, a
11 preliminary analysis of structures, systems, and
12 components, probable subjects of technical
13 specifications, a preliminary emergency plan, a quality
14 assurance program, and ongoing research and
15 development.

16 SHINE will submit the Final Safety Analysis
17 Report, or FSAR, with their operating license. The FSAR
18 will include SHINE's final design, plans for operation,
19 emergency plan, technical specification, and physical
20 security plan. Next slide, please.

21 The Staff's evaluation of SHINE's
22 construction permit application consisted of two
23 concurrent reviews. One, of SHINE's Preliminary Safety
24 Analysis Report, or PSAR, and the other of SHINE's
25 environmental report. I will discuss the Staff's safety

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1 review, and Jane Marshall will discuss the Staff's
2 environmental review.

3 The Staff's safety review assessed the
4 sufficiency of the preliminary design. This includes
5 the principal design criteria and the design basis of
6 SHINE's proposed medical radioisotope facility. The
7 SHINE facility consists of an irradiation facility, or
8 IF, and a Radioisotope Production Facility, or RPF. Next
9 slide, please.

10 From the Staff's perspective, SHINE's
11 irradiation facility and radioisotope production
12 facility rely on novel and unique technology.
13 Therefore, the Staff tailored its activities and
14 coordinated with offices throughout the Agency to
15 ensure an informed and efficient review.

16 SHINE's irradiation facility consists of
17 eight subcritical operating assemblies or irradiation
18 units. Each irradiation unit is a 10 CFR Part 50
19 utilization facility. While not reactors, irradiation
20 units are similar to research reactors.

21 SHINE's proposed radioisotope production
22 facility consists of three super cells for the
23 separation of molybdenum-99 from irradiated target
24 solution. The RFP is a 10 CFR Part 50 production
25 facility. However, the RFP has physical and chemical

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1 processes similar to existing fuel cycle facilities.
2 For both the irradiation facility and the radioisotope
3 production facility, the Staff used the Commission's
4 regulations and existing guidance to determine
5 acceptance criteria that demonstrate compliance with
6 regulatory requirements.

7 The Staff's safety evaluation for both the
8 irradiation facility and the radioisotope production
9 facility was informed primarily by NUREG-1537 which is
10 the Standard Review Plan for research and test reactors.
11 The Staff augmented NUREG-1537 with Interim Staff
12 Guidance or ISG for evaluating aqueous homogenous
13 systems and production facilities. The Staff also
14 assessed the preliminary design to have reasonable
15 assurance that SHINE's final design will conform to the
16 design basis. Next slide, please.

17 An important part of the Staff's review was
18 to determine what additional technical and design
19 information beyond SHINE's initial PSAR was necessary
20 to support the evaluation of the construction permit
21 application. The Staff issued Requests for Additional
22 Information and SHINE supplemented its application.

23 After reviewing the application as
24 supplemented, the Staff found that SHINE provided all
25 the information necessary for the Staff to complete its

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1 safety review for the purposes of issuing a construction
2 permit. However, the Staff identified certain areas
3 where additional information is required before
4 construction is complete. The Staff is, thus,
5 recommending construction permit conditions.

6 The conditions require SHINE to provide
7 periodic updates on the design of certain features
8 related to criticality safety and radiation protection.
9 These updates are consistent with 10 CFR 50.35. They
10 are intended to confirm that SHINE's final design will
11 conform to the PSAR design basis. For example, SHINE has
12 proposed a criticality alarm system in the radioisotope
13 production facility. A shielding wall will surround the
14 criticality alarm system. The Staff believes that
15 before construction is complete, SHINE must establish
16 the appropriate shielding wall thickness because if the
17 shielding is too thick, the alarm system will not
18 perform as required. If the shielding is too thin,
19 radiation protection will become a concern.

20 In instances where additional information
21 may reasonably be left for later consideration, SHINE
22 has made commitments to provide such information in the
23 FSAR. These commitments are listed in Appendix A of the
24 Safety Evaluation Report, or SER. The Staff will verify
25 that necessary information has been provided during the

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1 review of SHINE's operating license application.

2 The Staff's SER also initially proposed
3 conditions related to the Preliminary Amendment Request
4 process. However, as noted in our answers to pre-hearing
5 questions, the Staff has determined that this process
6 is better suited for construction based on a final
7 facility design. As such, the Staff no longer recommends
8 these conditions. The Staff finds that the existing
9 regulations in 10 CFR 50 are sufficient to accommodate
10 changes to the SHINE facility as the design matures.
11 Next slide, please.

12 I will now turn over the presentation to
13 Jane Marshall for an overview of the SHINE environmental
14 review.

15 MS. MARSHALL: Thank you, Mirela.

16 The environmental review for the SHINE
17 construction permit application was performed in
18 accordance with the National Environmental Policy Act
19 of 1969, commonly referred to as NEPA. NEPA established
20 a national policy for considering environmental impacts
21 and requires federal agencies to follow a systematic
22 approach in evaluating potential impacts, and to assess
23 alternatives to the proposed action. The NEPA process
24 also involves public participation and public
25 disclosure.

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1 10 CFR Part 51 contains NRC's environmental
2 regulations which implement NEPA. These regulations
3 describe when the Staff should prepare an Environmental
4 Impact Statement or EIS. The NRC's regulations did not
5 require the preparation of an EIS for SHINE's
6 application; however, the Staff determined that an EIS
7 would be appropriate because SHINE is a first-of-a-kind
8 application for medical radioisotope production
9 facility with a unique application of technologies and
10 an EIS would allow several opportunities for public
11 involvement in the environmental review process.

12 Ultimately, the purpose of the
13 environmental review is to identify the environmental
14 impacts of constructing, operating, and
15 decommissioning the proposed SHINE facility, as well as
16 alternatives to the SHINE facility, and in combination
17 with the safety review, inform the Staff's
18 recommendation to the Commission whether or not to issue
19 the construction permit. Next slide, please.

20 The Staff began the environmental review
21 with a scoping process to gather input from the public,
22 other government agencies, and tribes on the necessary
23 scope for the EIS. The Staff conducted an Environmental
24 Site Audit to view the environmental features at the
25 proposed site and the alternative sites, and met with

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1 SHINE's technical specialists that developed the
2 environmental report. The Staff also developed Requests
3 for Additional Information to clarify aspects of
4 SHINE's environmental report and to seek additional
5 information not included in SHINE's environmental
6 report.

7 The Staff developed a Draft EIS based on the
8 Staff's independent review, information in the
9 environmental report, answers to the Staff's Request
10 for Additional Information, and input received during
11 the scoping process and Environmental Site Audit. The
12 Draft EIS was published for comment in May of 2015. The
13 Staff responded to all comments received in the Final
14 EIS which was published in October 2015. The Staff also
15 updated the Final EIS based on in-scope comments and
16 newly available information. Next slide, please.

17 The proposed site is currently an
18 agricultural field which has been previously disturbed
19 from decades of agricultural activities, and is
20 currently zoned for light industrial use. The proposed
21 site does not contain any surface water features,
22 threatened or endangered or candidate species, or
23 historical or cultural resources. The Staff determined
24 that the impacts to all resource areas, except for
25 traffic, would be small. The impacts to traffic would

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1 be small to moderate because of the noticeable increase
2 in average daily traffic flow. Next slide, please.

3 I will now turn the presentation over to
4 Marissa Bailey to discuss the Staff's regulatory
5 findings supporting its recommendation that SHINE be
6 issued a construction permit.

7 MS. BAILEY: Thank you, Jane. And I'm on
8 Slide 13, and as Jane mentioned, I'll be discussing the
9 Staff's findings to support issuance of a construction
10 permit.

11 Section 103 of the Atomic Energy Act
12 authorizes the Commission to issue licenses to
13 utilization and production facilities subject to the
14 Commission's regulations. The principal regulatory
15 requirements for utilization and production facilities
16 are in 10 CFR Part 50.

17 After completing the environmental and
18 safety reviews, the Staff has determined that SHINE's
19 application met the applicable requirements of 10 CFR
20 Parts 20, 50, and 51. Also, because processes and
21 hazards are similar to fuel cycle facilities, the Staff
22 determined the performance requirements in 10 CFR 70.61
23 can be used to demonstrate adequate safety for the
24 radioisotope production facility. Slide 14, please.

25 The Staff's review supports the four

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1 findings in 10 CFR 50.35 for issuance of a construction
2 permit. The first finding is that the Applicant has
3 described the proposed design of the facility. The Staff
4 used 10 CFR 50.34(a) and our guidance to evaluate the
5 sufficiency of the preliminary design making sure that
6 SHINE's proposed design basis and criteria are
7 consistent with policy regulations and guidance.

8 SHINE committed to design the facility to
9 meet the operational safety requirements in 10 CFR Part
10 20, and the accident consequence and likelihood
11 criteria in the Interim Staff Guidance augmenting
12 NUREG-1537. SHINE designated safety-related
13 structures, systems, and components that will be
14 provided for the protection of the health and safety of
15 the public.

16 The second finding is that the Applicant
17 has identified technical or design information that can
18 be reasonably left for the Final Safety Analysis Report.
19 The Preliminary Safety Analysis Report identified such
20 information. This includes the security and safety
21 emergency plans, facility operating procedures, and
22 certain design information that SHINE committed to
23 provide in the Final Safety Analysis Report.

24 The third finding is that the Applicant has
25 identified safety features that required further

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1 research and development, and SHINE has done that. SHINE
2 has ongoing research and development activities related
3 to irradiation and corrosion testing, and precipitation
4 studies. These tests are being performed by Oak Ridge
5 and Argonne National Laboratories respectively.

6 The fourth finding is, one, for those
7 safety questions and SHINE's research programs, Staff
8 has reasonable assurance that SHINE will be able to
9 complete the research programs before the latest date
10 of construction. And, two, taking into consideration
11 the site criteria contained in 10 CFR Part 100, the
12 proposed facility can be constructed and operated
13 without undue risk to the public. And with respect to
14 that fourth finding, SHINE has stated that the latest
15 date of their construction would be December 31, 2022.
16 Based on the schedule SHINE has given us, we're
17 expecting that the research programs will be completed
18 before this date. Also, the additional permit
19 conditions related to criticality safety and radiation
20 safety must be satisfied before the completion of
21 construction.

22 The site criteria in Part 100 applied to
23 power reactors and testing facilities, and not to
24 SHINE's, but the Staff considered similar site-specific
25 conditions and external events. The Staff's review

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1 confirmed that the radiological releases during normal
2 and abnormal conditions will be within the 10 CFR Part
3 20 dose limits. Thus, we find that the proposed facility
4 can be constructed and operated at the proposed location
5 without undue risk to the health and safety of the
6 public.

7 Additionally, the Staff concludes that for
8 the purpose of issuing a construction permit, it
9 conducted a thorough and complete environmental review
10 sufficient to meet the requirements of NEPA and adequate
11 to inform the Commission's action on the construction
12 permit request. Slide 15, please.

13 Based on these findings, the Staff
14 concludes that there is sufficient information for the
15 Commission to issue the subject construction permit to
16 SHINE as guided by the following considerations in 10
17 CFR 50.40 and 50.50. First, there is reasonable
18 assurance that the construction of the SHINE facility
19 will not endanger the health and safety of the public,
20 and that construction activities can be conducted in
21 compliance with the Commission's regulations.

22 Second, SHINE is technically and
23 financially qualified to engage in the construction of
24 its proposed facility. Third, the issuance of a
25 construction permit for the facility would not be

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1 inimical to the common defense and security, or to the
2 health and safety of the public. Fourth, after weighing
3 the environmental, economic, technical and other
4 benefits of the facility against environmental and
5 other costs and considering reasonable available
6 alternatives, the issuance of this construction permit
7 is in accordance with Subpart A of 10 CFR Part 51, and
8 all applicable requirements have been satisfied. And
9 fifth, the application meets the standards and
10 requirements of the Atomic Energy Act and the
11 Commission's regulations, and that notifications to
12 other agencies or bodies have been duly made. Slide 16,
13 please.

14 The Staff will discuss novel aspects of its
15 review of the SHINE construction permit application.
16 Safety Panel 1 will discuss the unique licensing
17 considerations. Safety Panel 2 will follow with details
18 of the Staff's accident analysis. And, finally, the
19 Environmental Panel will provide a summary of the
20 process for developing the Environmental Impact
21 Statement.

22 This concludes the Staff's remarks in the
23 Overview Panel. We're prepared to respond to any
24 questions you may have at this time. Thank you.

25 CHAIRMAN BURNS: Okay. I want to thank the

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1 Staff Panel. We'll begin this round of questioning with
2 Commissioner Svinicki.

3 COMMISSIONER SVINICKI: Well, good morning,
4 and thank you to the NRC Staff witnesses, and all the
5 NRC Staff that contributed to the review which is the
6 topic of our evaluation and consideration here today.

7 I should have been born in Missouri, I
8 guess, because I'm the kind of person that I don't really
9 judge things by what people tell me they're capable of,
10 or what they say they plan to do, but what they actually
11 perform, how they actually perform, and what they
12 actually do. You know, the Chairman was talking in his
13 opening remarks about some of the significant licensing
14 work that the NRC Staff has undertaken this year. We've
15 had a number of mandatory hearings, and there are many
16 tens of thousands of NRC Staff hours that go into that
17 review, not just licensing staff, but legal, and a lot
18 of other support organizations support that work.

19 I think if we look at, in particular, Watts
20 Bar 2 operating license and in the Staff's work in
21 support of the findings they've made for issuance of
22 this construction permit, an interesting thing has
23 happened. And, again, I -- you know, these days with the
24 news such as it is, I'll turn over every rock and look
25 for some good news, so you can fault me for that, if you

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1 want. But there are many questions being asked about the
2 NRC's potential readiness to look at novel reactor
3 technologies. And I think if we looked at the kind of
4 work and adaptation and agility that had to be
5 demonstrated in the Watts Bar 2 history which had a very
6 unique history in terms of the run-up, the many decades
7 run-up to the issuance of that operating license. And
8 then if we complement that with the Staff's work here
9 in looking at the SHINE construction permit
10 application, but ultimately, also, you're looking
11 forward towards the operating phase and making the
12 safety and environmental determinations that you will
13 need to make there.

14 I think it demonstrates to those skeptical,
15 or maybe those who feel that the NRC's approach and
16 regulations and guidance indicates a very linear and
17 rigid approach to licensing new and novel things. I
18 think both of those licensing activities demonstrated
19 significant ability to take a regulatory framework,
20 existing guidance, maybe complemented by some new
21 Interim Staff Guidance and take that and kind of wrap
22 it around the thing that's in front of you and say what
23 are the relevant and appropriate parts, and how do we
24 do that? And, often, you haven't taken years and years
25 worth of trying to develop the little bits that you need

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1 to augment support.

2 Mr. Dean did mention that the Staff has been
3 preparing itself for a medical isotope application, but
4 the truth of the matter is, it could have taken a lot
5 of different forms. There's -- it could have been vastly
6 different, so what the Staff needed to have in place is
7 something that they could innovate and adapt, and tailor
8 to the thing in front of it. And I think, at least to
9 this stage of the process, and there are quite a few
10 issues, might get a little trickier in the operating
11 license phase because you've got to come to finality on
12 some complex issues. But that being said, the reason I
13 asked the Applicant in the Overview Panel about getting
14 some calibration on their view of regulatory
15 uncertainty is that when you're inside NRC, you often
16 walk around -- we walk around with greater familiarity,
17 perhaps, with the regulatory system, but maybe as a
18 result, a greater confidence in the ability to on our
19 feet do adaptation and innovation, and tailor that
20 particular regulatory framework to whatever is
21 presented to us for review and approval. And I think that
22 we've done that here.

23 So, having asked the Applicant how did this
24 adaptive process work from their standpoint, I think I
25 got a fairly positive response on that. How would the

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1 Staff answer that same question? Do you think that this
2 taking the existing regulatory framework guidance and
3 then adapting it, determining relevance of various
4 provisions within the framework, do you think that that
5 worked well to this stage, and is your confidence high
6 that that will continue through the remainder of the
7 review? Again, where you will be required to meet the
8 higher bar of coming to closure and finality on some open
9 issues that right now you can, in essence, to use a bad
10 word, punt those off to the operating license stage.

11 MR. DEAN: So, thank you for the remarks,
12 Commissioner. And I would agree with you, I think the
13 Staff has shown a high degree of flexibility and agility
14 in terms of how they have managed this review activity.

15 I think one of the important things for us,
16 and maybe Mirela can add something to this, is having
17 a sense of commitment on the part of the Applicant, so
18 that it was worthwhile to invest what we needed to do
19 in order to be at the stage that we're at to be able to
20 conduct the review. I think having some predictability
21 and confidence in that certainly helps us move forward
22 in a way that would allow us to apply all the resources
23 that we did. For example, to develop the ISG on the
24 aqueous homogenous reactor, I think was an important
25 development given the fact that we had confidence that

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1 there would be something coming forward from SHINE.
2 Mirela, do you have anything to add?

3 MS. GAVRILAS: Yes. I can add to that, and
4 I certainly agree what Bill said, that having the
5 interactions with SHINE throughout the process through
6 public meeting was very helpful. But getting back to
7 your original statement, indeed, the Staff does have
8 some confidence in the regulatory framework, and that
9 starts with we know that Part 50 is applicable to
10 irradiation facilities and to production facilities. We
11 know that the irradiation facilities, while they're
12 indeed novel to us, they look like our research
13 reactors, and we have experience with a spectrum of
14 research reactors that exhibit a lot of variability. We
15 have experience with -- I think just before this meeting
16 I was told 12 homogeneous aqueous research reactors, so
17 even there we have the experience necessary.

18 On the side of the production facility, we
19 have experience with Cintichem. Granted, that was under
20 Part 70, but we have the West Valley facility that was
21 actually licensed under Part 50. So, what the Staff did
22 is, we took the guidance that we had for these -- for
23 research and test reactor, the NUREG-1537 which is our
24 Standard Review Plan, augmented it with ISG that
25 captured liquid homogeneous reactors, and the

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1 production facilities and came up with a framework that
2 was suitable for SHINE.

3 COMMISSIONER SVINICKI: To build on that,
4 and this is my final question. Maybe this will be a
5 little tricky, so bear with me. Would the Staff assert
6 that the decisions that you've made to this point on
7 which portions and provisions within those portions of
8 our regulations are relevant to your review of this
9 technology on the safety side? Are those determinations
10 final, or subject to change? I guess what I'm asking is,
11 as you move towards closure in areas that you or the ACRS
12 have suggested bear additional work, criticality comes
13 to mind, other things where we have to adapt the
14 framework to the highly novel aspects of what we're
15 looking at and make a final safety determination. Do you
16 think you might determine that some section of the CFR
17 that you previously just weren't even engaging with the
18 Applicant on, you might suddenly go, you know, we didn't
19 really look there earlier, but based on the path that
20 this technical issue is taking, we now think that some
21 new provision of the regulation, you're going to have
22 to demonstrate that you meet some requirement there. Do
23 you think that that's likely or unlikely?

24 MS. GAVRILAS: I can try to answer that, and
25 maybe I'll need help on that. So, for the construction

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1 permit we feel we're done, so basically there's nothing
2 that is needed. Looking forward to the operating
3 license, that's going to be our first priority, to look
4 at the regulations and see what, if anything, will need
5 to be adapted, be it by rulemaking, by order, licensing
6 conditions. We're going to think what's best for the
7 framework to be able to accommodate the operating
8 license review. And we already know that there are some
9 things that impact moly production facilities. For
10 example, the work on material characterization under
11 74, the rulemaking there is going to be relevant to moly
12 producers. There's security work under Part 73 that's
13 going to be relevant to them. We know that we'll need
14 to look closely at operator licensing because operators
15 might be needed not just for the utilization facility,
16 but also for the production facility, so we'll need to
17 scrutinize the regulation. So, we know we have some work
18 to do going forward.

19 As far as your question for the technology,
20 we haven't necessarily seen something in the regulation
21 that might need to be changed. It's more the
22 administrative procedural, not the technology itself
23 that is worrying us right now going forward.

24 COMMISSIONER SVINICKI: I need to ask a
25 follow-up based on that answer. Thank you for that

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1 answer.

2 If we look at the broad purposes of why an
3 agency such as ours reviews and issues a construction
4 permit, there is an element of wanting to identify
5 issues so that irreversible or very difficult to reverse
6 decisions are not made in the construction of the
7 facility; that, you know, you want some sense of, if
8 constructed in accordance with the construction permit
9 that we would issue, there would be high confidence that
10 if other issues are resolved you could operate that
11 facility at some point without needing to chip out a
12 4-foot thick concrete wall and make fundamental
13 changes. So, what is the Staff's level of confidence in
14 terms of the identification of relevant regulations
15 that you just described in your previous answer? Do you
16 think that that lends additional uncertainty going
17 forward to the probability of successful issuance of an
18 operating license in terms of physical rework of what
19 it is that they're going to construct? I know the
20 potential always exists. I'm not asking you if it's
21 zero. I'm asking you, you know, do you have like at least
22 a reasonable sense of confidence that you've identified
23 issues that have the potential for causing substantial
24 rework?

25 MS. GAVRILAS: So, perhaps what would help

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1 is an example on where we set the bar for what's
2 sufficient for construction permit, as opposed to what
3 the expectation is for an operating license. And the bar
4 was, we heard SHINE speak earlier about hydrogen
5 control. So, hydrogen control is a perfect example,
6 because the physics. In other words, what the
7 concentrations are where deflagration becomes a concern
8 are known. The production rate of hydrogen is known. Our
9 models, we have well established uncertainties in those
10 models. We can bound them.

11 Furthermore, what's also known is
12 mitigation technology for that. For example, passive
13 autocatalytic recombiners, I think SHINE mentioned
14 those, igniters. There's technology to mitigate the
15 broad range of hydrogen production, so we know that. So,
16 the Staff has confidence that going forward that aspect
17 given where the state-of-the-art is in terms of both
18 knowledge and technology, and SHINE's responses to us
19 on what they intend to use, we have confidence that the
20 outstanding technical issues have a reasonable chance
21 of being addressed.

22 COMMISSIONER SVINICKI: Okay. So based on
23 that, is it fair to characterize that the Staff at this
24 stage has not recommended anything in terms of going
25 forward with the construction permit that it would

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1 identify as fundamentally unlicensable or unlikely to
2 be able to be operated or licensed at the operating
3 license stage?

4 MS. GAVRILAS: That's fair.

5 COMMISSIONER SVINICKI: Okay, thank you.
6 Thank you, Mr. Chairman.

7 CHAIRMAN BURNS: Thank you, Commissioner.
8 Commissioner Ostendorff.

9 COMMISSIONER OSTENDORFF: Thank you,
10 Chairman. Thank you all for your briefs today, and for
11 the work of you and your teams. It's important work.

12 I want to maybe, Mirela, pick up a little
13 bit with where Commissioner Svinicki was probing with
14 you. From your Slide 8 where you said the Staff used
15 existing guidance -- in the discussions with
16 Commissioner Svinicki and the exchange during her Q &
17 A -- I just want to make sure I understand one thing.
18 I think it is that you did not -- you and your team did
19 not experience any challenges working within our
20 existing regulations with our existing guidance as far
21 as being able to, I'll say, on the fly adapt where
22 judgment would lead one to say this is a reasonable way
23 of handling a particular design issue.

24 MS. GAVRILAS: No, the challenges as I -- in
25 my earlier answer, the challenge is where the bar for

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1 construction permit needs to be set relative to what our
2 expectations are in the final design. That was where the
3 Staff needed to exercise its technical judgment. We
4 haven't had areas where we needed to -- where we had
5 significant gaps that we needed to address, if I
6 understood your question correctly. If I didn't --

7 COMMISSIONER OSTENDORFF: Let me rephrase
8 it because I'm not sure -- I may not have asked it as
9 clearly as I should have.

10 Were there flaws or gaps in the existing NRC
11 regulations or guidance that prevented your team from
12 doing their work on the construction permit?

13 MS. GAVRILAS: There was one issue that we
14 had to address, specifically the fact that the
15 irradiation facility was not covered under Part 50
16 because they're subcritical and the definition for
17 irradiation facility --

18 COMMISSIONER OSTENDORFF: I understand. The
19 Commission got involved in that here.

20 MS. GAVRILAS: Yes, that's the only flaw
21 that we found.

22 COMMISSIONER OSTENDORFF: Okay. And you
23 felt like -- working within the existing guidance
24 documents that there was sufficient flexibility for the
25 Staff to be able to exercise reasonable judgment as to

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1 how to apply certain sections?

2 MS. GAVRILAS: Yes. And that might be aided
3 by the fact that the existing guidance that we relied
4 upon was primarily NUREG-1537, which is designed for
5 research reactors which do exhibit a fair amount of --

6 COMMISSIONER OSTENDORFF: Okay.

7 MS. GAVRILAS: -- differences.

8 COMMISSIONER OSTENDORFF: Okay. I think
9 this is still a question for you, but others may want
10 to chime in here. The first session with the SHINE panel,
11 I asked a question that was addressed I think by Eric
12 about the use of prototypes by SHINE organization, the
13 reference to other existing reactors, and I think Eric
14 mentioned one from the Los Alamos National Laboratory.
15 Can you talk at a high level about how our Staff perhaps
16 used experience of these prototypes or other existing
17 technologies to consider the construction permit?

18 MS. GAVRILAS: I'm going to ask Steve Lynch
19 who was the Project Manager on SHINE to talk about
20 specifics.

21 CHAIRMAN BURNS: Okay. And, Mr. Lynch,
22 identify yourself for the record, and confirm that you
23 took the oath.

24 MR. LYNCH: Yes. My name is Steve Lynch. I
25 am the Project Manager for SHINE on the NRC Staff. And

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1 yes, I did take the oath.

2 CHAIRMAN BURNS: Okay, proceed.

3 MR. LYNCH: Yes. As far as facilities most
4 we considered on the irradiation facility side were
5 existing research reactors and past experience with
6 aqueous homogeneous reactors. On the production
7 facility side we did look back to our licensing
8 experience with the Cintichem facility. We actually did
9 have on staff former employees from Cintichem that
10 helped inform the development of our guidance and the
11 beginning of our review.

12 COMMISSIONER OSTENDORFF: Can you talk
13 about, Steve, I think Eric had mentioned SHINE's own
14 prototype efforts. Can you talk about how you might have
15 looked at those, or considered those in your review?

16 MR. LYNCH: We have not looked extensively
17 at the prototypes. We have considered some of the papers
18 that have come out from the National Labs describing
19 their results. We will look more carefully at that at
20 the operating license stage.

21 COMMISSIONER OSTENDORFF: Okay, thank you.

22 Jane, I don't want you to go without a
23 question here.

24 MS. MARSHALL: Thank you, sir.

25 COMMISSIONER OSTENDORFF: I'll ask an

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1 environmental review question. And, you know, I think
2 Mirela has mentioned -- my question is what is this
3 like, the environmental review, is this like a research
4 test reactor, or is it like in Marissa's bailiwick the
5 fuel cycle facility? What does the environmental review
6 look like? Is it a hybrid of these, or something else?

7 MS. MARSHALL: It's a hybrid. I guess we're
8 lucky in a sense. All of the environmental regulations
9 are in Part 51, so we didn't have to look beyond that.
10 And as part of the environmental review, we looked at
11 the connected actions so we didn't just look at
12 construction, we looked at operation, decommissioning,
13 traffic flow. So, in that sense it was much like any
14 other environmental impact statement that we would
15 prepare.

16 COMMISSIONER OSTENDORFF: Okay. Anybody
17 else on that? All right, thank you. Thank you all.

18 CHAIRMAN BURNS: Thank you, Commissioner.
19 Commissioner Baran.

20 COMMISSIONER BARAN: Thanks. Well, let me
21 start by thanking you and the rest of the Staff who
22 worked on this application for all the hard work that
23 went not only into preparing for today's hearing, but
24 also all the efforts in reviewing this unique
25 application.

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1 I wanted to follow-up on a couple of things
2 I asked about -- asked SHINE about on the first panel.
3 Going back to the ACRS letter and the seven topics that
4 they identified that should be further addressed in an
5 application for an operating license. We talked to SHINE
6 about that. They said those are going to be addressed
7 in their Corrective Action Program. Can you talk a
8 little bit about how the Staff intends to ensure that
9 those issues are addressed in the operating license
10 application?

11 MS. GAVRILAS: Some of the items that came
12 out of the ACRS discussions are actually captured in our
13 SER. They are among the items that we listed in Appendix
14 A. Perhaps it's not the complete list, but we'll make
15 sure that when operating review -- operating license
16 review time comes we will look at the entirety of the
17 items that were mentioned by the ACRS in their letter.

18 There were also commitments that SHINE made
19 explicitly to the ACRS, and those we also captured in
20 the SER in the same Appendix A on the two items that the
21 ACRS had engaged them on, that the Staff had not
22 previously had discussions with them. So, we fully
23 intend to follow-up on all the items raised by the ACRS.

24 COMMISSIONER BARAN: Okay. And just to
25 clarify then for the answers to the pre-hearing question

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1 related to this, some but not all of these items the ACRS
2 identified were captured as commitments on Appendix A,
3 in Appendix A.

4 MS. GAVRILAS: I believe that is the case.
5 We'll check during the lunch break and we'll get back
6 to you at the end of the day, if we need to make a
7 correction on that.

8 COMMISSIONER BARAN: Okay, great. Thanks.

9 And as we've noted at various points, some
10 of the regulations, like the general design criteria,
11 don't apply to SHINE because it's not a reactor. But the
12 Staff considered these regulations when doing its
13 review, and the Applicant considered them in its design.
14 Can you describe that process in a little bit more
15 detail? Would the Staff ask RAIs on concepts from the
16 general design criteria, or were these used as a
17 reference for the technical reviewers? What role did
18 they play?

19 MS. GAVRILAS: So, there's the expectation
20 in 50.34 of providing principal design criteria as
21 unambiguous, so we want that. What SHINE did in their
22 application, they actually came and had crosswalk
23 tables of all the 55 GDCs, how they apply or not apply,
24 or adapt to the features of their facility. So, the Staff
25 scrutinized that and found it acceptable. And I will

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1 give an example for containment, GDC-16 deals with
2 containment. They have a confinement, but they adapted
3 the notion of controlled leakage that's intended in
4 GDC-16. So, in addition to the GDCs, they also have the
5 GDCs, as you mentioned, are designed for light water
6 power reactor.

7 They also have a production facility that
8 has unique features. There they proposed safety systems
9 and components that actually lend themselves to
10 additional criteria. I'll give an example, the
11 concentration of uranium in the solution. That will
12 become part of the design basis. That is part of their
13 design basis, and it's a design criteria for them.

14 COMMISSIONER BARAN: Thanks, that's
15 helpful.

16 Bill, I have one question I think is
17 probably for you. And that has to do with how we're going
18 to oversee and inspect the SHINE facility during
19 construction if a construction permit is issued. Our
20 current construction inspectors have inspected against
21 the more detailed information provided in an operating
22 license. How would we ensure that the inspectors are
23 prepared to inspect against a construction permit?

24 MR. DEAN: So, I'll start and there may be
25 some others who can augment, maybe some of our battalion

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1 of witnesses might want to chime in here.

2 So, we'll be leveraging, obviously, the
3 construction inspection experience that we have in
4 Region II to support the construction activities.
5 Clearly, we'll need to develop a construction
6 inspection program much like we did for the Vogtle and
7 VC Summer units. So, we have a model there, obviously,
8 it's going to be scaled down, but I would expect that
9 what we would have would be a replica of a much smaller
10 scale as to what we've done with the construction of the
11 AP-1000s.

12 MS. GAVRILAS: Yes, and we had -- we've done
13 significant work in that direction. And, actually, our
14 Office of New Reactors worked with Region II and, of
15 course, with the rest of us, and there is inspection
16 procedures. And the lead on that was Carl Weber, one of
17 our witnesses, and he can talk about the substance of
18 that procedure.

19 CHAIRMAN BURNS: Okay. Identify yourself,
20 and confirm you've been put under oath.

21 MR. WEBER: My name is Carl Weber. I work for
22 the Office of New Reactors in the Construction
23 Inspection Branch. And I helped to develop the overall
24 inspection program for basically radioactive isotope
25 production. We didn't do a specific program just for

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1 SHINE, we made it fairly generic. And what we did was
2 we went back and looked at similar -- programs with
3 similarities. For example, we looked at the Watts Bar
4 program where they were inspecting to a construction
5 permit. We also looked at the mixed oxide facility, and
6 we looked at the Louisiana Energy Services programs. We
7 got a group of people together who had experience in this
8 area, had a working group. We got all their experience,
9 and we developed the program specifically for the
10 radioactive isotope production.

11 CHAIRMAN BURNS: Okay. And confirm you were
12 put under oath before.

13 MR. WEBER: Pardon me?

14 CHAIRMAN BURNS: You did take the oath
15 before?

16 MR. WEBER: Oh, yes. I'm sorry.

17 CHAIRMAN BURNS: Okay, thanks.

18 COMMISSIONER BARAN: Thank you very much.

19 CHAIRMAN BURNS: I appreciate the
20 exploration of the differences in terms of construction
21 permit versus operating license that my colleagues have
22 done so far. A couple of questions I had actually, you
23 know, potentially looking forward. In effect, what we
24 actually have is eight production facilities. Correct?

25 MR. DEAN: Well, there will be eight

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1 individual licenses.

2 CHAIRMAN BURNS: Eight individual. Will
3 there be eight individual licenses --

4 MS. GAVRILAS: Utilization facility.

5 CHAIRMAN BURNS: -- or is this -- would
6 the intention to be combined into one operating license?

7 MS. GAVRILAS: It's eight utilization
8 facilities, the irradiation facilities. And we're
9 looking at that. So, for example, just recently we were
10 scanning 50.56 and we saw one construction permit, one
11 operating license, and then we gave some thought to
12 50.52, that you can have activities from -- that you
13 would license by themselves. You could have them all
14 under one license. But that's all our thinking, it's
15 preliminary. It will depend on what SHINE applies for,
16 and then we'll need to be more rigorous in our
17 considerations.

18 CHAIRMAN BURNS: Okay. And a couple of other
19 questions. And, again, because we're adapting this type
20 of facility to the Part 50 framework, but two others
21 -- so, in this term have you looked down the road as
22 well, we're looking at license -- because I heard
23 someone mention licensed operators. So, we think that's
24 something that would be required or of value as part of
25 this facility licensing?

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1 MS. GAVRILAS: SHINE has, I believe, said
2 that they will have operators for the irradiation -- for
3 the radioisotope production part of their facility, so
4 that we need to look into more detail what provisions
5 are in 50.55 for licensing operators, if there's any
6 need for it. So, again, this is exploratory. They're
7 just things that as we're reviewing the construction
8 permit application are coming to mind and we're jotting
9 them down that we need to explore them further for the
10 operating license.

11 CHAIRMAN BURNS: Okay. And I'll just put one
12 more on the plate there, because I saw in the -- I was
13 looking at the draft construction permit and it speaks
14 to the financial protection and indemnity requirements
15 which are under Price-Anderson Act. And, again, it's a
16 Part 50 facility, so I mean looking at the regulations,
17 confirm under Part 140, Part 50 facility has those
18 -- so, again, is that -- now, again, I take it the Staff
19 is looking at those requirements under Price-Anderson
20 to the extent that they would apply. Obviously, this is
21 not a large, you know, 1,300 megawatt or 1,000 megawatt
22 operating plant, so there are different provisions, but
23 I'm presuming that's also something you need to resolve
24 in the longer term for the operating license.

25 MS. GAVRILAS: I've noted your comment.

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1 CHAIRMAN BURNS: okay.

2 MS. GAVRILAS: We haven't so far.

3 CHAIRMAN BURNS: Okay. Because it is
4 mentioned in the draft construction permit which is what
5 highlighted it to me.

6 MS. GAVRILAS: Okay, then I'm probably
7 unaware of our discussions.

8 CHAIRMAN BURNS: Okay. One of the things,
9 also, in terms of one of the findings highlighted, one
10 of the findings was that the Applicant is technically
11 and financially qualified for purposes of the
12 construction permit. Can you give me a description of
13 what the Staff did with respect to looking at financial
14 qualifications for the construction permit?

15 MS. GAVRILAS: At a very high level, we
16 basically scrutinized the funds that they have from
17 private investors. We also know that they are funded by
18 the Department of Energy, and we found that to be
19 sufficient for the purpose of construction permit.

20 CHAIRMAN BURNS: Okay, thanks.

21 There is a distinction, I think, made on one
22 of the slides between conditions in -- I think it's on
23 Slide 9. The slide says, "In some cases permit
24 conditions are necessary. In other circumstances"
25 -- then the next bullet says, "Regulatory commitments

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1 track items for resolution in the Final Safety Analysis
2 Report or FSAR."

3 Can the Staff give me a distinction, what
4 elevates itself to a condition versus a commitment that
5 somehow is tracked and how do you track those
6 commitments?

7 MS. BAILEY: The conditions in the
8 construction permit are really associated with the
9 criticality, radiological safety primarily for the
10 radioisotope production facility. Criticality safety,
11 that part of the facility is controlled primarily
12 through geometry and the configuration of design. As
13 SHINE mentioned earlier, the design is preliminary.
14 It's still under development, as well as the analysis
15 that goes with it. So, the permit conditions basically
16 allow the Staff to confirm as the design and the
17 evaluations of the design progress that it's being done
18 in accordance with the design criteria that's described
19 in the Preliminary Safety Analysis Report.

20 What the conditions really do is it gives
21 us the assurance that SHINE will be able to provide the
22 necessary design and technical information in the Final
23 Safety Analysis Report for us to complete our safety
24 evaluation. So part of that goes to Commissioner
25 Svinicki's question about mitigating or avoiding a

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1 rework of the facility once construction is well
2 underway or completed.

3 CHAIRMAN BURNS: Okay. My final question
4 relates to the -- stated by the Staff, the Staff used
5 NUREG-1537 which has guidelines for preparation and
6 review of applications related to non-power reactors.
7 And it has some Interim Staff Guidance, there's some
8 Interim Staff Guidance that was used, which states it
9 was prepared for evolving technologies that were not
10 fully developed and demonstrated at the time of
11 publication. What has been your experience with using
12 this Interim Staff Guidance? What do you think you've
13 learned from using it? Is it doing what you hoped it
14 would do?

15 MS. GAVRILAS: It is doing what we hoped it
16 would do. It met our purposes just fine for the
17 construction permit, and we anticipate that it will
18 continue to do so for the operating license. We found
19 one fundamental problem with the guidance as we
20 developed it, and that had to do, we thought that the
21 irradiation facility was going to be able to be reviewed
22 as part of the production facility. That was not the case
23 for SHINE, for example. But other than that, the Interim
24 Staff Guidance works, and we anticipated incorporating
25 it into NUREG-1537 at the next revision of the document.

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1 CHAIRMAN BURNS: Okay. And the reason I want
2 to make sure I understand; the two parts of the facility
3 could not be -- I'm trying -- you said they could not
4 be reviewed?

5 MS. GAVRILAS: Yes, we initially --

6 CHAIRMAN BURNS: Explain that.

7 MS. GAVRILAS: I'm going to have to ask for
8 help if this is not enough. But we initially thought that
9 the irradiation facility and the production facility
10 can be treated as one entity. And then when we saw the
11 SHINE application and we started giving more thought,
12 we realized that they're actually distinct and they
13 deserve to be -- they need to be examined separately.

14 CHAIRMAN BURNS: But examined separately in
15 what sense, that the regulatory footprint is different?
16 Again, I think of a large power reactor that has a number
17 -- it has a reactor, it has a number of other buildings
18 that may support it. So, help me along here.

19 MR. DEAN: Can I -- let me just --

20 MS. GAVRILAS: Yes.

21 MR. DEAN: At a high level, I think if you
22 looked at the irradiation facility, that's more like a
23 research and test reactor. Right? Whereas, the
24 radioisotope production facility really has a lot more
25 commonality with a fuel cycle facility.

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1 CHAIRMAN BURNS: Okay.

2 MR. DEAN: Chemical processes, so I think
3 that kind of was -- as we looked at the SHINE
4 application, we realized we probably need to treat them
5 sort of independently because of that. I don't know if,
6 Marissa, you have anything you want to add in that
7 regard?

8 MS. BAILEY: I think that's pretty close. I
9 think it's really in terms of what are the applicable
10 acceptance criteria for each type of the facility. So,
11 for example, for the radioisotope production facility
12 because it resembles a fuel cycle facility in terms of
13 processes and hazards, we determined that even though
14 it's licensed under Part 50, we could use the
15 performance objectives in Part 70 to make a
16 determination of acceptability for safety.

17 CHAIRMAN BURNS: Okay. But, ultimately,
18 this is all licensed ---

19 MS. BAILEY: Under Part 50.

20 CHAIRMAN BURNS: Under Part 50, and it's all
21 licensed -- there's not another licensing action going
22 on. I understand that the criteria are different. We've
23 sort of banged this into Part 50 for the subcritical
24 assemblies in those units, and you have this other part
25 which is more like something we -- that NMSS would

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1 typically license. But the whole thing is put together,
2 ultimately, under this license.

3 MS. GAVRILAS: That's right.

4 MS. BAILEY: Yes.

5 CHAIRMAN BURNS: Okay. All right, thank you.
6 Commissioner Svinicki.

7 COMMISSIONER SVINICKI: Just a follow-up.
8 In response to the Chairman's question on
9 Price-Anderson indemnification and the Staff's answer,
10 that engendered a very energetic sidebar between
11 counsel for the Staff. Catherine or Mitzi, was there
12 anything counsel for the Staff wanted to respond on
13 that, or is that just you were excited because when the
14 Chairman opens the CFR during the meeting, you know
15 something is going to happen. Right? Did you want to
16 provide any augmentation to the Staff's answer on that?
17 You could say no, it's fine. You don't have to. I'm not
18 saying explain yourselves. I'm just saying, did you want
19 to supplement their answer?

20 MS. YOUNG: Mitzi Young, counsel for the NRC
21 Staff. First of all, let me defend myself. We've been
22 animated through the whole hearing. Every time you ask
23 a question we're excited because many of the questions
24 you asked are questions we practiced with them in part,
25 so this has been exciting from a number of respects. But

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1 in terms of Price-Anderson, that is part of the review.
2 I believe 140 talks about a certain power level for
3 reactors, and I think what SHINE did in their
4 application, and Steven Lynch is obviously more
5 conversant on this than myself. They looked at
6 comparable power thermal output to identify what level
7 of Price-Anderson protection they would need. To the
8 extent that they're not receiving Special Nuclear
9 Material to get a construction permit, that assurance
10 is not needed now, but it would be part of the operating
11 license review.

12 Steve, was there anything you wanted to
13 add?

14 MR. LYNCH: That's it.

15 MS. YOUNG: Thank you.

16 CHAIRMAN BURNS: All right, thanks very
17 much, Mitzi.

18 COMMISSIONER SVINICKI: Thank you.

19 CHAIRMAN BURNS: Thanks, Commissioner.

20 With that, we'll take a brief break and then
21 resume with Safety Panel 1. So, try to be back in your
22 seats in about five or six minutes.

23 (Whereupon, the proceedings went off the
24 record at 11:05 a.m., and went back on the record at
25 11:15 a.m.)

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1 CHAIRMAN BURNS: We'll call the hearing
2 back to order. In this next session we'll have Safety
3 Panel 1 and we'll hear first from the Applicant, SHINE.
4 We'll immediately follow that with the staff's
5 presentation for Safety Panel 1 and then follow with
6 Commissioner questions. And in general the topics will
7 cover the chapter 1 of the Safety Evaluation Report with
8 respect to the facility, and chapter 4, irradiation unit
9 and radioisotope production facility description to
10 address the licensing considerations for the
11 subcritical utilization facilities and production
12 facility.

13 So with that, we'll go to our first panel
14 from SHINE. Mr. Hennessy and Mr. Van Abel are here,
15 but, Ms. Kolb, I'll ask you to introduce yourself.

16 MS. KOLB: My name is Catherine Kolb. I'm
17 a supervisor in engineering for SHINE Medical
18 Technologies.

19 CHAIRMAN BURNS: Okay. Thanks very much.
20 And again, assume that the Commission is generally
21 familiar with the prehearing filings, and I remind you
22 you're under oath. And please proceed.

23 MR. VAN ABEL: All right. Good morning
24 again. In this presentation I'd like to give a brief
25 continuing discussion on the facility.

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1 If we'd go to the next slide, slide 2. Here
2 again is the overall facility process overview. We
3 went through this in some detail in the overview
4 discussion. I'm going to add a little additional
5 detail on the design requirements for these SSCs in this
6 presentation, but of course if we have any other
7 questions on the overall facility design, happy to
8 answer those as well.

9 Next slide, please. For the SHINE
10 facility certain SSCs are designated as safety-related
11 in our facility because they are relied upon to perform
12 safety functions either during normal operations or
13 during design-basis events. And those SSCs that are
14 required to perform safety functions are required to
15 perform those in the environmental conditions of normal
16 operation and any accidents in which they are required
17 to function. For those SSCs that have safety
18 significance, we design them, fabricate them and test
19 them commensurate with the criteria set forth in
20 ANSI/ANS-15.8, which are the quality assurance
21 requirements for research reactors. SHINE implements
22 that ANSI/ANS-15.8 standard through our Quality
23 Assurance Program description, or QAPD.

24 Next slide, please. On this slide we have
25 the safety-related definition that SHINE applies to

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1 design. This is a comprehensive definition that we've
2 modified from 10 CFR 50.2 and we've also included the
3 requirements from 10 CFR 70.61, the performance
4 requirements there as they're applicable to the
5 radioisotope production facility.

6 The SSCs that are safety-related are those
7 that are relied upon to meet any of the six criteria
8 listed here. The first three are modifications of 10
9 CFR 50.2 and include the integrity of the primary system
10 boundary, the capability to shut down our target
11 solution vessel and irradiation process and maintain it
12 shutdown, and the capability to prevent accident dose
13 consequences that would exceed 10 CFR 20.

14 And the last three are familiar to the fuel
15 cycle facility folks. These are to ensure that our
16 nuclear processes remain subcritical including the use
17 of an approved margin of subcriticality, to ensure that
18 chemical exposures from accidents are acceptable for
19 both the worker and the public, and that an intake of
20 30 milligrams or greater of soluble uranium does not
21 occur for personnel outside the owner-controlled area,
22 the OCA.

23 Next slide, please. For our SSCs we
24 require them to be designed to withstand external
25 events. Our outer building structure is designed to

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1 resist external events such as tornadoes, aircraft
2 impacts and other external events. And also the SSCs
3 within the building are required to withstand our
4 design-basis earthquake if they perform a
5 safety-related function or they're necessary to ensure
6 they do not degrade the performance of a safety-related
7 SSC.

8 We also apply a graded quality level to the
9 design of our SSCs. We have three quality levels as
10 described here. Quality Level 1 is applied to our
11 safety-related components SSCs, and that is the full
12 measure of our QAPD is applied to those SSCs. Also, we
13 apply Quality Level 2 to SSCs that could affect the
14 safety function of safety-related SSCs specifically to
15 support or protect the safety function of those SSCs.
16 And we apply graded quality to those components that's
17 commensurate with their importance to safety. And
18 Quality Level 3 is applied to those SSCs that don't meet
19 the definition of Quality Level 1 or 2.

20 Next slide, please. We also apply single
21 failure criterion to our systems. For safety systems
22 we ensure that there is sufficient redundancy and
23 independence such that a single failure of an active
24 component does not result in the loss of capability to
25 perform the safety function. And for accident analysis

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1 we ensure that a single failure in conjunction with the
2 initiating event does not result in the loss of the
3 safety system's ability to perform the safety function.
4 So throughout our design process we use a robust
5 defense-in-depth approach to design, and we have a
6 strong preference in the design for passive and
7 engineered controls over administrative controls. And
8 that concludes my presentation.

9 CHAIRMAN BURNS: Okay. Thank you. And
10 I'll ask the staff witnesses to come forward, take their
11 seats at the table.

12 And I remind you that you're under oath and
13 start with the introduction of the witnesses. Start
14 with you, Mr. Lynch.

15 MR. LYNCH: My name is Steve Lynch. I'm
16 the project manager for SHINE Medical Technologies on
17 the NRC staff.

18 MR. ADAMS: My name is Al Adams. I'm the
19 Chief of Research and Test Reactor Licensing in NRR.

20 MS. ADAMS: Mary Adams. I'm an engineer
21 in the Division of Fuel Cycle Safety Safeguards and
22 Environmental Review in NMSS.

23 CHAIRMAN BURNS: Okay. Thank you.
24 Please proceed.

25 MR. ADAMS: Good morning. This panel will

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1 discuss the unique licensing considerations of the
2 SHINE utilization and production facilities. I will
3 discuss the general licensing considerations and a
4 review performed by the Advisory Committee on Reactor
5 Safeguards, the ACRS. Steve Lynch will discuss the
6 licensing of the irradiation units and Mary Adams will
7 discuss the licensing of the production facility.

8 Next slide, please. SHINE seeks to
9 construct non-power utilization facilities and a
10 production facility. Therefore, an initial
11 consideration was whether to license SHINE's proposed
12 facilities under Section 103 or Section 104 of the
13 Atomic Energy Act. While the hazards associated with
14 SHINE's facility are similar to non-power research
15 reactors which are licensed under Section 104 of the
16 Atomic Energy Act, SHINE's facility is intended to be
17 used for commercial purposes, not for conducting
18 research and development or medical therapy.
19 Therefore, while the licensing process would be similar
20 to a research reactor, SHINE's facility would be
21 licensed under Section 103 of the Atomic Energy Act.

22 Section 103 imposes additional procedures
23 on construction permit applications including an
24 independent review of the application by the ACRS and
25 a mandatory hearing, which we are having today.

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1 Because SHINE's facility is a subcritical system which
2 produces fission power, it introduces aspects of a
3 review typically done for non-power reactors. For
4 these areas the staff developed and used the Interim
5 Staff Guidance for NUREG-1537, which is a standard
6 review plan for non-power reactors.

7 Next slide, please. The staff presented
8 the results of its safety review at three ACRS
9 Subcommittee meetings and before the full ACRS. During
10 its review the ACRS identified two safety concerns that
11 could impact the operation of the SHINE facility if not
12 sufficiently addressed. These concerns were the
13 capability to lay up the facility and the facility's
14 ability to withstand potential aircraft impact.

15 SHINE and the staff provided additional
16 information to the ACRS in these areas. The ACRS
17 determined that sufficient information was provided
18 such that it could recommend the issuance of a
19 construction permit. This recommendation is reflected
20 in the ACRS letter dated October 15th, 2015, which is
21 in the staff's SER.

22 The ACRS letter also noticed several issues
23 that must be addressed at the operating license stage
24 including criticality control and margin. The staff
25 agrees that each item that the ACRS identified must be

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1 addressed at the operating license stage. And Mirela
2 was correct during her testimony that written comments
3 were not provided, or written commitments were not
4 provided by SHINE in all these areas, however, the staff
5 is aware of them and we determined that they're not
6 needed for the issuance of the construction permit, but
7 will be addressed at the operating license stage.

8 Next slide, please. Steve Lynch will now
9 discuss specific licensing considerations related to
10 the SHINE irradiation facility.

11 MR. LYNCH: Thanks, Al. SHINE's proposed
12 irradiation units presented unique licensing
13 considerations under 10 CFR Part 50, which has
14 traditionally been applied to the construction and
15 operation of nuclear reactors. However, unlike
16 nuclear reactors, SHINE's irradiation units are not
17 designed to go critical during operation. Therefore,
18 SHINE's irradiation units represent a new application
19 of technology.

20 Given their subcritical nature, the staff
21 considered whether it should review SHINE's irradiation
22 units under 10 CFR Part 70, which can be applied to
23 certain facilities that possess and use special nuclear
24 material. However, these facilities, generally
25 referred to as fuel cycle facilities, have the common

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1 objective of avoiding criticality by a significant
2 margin under both normal operating and accident
3 conditions. In contrast, SHINE's minimal margin of
4 subcriticality is less than what has been previously
5 approved for other 10 CFR Part 70 licensees and more
6 closely resembles the operating state of a nuclear
7 reactor.

8 Because of this the staff determined that
9 it would be most appropriate to use the 10 CFR Part 50
10 regulations for utilization facilities to perform its
11 technical review of the irradiation units. Therefore,
12 the NRC issued a direct final rule that revised the
13 definition of utilization facility in 10 CFR 50.2 to add
14 SHINE's subcritical operating assemblies. If
15 licensed, SHINE's irradiation units would be the first
16 utilization facilities to operate in a minimally
17 subcritical range.

18 Next slide, please. Classifying SHINE's
19 irradiation units as utilization facilities allowed the
20 staff to conduct its review following the regulations
21 designed for technologies with similar radiological,
22 health and safety considerations. In particular, the
23 accelerator and neutron multiplier of each irradiation
24 unit achieve a fission rate with a thermal power level
25 comparable to that of other non-power reactors licensed

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1 under 10 CFR Part 50. Because of their thermal power
2 levels the irradiation units share similar safety
3 considerations with other non-power reactors,
4 including provisions for the removal of fission heat
5 during operation, passive decay heat generation after
6 shutdown, fission gas release and accident scenarios.

7 Given these safety considerations and the
8 functional similarities of the irradiation units to
9 non-power reactors, the staff relied on the guidance
10 provided in NUREG-1537 as supplemented by Interim Staff
11 Guidance for aqueous homogeneous reactors to conduct
12 its review. Specific design areas of the staff's
13 review included SHINE's reactivity control mechanisms,
14 light water pool and biological shielding.

15 Next slide, please. Mary Adams will now
16 discuss licensing considerations related to the SHINE
17 radioisotope production facility.

18 MS. ADAMS: Thanks, Steve. SHINE's
19 radioisotope production facility is distinct from the
20 irradiation facility. The RPF contains hot cells that
21 will process irradiated materials containing SNM in
22 batches of greater than 100 grams. Therefore, the RPF
23 is a production facility as defined in 10 CFR 50.2.

24 The RPF also consists of several physical
25 and chemical processes that are similar to those

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1 performed at fuel cycle facilities. These processes
2 include the UREX and liquid waste evaporation and
3 solidification processes. With the exception of
4 target solution preparation with fresh LEU, all of the
5 processes will be performed on irradiated special
6 nuclear material. Therefore, the staff used the
7 guidance in NUREG-1537 as supplemented by Interim Staff
8 Guidance to guide its review of the radioisotope
9 production facility.

10 The acceptance criteria in the Interim
11 Staff Guidance are drawn from NUREG-1520, the standard
12 review plan for fuel cycle facilities. The ISG
13 contains baseline design criteria and accident analysis
14 guidance which include the criteria in 10 CFR 70.64. As
15 noted in the guidance, an application meeting these
16 baseline design criteria would be found acceptable by
17 the staff. SHINE's construction permit application
18 proposed these acceptable baseline design criteria for
19 the RPF. After reviewing the application, the staff
20 finds that SHINE's application met these baseline
21 design criteria.

22 Next slide, please. In doing its review
23 the staff identified certain items that must be
24 addressed prior to the completion of construction,
25 therefore, the staff is recommending certain permit

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1 conditions. In particular, the staff has proposed four
2 criticality safety permit conditions which are
3 confirmatory and require SHINE to submit periodic
4 reports to the NRC.

5 These reports must address the technical
6 basis of the criticality accident alarm system, the
7 basis for determining that criticality events are not
8 credible for the RPF processes, criticality safety
9 analyses for processes using fissile material and the
10 reactivity contributions from all fissile isotopes.
11 The staff is also recommending a permit condition
12 related to radiation protection to ensure shielding and
13 occupancy times within the RPF are consistent with as
14 low as is reasonable achievable practices and dose
15 requirements of 10 CFR Part 20.

16 This concludes the staff's remarks for
17 Safety Panel 1. We will respond to any questions you
18 may have at this time.

19 CHAIRMAN BURNS: Okay. Thank you very
20 much. And what I would ask the staff -- now, Mary,
21 you're probably okay, but Mr. Lynch and Mr. Adams, if
22 you could maybe slide over this way, then we have a
23 good -- we can see all the witnesses at once as we begin
24 our questions. And we'll begin our questions for this
25 panel with Commissioner Ostendorff.

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1 COMMISSIONER OSTENDORFF: Thank you,
2 Chairman, and thank you all for your briefs. I do have
3 a question for the Applicant, and I'm going to your slide
4 6. And under the single failure criterion being
5 applied to safety systems, I just wanted to ask a
6 high-level design philosophy question, if I could.

7 Can you talk a little bit about how your
8 single failure does not result in a loss of the ability
9 to perform its function? Can you talk about how you
10 apply that concept to reliability of electrical power
11 as it affects instrumentation control or alarms?

12 MR. VAN ABEL: Yes, for instrumentation
13 control and electrical power we have very minimal
14 requirements for those for safety-related purposes.
15 And those that we do have are primarily for hydrogen
16 mitigation after shutdown and some instrumentation
17 control systems that monitor the system after shutdown.
18 And those are provided by an uninterruptible power
19 supply system that will be designed based on single
20 failure criterion to look at failure of components such
21 as a breaker supplying power to ensure that there's
22 redundant reliable means to supply that power to the
23 equipment requiring it.

24 COMMISSIONER OSTENDORFF: With respect to
25 your criticality alarm system, does that have redundant

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1 power supplies? Or that may not have been designed yet;
2 I don't know, but where does that fall with respect to
3 this philosophy of redundancy?

4 MR. HENNESSY: It would be. It's not
5 designed yet, but it's a safety-related system, so --

6 COMMISSIONER OSTENDORFF: Okay.

7 MR. HENNESSY: -- these same design
8 principles would apply.

9 COMMISSIONER OSTENDORFF: Okay. Thank
10 you.

11 Let me shift back to the staff now. Mary,
12 I wanted to ask you a question on your slide, I think
13 7 -- excuse me, 8. There's a reference to criticality
14 events not being credible. Can I just ask you to
15 elaborate on that just a little bit about what's the
16 basis for that statement?

17 MS. ADAMS: 10 CFR 70.61, which formed the
18 basis of the Interim Staff Guidance, states as an
19 acceptance criterion that all processes need to be
20 subcritical under normal and credible abnormal
21 operating conditions. And so, what exactly does
22 "credible abnormal" mean? And we ask our applicants to
23 very carefully define what they mean by credible and not
24 credible with respect to criticality safety.

25 COMMISSIONER OSTENDORFF: So with respect

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1 to the design aspects of what's been presented to the
2 NRC staff how is that achieved?

3 MS. ADAMS: I want to call on --

4 COMMISSIONER OSTENDORFF: Or as a
5 condition of not having a credible criticality event.

6 MS. ADAMS: I'd like to call on Dr. Chris
7 Tripp to answer that question.

8 CHAIRMAN BURNS: Okay. And please
9 identify yourself for the record and confirm that you
10 took the oath earlier.

11 DR. TRIPP: Okay. I'm Christopher Tripp.
12 I'm the criticality safety reviewer in FCSS for the RPF,
13 and, yes, I did take the oath.

14 CHAIRMAN BURNS: Okay. Please proceed.

15 DR. TRIPP: Okay. With regard to
16 credibility, when SHINE originally provided their PSAR
17 section on criticality safety, they said that they were
18 going to design it so that criticality would be not
19 credible and then any controls so identified would be
20 identified as SSCs. This was meant to meet the
21 performance requirements.

22 Some of those criteria that were mentioned
23 were from the performance requirements of Part 70. And
24 the usual approach on the Part 70 side has been that we
25 required criticality and other high-consequence events

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1 to be highly unlikely and then those items would be
2 identified as items relied on for safety under the Part
3 70 framework. So there seemed to be some confusion as
4 to what the exact -- how that would be applied to the
5 RPF.

6 And in the fuel cycle area we have had a lot
7 of discussions in the existing fuel facilities
8 concerning the basis for deciding events are credible
9 or not credible, and when you have to make that
10 demonstration and what you're allowed to take credit
11 for. So this has been an ongoing issue with the
12 industry. Therefore, we proposed these conditions to
13 give us additional confidence that they understood what
14 they were committing to to be able to apply that
15 acceptably in the design.

16 COMMISSIONER OSTENDORFF: Okay. Well,
17 are you expecting this condition to lead to articulation
18 of specific engineered features as far as volume control
19 on solution or can you be a little more specific as to
20 how this might play out in the facility's actual design?

21 DR. TRIPP: Yes. So the first step in
22 applying the criteria -- the main criteria for
23 criticality is they be subcritical under normal and
24 credible abnormal conditions. So the first step of
25 that is identifying what are the credible criticality

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1 hazards and then designing the different safety
2 barriers against that. So it's at that first step of
3 deciding what is credible and what hazards have to be
4 protected against that we would want to make sure that
5 they had an acceptable way of doing that.

6 COMMISSIONER OSTENDORFF: So what are some
7 examples? I'm trying to get to a more practical
8 engineered feature discussion here. What are some
9 examples of how the licensee might satisfy that
10 condition?

11 DR. TRIPP: Well, there are three criteria
12 for what they consider credible: One is an external
13 event with frequency of 10 to the minus 6th based on the
14 fuel cycle guidance that was incorporated into the ISG.
15 The other is basically a string of independent events
16 that together collectively make up a set of unlikely
17 events that would have to occur that we wouldn't think
18 are credible. And the third is that they'd be
19 physically impossible.

20 COMMISSIONER OSTENDORFF: So is there an
21 example of the physically impossible that you can offer
22 for us?

23 DR. TRIPP: Well, we don't have specific
24 examples that apply directly to SHINE because we haven't
25 reviewed specific design features at this point. We've

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1 only reviewed the design criteria. But in the other
2 fuel cycle arrangement -- for example, most of the
3 processing, the solution processing, which is similar
4 to what they have in other parts of the fuel facility,
5 are in safe geometry containers, safe geometry columns
6 and so forth. And one of the things you have to guard
7 against is backflow. So a lot of the time they're
8 protected against with say a siphon break or an overflow
9 or something of that nature so that -- liquid doesn't
10 flow against gravity. That would be considered
11 incredible. But it's only based on having that passive
12 feature in the design.

13 COMMISSIONER OSTENDORFF: Okay. That
14 example was very helpful. Thank you. Thank you,
15 Chairman.

16 CHAIRMAN BURNS: Thank you. Commissioner
17 Baran?

18 COMMISSIONER BARAN: Thanks. I want to
19 ask about slide 4 of SHINE's presentation which relates
20 to the definition of structures, systems and
21 components. The proposed definition, SSC definition
22 states in bullet 3 that SSCs assure the capability to
23 prevent or mitigate the consequences of accidents which
24 could result in potential exposures comparable to Part
25 20. The definition also states in bullet 6 that SSCs

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1 assure that an intake of 30 milligrams or greater of
2 uranium in soluble form by any individual located
3 outside the owner control area does not occur.

4 The NRC's occupational dose requirements
5 in Part 20 state that the licensee shall limit the
6 soluble uranium intake by an individual to 10 milligrams
7 in a week in consideration of chemical toxicity. Can
8 SHINE discuss the basis for setting the SSC definition
9 at no more than 30 milligrams? How does that line up
10 with -- how is that reconciled with the Part 20
11 requirements?

12 MR. HENNESSY: The definition in Part 6, or
13 the term in Part 6 was derived from the 10 CFR 70.61
14 performance requirements, and that's what it reflects
15 back as.

16 As far as the 10 CFR 20 requirements, our
17 concern, they would still be applicable and we would
18 still apply that under No. 3. So we'll have to look at
19 your --

20 COMMISSIONER BARAN: Okay.

21 MR. HENNESSY: -- comment and think about
22 that.

23 COMMISSIONER BARAN: Do you know if
24 there's a time frame that applies to the 30-milligram
25 level?

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1 MR. HENNESSY: I'm not aware of one.

2 COMMISSIONER BARAN: Okay.

3 MR. HENNESSY: Eric, do you have any idea?

4 MR. VAN ABEL: It's for an accident
5 evaluation for --

6 COMMISSIONER BARAN: Okay.

7 MR. VAN ABEL: -- normal operations.

8 COMMISSIONER BARAN: So that's basically
9 total intake --

10 MR. VAN ABEL: Yes. Right.

11 COMMISSIONER BARAN: -- over whatever
12 period of time?

13 MR. VAN ABEL: That's correct.

14 COMMISSIONER BARAN: Okay. And then the
15 Part 20 standards have a limit of 10 milligrams per week.
16 Maybe I'll ask the staff to comment on this. How did
17 you all conclude that the proposed definition element
18 of an intake of 30 milligrams of uranium in soluble form
19 is an acceptable limit for the definition?

20 MS. ADAMS: I'd like to call on Greg
21 Chapman, the health physicist who reviewed the RPF.

22 MR. CHAPMAN: Greg Chapman, NMSS, health
23 physicist. I did take the oath.

24 CHAIRMAN BURNS: Great.

25 MR. CHAPMAN: With regards to the 10

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1 milligram or 30-milligrams, 30 milligrams is typically
2 the criteria that were replaced with the public for Part
3 70-type review. And we typically look at it as an acute
4 exposure over 24 hours. So 10 milligrams for accident
5 exposure as well as 30 milligrams, I would apply the same
6 criteria, 24 hours.

7 COMMISSIONER BARAN: Okay. And so under
8 this definition the potential intake from a member of
9 the public of 30 milligrams looks to be about 3 times
10 higher than the limit you would have over the course of
11 a week for someone working at the facility, is that
12 right?

13 MR. CHAPMAN: That's correct.

14 COMMISSIONER BARAN: Okay. And can you
15 tell us a little bit more about how when you evaluated
16 that that that seemed like an acceptable result?

17 MR. CHAPMAN: I'd have to get back with you
18 on that. I can't recall at the moment.

19 COMMISSIONER BARAN: I don't know if this
20 is a matter of a temporal issue here or there's something
21 else at play, but maybe you could get back to us on that.

22 Al or Steve, in prehearing question 15 we
23 asked whether the application specified how many
24 irradiation units a single operator could control, and
25 both the staff and SHINE stated that that would be

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1 addressed during the operating license application.
2 Can you talk a little bit about how the number of
3 operators relates to the size of the control room and
4 whether that's an issue that needs to be resolved now
5 at the construction permit stage?

6 MR. LYNCH: So that is something that we
7 haven't looked extensively at the construction permit
8 stage. Some of the considerations: More than just the
9 size of the control room, we're looking at the layout
10 of the control room, especially if there will be
11 operators looking at the production facility versus the
12 irradiation facility, and we need to get a better
13 understanding of how the controls will be laid out and
14 to make a determination on the number of operators that
15 are needed.

16 COMMISSIONER BARAN: Okay. So in terms of
17 getting at the issue that Commissioner Svinicki raised
18 about not wanting a situation where someone has a
19 construction permit, they build something out, we look
20 at it later and say, no, no, that's not going to work
21 and people have to kind of redo things, from the staff's
22 point of view is the number of operators, total number
23 of operators that would be working in the control
24 room -- is that going to be relevant to the layout, the
25 construction of that control room in a way that makes

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1 it something that we should address now at the
2 construction permit stage, or, no, it's just an
3 operating license issue?

4 MR. LYNCH: So based on the information
5 SHINE has provided in their PSAR and discussions we had
6 with the ACRS on this issue, the staff hasn't noted
7 anything that would prevent the facility from being able
8 to operate.

9 COMMISSIONER BARAN: Okay. I want to also
10 ask about, follow up on prehearing question 11 related
11 to the probabilities used for aircraft accidents and
12 external design-basis accidents. I'm interested in
13 how the staff selected the size of the aircrafts for this
14 hazard analysis. Did the staff look only at the types
15 of aircraft that could land or take off from the nearest
16 airport that the facility intends to be using quite a
17 bit, or did you also assess larger aircraft that could
18 potentially pass through the air space near the proposed
19 facility?

20 MR. LYNCH: I think the best person to
21 respond to this question would be Steve Marschke.

22 CHAIRMAN BURNS: Again, Mr. Marschke, just
23 state your name for the record and your position and
24 confirm that you were put under oath.

25 MR. MARSCHKE: My name is Steve Marschke.

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1 I work with Sanford Cohen & Associates, and we're
2 consulting staff on the chapter 2 review. And, yes, I
3 did take the oath.

4 When we looked at the aircraft accident
5 probability analysis, we looked at really what SHINE has
6 done. And they looked at all the accidents which
7 are -- or all the aircraft which land and take off at
8 that airport, the Southern Wisconsin Regional Airport.
9 And they have the statistics from the FAA which
10 identifies the types of aircraft, military aircraft.
11 And most of them are air carriers and commuter aircraft
12 and those types of aircraft. They've been grouped into
13 those categories. They also looked at air corridors,
14 which transverse the area. And so, we kind of just -- we
15 reviewed what the SHINE facility has done.

16 COMMISSIONER BARAN: In terms of those air
17 corridors -- so this is a relatively small regional
18 airport. I assume the planes as you described are
19 relatively small that will be taking off and landing
20 from there. Are the air corridors that SHINE examined
21 and that you all looked at -- are those corridors that
22 involve much larger aircraft? When we talk about
23 planes going to like O'Hare Airport in Chicago or --

24 MR. MARSCHKE: The air corridor is -- the
25 probabilities associated with the traffic in the air

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1 corridors were very low. And so, the air corridors
2 themselves fell below the probability cutoffs. And
3 it's really the aircraft which are utilizing the
4 regional airport which challenge the probability
5 cutoffs.

6 COMMISSIONER BARAN: Okay. So any larger
7 aircraft beyond what would land or take off at the
8 regional airport didn't kind of pass the probabilities
9 level to be examined. Is that correct?

10 MR. MARSCHKE: That's correct.

11 COMMISSIONER BARAN: Okay. Thank you.
12 And just one more question. Prehearing question 35
13 focused on the assessment of accidental explosions at
14 the SHINE facility. SHINE's response to the question
15 stated that they analyzed the potential impact of
16 natural gas pipelines on the facility. Can the staff
17 or SHINE, whoever makes sense; maybe the staff, Al or
18 Steve -- can you clarify which natural gas pipelines are
19 in the area of the proposed facility and how the staff
20 determined that they were not hazards?

21 MR. LYNCH: I think we're going to ask to
22 get some help here as well.

23 COMMISSIONER BARAN: You're back.

24 MR. MARSCHKE: I'm back.

25 (Laughter)

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1 MR. MARSCHKE: Can't get enough.

2 CHAIRMAN BURNS: Still under oath.

3 MR. MARSCHKE: Yes. Well, my answer is
4 going to be I'm going to have to get back to you on that,
5 because in preparing for today's meeting I wasn't really
6 looking at the pipelines. I wasn't anticipating -- I
7 was anticipating the aircraft questions, but not the
8 pipeline questions, and so I haven't briefed myself.
9 Maybe after lunch I can look at my notes and get back
10 in touch.

11 COMMISSIONER BARAN: Is this something
12 that the staff has looked at?

13 MR. MARSCHKE: No, we have looked at it,
14 but I just haven't looked at it recently and I don't want
15 to misinform the Commissioners.

16 COMMISSIONER BARAN: Okay.

17 CHAIRMAN BURNS: What we can do, we can
18 either hold to the end of the day if the staff wishes
19 to provide a supplemental answer, or we'll proceed with
20 putting it for perhaps a question following up.

21 COMMISSIONER BARAN: That makes sense.
22 Thank you, Mr. Chairman.

23 CHAIRMAN BURNS: Thanks, Commissioner.

24 COMMISSIONER BARAN: That's all my
25 questions. Thank you.

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1 CHAIRMAN BURNS: A couple things: Just I
2 guess to -- given some of my colleagues' questions
3 regarding the facility and all, can -- probably the
4 Applicant's the best idea. In looking at some of the
5 slides -- it's actually from the first -- the overview
6 presentation, can you give me an idea of the footprint,
7 the area or size of the facility itself? Because I've
8 got a picture, but it could be a doll house or a large
9 enrichment facility. So just give me an idea of the
10 footprint.

11 MR. HENNESSY: The main building size is
12 around 55,000 square feet --

13 CHAIRMAN BURNS: Okay.

14 MR. HENNESSY: -- which is a little over an
15 acre in size. The whole site is 91 acres, so --

16 CHAIRMAN BURNS: Yes.

17 MR. HENNESSY: -- we're a dot in the middle
18 of a large area.

19 CHAIRMAN BURNS: Okay. And so
20 location-wise within that 91 acres are you sort of in
21 the middle of it? Is that the intention?

22 MR. HENNESSY: Yes.

23 CHAIRMAN BURNS: So you have a large -- in
24 fact what we'd call in a reactor facility the
25 owner-controlled area in that case?

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1 MR. HENNESSY: That's correct.

2 CHAIRMAN BURNS: Okay. What is
3 this -- and I'm looking and I just don't recall -- what
4 is the seismic design-basis for the facility? Either
5 the Applicant or the staff can respond to that.

6 MS. KOLB: The staff can -- or I mean SHINE
7 can respond to that. I'd like to ask Alan Hull to take
8 that.

9 CHAIRMAN BURNS: Okay.

10 MR. HULL: Good morning. My name is Alan
11 Hull. I work for Golder Associates. I'm a seismic
12 hazard specialist.

13 CHAIRMAN BURNS: And you were put under
14 oath earlier?

15 MR. HULL: I was put under oath, yes, and
16 I took it.

17 CHAIRMAN BURNS: Please proceed.

18 MR. HULL: So for the design-basis
19 earthquake you notice there were three stages. I can
20 comment only on the analysis that was done to come up
21 with the ground shaking, and the structural engineer for
22 SHINE will be able to talk about how that flowed on into
23 the actual design of the facilities.

24 From our analysis we found that this part
25 of the United States is one of the lowest seismic hazards

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1 in the area. In fact, there were only about 58
2 earthquakes within 200 miles in the last 200 or so years.
3 So when we looked at where the seismic design should come
4 from, we analyzed all those facilities as we might have
5 done for a power reactor.

6 CHAIRMAN BURNS: Yes.

7 MR. HULL: And by looking at the United
8 States geological survey seismic hazard model for the
9 United States we determined that a magnitude 5.8
10 earthquake is the likely design-basis or maximum
11 earthquake for this facility. The standard is about
12 0.2 g.

13 CHAIRMAN BURNS: Okay.

14 MR. HULL: That's 20 percent of the force
15 of gravity. We looked at that seismic hazard model for
16 the United States and found that has a return period of
17 about 20,000 years.

18 CHAIRMAN BURNS: Okay. And my
19 recollection from a long time ago dealing with some
20 other facilities is that 0.2 g -- the shaking force is
21 more or less equivalent to what I think a number of the
22 other reactors are designed for.

23 MR. HULL: That's my understanding. And
24 my understanding also -- and again, a structural
25 engineer from Sargent & Lundy could provide more detail.

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1 My understanding is that that value of 0.2 g is being
2 used for the structural design of the Quality 1
3 facilities.

4 CHAIRMAN BURNS: Okay. All right.
5 Thanks very much.

6 The other thing is I'd ask the Applicant;
7 and the staff can certainly add, is what analysis of
8 flooding hazards were done with respect to the site?
9 And again, I know nothing of the site, so it may be a
10 silly question and it may not be. But, please.

11 MS. KOLB: We did do flooding hazards
12 analysis. We looked at the probable maximum
13 precipitation events and the probable maximum flood.
14 The Rock River is about two miles from the site, but the
15 difference in elevation from the site elevation to the
16 Rock River, even in the probable maximum flood
17 situation, is still about 50 feet below the elevation
18 of the site. So that was determined to not pose a hazard
19 to the facility.

20 For the probable maximum precipitation
21 based on the area of the site, it comes up to about the
22 elevation of the site in the probable maximum
23 precipitation event, which we did analyze, but it does
24 not flood the structure. And if you'd like more detail,
25 we have a geotechnical engineer from Golder that could

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1 answer, provide more detail.

2 CHAIRMAN BURNS: I think that's good for
3 now. Thank you.

4 The final question I'll have here is with
5 respect to any analyses that were done with respect to
6 control or mitigation of release of tritium from the
7 facility since it does use tritium, and that's been an
8 issue, and it may be again. Because of the design it
9 may not be as much of an issue for you all, but it has
10 been an issue at some nuclear power plant sites.

11 MR. VAN ABEL: Yes. Yes, as I mentioned
12 before, we have a tritium purification system and the
13 accelerators themselves use a tritium gas target.
14 There are number of features there to control and
15 prevent the release of tritium to the environment. One
16 of the primary ones is that second confinement barrier,
17 the double-walled pipe around the tritium piping. And
18 the tritium processing equipment is in glove boxes, and
19 those glove boxes are continuous scrubbing of the
20 atmosphere to remove tritium from the atmosphere, the
21 glove box and maintain that concentration extremely
22 low. And any discharges from the glove box are
23 monitored and ensured that they're below acceptable
24 limits.

25 CHAIRMAN BURNS: Okay. Thank you very

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1 much. Thank you. Commissioner Svinicki?

2 COMMISSIONER SVINICKI: Thank you all for
3 your presentations. I just have one question. It can
4 be for either the staff or the Applicant and which
5 subject matter expert I guess gets to a microphone more
6 quickly, because it's kind of a background question.

7 10 CFR Part 50, Appendix B QA Program
8 requirements are applicable to power reactors, so they
9 are not in the strictest sense applicable to the SHINE
10 construction permit application. SHINE's slide 3
11 states that the application was prepared in accordance
12 with the criteria set forward in ANSI/ANS-15.8 QA for
13 research reactors.

14 Could someone though who is familiar -- I'm
15 more familiar with Appendix B and the component elements
16 of that. What is it that is missing or sacrificed in
17 terms of not using Appendix B versus using the ANSI/ANS
18 standard? Both to my knowledge provide for a graduated
19 approach to QA requirements, so is there any QA expert
20 of the staff or the Applicant who could tell me kind of
21 what is sacrificed between the two? I assume that the
22 Part B -- Appendix B, I'm sorry, QA Program is more
23 rigorous somehow.

24 Well, I mean, maybe -- and the other
25 question would be; and maybe this will be a follow-up

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1 or something to be answered at the end of the day, if
2 possible. Are all the requisite elements that are
3 required in an Appendix B program for coverage of
4 QA -- are those same elements addressed in the ANSI/ANS
5 standard?

6 MR. ADAMS: I think I can --

7 COMMISSIONER SVINICKI: Okay. Thank you.

8 MR. ADAMS: -- take a try at that. So
9 indeed the research reactors follow ANS 15.8, which is
10 endorsed by Regulatory Guide 2.5, Quality Assurance
11 Requirements for Research and Test Reactors. This
12 standard was developed by the ANS 15 Committee, Research
13 and Test Reactor Committee, and it was developed because
14 Appendix B did not apply to research reactors as
15 written.

16 The coverage areas are the same. In fact,
17 the ANS standard goes a little bit further because it
18 includes additional quality assurance area of
19 experiments, which you don't see in power reactors.
20 Also, the ANS standard was written with the realization
21 that the definition of SSCs in the regulations was
22 written for power plants and may not be strictly
23 applicable to research reactors.

24 Are you sacrificing something? The staff
25 does not believe so given the difference between power

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1 reactors and research and test reactors. Based on the
2 Quality Assurance Program from SHINE, the answers to
3 RAIs and the scope of the standard, and also the Interim
4 Staff Guidance to NUREG-1537 we believe that using ANS
5 15.8 is applicable for meeting the requirements in
6 50.34(a)(7) for a Quality Assurance Program.

7 COMMISSIONER SVINICKI: Okay. Thank you.
8 That's a very complete answer. I don't require any
9 supplement to that. Thank you, Mr. Chairman.

10 CHAIRMAN BURNS: Okay. Well, thank you to
11 our morning panels for their presentations. We will
12 now adjourn until 1:30 p.m. and we'll take up Safety
13 Panel 2.

14 (Whereupon, the above-entitled matter went
15 off the record at 11:59 a.m. to reconvene at 1:30 p.m.)

16 CHAIRMAN BURNS: Okay, we'll call the
17 afternoon session of the hearing on the SHINE
18 application to order for a Construction Permit.

19 I'll ask the -- well, actually, what we'll
20 do, we'll hear both from the Applicant and then we'll
21 hear from the staff. The staff can stay where they are
22 for the time being.

23 But, we'll proceed with this afternoon's
24 panel. I'll remind the witnesses that they are under
25 oath and ask you to introduce yourselves again as we

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1 begin the afternoon session. And then, you can
2 proceed.

3 MR. COSTEDIO: I'm Jim Costedio. I'm the
4 SHINE Licensing Manager.

5 MR. HENNESSY: Bill Hennessy, the Manager
6 of Engineering for SHINE.

7 MS. KOLB: Catherine Kolb, I'm an
8 Engineering Supervisor.

9 MR. VAN ABEL: Eric Van Abel, Engineering
10 Supervisor.

11 CHAIRMAN BURNS: Okay, please proceed.

12 MR. VAN ABEL: Good afternoon.

13 For Safety Panel 2, I'd like to discuss the
14 Accident Analysis as presented in SHINE's PSAR.

15 The basis for identification of accidents
16 for our PSAR was a Hazards and Operability Study. We
17 performed the HAZOPS, a Preliminary Hazards Analysis,
18 a PHA. Both of those are rolled up into an Integrated
19 Safety Analysis.

20 We also used the events from NUREG-1537 and
21 the ISG augmenting NUREG-1537.

22 We used the experience of our hazards
23 analysis team which included folks experienced in
24 nuclear plant operations and engineering, personnel
25 experienced in reactor and nuclear process safety.

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1 Personnel familiar with process hazards
2 analysis and safety analysis modeling and methods,
3 personnel experienced with risk analysis and SHINE
4 system engineers familiar with the details of SHINE's
5 processes.

6 And, this analysis was all done based on our
7 preliminary design information and we do expect to
8 update it with detail design and submit an updated
9 safety analysis with our Operating License Application.

10 We performed qualitative evaluations
11 within categories of accidents and then performed
12 quantitative evaluation on the limiting accidents
13 within those categories.

14 We also postulated a Maximum Hypothetical
15 Accident which is typical of the research reactor
16 community. And that MHA was postulated for both the IF
17 and the RPF. And, I'll discuss both of those on the next
18 couple of slides.

19 Next slide, please?

20 In the IF, the MHA that we postulated was
21 a rupture of the target solution vessel and its
22 secondary vessel, the SASS, that surrounds it. So,
23 both of those vessels rupture, the target solution is
24 undergoing irradiation and spills into the IU cell.

25 We ignore the pool. This is all under

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1 water, if you remember, and if we ignore that presence
2 of the pool so the material just spills and disperses
3 into the air.

4 The high radiation is detected in the IU
5 cell and that initiates isolation of the cell and
6 evacuation alarms for personnel.

7 The exhaust is filtered through HEPA
8 filters and charcoal absorbers and the calculated dose
9 consequences from that event are 3.1 rem TEDE to the
10 worker and 17 millirem at the fence for the public.

11 Next slide, please?

12 In the RPF, the MHA that we postulated was
13 found to have consequences more limiting than the IF
14 MHA, therefore, we designate it the facility MHA. And,
15 that event was the rupture of the noble gas storage tanks
16 in the noble gas removal system.

17 Those tanks store the off gas from those
18 eight irradiation units after the irradiation cycle.
19 It's stored there for decay and we postulated all five
20 of those tanks shown in blue on the figure on the right
21 there, rupture simultaneously and instantaneously.

22 The radiation in the room then initiates
23 confinement of that cell and high radiation alarms to
24 initiate evacuation.

25 Some material bypasses the isolation

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1 dampers and exposes and gets into the ductwork and
2 eventually to the public and some material leaks through
3 penetrations and exposes the workers.

4 Next slide, please?

5 The dose consequences for this event were
6 calculated to be 3.6 rem TEDE to the worker and 82
7 millirem at the fence for the public.

8 These consequences were calculated in a
9 conservative manner. There's several significant
10 conservatisms including a simultaneous instantaneous
11 rupture of these five tanks. These will be seismically
12 designed, safety-related tanks with proper isolation
13 between the tanks, so we would not expect multiple tanks
14 to rupture.

15 The tanks, also important to notice, that
16 there's additional isolation dampers in the exhaust
17 ductwork that would trap a large fraction of these
18 radionuclides later on before they get out to the
19 exhaust stack. But, those isolation dampers were not
20 credited in the analysis.

21 So, the dose consequences would be
22 significantly lower than those calculated here.
23 However, the consequences are within the limits of 10
24 CFR 20.1101, 1201 and 1301.

25 And, the figure on the right there shows the

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1 dose from the SHINE accident on the left most bar. The
2 center bar is the 10 CFR 20 limit and the bar on the right
3 is the 10 CFR 50.34 dose guidelines for power reactors
4 for comparison.

5 And, that concludes my presentation.

6 CHAIRMAN BURNS: Thank you.

7 Now, we'll ask the staff witnesses to come
8 forward.

9 And, I'll remind the witnesses that they're
10 under oath and I assume you all took the oath earlier
11 today, correct? Yes, and I want to remind you you're
12 under oath and why don't we begin with introductions of
13 the witnesses?

14 MR. MORRISSEY: I'm Kevin Morrissey, Fuel
15 Cycle Safety Review.

16 MR. LYNCH: Steve Lynch, Project Manager,
17 Research and Test Reactors Licensing.

18 MR. STAUDENMEIER: Joe Staudenmeier,
19 Senior Reactor Systems Engineer, Office of Research.

20 CHAIRMAN BURNS: Okay, thanks. Please
21 proceed.

22 MR. LYNCH: So, this panel will discuss the
23 unique accident analyses considerations for the SHINE
24 Utilization and Production Facilities.

25 I'll provide an introduction to the staff's

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1 review methodologies. Joe Staudenmeier and Kevin
2 Morrissey will then discuss the specific details of the
3 staff's review and findings.

4 Next slide, please?

5 Based on the anticipated hazards at the
6 SHINE facility, two methodologies were applied to
7 postulated accident scenarios. Postulated accidents
8 at the SHINE facility were evaluated against the
9 radiological exposure limits in 10 CFR Part 20.

10 Therefore, the SHINE workers are limited to
11 a total effective dose equivalent of five rem per year
12 while individual members of the public are limited to
13 100 millirem per year. This is consistent with the
14 exposure limits at existing research reactors.

15 The limiting radiological accident at the
16 SHINE facility is referred to as the Maximum
17 Hypothetical Accident, or MHA.

18 The MHA assumes a failure that results in
19 radiological releases and consequences exceeding those
20 of any postulated credible accident. The radiological
21 consequences resulting from the MHA are acceptable if
22 the resulting doses to workers and the public are less
23 than 10 CFR Part 20 exposure limits.

24 In addition to radiological exposure
25 considerations, the radioisotope production facility

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1 accident analysis used consequence and likelihood
2 criteria for potential accidents resulting in chemical
3 exposures.

4 The staff evaluated SHINE's preliminary
5 radiological and chemical consequence likelihood
6 criteria, safety features and methods of assuring the
7 availability and reliability of safety features.

8 Since the processes and hazards associated
9 with the SHINE radioisotope production facility are
10 similar to those at fuel cycle facilities, the staff
11 determined that SHINE's use of integrated safety
12 analysis methodologies as described in 10 CFR Part 70
13 is an acceptable way of both selecting the MHA and
14 demonstrating safety.

15 Joe Staudenmeier will now discuss the
16 accident analysis considerations for the SHINE
17 irradiation facility.

18 MR. STAUDENMEIER: Thanks, Steve.

19 The SHINE irradiation units operate at low
20 power and low pressure and, therefore, have low forces
21 to drive a radiological release.

22 The target solution vessel and criticality
23 safe dump tank sit in a large pool of water that provides
24 passive decay heat removal.

25 The irradiated target solution and

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1 associated fission products and the tritium used in the
2 accelerators are the sources of radioactive material
3 that could be released during an accident.

4 Next slide, please?

5 SHINE has proposed and analyzed a set of
6 postulated accidents that should be representative of
7 the range of events that might happen in an operating
8 facility. Postulated accidents provide insights into
9 the challenges to the safety systems of the facility.

10 SHINE also analyzed how the potential
11 accidents might be prevented or mitigated by
12 administrative controls, engineered safety features
13 and trained personnel actions.

14 The dose consequences were calculated to
15 determine the limiting accident.

16 Next slide, please?

17 A typical SHINE accident scenario involves
18 a radioactive release into the irradiation unit pool or
19 atmosphere. The atmosphere in the irradiation unit is
20 connected by ducts to the ventilation system.

21 There are isolation dampers on the ducts
22 that close in the event of a high radiation signal.
23 Workers are evacuated on a high radiation alarm.

24 The releases reach the outside environment
25 after passing through filters. The calculated

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1 releases are small enough that an acceptable emergency
2 planning zone could be the operational boundary.

3 Next slide, please?

4 The limiting accident for the irradiation
5 facility is a large rupture of one target solution
6 vessel. The target solution and associated fission
7 products are released and no credit is given for fission
8 product scrubbing by the pool.

9 The dose consequences from the limiting
10 accident in the irradiation facility are bounded by the
11 limiting accident in the radioisotope production
12 facility.

13 This accident is a rupture of all noble gas
14 removal system storage tanks where gases produced in the
15 irradiation process are stored while short-lived
16 radioisotopes decay.

17 The calculated total effective dose
18 equivalent is 3.59 rems for workers, 82 millirems for
19 members of the public at the site boundary and less than
20 12 millirems at the nearest residence.

21 The calculated doses meet the 10 CFR Part
22 20 acceptance criteria of five rem for workers and 100
23 millirem for members of the public.

24 Kevin Morrissey will now provide details on
25 the staff's evaluation of SHINE's radioisotope

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1 production facility accident analysis.

2 Next slide, please?

3 MR. MORRISSEY: Thank you, Joe.

4 In order to satisfy the 50.34 requirement
5 that a preliminary safety analysis report must assess
6 the risk to the public health and safety, SHINE
7 performed an Integrated Safety Analysis of the
8 radioisotope production facility.

9 This analysis included radiological and
10 chemical hazard and accident analyses for this portion
11 of the facility.

12 The accident analyses determined the
13 facility hazards that needed to be protected against and
14 help establish the design basis for this area.

15 The purpose of the staff's review was to
16 determine that the proposed design of the radioisotope
17 production facility incorporated adequate capabilities
18 and features to prevent or mitigate potential accidents
19 and to protect the health and safety of the facility
20 workers and the public.

21 The staff's evaluation included review of
22 the following, the integrated safety analysis team, the
23 hazard evaluation process, the integrated safety
24 analysis methodology, the completeness of
25 identification of credible accident sequences, defense

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1 in depth features of the design and safety related
2 design features such as process cells and facility
3 structures.

4 Next slide, please?

5 The staff reviewed multiple accident event
6 types such as radiological accidents including tank or
7 pipe failures and equipment malfunctions, chemical
8 accidents including tank or vessel failures and
9 exothermic reactions, criticality accidents, fires and
10 external events.

11 The review of SHINE's non-radiological
12 accidents included chemical safety related accidents
13 and determination of chemical safety controls.

14 The staff review looked at the equipment
15 and facilities that protect against releases of and
16 chemical exposures to licensed material or hazardous
17 chemicals produced from licensed material.

18 The staff also reviewed chemical risks of
19 plant conditions that affect the safety of licensed
20 material.

21 The staff determined that SHINE's
22 preliminary facility design proposed process
23 operations and safety controls for radiological and
24 chemical safety will perform their expected safety
25 function as intended and, thus, they will be adequate

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1 to protect public health and safety and the environment.

2 The staff concludes that, for the purposes
3 of issuing a Construction Permit, there is reasonable
4 assurance that the proposed preliminary accident
5 analysis of the SHINE facility adequately assessed the
6 risk to public health and safety.

7 The analysis also acceptably supports the
8 determination of the facility hazards in the
9 preliminary safety design including the engineered
10 safety features that protect the health and safety of
11 workers and the public.

12 This concludes the staff remarks for Safety
13 Panel 2. And we are prepared to respond to any
14 questions at this time.

15 CHAIRMAN BURNS: Okay, thank you.

16 What I'd ask the staff witnesses to do is
17 maybe, Mr. Staudenmeier, if you can move to that seat,
18 move a little closer to the secretary and Mr. Morrissey
19 and Mr. Lynch and this way then we can all see each
20 other -- good visual from there and maybe just a little
21 bit closer to the secretary. That's good, that's good.

22 I believe we start the questioning,
23 Commissioner Baran.

24 COMMISSIONER BARAN: Thanks.

25 Steve and Joe, I wanted to -- now you're

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1 very far apart -- but, I wanted to ask you about the
2 Maximum Hypothetical Accident for the irradiation
3 facility.

4 As you mentioned, this involves failure of
5 one of the eight irradiation units. Now, in response
6 to pre-hearing questions five and six, the staff stated
7 that the irradiation units have been designed to
8 withstand any events that could cause multiple units to
9 fail simultaneously.

10 That's a pretty strong statement and I
11 wanted to give you a chance to talk to us about how you
12 reached that conclusion.

13 MR. STAUDENMEIER: Okay. As you said, the
14 units were isolated from each other, they're in robust
15 concrete shielding structures and they are designed to
16 withstand any design basis event like seismic or other
17 loadings on the system. And, there's no real way for
18 a failure in one to trigger failures in others or a chain
19 reaction.

20 COMMISSIONER BARAN: So, the staff looked
21 at tornados, earthquakes, floods, fires, aircraft
22 impacts, loss of offsite power and the staff concluded
23 that none of these events could cause more than one
24 irradiation unit to fail, is that right?

25 MR. STAUDENMEIER: Well, in terms of

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1 aircraft impact, the smaller aircraft that the type that
2 land at that airport, I know the facility is designed
3 to withstand impacts from those.

4 I don't think a large aircraft crash was
5 within the design basis of the facility.

6 COMMISSIONER BARAN: Okay, so with respect
7 to design basis events of those types?

8 MR. LYNCH: Yes, that is correct.

9 COMMISSIONER BARAN: Okay. Are there any
10 other kind of beyond design basis events besides larger
11 aircraft that you particularly have in mind that could
12 be an issue?

13 MR. LYNCH: Not at this time, no.

14 COMMISSIONER BARAN: Okay. And, you
15 alluded to this a little bit, Joe, but are there -- could
16 any of the common fill drain or off gas line shared by
17 the eight units result in an accident worse than the
18 Maximum Hypothetical Accident because of a common mode
19 failure?

20 MR. STAUDENMEIER: No, not that I'm aware
21 of. I mean, there's one common mode failure for cooling
22 to the TOGS system, I think, in long term, but the cells
23 would be isolated by that time and SHINE was going to
24 look at that for, I think they had a survival time of
25 four hours maybe for power lasting and they were going

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1 to look at that in the Operating License Review.

2 COMMISSIONER BARAN: Okay. Well, let me
3 just give SHINE a chance if you wanted to add anything
4 on the Maximum Hypothetical Accident for the
5 irradiation units that the staff didn't cover.

6 MR. VAN ABEL: We did look at potential for
7 other events involving multiple units and we didn't
8 identify any potential events that would be worse than
9 the Maximum Hypothetical Accidents.

10 COMMISSIONER BARAN: Okay, thanks.

11 Pre-hearing question 29 asked about safety
12 features for the transfer of the target solution to the
13 radioisotope production facility after irradiation.

14 I'd like to ask the staff, what criticality
15 risks exist when the target solution is transferred and
16 how is that risk mitigated?

17 MR. LYNCH: Yes, I think Chris Heysel did
18 a review on engineered safety features. If you would
19 like to say a few words on that?

20 CHAIRMAN BURNS: Again, identify yourself
21 and confirm that you were previously put under oath.

22 MR. HEYSEL: For the record, my name is
23 Chris Heysel, I'm a Consultant with ISL. And, I did
24 take the oath earlier.

25 CHAIRMAN BURNS: Please be seated.

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1 MR. HEYSEL: The engineering safety
2 features are integral to both the IUs and the RPFs. So,
3 the both passive and active features will provide the
4 engineering safety features to mitigate normal and
5 upset conditions.

6 The design of those features will control
7 a criticality accident due to the geometries associated
8 with them.

9 COMMISSIONER BARAN: And, will the
10 criticality accident alarm system include coverage for
11 the entire path that the target solution travels during
12 transfer?

13 MR. HEYSEL: I am not the correct witness
14 to talk about the criticality alarm system.

15 COMMISSIONER BARAN: Okay.

16 Very quickly, anyone on the staff would
17 care to answer that?

18 MR. LYNCH: Chris Tripp, would you like to
19 discuss the criticality accident alarm system and the
20 areas of coverage?

21 COMMISSIONER BARAN: Just briefly.

22 CHAIRMAN BURNS: Identify yourself.

23 MR. TRIPP: Chris Tripp and I did take the
24 oath.

25 Yes, we don't have the design details of the

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1 criticality alarm system in detail. However, SHINE has
2 not identified any areas where they'd be taking
3 exceptions.

4 So, anywhere there is special nuclear
5 material present, we understand that they would have
6 coverage of those areas.

7 COMMISSIONER BARAN: Okay, great. Thank
8 you.

9 Thanks, Mr. Chairman.

10 CHAIRMAN BURNS: I had a couple of
11 questions in terms of the review and the accident
12 analysis.

13 What are, and I think SHINE and/or the staff
14 can address this, what are the most significant natural
15 hazards that you had to focus your design on?

16 MS. KOLB: I guess we can go first.

17 So, we looked at natural hazards involving
18 flooding, as I spoke about earlier today. We looked at
19 the design basis aircraft, that's not really a natural
20 hazard, that's an external event.

21 We looked at the tornados, historical
22 maximum tornados. We used guidance from Regulatory
23 Guide, I believe it's 1.76 for the -- that's used for
24 power reactors for the spectrum and the wind speeds for
25 tornados.

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1 We looked at tornado missiles. Anything
2 else I'm missing? I mentioned flooding.

3 CHAIRMAN BURNS: Okay. And, staff, do you
4 want to add on to that?

5 MR. LYNCH: The one other thing that SHINE
6 did look at this as well in addition to staff was the
7 rain-snow load on the facility as well as an external
8 event.

9 CHAIRMAN BURNS: In terms of the roof of the
10 building?

11 MR LYNCH: Yes, yes.

12 CHAIRMAN BURNS: Okay.

13 MR. LYNCH: Yes.

14 CHAIRMAN BURNS: Okay.

15 There's just -- actually, part of our
16 discussion focused on not only radiological hazards,
17 but chemical hazards and, I think in the description of
18 the facility, for example, sulfuric acid is used in part
19 of the process.

20 What are the significant potential
21 chemical hazards that are involved with the facility?

22 MR. VAN ABEL: For SHINE.

23 We looked at a variety of chemical hazards
24 in the facility. We do have sulfuric acid, nitric acid,
25 other acids and bases.

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1 We identified 24 chemicals of concern that
2 we use throughout the process and 11 of them were
3 explicitly modeled because of their -- either their
4 toxicity, their dispersibility or inventory. And that
5 includes things like the acids I mentioned, calcium
6 hydroxide, caustic soda, ammonium hydroxide,
7 N-dodecane, potassium permanganate, tributyl phosphate
8 which is part of the UREX process and uranyl nitrate and
9 a couple of proprietary chemicals as well.

10 CHAIRMAN BURNS: Okay. From the -- go
11 ahead, Mr. Lynch.

12 MR. LYNCH: Yes, I would just say as far as
13 the chemical hazards and concern, the staff is expecting
14 hazardous chemicals to be in very small quantities at
15 the facility.

16 The only chemicals that could exceed large
17 quantities which we're considering to be greater than
18 1,000 pounds would be nitric acid or sulfuric acid.
19 And, there are a number of processes that we are
20 evaluating that involve these chemical hazards and this
21 includes the preparation of the target solution vessel,
22 the radioisotope production, extraction and
23 purification system, target solution clean up and any
24 waste operations.

25 CHAIRMAN BURNS: Okay. In terms of the

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1 control of those types of hazards, do we look primarily
2 to the regulatory footprint or authority of other
3 agencies or how is that integrated in terms of what the
4 staff would evaluate in terms of acceptability for both
5 the Construction Permit, but looking forward, if we came
6 to a point of an Operating License, what would we do?

7 MR. MORRISSEY: Well, typically, we
8 evaluate chemical hazards in Part 70 under 70.61. So,
9 we use that and SHINE, that is one acceptable way of
10 doing things and SHINE preferred to take that way.

11 CHAIRMAN BURNS: Okay.

12 MR. MORRISSEY: And so, 70.61 provides
13 guidance through 1520 on, you know, how to do chemical
14 safety evaluations.

15 CHAIRMAN BURNS: Okay. And, just to
16 confirm my understanding on the Maximum Hypothetical
17 Accident that was described is, I understand, or the
18 slides in the presentation, in that event, the
19 expectation would be that a worker dose would be less
20 than the normal occupational dose that is permitted
21 under Part 20, is that correct? I thought I heard
22 something like 3 point X rem.

23 MR. VAN ABEL: Yes.

24 CHAIRMAN BURNS: Okay.

25 MR. VAN ABEL: That's correct.

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1 CHAIRMAN BURNS: And then, the site
2 boundary dose to the public would be 82 millirem as
3 opposed to the 100 millirem? So, then what we're -- at
4 least from our understanding at this point for purposes
5 of Construction Permit, is you have doses that are
6 actually below what we'll call normal dose limitations?

7 MR. LYNCH: Yes, that is correct.

8 CHAIRMAN BURNS: Okay.

9 There was a comment with respect to, and
10 again, looking forward, we're not deciding emergency
11 preparedness requirements in this context today, but
12 there was a comment made and I don't -- I think it may
13 have been one of the staff witnesses, but it may have
14 been SHINE, with respect to the size the -- or the, I
15 guess, not size but, perhaps, boundary of an emergency
16 planning zone was described as the operational
17 boundary.

18 Can you describe for me what that means?
19 Does that mean the building or does that mean the
20 owner -- what I would call the owner controlled area?

21 MR. LYNCH: Yes, the operational boundary
22 would be the building itself. And, just to clarify,
23 that is something the staff is still evaluating as to
24 what in the Operating License.

25 CHAIRMAN BURNS: No, I understand, but I

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1 appreciate that clarification.

2 That's all I have.

3 Commissioner Svinicki?

4 COMMISSIONER SVINICKI: Thank you for your
5 presentations on this panel which were principally
6 regarding Chapter 13 Accident Analysis.

7 In my preparation between reviewing the
8 record itself and the supplements given in the response
9 to pre-hearing questions, I found there to be a very
10 complete and exhaustive discussion of the Maximum
11 Hypothetical Accident. So, I was satisfied with
12 answers to my questions on those points.

13 So, I do have two questions that relate to
14 Chapters 11 and 12. And, Chapter 11 addresses waste
15 management issues.

16 This is for, I think both of my questions
17 will be for the Applicant witnesses.

18 SHINE has indicated that greater than Class
19 C low level waste would be generated as a result of
20 operating the facility, is that correct?

21 MS. KOLB: Yes, we do have that in our PSAR.

22 COMMISSIONER SVINICKI: Okay. So, my
23 question is, if there is no national disposal pathway
24 for your greater than Class C waste, would you have
25 adequate ability to store that on your site for the

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1 lifetime of the operations of the facility?

2 MS. KOLB: Before I answer that --

3 COMMISSIONER SVINICKI: If not, what is
4 your other alternative plan?

5 MS. KOLB: So, our designations of greater
6 than Class C waste are two small waste streams and that's
7 based on our preliminary design and some conservative
8 assumptions.

9 It's possible when we refine the design
10 that we may limit or eliminate that waste stream but,
11 as it stands, we've had discussions with some licensed
12 disposal facilities that have the ability to store
13 greater than Class C waste.

14 If SHINE did not have a commercial path,
15 either at Waste Control Specialists or some other
16 commercial disposal or storage facility, then the
17 provision of the American Medical Isotope Production
18 Act has a provision to accept the wastes from medical
19 isotope productions and that's what we would --

20 COMMISSIONER SVINICKI: And that --

21 MS. KOLB: And that would be our fallback
22 position.

23 COMMISSIONER SVINICKI: And that
24 provision in the Act is for the Department of Energy or
25 U.S. Government to take that waste?

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1 MS. KOLB: The Department of Energy,
2 that's correct.

3 COMMISSIONER SVINICKI: Okay, thank you.

4 And then Chapter 12 is conduct of
5 operations, but broadly, as SHINE looks to the future
6 and the possible need for qualified operators, very
7 conceptually, what do you envision as the skills,
8 knowledge and abilities of the types of experience that
9 a qualified operator for this type of facility would
10 have? Is it someone who has operated power reactors or
11 research and test reactors? Would that be in general
12 the requisite skill set or is it only requiring some sort
13 of smaller set of knowledge skills and abilities?

14 MR. COSTEDIO: I mean, certainly, we'd
15 entertain the hiring folks with prior power reactor
16 experience and that would be good. Also, nuclear Navy
17 and engineers out of college.

18 We plan on having a training program in
19 accordance with NUREG-1478 for research and test
20 reactors, that's how they license their operators.

21 We do have to do some work, you know, with
22 the staff on that to line that up with what we do. But,
23 we certainly plan on having a rigorous SAT-based, you
24 know, training process with exams and very, very similar
25 to what the research and test reactors do now.

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1 COMMISSIONER SVINICKI: Would you
2 envision having any sort of partnership with local maybe
3 technical colleges or others to develop a kind of a
4 qualified worker base for this facility going forward?
5 Is that something you've thought about?

6 MR. COSTEDIO: Yes, with Blackhawk
7 College, we've talked with them.

8 Do you have more?

9 MR. HENNESSY: We have been working with
10 the local technical colleges. There's one up in
11 Northeast Wisconsin which is in partnership with the one
12 down by Janesville that has done a lot of training for
13 RP personnel to work at the power plants that are up
14 there.

15 And so, they've been looking at
16 transferring those programs down to the Janesville area
17 and we expect that will be very useful to us to help find
18 good staff to staff our facility.

19 COMMISSIONER SVINICKI: Okay, thank you.

20 Thank you, Mr. Chairman.

21 CHAIRMAN BURNS: Thank you.

22 Commissioner Ostendorff?

23 COMMISSIONER OSTENDORFF: Thank you, Mr.
24 Chairman.

25 I'm going to start off with the Applicant,

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1 please.

2 I recognize the unique nature of SHINE that
3 we've conceptually looked at today. Is there anything
4 in the radiation detection arena as far as equipment
5 monitoring instrumentation that you would characterize
6 as never tried before or first-of-a-kind engineering or
7 first-of-a-kind instrumentation?

8 MR. VAN ABEL: No -- we have various
9 radiation area monitors in the facility, continuous air
10 monitors, standard off-the-shelf type technology.

11 We're looking at neutron flux detectors to
12 monitor the reactivity and the neutron population in the
13 TSV during irradiation.

14 And, we're talking to existing vendors who
15 supply research reactors with that technology and it's
16 all within normal --

17 COMMISSIONER OSTENDORFF: So, as far as
18 neutron detectors, you expect to be able to use some
19 technology that's already on the market for that?

20 MR. VAN ABEL: Oh, yes, yes, that is
21 correct.

22 COMMISSIONER OSTENDORFF: Okay.

23 Real quick, did the staff see any
24 challenges in this area for either radiation protection
25 or detection device approaches?

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1 MR. LYNCH: As of now, we have not.

2 COMMISSIONER OSTENDORFF: Okay.

3 All right, let me go back to the Applicant
4 real quick.

5 On your slide four, several times there's
6 reference to the isolation dampers. I know dampers
7 seem pretty straightforward, but dampers can be
8 complex. Are these manually operated? Are they
9 operated by some solenoid or hydraulic system or can you
10 talk about, in an accident scenario, how they'd be
11 operated?

12 MR. VAN ABEL: We haven't selected the
13 dampers yet. They would not be manually operated,
14 they'd be operated by some actuation mechanism,
15 hydraulic or pneumatic.

16 We've looked at vendors that supply these
17 for the nuclear industry and there are many choices
18 available that we think will meet our criteria, but they
19 would be automatic actuated by the safety systems and
20 they would be fail close so their fail position would
21 be closed if you lose offsite power, they would close
22 automatically.

23 COMMISSIONER OSTENDORFF: And the use of
24 the word redundant in front of isolation dampers, does
25 that mean there's more than one damper in the flow path

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1 of the ventilation?

2 MR. VAN ABEL: It means -- yes, nominally
3 there would be two dampers at every place that you need
4 an isolation capability.

5 COMMISSIONER OSTENDORFF: All right,
6 thank you.

7 I have no further questions.

8 CHAIRMAN BURNS: I was about to -- I did
9 this last time, last year, I always went to Commissioner
10 Baran again, to redo a round, but I take it without
11 anything else, we'll dismiss this panel.

12 Thank you for your testimony and we'll call
13 up the environmental panel.

14 (Whereupon, the above-entitled matter went
15 off the record at 2:06 p.m. and resumed at 2:08 p.m.)

16 CHAIRMAN BURNS: Well, thank you, again.

17 And, we'll, again, with this panel, we'll
18 have the testimony of the Applicant and then the staff
19 testimony, then proceed to questioning.

20 Again, I remind all the witnesses that they
21 remain under oath and I'll ask you, when you start again
22 and ask you to introduce yourselves, first for the SHINE
23 witnesses.

24 MS. PITAS: Certainly. My name's Katrina
25 Pitas. I'm the Vice President of Business Development

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1 for SHINE.

2 CHAIRMAN BURNS: Okay.

3 MR. HENNESSY: Bill Hennessy, Manager of
4 Engineering for SHINE.

5 MS. KOLB: Catherine Kolb, Engineering
6 Supervisor.

7 MR. KRAUSE: I'm Tim Krause. I'm an
8 Environmental Coordinator for the project.

9 CHAIRMAN BURNS: Okay. And, why don't you
10 all start?

11 MS. PITAS: Thank you.

12 So, I'm going to give the environmental
13 overview for SHINE today.

14 Next slide, please?

15 On this first slide, you will see some
16 pictures of some of the site characterization work that
17 was done. We began that work back in October of 2011
18 at the Janesville site which was chosen for the SHINE
19 facility.

20 And, we did that site characterization work
21 to develop the environmental report which followed the
22 final Interim Staff Guidance augmenting NUREG-1537.

23 Next slide, please?

24 This table shows the structure and the
25 content of the Environmental Report. After

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1 introducing the project, the Environmental Report goes
2 on to discuss the proposed action. It then goes into
3 a detailed description of the affected environment and
4 the resources of the chosen site, Janesville.

5 Then, it goes on to analyze both the impacts
6 and the benefits of the SHINE technology on the chosen
7 site.

8 And then, it compares the impacts of the
9 SHINE technology at the Janesville site with the impacts
10 of the no-action alternative, what the impacts of the
11 SHINE technology would be at two alternative sites,
12 Chippewa Falls and Stevens Point.

13 And then, it looks at the impacts of two
14 alternative technologies.

15 It then goes on to discuss the conclusions
16 reached by the report.

17 Next slide, please?

18 The field investigations we needed to do to
19 gather the information to complete the environmental
20 report were thorough and very extensive.

21 In addition to a Phase I environmental site
22 assessment and general site reconnaissance, the
23 geotechnical investigation consisted of 15 soil
24 borings, one of which was used for seismic
25 characterization, four of which were converted to

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1 groundwater monitoring wells.

2 A Phase I archaeological investigation, a
3 baseline visual assessment and a wetland delineation
4 were all performed as well as ecological investigations
5 that consisted of quarterly field surveys over the
6 course of one year. Those looked at both aquatic
7 ecology and terrestrial ecology.

8 And, monthly ground and surface water
9 monitoring that looked at both water quality and water
10 levels.

11 Next slide, please?

12 The context for our data acquisition varied
13 depending on which resource was being analyzed. Many
14 of the investigations looked just at the SHINE parcel
15 itself which, as has been mentioned, is a 91-acre parcel
16 on the south side of Janesville, Wisconsin.

17 Some of the investigations looked a little
18 bit broader at the project area which we consider to be
19 the one mile radius from the site center point.

20 And then, other investigations looked at
21 the entire region surrounding the SHINE site, often up
22 to five miles in all directions from the center point.

23 And then, for some of the resources like
24 geology and air quality, we looked at even larger
25 contexts as was appropriate to the resource.

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1 For socio-economic impacts, we looked at
2 what is known as the region of influence. That
3 corresponds to the area that incurs the greatest impacts
4 to community services that result from the SHINE
5 facility and the people who work at the SHINE facility.
6 We determined that to be Rock County, Wisconsin.

7 Next slide, please?

8 We also conducted a number of consultations
9 in preparation for the environmental report.

10 We talked to the City of Janesville, Rock
11 County, the Wisconsin Department of Natural Resources,
12 the Wisconsin State Historic Preservation Office, the
13 Wisconsin Department of Transportation, the U.S. Fish
14 and Wildlife Service, the Federal Aviation
15 Administration, the Bureau of Indian Affairs and we also
16 contacted 13 Native American Tribes including two
17 Tribes located within the State of Wisconsin and 11
18 Tribes that were non-Wisconsin Tribes.

19 Next slide, please?

20 In addition to the impacts of constructing
21 and operating the SHINE facility at the Janesville site,
22 SHINE analyzed two alternative sites and the no-action
23 alternative.

24 The SHINE project, as has been discussed,
25 results in a number of local, national and global

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1 benefits. These include the socio-economic benefits
2 for the local community consisting of tax benefits and
3 increased job opportunities.

4 The SHINE project also lends support for
5 U.S. Government policies to encourage domestic
6 production of medical isotopes and nonproliferation.

7 But, most of all, the SHINE project results
8 in health benefits from a reliable, stable supply of
9 technetium-99m, for patients around the globe.

10 So, in light of these benefits, the
11 no-action alternative is not preferable to the
12 construction and operation of the SHINE facility.

13 Although the no-action alternative would
14 avoid the environmental impacts associated with the
15 SHINE project, because all of these impacts are small
16 for the SHINE technology, avoiding these impacts is not
17 significant.

18 And, the no-action alternative would not
19 impart the important benefits that I mentioned before.

20 Looking at the two alternative sites,
21 Chippewa Falls and Stevens Point, neither alternative
22 site would reduce or avoid adverse impacts as compared
23 with the SHINE site.

24 As shown in this table, the Janesville site
25 is the preferred site from an environmental

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1 perspective, given that it has small impacts to all
2 resource categories while the alternatives had moderate
3 impacts to some resource categories during
4 construction.

5 Next slide, please?

6 SHINE also analyzed two -- the
7 environmental impacts of two alternative technologies,
8 both the linear accelerator technology that would be
9 creating moly-99 from enriched or natural molybdenum
10 targets and a low enriched uranium aqueous homogeneous
11 reactor.

12 Both of these technologies are considered
13 reasonable alternatives to the SHINE technology for the
14 Janesville site from an environmental perspective.
15 But, neither of the alternative technologies would
16 reduce or avoid adverse impacts as compared with the
17 SHINE technology.

18 Next slide, please?

19 In mid-2013, the NRC staff conducted an
20 environmental site audit. SHINE gave the staff
21 presentations on the SHINE technology and our site
22 selection process.

23 The staff then made a number of visits to
24 places of interest in the community. Those included
25 the Janesville site and the surrounding area. We went

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1 on a driving tour of about 4.4 miles around the site.

2 We visited the Rock River. We visited the
3 sites that were used for sampling along the nearby
4 unnamed tributary. We visited the Janesville
5 Wastewater Treatment Facility which included a look at
6 the outfall structure to the Rock River.

7 And, we looked at both alternative sites.
8 We traveled both to Stevens Point and to Chippewa Falls.

9 Next slide, please?

10 SHINE believes the relationships between
11 the company, the City of Janesville and the State of
12 Wisconsin are incredibly important and we worked very
13 hard to build and continuously strengthen those
14 relationships via a policy of transparency and frequent
15 engagement.

16 Supporting these principles, we ensure a
17 minimum of four public meetings with the community per
18 year, as I had mentioned earlier. And, actually, the
19 most recent of those happened on December 9th.

20 As a result of these activities and these
21 efforts, we have a relationship with the community
22 that's based on trust, mutual respect and, I believe,
23 genuine enthusiasm for the SHINE project.

24 Next slide, please?

25 In conclusion, the SHINE environmental

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1 review was conducted pursuant to 10 CFR Part 51 and is
2 adequate. The requirements of Sections 102(2) (A), (C)
3 and (E) of the National Environmental Policy Act have
4 been satisfied and SHINE's weighing and balancing of the
5 environmental, technical and other costs and benefits
6 of the SHINE facility supports issuance of the
7 Construction Permit.

8 Thank you.

9 CHAIRMAN BURNS: Okay, thank you.

10 We'll proceed now with the staff testimony
11 and I'd ask the staff witnesses to identify themselves
12 and then you can proceed.

13 MS. MARSHALL: My name is Jane Marshall.
14 I'm the Deputy Director for the Division of License
15 Renewal in the Office of Nuclear Reactor Regulation.

16 MR. WRONA: I'm David Wrona, the Chief of
17 the Environmental Review Branch in the Office of NRR.

18 MS. MOSER: My name is Michelle Moser.
19 I'm the Environmental Project Manager in NRR.

20 CHAIRMAN BURNS: Okay, thank you.
21 Proceed.

22 MS. MARSHALL: Okay, thanks.

23 If I can have -- you've got my slide, thank
24 you.

25 Good afternoon. I'm Jane Marshall and

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1 with me today to discuss the environmental review of the
2 SHINE facility are Dave Wrona and Michelle Moser.

3 Next slide, please?

4 As I mentioned during my presentation
5 earlier this morning, part of the staff's review of the
6 SHINE Construction Permit Application included an
7 environmental review which was conducted in parallel
8 with the safety review that you heard about earlier
9 today.

10 The staff performed the environmental
11 review in accordance with the National Environmental
12 Policy Act of 1969, commonly referred to as NEPA.

13 In doing it's NEPA review, the staff
14 followed the environmental review process for preparing
15 an Environmental Impact Statement, commonly referred to
16 as an EIS, as described in 10 CFR Part 51 and in the
17 Interim Staff Guidance augmenting NUREG-1537.

18 The following presentations provide an
19 overview of the environmental review for the SHINE
20 Application while highlighting the unique aspects of
21 this review.

22 The three novel issues that we will
23 highlight today include the staff's decision to prepare
24 an EIS, the inclusion of the Department of Energy as a
25 cooperating Agency and the NRC staff's analysis to

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1 determine the range of reasonable alternatives analyzed
2 in the EIS.

3 And now, I turn it over to Dave Wrona.

4 MR. WRONA: Thank you, Jane.

5 One of the first steps in the environmental
6 review process was determining the appropriate
7 methodology for the environmental review and the level
8 of detail for staff findings.

9 Environmental reviews for licensing
10 actions fall into one of three categories, those
11 identified as categorical exclusions and not requiring
12 further evaluation, those requiring the preparation of
13 an environmental assessment, commonly referred to as an
14 EA and those requiring the preparation of an EIS.

15 Licensing actions that require an EIS are
16 described in 10 CFR 51.20. The proposed issuance of a
17 Construction Permit for a medical radioisotope
18 production facility is not specifically listed in 10 CFR
19 51.20.

20 Such licensing actions would require an EA
21 or an EIS, depending on project-specific activities and
22 site-specific conditions that could impact the action's
23 potential to significantly affect the quality of the
24 human environment.

25 After reviewing SHINE's environmental

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1 report, the staff made a project-specific determination
2 that an EIS would be appropriate to assess the
3 environmental impacts of the proposed action.

4 This determination was made because of the
5 potential for potential significant impacts and unique
6 considerations of a first-of-a-kind application for a
7 medical radioisotope production facility using a unique
8 application of technologies.

9 The EIS process also allowed for multiple
10 opportunities for public involvement in the
11 environmental review.

12 In the EIS, we evaluated potential impacts
13 from the proposed action, that is, the proposed
14 construction of the SHINE facility.

15 Consistent with the Council on
16 Environmental Quality's regulations implementing NEPA,
17 the staff considered connected or related actions and
18 evaluated the potential impacts from operations and
19 decommissioning.

20 A discussion of potential impacts from
21 operations is also consistent with previous
22 environmental reviews conducted by the staff for
23 Construction Permit Applications, such as the Final
24 Environmental Statements for the Columbia Generating
25 Station and for Arkansas Nuclear One.

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1 Next slide, please?

2 After publishing the Notice of Intent to
3 Prepare an EIS, the environmental review started with
4 the 60-day scoping period. Scoping is the process by
5 which the staff identifies the specific impacts and
6 significant issues to be considered in the preparation
7 of an EIS.

8 During this time, we held two public
9 scoping meetings in Janesville, Wisconsin to gather
10 input from the public, federal, state, local agencies
11 and tribes regarding issues to consider in the EIS.

12 Five attendees provided oral statements at
13 the public scoping meetings, including members of the
14 public, a member of the Janesville City Council and a
15 representative from Congressman Mark Pocan's office.

16 In addition, the staff received six written
17 letters from members of the public, the Wisconsin
18 Department of Natural Resources, the U.S. Environmental
19 Protection Agency and the Forest County Potawatomi
20 community.

21 The comments were related to a variety of
22 environmental issues including the potential from
23 aircraft or from accidents due to aircraft collisions,
24 potential contamination to groundwater and nearby
25 agricultural lands, conversion of farmland and

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1 alternative sites and technologies.

2 The staff responded to all comments
3 received during the scoping period in a Scoping Summary
4 Report. It included relevant information from in scope
5 comments and the draft EIS.

6 Next slide, please?

7 Another part of the scoping process was to
8 determine if other governmental agencies had expertise
9 or jurisdiction over the proposed project.

10 For SHINE, two federal agencies were
11 obligated to conduct environmental reviews.

12 NRC was required to conduct an
13 environmental review to decide whether to grant SHINE
14 a Construction Permit.

15 The Department of Energy, or DOE, was
16 required to conduct an environmental review for
17 providing financial support to SHINE.

18 Our coordination with DOE is another unique
19 aspect of this review. The coordination with DOE was
20 unique for two reasons.

21 First, the NRC typically does not consult
22 with DOE to our separate roles and responsibilities.

23 Second, the American Medical Isotopes
24 Production Act directs the DOE and the NRC to ensure to
25 the maximum extent practicable that environmental

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1 reviews for facilities to produce medical radioisotopes
2 are complimentary and not duplicative.

3 Therefore, NRC and DOE developed a
4 Memorandum of Agreement to make effective and efficient
5 use of federal resources during the review of the SHINE
6 Construction Permit Application.

7 The goal of the agreement was to develop a
8 single EIS that would evaluate the impacts of NRC's
9 licensing process and the DOE funding process.

10 The Memorandum of Agreement designates the
11 NRC as the lead federal agency and DOE is a cooperating
12 agency for developing the EIS for the proposed SHINE
13 facility.

14 Under NEPA, the lead agency, or NRC in this
15 case, has the primary role in preparing the EIS while
16 the cooperating agency, DOE, is responsible for
17 assisting in the development.

18 Michelle Moser will now describe the
19 preparation of the EIS and the staff's conclusions.

20 MS. MOSER: Thanks, Dave.

21 In developing the EIS, the staff reviewed
22 the information included in SHINE's environmental
23 report, visited the site, considered scoping comments
24 and conducted an independent review to characterize the
25 environmental features at the proposed site in

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1 Janesville, Wisconsin.

2 The environmental resources described in
3 the EIS includes aspects of both the human and natural
4 environment such as ecological resources, water
5 resources and the socio-economic conditions
6 surrounding the proposed site.

7 As Jane described this morning, the
8 proposed site is currently an agricultural field. The
9 site has been previously disturbed due to decades of
10 agricultural activities and is currently zoned for
11 light industrial use.

12 The proposed site does not contain any
13 surface water features, threatened or endangered
14 species or historic or cultural resources.

15 Next slide, please?

16 For the proposed SHINE facility at the
17 Janesville site, the impacts to all resource areas,
18 except for traffic, would be small.

19 A variety of project-specific activities
20 and site-specific conditions is the basis for the small
21 findings.

22 For example, the condition of the
23 previously disturbed site, the current zoning
24 designation for light industrial use, the relatively
25 limited ground disturbance that would occur during

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1 construction, operations and decommissioning, the use
2 of a public water system to obtain and discharge water
3 and adequate controls to ensure that radiological
4 exposures to workers and the public would be within
5 regulatory limits.

6 The impacts to traffic would range from
7 small to moderate based on the noticeable increase in
8 average daily traffic flow. The addition of up to 1,000
9 trips per day from construction activities and up to 580
10 trips a day from decommissioning activities at the
11 proposed SHINE site would result in increased traffic
12 volume near the facility.

13 During operations, a slight degradation of
14 service, also known as traffic delays, would occur at
15 an intersection near the facility during peak morning
16 hours of commuting.

17 Slide nine, please?

18 In addition to describing the existing
19 environment and assessing the potential impacts at the
20 proposed site, the staff assessed potential
21 alternatives.

22 The need to compare the proposed site with
23 alternatives arises from one of the requirements in
24 Section 102 of NEPA.

25 The NRC implements this requirement

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1 through its regulations in 10 CFR Part 51 and in its
2 Interim Staff Guidance augmenting NUREG-1537.

3 The regulations and associated guidance
4 state that an EIS will include an analysis that
5 considers and weighs the environmental effects of the
6 proposed action, the environmental impacts of
7 alternatives to the proposed action and alternatives
8 available for reducing or avoiding adverse
9 environmental effects.

10 As part of the EIS, the staff considered the
11 environmental impacts of the no-action alternative or
12 if the NRC denied the Construction Permit.

13 The staff also examined potential impacts
14 at two alternative sites, Chippewa Falls and Stevens
15 Point. Both of these sites are in Wisconsin.

16 In addition, the staff examined
17 alternative technologies to produce molybdenum-99
18 which was a unique aspect of the SHINE review.

19 Next slide, please?

20 The alternative technologies analysis was
21 novel for the SHINE review because the staff developed
22 a methodology to narrow down the large number of
23 potential alternative technologies given that several
24 entities have proposed new technologies to produce
25 molybdenum-99.

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1 The proposed new technologies are at
2 various stages of development and several entities
3 currently produce molybdenum-99.

4 The Council on Environmental Quality's
5 regulations implementing NEPA provides guidance when a
6 large number of potential alternatives exist.

7 In such situations, NEPA only requires that
8 an agency analyze a reasonable number of examples
9 covering the full spectrum of alternatives in the EIS.

10 To begin the alternative technology
11 evaluation, the staff initially considered the large
12 number of possible alternatives or various methods to
13 produce molybdenum-99 such as currently existing
14 technology and proposed technologies.

15 The staff initially narrowed the
16 alternatives technology analysis to the three
17 technologies other than SHINE that DOE's National
18 Nuclear Security Administration awarded cooperative
19 agreements for financial support.

20 The National Nuclear Security
21 Administration based its decision to award cooperative
22 agreements in part on an evaluation of technical
23 feasibility. Thus, these three technologies appear to
24 be reasonable.

25 The staff also selected new technologies

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1 because no entity has proposed constructing a new
2 facility in the United States using technology that is
3 currently in use in other countries.

4 Additionally, the staff concluded that the
5 three entities awarded cooperative agreements covered
6 the spectrum of alternatives based on the general land
7 use requirements, power levels and other environmental
8 factors.

9 The three alternative technologies that
10 were selected included neutron capture technology,
11 aqueous homogeneous reactor technology and linear
12 accelerator based technology.

13 The staff further narrowed the
14 alternatives examined in depth by considering whether
15 sufficient environmental data existed to conduct a
16 meaningful alternatives analysis for each of the three
17 alternative technologies.

18 For example, the staff looked for publicly
19 available documents that describe the air emissions,
20 estimated dose exposures, water use, building heights
21 and footprints and other environmental parameters to
22 assess the environmental impacts for each alternative
23 technology.

24 DOE's environmental assessment for the
25 North Star facility provided sufficient environmental

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1 data to conduct a meaningful, in depth analysis for the
2 linear accelerator based technology.

3 The staff did not identify any publicly
4 available documents with sufficient data to assess the
5 environmental impacts for a reactor using neutron
6 capture or an aqueous homogeneous reactor. Therefore,
7 these two technologies were eliminated from further
8 detailed analysis.

9 Slide 11, please?

10 In accordance with 10 CFR 51.105(a), the
11 staff weighed the environmental, economical and
12 technical costs and benefits for the proposed action
13 alternative sites, the alternative technology and the
14 no-action alternative.

15 The main costs included environmental
16 costs as well as the financial costs of construction,
17 operations and decommissioning.

18 The main benefits included medical and
19 economic benefits.

20 Next slide, please?

21 The staff considered the environmental
22 costs of construction, operation and decommissioning.
23 For the proposed SHINE facility at the Janesville site,
24 the impacts to all resource areas, expect for traffic,
25 would be small. The impacts to traffic would be small

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1 to moderate because of the noticeable increase in
2 average daily traffic flow.

3 The staff determined that the
4 environmental impacts would be the same if the linear
5 accelerator based alternative was constructed and
6 operated on the Janesville site.

7 The environmental impacts at both
8 alternative sites would be small for most resource
9 areas. However, the impacts to noise would be small to
10 moderate at both Chippewa Falls and Stevens Point in
11 part because the nearest resident would be closer than
12 at the Janesville site and, therefore, the noise would
13 be more audible to the closest resident.

14 The impacts to visual resources would be
15 small to moderate at the Stevens Point site because the
16 site and much of the surrounding area is forested. In
17 clearing onsite forests during construction would
18 increase the visibility of the new facility, especially
19 in contrast to the surrounding forested area.

20 Similar to the proposed Janesville site,
21 the impacts at both Chippewa Falls and Stevens Point
22 would be small to moderate for traffic.

23 Therefore, the staff concluded that the
24 Janesville site would be the environmentally preferable
25 alternative.

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1 Under the no-action alternative, no
2 changes would occur to the proposed SHINE site in
3 Janesville, Wisconsin. The site would remain zoned for
4 light industrial use. Therefore, impacts on all
5 resource areas would be small.

6 However, the no-action alternative does
7 not meet the stated purpose and need to provide a medical
8 radioisotope production option that could help meet the
9 need for a domestic source of molybdenum-99.

10 Slide 13, please?

11 In terms of the benefits considered, the
12 proposed action would result in several societal,
13 medical and economical benefits.

14 For example, the proposed action is in
15 accordance with U.S. policy to ensure a reliable supply
16 of medical radioisotopes while minimizing the use of
17 highly enriched uranium.

18 In addition, the production of
19 molybdenum-99 would increase availability of medical
20 radioisotopes for U.S. public health needs.

21 And, lastly, constructing and operating
22 the proposed SHINE facility would result in economic
23 benefits such as tax revenue and employment
24 opportunities to communities located near the
25 Janesville site.

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1 Based on the small environmental impacts
2 associated with the proposed SHINE facility at the
3 Janesville site and the benefits to the U.S. medical
4 community, the efforts to support U.S. policy to produce
5 a domestic supply of molybdenum-99 using low enriched
6 uranium and the economic tax and employment benefits
7 associated with construction and operation of the SHINE
8 facility, the staff determined that the benefits
9 outweigh the small environmental costs.

10 Next slide, please?

11 In addition to NEPA, the NRC may address
12 other regulatory requirements within its EIS. For
13 example, the staff conducted a review of potential
14 impacts to the threatened and endangered species as
15 required by the Endangered Species Act.

16 Under this Act, the staff must consult with
17 the U.S. Fish and Wildlife Service to determine whether
18 threatened and endangered species could occur on the
19 proposed site and, if so, if the proposed action would
20 affect such species.

21 The proposed action would have no effect on
22 threatened and endangered species because the proposed
23 site is primarily an agricultural field and does not
24 provide suitable habitat for any threatened or
25 endangered species.

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1 In a letter to the NRC, the U.S. Fish and
2 Wildlife Service stated that no federally listed
3 proposed or candidate species would be expected within
4 the project area and no further action is required by
5 the Endangered Species Act if SHINE constructs the
6 proposed facility on the Janesville site.

7 Under Section 106 of the National Historic
8 Preservation Act, the staff is required to first
9 determine whether historic properties would be affected
10 by the proposed action.

11 If historic properties would be affected,
12 then the staff determines whether the effects would be
13 adverse.

14 The proposed action would have no impact on
15 known historic and cultural resources because the staff
16 did not identify any historic and cultural resources
17 eligible for protection under the National Historic
18 Preservation Act.

19 In July 2015, the Wisconsin Historical
20 Society concurred with the staff's determination that
21 no historic properties would be affected.

22 Slide 15, please?

23 On May 11, 2015, staff issued the draft EIS
24 for public comment. During this comment period, the
25 staff requested input from the public and other federal,

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1 state and local agencies regarding the data analyses and
2 conclusion in the draft EIS.

3 During this comment period, the NRC held
4 two public meetings in Janesville, Wisconsin. One
5 member of the public provided an oral statement at the
6 meetings.

7 In addition, the staff received eight
8 written letters from members of the public, Wisconsin
9 Department of Natural Resources, the U.S. Environmental
10 Protection Agency, Peoria Tribe of Indians of Oklahoma
11 and from SHINE.

12 In-scope comments addressed a variety of
13 environmental issues including the potential impacts
14 from accidents due to aircrafts, storage of radioactive
15 waste, greenhouse gases and climate change, potential
16 contamination to nearby agricultural lands and
17 alternative sites and technologies.

18 The staff responded to all comments in the
19 final EIS which was published on October 16, 2015. The
20 staff revised the final EIS based on the in-scope
21 comments and based on newly available information since
22 the publication of the draft EIS.

23 Next slide, please?

24 In accordance with 10 CFR 51.105(a), the
25 staff weighed the environmental, economical and

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1 technical costs and benefits for the proposed action,
2 alternative sites and the alternative technology and
3 the no-action alternative.

4 Based on the small environmental impacts
5 associated with the proposed SHINE facility at the
6 Janesville site and the societal, medical and economic
7 benefits associated with the proposed SHINE facility,
8 the staff determined that the benefits outweigh the
9 small environmental costs.

10 Therefore, in the EIS, the staff recommends
11 the issuance of the Construction Permit.

12 Slide 17, please?

13 The issuance of a Construction Permit is a
14 separate licensing action from the issuance of an
15 Operating License. If the NRC issues a Construction
16 Permit, 10 CFR part 50 requires that SHINE submit a
17 separate Application for an Operating License.

18 If SHINE were to submit an Application for
19 an Operating License for a production or utilization
20 facility, the staff would prepare a supplement to the
21 EIS in accordance with 10 CFR 51.95(b).

22 The supplement to the final EIS would
23 update the environmental review by discussing issues or
24 topics not included in the final EIS and any new and
25 significant information regarding matters discussed in

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1 the final EIS.

2 The staff would follow the environmental
3 review process outlined in 10 CFR Part 51 in preparing
4 the supplement to the EIS, including scoping,
5 requesting comments on the EIS and updating the
6 supplement to the EIS based on public comments received.

7 This concludes the staff's remarks in the
8 Environmental Panel. We are prepared to answer any
9 questions you may have.

10 CHAIRMAN BURNS: Okay. And, what I might
11 ask you to do is do a little bit of shuffle again so we
12 can all see.

13 And, I'll start off with questions.

14 I found it interesting, Mr. Wrona, that
15 there was a -- your testimony discussed the question of
16 whether or not an Environmental Impact Statement would
17 have been prepared for this site.

18 Was there really a serious question that
19 there would not have been an EIS for a project of this
20 kind?

21 For example, if this were a research
22 reactor, would that have normally required an EIS?

23 MR. WRONA: The issuance of a Construction
24 Permit for a research reactor would not, again, be in
25 10 CFR Part 51.20 as required to have an EIS issued.

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1 We look at these on a case by case basis.
2 So, it would depend on what the proposed action is and
3 what is going on at the site where they're proposing.

4 CHAIRMAN BURNS: Okay. So, in sum, you
5 would say that the two major factors or the major factors
6 that led the staff to conclude that an EIS was an
7 appropriate means of addressing our NEPA obligation
8 were what?

9 MR. WRONA: It was, for the SHINE case, the
10 unique first-of-a-kind application was one of the
11 things and the main thing that led us to develop an EIS
12 for SHINE. That was pretty much the main issue for
13 development of an EIS.

14 CHAIRMAN BURNS: Okay, all right, thanks.

15 I think, Ms. Moser, you, in discussing the
16 alternative technologies, one thing I think I heard you
17 say is that the staff excluded from consideration as
18 alternative technologies, technologies used outside of
19 the United States.

20 I'm trying to understand that because what
21 that includes, is that basically using what is currently
22 the source, which are research reactors?

23 MS. MOSER: Correct. We excluded that
24 from further detailed studies.

25 CHAIRMAN BURNS: Okay, so there isn't some

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1 other newer technology that's being considered at this
2 point? I'm just trying to understand the scope of
3 what -- it was interesting how you said that.

4 So, basically, what it was, you were not
5 considering production in a research reactor such as is
6 currently conducted is what you're saying?

7 MS. MOSER: Correct, outside of the -- yes,
8 that is currently occurring outside of the United States
9 and we eliminated that from further study within our
10 alternative technology analysis.

11 CHAIRMAN BURNS: Okay.

12 One of the things you also just spoke to in
13 terms of describing the comments was comments that were
14 within scope. I presume were some of the comments what
15 you considered out of scope and what would they be?
16 Where, "I don't like any of this kind of technology,"
17 is that what I should conclude from that?

18 MS. MOSER: Yes, we received a few comments
19 that expressed opposition to the facility which we
20 considered out of scope for the environmental impact
21 statement.

22 Other out of scope comments included --

23 CHAIRMAN BURNS: But, why were they out of
24 scope? They can -- it's fine to be against the facility
25 but you have to have some -- I presume there has to be

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1 some content there that is relevant to the
2 considerations we take into account?

3 MS. MOSER: Correct. If it would have
4 described environmental concerns that should have
5 been -- that were within the scope of what we analyzed
6 in the Environmental Impact Statement such as concerns
7 from potential accidents, then that we would have
8 considered within scope and that we would have analyzed
9 within the EIS.

10 CHAIRMAN BURNS: Okay.

11 You said that there were no historic or
12 archaeological or the impact on historic or
13 archaeological resources wasn't an identified.

14 You did receive one, maybe two comments
15 from Tribal organizations. What was the nature of
16 those comments?

17 MS. MOSER: Both of the Tribes that
18 submitted comments to us expressed that they wanted to
19 know additional information if any studies occurred or
20 if there was an inadvertent find of something like human
21 remains, they wanted to be notified.

22 CHAIRMAN BURNS: Okay. So, they want to
23 be informed if further studies were done or significant
24 remains of some kind?

25 MS. MOSER: Well, to clarify, one of them

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1 asked for a copy of the study that was conducted onsite.

2 CHAIRMAN BURNS: Okay, okay. All right,
3 thanks.

4 I wanted -- the last question I have, I want
5 to understand in terms of the assessment of alternative
6 sites and the Chippewa Falls site and the Stevens Lake
7 or Stevens Point, thank you, Commissioner, Stevens
8 Point site.

9 You described and I saw also in the
10 Applicant's presentation that the differences in
11 impacts were moderate or described as moderate with
12 respect to the Stevens Point and Chippewa site.

13 And, I think you describe it that that
14 became moderate because of noise consideration. Is
15 that the only thing that reached your assessment that
16 it would become a moderate impact?

17 MS. MOSER: At Stevens Point, it was noise,
18 visual resources --

19 CHAIRMAN BURNS: Oh, visual, that's right.

20 MS. MOSER: -- and traffic.

21 CHAIRMAN BURNS: Okay.

22 MS. MOSER: And, at Chippewa Falls it was
23 noise and traffic.

24 CHAIRMAN BURNS: But, the traffic, it
25 sounded like the traffic at all three sites --

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1 MS. MOSER: Exactly.

2 CHAIRMAN BURNS: -- is more or less the
3 same?

4 MS. MOSER: Yes, at all three sites.

5 CHAIRMAN BURNS: What tips over into a
6 moderate impact in terms of noise? Is it the population
7 near to the -- you said -- I know you described that
8 whoever has their house nearest to that site is closer
9 than at the Janesville site or the proposed site.

10 Is it also a factor of population in those
11 areas?

12 MS. MOSER: Two main factors drove that.
13 One was, as you mentioned, how close the nearest
14 resident is because that would affect how audible the
15 noise is.

16 The second factor is what's the change in
17 noise? So, the amount of noise would be similar across
18 all three sites, but because at the alternative sites,
19 the background noise is less. The delta, the change in
20 noise would be more noticeable.

21 CHAIRMAN BURNS: And, is this noise
22 primarily during the construction period or demolition
23 period or is it normal operations?

24 MS. MOSER: Primarily during construction
25 and decommissioning.

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1 CHAIRMAN BURNS: Okay. All right, thank
2 you very much.

3 Commissioner Svinicki?

4 COMMISSIONER SVINICKI: May I testify, Mr.
5 Chairman, that both Chippewa Falls and Stevens Point and
6 Janesville are very lovely locations. And, just as
7 someone who will be traveling to Wisconsin next week,
8 I would commend to you that the State of Wisconsin has
9 a really impressive state park and trail system.

10 And, to Commissioner Ostendorff, for those
11 of us into cycling, distance cycling, Wisconsin has some
12 of the earliest rails to trails conversions that are
13 paved and really extensive. Some of them go through old
14 railroad tunnels.

15 Now, I did note that the Applicant's photos
16 of site characterizations showed everyone bundled up
17 and shivering in the cold. The staff's visit in July,
18 those were lovely photos that tell you the beauty, the
19 natural beauty, of the State of Wisconsin and the
20 Janesville area.

21 This is the environmental panel, so this is
22 all germane to our discussion here.

23 I do thank everyone for their presentations
24 and for all of their hard work that is underlying these
25 evaluations that have been done.

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1 To the staff, interestingly, I came at your
2 elective choice to do an EIS from the complete opposite
3 perspective of a question that the Chairman asked you.
4 An EIS was not strictly required here and given that,
5 one can always elect to do more because there's never
6 anyone who's going to prohibit you from doing the EIS
7 versus the environmental assessment.

8 How does the staff establish a system of
9 discriminating elements that you don't always default
10 to doing something, doing the EIS, the more involved
11 process? It does increase the resource investment and,
12 you know, has the potential to increase the time
13 duration of the review process as a whole, depending on
14 how the safety review is proceeding in parallel.

15 You know, how does the -- what would be
16 backstops when the staff would say yes, an environmental
17 assessment is indeed the appropriate thing to do if you
18 have the elective choice?

19 MS. MARSHALL: One of our points of
20 consideration was how well the staff understood the
21 impacts before performing the assessment. Because
22 this was a first-of-a-kind application for this
23 technology, the staff was not certain with what the
24 outcome of the assessment would be.

25 If we had performed an environmental

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1 assessment and produced a finding, we would have had to
2 do the Environmental Impact Statement following the
3 assessment. So, that would have increased the time
4 line.

5 We also considered what actions we would
6 take which included public involvement even in an
7 environmental assessment and the time lines for either
8 an EA or an EIS came out very similar.

9 COMMISSIONER SVINICKI: That is an
10 important point and I appreciate you mentioning it that
11 an EA can lead to an EIS, so it is not necessarily an
12 either or. You may end up doing the Environmental
13 Impact Statement even if you begin with the
14 environmental assessment process.

15 So, thank you for the answer on that.

16 Again, the Applicant has discussed the fact
17 that they have a policy of transparency and outreach.
18 They touched on that in the overview and they touched
19 on it here in this panel with their testimony.

20 I would ask the Applicant, could you
21 elaborate on your separate and distinct outreach and
22 just creating awareness of the proposed facility and
23 what it would do separate from the staff's outreach
24 under -- to Tribal entities under Tribal outreach for
25 the EIS? Could you discuss any specific outreach you

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1 did to the Potawatomi Tribe or to the Ho-chunk Nation
2 and what form that took? Did you make overtures of your
3 own as the Applicant?

4 MS. PITAS: We did. So, we sent letters to
5 all of the 13 Tribes that I mentioned in my presentation.
6 And then, when we failed to receive responses from the
7 majority of them, actually made phone calls and, in most
8 cases, left voice mail messages with most of them.

9 COMMISSIONER SVINICKI: Okay.

10 MS. PITAS: And maybe even all of them. I
11 think probably all of them.

12 COMMISSIONER SVINICKI: Okay, thank you.

13 And, I'll just close by just saying, Jane,
14 you should go to Janesville. Did you go on the trip to
15 Janesville? If there was a Kristinesville, I would
16 definitely go.

17 MS. MARSHALL: I really wanted to go during
18 the --

19 COMMISSIONER SVINICKI: Oh, and he should
20 go to Stevens Point.

21 CHAIRMAN BURNS: They spell it
22 differently.

23 MS. MARSHALL: But no, I do hope to go in
24 the future.

25 COMMISSIONER SVINICKI: Okay. All right,

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1 thank you.

2 Thank you, Mr. Chairman.

3 CHAIRMAN BURNS: Thank you, Commissioner.

4 Commissioner Ostendorff?

5 COMMISSIONER OSTENDORFF: Well, since
6 we're still on the travelogue, I think Commissioner
7 Svinicki and I share a common experience every -- twice
8 a day, every day, as we drive from Northern Virginia into
9 the NRC via the American Legion Bridge listening to the
10 WTOP Traffic on the Eights or looking at the Waze display
11 on our iPhones, is it a fair statement that the traffic
12 in Janesville is less than in this area?

13 COMMISSIONER SVINICKI: It is, but I
14 appreciate that the staff has looked at not replicating
15 the Washington traffic in Janesville, which I don't
16 think any Janesvillian would appreciate.

17 COMMISSIONER OSTENDORFF: Good, thank
18 you.

19 I thought that was the case, but I
20 appreciate your clarification.

21 So, let me turn to the Applicant and I'm
22 going to ask Katrina a question on outreach as well.
23 And, it really gets into the unique nature of this
24 facility.

25 Certainly, Wisconsin's had experience with

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1 the Kewaunee Nuclear Power Plant and Point Beach
2 commercial power reactors. But here, we're talking
3 about, you know, deuterium bombarding tritium and
4 generating 14 MeV and, you know, neutrons and the whole
5 nuclear physics chain. And, the source term is very
6 different from commercial power reactors.

7 What can you tell us about the
8 understanding from your perspective with the SHINE
9 organization of the local community's appreciation for
10 what this is and what it's not compared to a commercial
11 power reactor? Does that make sense to you?

12 MS. PITAS: It does. And, it's a
13 difficult question to answer because I think there is
14 a wide range of understanding within the community. I
15 think the community especially appreciates the global
16 impact of the product, medical isotopes, in particular.

17 We've done our best to develop materials
18 that are simple enough that they increase the
19 understanding of someone without an expert level
20 understanding of nuclear processes and work hard to
21 bring those to our outreach meetings with the community.
22 So, we have posters, brochures.

23 In terms of understanding maybe the hazards
24 of the facility --

25 COMMISSIONER OSTENDORFF: Well, I think on

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1 your slides and the overview panel earlier today talks
2 about the source term being a factor of hundreds less
3 than for existing isotope production reactors
4 elsewhere.

5 So, looking at the relative scale of the
6 radiological source, do people understand that?

7 MS. PITAS: Yes, so I think so. It's one
8 of the key talking points that we use with the public
9 is in comparison to current production methods, the
10 amount of radioactivity produced per useful medical
11 isotope is hundreds of times less than -- yes, people
12 see that as a major benefit and a step forward for global
13 medical isotope production.

14 COMMISSIONER OSTENDORFF: Okay. Let me
15 stay with the Applicant for a separate question.

16 You know, our staff talked about the
17 complementary environmental impact statement work
18 between the NRC staff and the Department of Energy. As
19 far as the SHINE organization's concerned, did you see
20 a fairly consistent approach or did you see evidence
21 that different approaches between NRC type questions
22 and Department of Energy questions or how would you
23 characterize that experience?

24 MS. PITAS: I'm not sure I know. I'm not
25 very -- yes, go ahead, we'll call Greg Piefer to the

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1 stand.

2 MR. PIEFER: So, Greg Piefer, still under
3 oath.

4 I think, you know, DOE largely let the NRC
5 process drive the show here and I think the NRC process
6 was very thorough. I assume there were some
7 negotiations behind the scenes in terms of making sure
8 DOE specific assessments were included in the NRC
9 process.

10 But, you know, I think it worked out pretty
11 well in this case and I think the NRC EIS time line was
12 within sort of the Construction Permit Safety Review
13 time line and so, it didn't add any time.

14 And, you know, the DOE EIS process who knows
15 what would have happened if they had chosen to do an EIS.
16 And so, I think, you know, ultimately, it worked out well
17 in this case.

18 COMMISSIONER OSTENDORFF: Okay, thank
19 you.

20 My final comment relates to the NRC staff
21 and goes to Michelle. Your comments and the Chairman's
22 comments on the alternative technologies, I appreciate
23 it.

24 It seems like the staff has exercised a very
25 commonsense approach. If there's not something there

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1 to evaluate then we shouldn't evaluate it. And so, it
2 looks like you all made a judgment call that there was
3 not sufficient evidence to look at some of these other
4 alternative technologies, so I just wanted to comment
5 favorably on the approach being taken.

6 Thank you. Thank you all.

7 CHAIRMAN BURNS: Thank you, Commissioner.

8 Commissioner Baran?

9 COMMISSIONER BARAN: Thanks.

10 Michelle, the staff's answer to
11 pre-hearing question 53 stated that it took climate
12 change into account when examining impacts to the
13 affected resources. The staff explained that it looked
14 at annual mean temperature increases and the increase
15 in the frequency, duration and intensity of droughts.

16 I really appreciate that you did that, that
17 the staff did that analysis. I think we should be
18 factoring in climate change impacts into our
19 environmental reviews more often. So, I commend you
20 all for doing that.

21 Can you tell us a little bit more about what
22 you did and how you did it?

23 MS. MOSER: Certainly. In Section 4.2 of
24 the EIS is where we analyzed emissions that could
25 potentially contribute to climate change. And, in

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1 Section 4.13, we conducted a cumulative impacts
2 analysis where we looked at what the overlapping impacts
3 could be from climate change on the environmental
4 resources that could also be affected by the proposed
5 SHINE facility.

6 COMMISSIONER BARAN: Thank you.

7 I also wanted to follow up on Commissioner
8 Svinicki's question about greater than Class C waste
9 that she asked earlier.

10 In response to that question, SHINE, you
11 noted that under the American Medical Isotope
12 Production Act, DOE would take title to and dispose of
13 any radioactive waste without a disposal path.

14 My question is, have you had any
15 discussions with DOE about how this program would work?
16 Are they committing to physically take possession of the
17 waste or make arrangements to store it or dispose of it
18 at another location within a certain time frame?

19 MS. PITAS: We'd like to call Vann Bynum to
20 the stand to talk about that.

21 CHAIRMAN BURNS: And, again, state your
22 name and confirm that you've been put under oath.

23 MR. BYNUM: My name's Vann Bynum and I did
24 take the oath this morning.

25 COMMISSIONER BURNS: Okay.

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1 MR. BYNUM: We've had a number of
2 discussions with DOE both at NNSA side and the EM side
3 for the lease and take back program. They've provided
4 us a draft contract template for the take back and we're
5 expecting a revised draft coming in January when the
6 program's supposed to be stood up. So, there's been
7 extensive discussions with them.

8 COMMISSIONER BARAN: Okay. And is this a
9 matter of them taking formal title to the waste or are
10 they physically going to take it off your hands somehow?

11 MR. BYNUM: Physically take it off our
12 hands.

13 COMMISSIONER BARAN: Okay. So, when you
14 all kind of are looking at how long you would expect to
15 potentially need to store it onsite, you're factoring
16 in that DOE is committing to actually take it offsite
17 for you?

18 MR. BYNUM: Yes.

19 COMMISSIONER BARAN: Yes? And it's a
20 relatively short time frame?

21 MR. BYNUM: We hope.

22 COMMISSIONER BARAN: You hope? Okay.
23 Fair enough.

24 That's all I have. Thank you.

25 MR. BYNUM: Thank you.

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1 COMMISSIONER BARAN: Thank you, Mr.
2 Chairman.

3 CHAIRMAN BURNS: Well, thanks --

4 COMMISSIONER BARAN: I should just note, I
5 don't have any tourism related questions. At some
6 point on this panel, I'm like, wow, when did I join the
7 Wisconsin Tourism Commission? But, I'll just --

8 COMMISSIONER SVINICKI: We should be so
9 lucky.

10 COMMISSIONER BARAN: I'm from the
11 Chicagoland area. Wisconsin's lovely.

12 COMMISSIONER SVINICKI: So, you're from
13 Chicagoland and you've never vacationed in Wisconsin?
14 You are the only person from Illinois that on a nice
15 weekend is not up there clogging all the highways into
16 Wisconsin.

17 COMMISSIONER BARAN: I did not say that --

18 COMMISSIONER SVINICKI: And owning all the
19 prime real estate.

20 COMMISSIONER BARAN: I don't have any
21 prime real estate in Wisconsin. I have vacationed
22 there, I just wasn't, you know, like advocating
23 vacationing there in the same way.

24 CHAIRMAN BURNS: And, I engaged in some
25 other -- I told Commissioner Svinicki, I actually

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1 represented staff in proceedings in Wisconsin on the La
2 Crosse reactor which is --

3 COMMISSIONER SVINICKI: And, I do recall
4 you said it was beautiful there.

5 CHAIRMAN BURNS: And, it was beautiful,
6 it's a gorgeous area.

7 So, we'll have travel brochures as you exit
8 today.

9 But, I want to thank the environmental
10 panel.

11 We're going to take about a five, ten minute
12 break here. Try to be back in about five or six minutes.
13 And then we'll have the closing presentations from both
14 the Applicant and from the staff.

15 And, for both the Applicant and the staff,
16 I would say if there is any clarification, before your
17 closing statement, if there's any clarification you
18 want to make to the presentations, that would be the
19 time. We can make time to do what you feel you're
20 prepared to do today.

21 And, with that, we'll, again, adjourn for
22 about ten minutes.

23 (Whereupon, the above-entitled matter went
24 off the record at 3:00 p.m.)

25 CHAIRMAN BURNS: Well, good afternoon

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1 again. This is the closing portion of the hearing and
2 we'll start first with the Applicant and I think, Mr.
3 Piefer, you're going to do -- is there any other
4 supplement that you all wanted to do to your testimony
5 or --

6 MR. PIEFER: No, we have no additions --

7 CHAIRMAN BURNS: Okay.

8 MR. PIEFER: -- or changes.

9 CHAIRMAN BURNS: Then please proceed.

10 MR. PIEFER: Yes. So I have very little to
11 say at this point. I just wanted to thank you guys again
12 for your time, your consideration in this very important
13 matter.

14 I did want to offer thanks and commendation
15 to the staff for very transparent and straightforward
16 communications throughout this process. I think our
17 team has been very impressed and wanted to let you guys
18 know that. So thank you again for your time today and
19 really appreciate the consideration.

20 CHAIRMAN BURNS: Thank you. Mr. Dean,
21 you're on for the staff, but there may be some supplement
22 that the staff would like to make at this point?

23 MR. DEAN: Yes, thank you, Chairman. Yes,
24 this morning we had I think a few open questions, open
25 issues where we didn't either cleanly answer the

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1 question or maybe we left a question open, so we thought
2 it would be beneficial if Steve Lynch could provide you
3 responses to the five particular areas where we think
4 we needed to provide more clarification. So if you
5 don't mind, I'll have

6 Steve --

7 CHAIRMAN BURNS: Okay. Mr. Lynch, please
8 proceed.

9 MR. LYNCH: Yes, I'll run through these
10 very quickly. The first was with respect to the size
11 of aircraft that were analyzed for our review. Just
12 wanted to clarify that the staff examined -- there were
13 three main categories of aircraft that were broadly
14 military, small and large. And the analysis was
15 probabilistic on this looking at both those types of
16 aircraft that would land at the airport and those that
17 would be passing overhead in the corridors. So for this
18 analysis no matter whether the aircraft was landing at
19 the SHINE site, or at the airport across the street, or
20 overhead, if the probability was less than the
21 threshold, it was excluded from examination. The only
22 types of aircraft were two small aircraft, the
23 Challenger 605 and the Hawker 400, that SHINE analyzed
24 as being above the threshold and the facility has been
25 designed to withstand those aircraft impacts.

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1 The second issue we had identified was the
2 natural gas pipelines. To clarify, yes, the staff did
3 look at natural gas pipelines near the SHINE facility
4 and at the SHINE facility. These are provided in
5 figures both in the staff's SER and SHINE's PSAR in
6 chapter 2. There's also a table in SHINE's PSAR in
7 chapter 2 that gives distances and sizes of the natural
8 gas pipelines surrounding the facility. While the
9 sizes of the pipelines are proprietary information, the
10 distances are given.

11 The next issue I had, I wanted to clarify
12 some statements that we made with respect to
13 differentiating between the irradiation facility and
14 the production facility. In our Interim Staff Guidance
15 we had initially assumed that the irradiation facility
16 or an irradiation-like facility would be dependent
17 functionally on the production facility in order to
18 perform and make medical radioisotopes. So that is why
19 in our guidance we'd initially thought that a single
20 production facility license could be issued for the
21 entire facility.

22 After reviewing SHINE's application we
23 came to the understanding that the irradiation facility
24 and radioisotope production facility could operate
25 separately and independently, meaning SHINE can

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1 irradiate as much uranium as they want at the
2 irradiation facility without impacting the function of
3 the production facility. They don't even need to be in
4 the same building. They could be in different states.
5 So because of that we understood that the irradiation
6 facility is licensed as irradiation units and the
7 production facility is separately licensed as the
8 production facility.

9 The next issue I wanted to address were
10 distinguishing between commitments and conditions.
11 Items that are identified in SHINE's Corrective Action
12 Program that they provided to the staff and that the
13 staff determined could be reasonably left for later
14 consideration in the final safety analysis report,
15 those represent the regulatory commitments that SHINE
16 has made. The conditions on the other hand are issues
17 that the staff would like more information on during
18 construction. And we'd like to emphasize that the
19 conditions, unlike the commitments, cannot be changed
20 without prior NRC approval.

21 And then the final item that I would like
22 to provide clarification on were the differences
23 between the soluble uranium intake concentrations of 10
24 milligrams per week for occupational limits and 30
25 milligrams for accident conditions. So that's

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1 essentially it. We think these two limits are
2 compatible and that for an occupational worker if you're
3 receiving 10 milligrams per week per the regulations you
4 could receive up to 520 milligrams of soluble uranium
5 and still be in line with the regulations each year.

6 The 30-milligram intake in contrast to that
7 is assuming an acute exposure from a highly unlikely
8 accident, meaning this is an event that has a 10 to the
9 minus 5 likelihood of occurring over a 24-hour period.
10 So we think the differences between routine
11 occupational exposure versus an acute accident exposure
12 explained the differences and that they are consistent
13 with one another.

14 And those are all the comments that I have
15 to make.

16 CHAIRMAN BURNS: Okay. Mr. Dean, proceed
17 with your --

18 MR. DEAN: Thank you. And in light of the
19 previous discussion, I have been to Williamsburg. I
20 don't know if that counts --

21 (Laughter)

22 MR. DEAN: Kristinesville and Barantown.
23 I don't know.

24 The staff's review of the SHINE
25 construction permit application supports the national

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1 policy objectives of establishing a domestic supply of
2 molybdenum-99. The SHINE review presented a number of
3 unique technical and licensing considerations for the
4 staff. The timely completion of this review required
5 the expertise, cooperation and dedication of staff
6 throughout the agency. The thoroughness of the staff's
7 evaluation is reflected by the Advisory Committee on
8 Reactor Safeguards' recommendation to issue the
9 construction permit.

10 I'd particularly like to commend our staff
11 given the fact that this was a first of a kind, unique
12 review and the fact that they were able to accomplish
13 it in a short time frame, within two years. And I
14 particularly want to commend the individual on my right,
15 Mr. Lynch, who has been the project manager for the
16 SHINE. He has just done a tremendous job in terms of
17 overseeing that. So I wanted to take the opportunity
18 to do that at this time.

19 The staff evaluated SHINE's preliminary
20 design to ensure sufficiency of information to provide
21 reasonable assurance that the final design will conform
22 to the design-bases. The staff considered the
23 preliminary analysis and evaluation of the design and
24 performance of structures, systems and components of
25 the SHINE facility with the objective of assessing the

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1 risk to public health and safety resulting from
2 operation of the facility.

3 Structures, systems and components were
4 evaluated to ensure that they would adequately provide
5 for the prevention of accidents and the mitigation of
6 consequences of accidents. And the staff also
7 considered the potential environmental impact of the
8 facility in accordance with the National Environmental
9 Policy Act.

10 The objective of the staff's evaluation was
11 to assess the sufficiency of information contained in
12 the PSAR for the issuance of a construction permit. As
13 such, the staff's evaluation of the preliminary design
14 and analysis of the SHINE facility does not constitute
15 approval of the safety of any design features or
16 specifications. Such approval will be made following
17 the evaluation of the final design of the facility as
18 described in the FSAR as part of SHINE's operating
19 license application. An in-depth evaluation of the
20 SHINE design will be performed following the staff's
21 receipt of SHINE's FSAR.

22 Based on the findings of the staff's review
23 as documented in the Safety Evaluation Report and the
24 final EIS, Environmental Impact Statement, and in
25 accordance with 10 CFR Parts 50 and 51, the staff

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1 concludes that there is sufficient information for the
2 Commission to issue the subject construction permit to
3 SHINE. And that concludes my closing remarks.

4 CHAIRMAN BURNS: Thank you. And for
5 closing, any closing questions or remarks, we'll start
6 with Commissioner Svinicki.

7 COMMISSIONER SVINICKI: Well, again I want
8 to thank everyone for their presentations. And, Bill,
9 I appreciate that you've been to Williamsburg. And all
10 I have to say, at the risk of sounding like John Belushi
11 in Animal House, if there's a Barantown, I got one thing
12 to say: Road trip. I think we should move immediately
13 that the Commission make a road trip there.

14 On a more serious note, I think we don't get
15 to this stage in the licensing process or the issuance
16 of a construction permit without tremendous dedication
17 to the task by both the Applicant and the staff, and
18 tremendous professionalism I think was displayed, not
19 only today, but was evident in the description in the
20 engagements both with external parties and with each
21 other that we've heard about in the answers to the
22 questions throughout the mandatory hearing here today.

23 Again, I'd just note for anyone listening
24 unfamiliar with this process, this hearing and the Q &
25 A we conducted is not the totality of the record. There

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1 is tremendous analytical record that backs up all of the
2 responses that we heard today. It is voluminous. And
3 then there were prehearing materials and testimony that
4 was provided to all members of the Commission, which we
5 began with a presumption today that the Commission
6 already knew that, but that was hundreds of pages I think
7 in and of itself.

8 So I thank again, especially looking
9 inwardly to the NRC, all of the NRC staff that
10 contributed. And that's everyone, both the technical
11 staff, the legal staff, but all those in support roles
12 that make it possible to conduct a hearing like this.
13 And I think that the Commission is well-served to make
14 a very efficient deliberation and hopefully a timely
15 decision on this matter. Thank you, Mr. Chairman.

16 CHAIRMAN BURNS: Thank you. Commissioner
17 Ostendorff?

18 COMMISSIONER OSTENDORFF: Thank you. I
19 have no questions. My comments are very similar to
20 Commissioner Svinicki's for SHINE and the organization.
21 I appreciate the professionalism and the attention to
22 detail that you've obviously provided in your
23 application.

24 To the NRC staff, I am pleased to be part
25 of an organization looking at a new technology and

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1 looking at things that are different from what we've
2 done in the past. And so I think that aspect that's been
3 highlighted by many at this table today is very
4 significant. And being able to take a good look at what
5 our regulations require, what's the spirit and the
6 intent and how to apply those to areas where perhaps all
7 the Is may not be dotted and all the Ts may not be
8 crossed, but in a way to execute our responsibilities
9 in a common sense approach when there may not be complete
10 word-for-word coverage that's identical to what we've
11 dealt with in the past. So that's I think a significant
12 accomplishment.

13 And I do appreciate the work of all the
14 staff, as Commissioner Svinicki noted, across the
15 entire agency. Well done.

16 CHAIRMAN BURNS: Thank you. Commission
17 Baran?

18 COMMISSIONER BARAN: Well, just briefly I
19 want to join my colleagues in thanking the NRC staff and
20 SHINE for all of your hard work throughout the review
21 of this application. We appreciate the significant
22 amount of preparation that goes into one of these
23 mandatory hearings, so thank you for all that work.

24 I think today's hearing's been valuable.
25 It's a valuable part of the process and I thank everyone

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1 for their efforts.

2 CHAIRMAN BURNS: Thank you. And I'll
3 conclude by echoing the comments of my colleagues. As
4 well I appreciate the effort, both the Applicant SHINE,
5 as well as the staff have put into it. And as
6 Commissioner Svinicki said, we're really just doing a
7 sampling here today. There's a much deeper record on
8 which the decision making will be based as we consider
9 whether or not to allow issuance of a construction
10 permit under the Atomic Energy Act for this facility.
11 But it reflects a lot of hard work and thoughtful work
12 by both the Applicant and the staff.

13 I also want to conclude by thanking behind
14 the scenes support we get as well from the Office of
15 Commission Appellate Adjudication and the Office of the
16 Secretary that assure the smooth flow of these
17 proceedings.

18 And with that, I will mention two other
19 things, and hopefully not be considered Scrooge in
20 announcing them. And that is that you may expect -- the
21 Applicant and staff may expect the Secretary to issue
22 an order with post-hearing questions by about December
23 22nd. And the deadline for the responses will likely
24 be December 30th. So you can do it before the new year.

25 And then also obviously we've had a

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1 transcript made of the proceedings here today and the
2 transcript will be provided by the Secretary with an
3 order requesting proposed corrections. That order
4 will probably be issued around December 21st with a
5 one-week deadline for transcript corrections on
6 December 28th.

7 Part of the reason for that is the
8 Commission I think in its -- in my experience, both as
9 general counsel and now returning to the agency in the
10 last year with my colleagues presiding over these
11 proceedings is the Commission is dedicated to making
12 decisions in a timely fashion in these proceedings.
13 And in saying that, I do expect us to issue a final
14 decision promptly with due regard to the complexity of
15 the issues before us.

16 Again, thank you, everyone. And we are
17 adjourned.

18 (Whereupon, the above-entitled matter went
19 off the record at 3:23 p.m.)
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UNITED STATES OF AMERICA
NUCLEAR REGULATORY COMMISSION

In the Matter of)
)
SHINE Medical Technologies, Inc.) Docket No. 50-608-CP
)
(Mandatory Hearing))

CERTIFICATE OF SERVICE

I hereby certify that copies of the foregoing **ORDER (Adopting Proposed Transcript Corrections, Admitting Post-Hearing Exhibits, and Closing the Record of the Proceeding)** have been served upon the following persons by the Electronic Information Exchange.

U.S. Nuclear Regulatory Commission
Office of Commission Appellate Adjudication
Mail Stop: O-7H4
Washington, DC 20555-0001
E-mail: ocaamail@nrc.gov

U.S. Nuclear Regulatory Commission
Office of the Secretary of the Commission
Mail Stop: O-16C1
Washington, DC 20555-0001
Hearing Docket
E-mail: hearingdocket@nrc.gov

Morgan, Lewis & Bockius, LLP
1111 Pennsylvania Ave., NW
Washington, DC 20004
Counsel for the Applicant
Paul M. Bessette, Esq.
Stephen J. Burdick, Esq.
Andrea N. Threet, Esq.
Mary Freeze, Assistant
Audrea Salters, Legal Secretary

U.S. Nuclear Regulatory Commission
Office of the General Counsel
Mail Stop - O-15 D21
Washington, DC 20555-0001
Mitzi A. Young, Esq.
Catherine E. Kanatas, Esq.
Edward L. Williamson, Esq.

E-mail:
pbessette@morganlewis.com
sburdick@morganlewis.com
andrea.threet@morganlewis.com
mfreeze@morganlewis.com
asalters@morganlewis.com

E-mail:
mitzi.young@nrc.gov
catherine.kanatas@nrc.gov
edward.williamson@nrc.gov

OGC Mail Center :
OGCMailCenter@nrc.gov

[Original signed by Brian Newell]
Office of the Secretary of the Commission

Dated at Rockville, Maryland
this 14th day of January, 2016