

November 13, 2014

Ms. Nancy Parr, EH&S License Manager
Westinghouse Electric Co., LLC
Nuclear Fuel Division
5801 Bluff Road
Hopkins, SC 29061-9121

SUBJECT: APPROVAL OF WESTINGHOUSE REQUEST FOR BOTH CALIBRATING
PORTABLE RADIATION SURVEY INSTRUMENTATION ANNUALLY AND
CLARIFYING TEXT (TECHNICAL ASSIGNMENT CONTROL NUMBER L33338)

Dear Ms. Parr:

By letter dated July 8, 2012, the Westinghouse Electric Company, LLC (Westinghouse) requested a change to Section 5.2.59 of license application SNM-1107 of the Columbia Fuel Fabrication Facility. The change proposed a calibration frequency for portable radiation survey instrumentation of annually, instead of semi-annually. Also, a clarification was made to Section 5.2.5. After reviewing the request, the U.S. Nuclear Regulatory Commission (NRC) is approving both revisions to license application SNM-1107.

Accordingly, Westinghouse is to calibrate portable radiation survey instrumentation at least annually. The clarification is also approved. Both the change in the calibration interval and the clarification will be incorporated in the SNM-1107 license when the license is next amended.

This letter concludes the action on the exemption request and closes the assigned Technical Assignment Control Number L33338.

In accordance with Title 10 of the *Code of Federal Regulations* 2.390 of the NRC's "Agency Rules of Practice and Procedure," a copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the Publicly Available Records System component of the NRC's Agencywide Documents Access and Management System (ADAMS). ADAMS is accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html> (the Public Electronic Reading Room).

N. Parr

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If you have any questions regarding this matter, please contact Christopher Ryder of my staff at (301) 287-0651, or via e-mail to Christopher.Ryder@nrc.gov.

Sincerely,

/RA/

Robert Johnson, Chief
Fuel Manufacturing Branch
Division of Fuel Cycle Safety, Safeguards,
and Environmental Review
Office of Nuclear Material Safety
and Safeguards

Enclosure:
Safety Evaluation Report

N. Parr

2

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Sincerely,

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Enclosure:
Safety Evaluation Report

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NAME	CRyder	TBrockington	RJohnson
DATE	10/31/2014	11/05/2014	11/13/2014

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