Tennessee Valley Authority, 1101 Market Street, Chattanooga, Tennessee 37402

March 18, 2013

10 CFR 50.4

ATTN: Document Control Desk U.S. Nuclear Regulatory Commission Washington, D.C. 20555-0001

> Browns Ferry Nuclear Plant, Unit 2 Renewed Facility Operating License No. DPR-52 NRC Docket No. 50-260

#### Subject: Browns Ferry Nuclear Plant, Unit 2 Core Operating Limits Report for Cycle 18 Operation

In accordance with the requirements of Technical Specification (TS) 5.6.5.d, Tennessee Valley Authority is submitting Browns Ferry Nuclear Plant (BFN), Unit 2, Cycle 18, Core Operating Limits Report (COLR), Revision 0. Revision 0 of BFN, Unit 2, Cycle 18, COLR includes all modes of operation (Modes 1 through 5). The BFN, Unit 2, Cycle 18, COLR reference to the AREVA Loss of Coolant Accident methodology has been revised to reflect the changes made to TS 5.6.5.b as part of TS License Amendment Number 309. Additionally, BFN, Unit 2, Cycle 18, COLR includes the oscillation power range monitor setpoint limits which were approved by Amendment Number 309.

There are no new commitments contained in this letter. If you have any questions please contact Ed Schrull at (423) 751-3850.

Respectfully,

 $\psi$ ice p resident, Nuclear Licensing

Enclosure: Core Operating Limits Report, (105% OLTP), for Cycle 18 Operation TVA-COLR-BF2C18, Revision 0

cc: (w/ Enclosure)

NRC Regional Administrator - Region II NRC Senior Resident Inspector - Browns Ferry Nuclear Plant

ADDI

#### Enclosure Tennessee Valley Authority Browns Ferry Nuclear Plant Unit 2

# Core Operating Limits Report, (105% OLTP), for Cycle 18 Operation TVA-COLR-BF2C18, Revision 0

(See Attached)

EDMS L32 130301 800 QA Document Pages Affected: All BFE-3447, Revision 0. NPG **Reactor Engineering and Fuels - BWRFE** 1101 Market Street, Chattanooga, TN 37402 **Browns Ferry Unit 2 Cycle 18** Core Operating Limits Report, (105% OLTP) TVA-COLR-BF2C18 Revision 0 (Final) (Revision Log, Page v) March 2013 Prepared T. W. Eichenberg, Sr. Specialist Date: March 1, 2013 Date: \_\_\_\_\_3/1/13 Verified: B. C. Mitchell, Engineer 3/1 Date: Approved: G. C. Storey, Manager, BWR Fuel Engineering W. R. Hayes, Manager, Reactor Engineering Date: 3-4-13 **Reviewed:** Date: 3-13-13 mannt Approved: Chairman, PORC Date: 3/14/13 Approved: Plant Mar aer



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# **Revision Log**

Number	Page		Description
0-R0	All	New document.	



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# Nomenclature

APLHGR	Average Planar LHGR
APRM	Average Power Range Monitor
AREVA NP	Vendor (Framatome, Siemens)
BOC	Beginning of Cycle
BSP	Backup Stability Protection
BWR	Boiling Water Reactor
CAVEX	Core Average Exposure
CD	Coast Down
CMSS	Core Monitoring System Software
COLR	Core Operating Limits Report
CPR	Critical Power Ratio
CRWE	Control Rod Withdrawal Error
CSDM	Cold SDM
DIVOM	Delta CPR over Initial CPR vs. Oscillation Magnitude
EOC	End of Cycle
EOCLB	End-of-Cycle Licensing Basis
EOOS	Equipment OOS
FFTR	Final Feedwater Temperature Reduction
FFWTR	Final Feedwater Temperature Reduction
FHOOS	Feedwater Heaters OOS
ft	Foot: english unit of measure for length
GNF	Vendor (General Electric, Global Nuclear Fuels)
GWd	Giga Watt Day
HTSP	High TSP
ICA	Interim Corrective Action
ICF	Increased Core Flow (beyond rated)
IS	In-Service
kW	kilo watt: SI unit of measure for power.
LCO	License Condition of Operation
LFWH	Loss of Feedwater Heating
LHGRFAC	LHGR Multiplier (Power or Flow dependent)
LPRM	Low Power Range Monitor
LRNB	Generator Load Reject, No Bypass
MAPFAC	MAPLHGR multiplier (Power or Flow dependent)

#### EDMS: L32 130301 800

TVA	NPG	Reactor Engineering and Fuels - BWRFE 1101 Market Street, Chattanooga TN 37402	Date: March 1, 2013
MCPR MSRV MSRVOOS MTU MWd/MTU	Minimum CPR Moisture Separato MSRV OOS Metric Ton Uraniur Mega Watt Day pe	r Reheater Valve n r Metric Ton Uranium	
NEOC NRC NSS NTSP	Near EOC United States Nucl Nominal Scram Sp Nominal TSP	ear Regulatory Commission eed	
OLMCPR OOS OPRM OSS	MCPR Operating L Out-Of-Service Oscillation Power F Optimum Scram S	.imit Range Monitor peed	
PBDA Pbypass PLU PLUOOS PRNM	Period Based Dete Power, below whic Power Load Unbal PLU OOS Power Range Neu	ection Algorithm h TSV Position and TCV Fast Closure Scra ance tron Monitor	ms are Bypassed
RBM RPS RPT RPTOOS RTP	Rod Block Monitor Reactor Protection Recirculation Pum RPT OOS Rated Thermal Por	System p Trip wer, 3458 MW.	
SDM SLMCPR SLO	Shutdown Margin MCPR Safety Limi Single Loop Opera	t ition	
TBV TBVIS TBVOOS TIP TIPOOS TLO TSP TSSS TVA	Turbine Bypass Va TBV IS Turbine Bypass Va Transversing In-co TIP OOS Two Loop Operation Trip Setpoint Technical Specifica Tennessee Valley	alve alves OOS are Probe on ation Scram Speed Authority	



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# **1** Introduction

In anticipation of cycle startup, it is necessary to describe the expected limits of operation.

#### 1.1 Purpose

The primary purpose of this document is to satisfy requirements identified by unit technical specification section 5.6.5. This document may be provided, upon final approval, to the NRC.

#### 1.2 Scope

This document addresses the following areas:

- Average Planar Linear Heat Generation Rate (APLHGR) Limit (Technical Specifications 3.2.1 and 3.7.5)
  Applicability: Mode 1, ≥ 25% RTP (Technical Specifications definition of RTP)
- Linear Heat Generation Rate (LHGR) Limit (Technical Specification 3.2.3, 3.3.4.1, and 3.7.5)
  Applicability: Mode 1, ≥ 25% RTP (Technical Specifications definition of RTP)
- Minimum Critical Power Ratio Operating Limit (OLMCPR) (Technical Specifications 3.2.2, 3.3.4.1, and 3.7.5)
  Applicability: Mode 1, ≥ 25% RTP (Technical Specifications definition of RTP)
- > Oscillation Power Range Monitor (OPRM) Setpoint (Technical Specification Table 3.3.1.1)
  Applicability: Mode 1, ≥ (as specified in Technical Specifications Table 3.3.1.1-1)
- Average Power Range Monitor (APRM) Flow Biased Rod Block Trip Setting (Technical Requirements Manual Section 5.3.1 and Table 3.3.4-1, Function 1.b.) Applicability: Mode 1, ≥ (as specified in Technical Requirements Manuals Table 3.3.4-1)
- Rod Block Monitor (RBM) Trip Setpoints and Operability (Technical Specification Table 3.3.2.1-1)
  Applicability: Mode 1, ≥ % RTP as specified in Table 3.3.2.1-1 (TS definition of RTP)
- Shutdown Margin (SDM) Limit (Technical Specification 3.1.1)
  Applicability: All Modes

#### 1.3 Fuel Loading

The core will contain previously exposed and fresh AREVA NP, Inc., ATRIUM-10 fuel. Nuclear fuel types used in the core loading are shown in Table 1.1. The core shuffle and final loading were explicitly evaluated for BOC cold shutdown margin performance as documented in Reference 6.



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Fuel Description	Original Cycle	Number of Assemblies	Nuclear Fuel Type (NFT)	Fuel Names (Range)
ATRIUM-10 A10-4218B-13GV80-FCC	16	16	6	FCC291-FCC306
ATRIUM-10 A10-3757B-10GV80-FCC	16	16	7	FCC311-FCC334
ATRIUM-10 A10-4019B-14GV80-FBC	16	105	8	FBC401-FBC568
ATRIUM-10 A10-3841B-14GV80-FBC	16	40	9	FBC569-FBC644
ATRIUM-10 A10-3799B-14GV80-FBD	17	136	10	FBD001-FBD136
ATRIUM-10 A10-4004B-15GV80-FBD	17	135	11	FBD137-FBD272
ATRIUM-10 A10-4165B-15GV75-FBE	18	176	12	FBE001-FBE176
ATRIUM-10 A10-4107B-13GV75-FBE	18	68	13	FBE177-FBE244
ATRIUM-10 A10-4176B-10GV75-FBE	18	72	14	FBE245-FBE316

#### Table 1.1 Nuclear Fuel Types\*

#### 1.4 Acceptability

Limits discussed in this document were generated based on NRC approved methodologies per References 7 through 23.

The table identifies the expected fuel type breakdown in anticipation of final core loading. The final composition of the core depends upon uncertainties during the outage such as discovering a failed fuel bundle, or other bundle damage. Minor core loading changes, due to unforeseen events, will conform to the safety and monitoring requirements identified in this document.



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# 2 APLHGR Limits

#### (Technical Specifications 3.2.1 & 3.7.5)

The APLHGR limit is determined by adjusting the rated power APLHGR limit for off-rated power, off-rated flow, and SLO conditions. The most limiting of these is then used as follows:

APLHGR limit = MIN ( APLHGR<sub>P</sub> , APLHGR<sub>F</sub>, APLHGR<sub>SLO</sub> )

where:

APLHGR <sub>P</sub>	off-rated power APLHGR limit	[APLH0
APLHGR <sub>F</sub>	off-rated flow APLHGR limit	[APLH0
APLHGR <sub>SLO</sub>	SLO APLHGR limit	[APLH0

[APLHGR<sub>RATED</sub> \* MAPFAC<sub>P</sub>] [APLHGR<sub>RATED</sub> \* MAPFAC<sub>F</sub>] [APLHGR<sub>RATED</sub> \* SLO Multiplier]

## 2.1 Rated Power and Flow Limit: APLHGR<sub>RATED</sub>

The rated conditions APLHGR for ATRIUM-10 fuel is identified in Reference 1 and shown in Figure 2.1.

## 2.2 Off-Rated Power Dependent Limit: APLHGRP

Reference 1, for ATRIUM-10 fuel, does not specify a power dependent APLHGR. Therefore, MAPFAC<sub>P</sub> is set to a value of 1.0.

#### 2.2.1 Startup without Feedwater Heaters

There is a range of operation during startup when the feedwater heaters are not placed into service until after the unit has reached a significant operating power level. No Additional power dependent limitation is required.

## 2.3 Off-Rated Flow Dependent Limit: APLHGR<sub>F</sub>

Reference 1, for ATRIUM-10 fuel, does not specify a flow dependent APLHGR. Therefore,  $MAPFAC_F$  is set to a value of **1.0**.

#### 2.4 Single Loop Operation Limit: APLHGR<sub>SLO</sub>

The single loop operation multiplier for ATRIUM-10 fuel is 0.85, per Reference 1.



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Planar Average Exposure (GWd/	(MTU)	)
-------------------------------	-------	---

Planar Avg. Exposure	APLHGR Limit
(GWd/MTU)	(kW/ft)
0.0	12.5
15.0	12.5
67.0	7.3

Figure 2.1 APLHGR<sub>RATED</sub> for ATRIUM-10 Fuel



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## 2.5 Equipment Out-Of-Service Corrections

The limits shown in Figure 2.1 are applicable for operation with all equipment In-Service as well as the following Equipment Out-Of-Service (EOOS) options; including combinations of the options.

In-Service	All equipment In-Service
RPTOOS	EOC-Recirculation Pump Trip Out-Of-Service
TBVOOS	Turbine Bypass Valve(s) Out-Of-Service
PLUOOS	Power Load Unbalance Out-Of-Service
FHOOS (or FFWTR)	Feedwater Heaters Out-Of-Service or Final Feedwater
	Temperature Reduction

Single Recirculation Loop Operation (SLO) requires the application of the SLO multipliers to the rated APLHGR limits as described previously.

\* All equipment service conditions assume 1 SRVOOS.



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# 3 LHGR Limits

#### (Technical Specification 3.2.3, 3.3.4.1, & 3.7.5)

The LHGR limit is determined by adjusting the rated power LHGR limit for off-rated power and off-rated flow conditions. The most limiting of these is then used as follows:

LHGR limit = MIN (LHGR<sub>P</sub>, LHGR<sub>F</sub>)

where:

LHGR₽	off-rated power LHGR limit	[LHGR <sub>RATED</sub> * LHGRFAC <sub>P</sub> ]
LHGR <sub>F</sub>	off-rated flow LHGR limit	[LHGR <sub>RATED</sub> * LHGRFAC <sub>F</sub> ]

#### 3.1 Rated Power and Flow Limit: LHGR<sub>RATED</sub>

The rated conditions LHGR for all fuel types, is identified in Reference 1 and shown in Figure 3.1. The LHGR limit is consistent with References 2, 3, and 4.

#### 3.2 Off-Rated Power Dependent Limit: LHGRP

LHGR limits are adjusted for off-rated power conditions using the LHGRFAC<sub>P</sub> multiplier provided in Reference 1. The multiplier is split into two sub cases: turbine bypass valves in and out-of-service. The multipliers are shown in Figure 3.2.

#### 3.2.1 Startup without Feedwater Heaters

There is a range of operation during startup when the feedwater heaters are not placed into service until after the unit has reached a significant operating power level. Additional limits are shown in Figure 3.4 and Figure 3.5, based on temperature conditions identified in Table 3.1.

	Temperature			
Power	ower Range 1 Ra			
(% Rated)	(°F)	(°F)		
25	160.0	155.0		
30	165.0	160.0		
40	175.0	170.0		
50	185.0	180.0		

#### Table 3.1 Startup Feedwater Temperature Basis



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#### 3.3 Off-Rated Flow Dependent Limit: LHGR<sub>F</sub>

The LHGR limit is adjusted for off-rated flow conditions using the LHGRFAC<sub>F</sub> multiplier provided in Reference 1. The multiplier are shown in Figure 3.3.

#### 3.4 Equipment Out-Of-Service Corrections

The limit shown in Figure 3.1 is applicable for operation with all equipment In-Service as well as the following Equipment Out-Of-Service (EOOS) options; including combinations of the options.<sup>\*</sup>

In-Service	All equipment In-Service
RPTOOS	EOC-Recirculation Pump Trip Out-Of-Service
TBVOOS	Turbine Bypass Valve(s) Out-Of-Service
PLUOOS	Power Load Unbalance Out-Of-Service
FHOOS (or FFWTR)	Feedwater Heaters Out-Of-Service or Final Feedwater Temperature Reduction
SLO	Single Loop Operation, One Recirculation Pump OutOf-Service

Off-rated power corrections shown in Figure 3.2 are dependent on operation of the Turbine Bypass Valve system. For this reason, separate limits are to be applied for TBVIS or TBVOOS operation. The limits have no dependency on RPTOOS, PLUOOS, FHOOS/FFWTR, or SLO.

Off-rated flow corrections shown in Figure 3.3 are bounding for all EOOS conditions.

Off-rated power corrections shown in Figure 3.4 and Figure 3.5 are also dependent on operation of the Turbine Bypass Valve system. In this case, limits support FHOOS operation during startup. These limits have no dependency on RPTOOS, PLUOOS, or SLO.

All equipment service conditions assume 1 SRVOOS.



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Pellet Exposure (GWd/MTU)

Pellet	LHGR
Exposure	Limit
(GWd/MTU)	(kW/ft)
0.0	13.4
18.9	13.4
74.4	7.1

Figure 3.1 LHGR<sub>RATED</sub> for ATRIUM-10 Fuel



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Turbine Bypass In-Service		Turbine Bypas	s Out-of-Servic		
Core		Core			
Power	LHGRFAC <sub>P</sub>	Power			
(% Rated)		(%Rated)		(%Rated)	
100.0	1.00	100.0	0.92		
30.0	0.61	30.0	0.61		
Core Flow	> 50% Rated	Core Flow	> 50% Rated		
30.0	0.53	30.0	0.45		
25.0	0.49	25.0	0.41		
Core Flow	≤ 50% Rated	Core Flow	≤ 50% Rated		
30.0	0.57	30.0	0.54		
25.0	0.55	25.0	0.48		

Figure 3.2 Base Operation LHGRFAC<sub>P</sub> for ATRIUM-10 Fuel (Independent of other EOOS conditions)



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Core Flow	LHGRFAC <sub>F</sub>
(% Rated)	
30.0	0.98
35.5	1
107.0	1

Figure 3.3 LHGRFAC<sub>F</sub> for ATRIUM-10 Fuel (Values bound all EOOS conditions)

(107.0% maximum core flow line is used to support 105% rated flow operation, ICF)

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Figure 3.4 Startup Operation LHGRFAC<sub>P</sub> for ATRIUM-10 Fuel: Table 3.1 Temperature Range 1 (no Feedwater heating during startup)

Browns Ferry Unit 2 Cycle 18 Core Operating Limits Report, (105% OLTP)



-igure 3.5 Startup Operation LHGRFAC<sub>P</sub> for ATRIUM-10 Fue Table 3.1 Temperature Range 2 (no Feedwater heating during startup)

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# 4 OLMCPR Limits

(Technical Specification 3.2.2, 3.3.4.1, & 3.7.5)

OLMCPR is calculated to be the most limiting of the flow or power dependent values

OLMCPR limit = MAX ( $MCPR_F$ ,  $MCPR_P$ )

where:

MCPR<sub>F</sub> MCPR<sub>P</sub> core flow-dependent MCPR limit power-dependent MCPR limit

## 4.1 Flow Dependent MCPR Limit: MCPR<sub>F</sub>

 $MCPR_F$  limits are dependent upon core flow (% of Rated), and the max core flow limit, (Rated or Increased Core Flow, ICF).  $MCPR_F$  limits are shown in Figure 4.1, per Reference 1. Limits are valid for all EOOS combinations. No adjustment is required for SLO conditions.

## 4.2 Power Dependent MCPR Limit: MCPRP

MCPR<sub>P</sub> limits are dependent upon:

- Core Power Level (% of Rated)
- Technical Specification Scram Speed (TSSS), Nominal Scram Speed (NSS), or Optimum Scram Speed (OSS)
- Cycle Operating Exposure (NEOC, EOC, and CD as defined in this section)
- Equipment Out-Of-Service Options
- Two or Single recirculation Loop Operation (TLO vs. SLO)

The MCPR<sub>P</sub> limits are provided in the following tables, where each table contains the limits for all fuel types and EOOS options (for a specified scram speed and exposure range). The CMSS determines  $MCPR_P$  limits, from these tables, based on linear interpolation between the specified powers.

#### 4.2.1 Startup without Feedwater Heaters

There is a range of operation during startup when the feedwater heaters are not placed into service until after the unit has reached a significant operating power level. Additional power dependent limits are shown in Table 4.5 and Table 4.6, based on temperature conditions identified in Table 3.1.



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#### 4.2.2 <u>Scram Speed Dependent Limits (TSSS vs. NSS vs. OSS)</u>

 $MCPR_P$  limits are provided for three different sets of assumed scram speeds. The Technical Specification Scram Speed (TSSS)  $MCPR_P$  limits are applicable at all times, as long as the scram time surveillance demonstrates the times in Technical Specification Table 3.1.4-1 are met. Both Nominal Scram Speeds (NSS) and/or Optimum Scram Speeds (OSS) may be used, as long as the scram time surveillance demonstrates Table 4.1 times are applicable.<sup>\*†</sup>

Notch Position	Nominal Scram Timing	Optimum Scram Timing	
(index)	(seconds)	(seconds)	
46	0.420	0.380	
36	0.980	0.875	
26	1.600	1.465	
6	2.900	2.900	

#### Table 4.1 Nominal Scram Time Basis

In demonstrating compliance with the NSS and/or OSS scram time basis, surveillance requirements from Technical Specification 3.1.4 apply; accepting the definition of SLOW rods should conform to scram speeds shown in Table 4.1. If conformance is not demonstrated, TSSS based MCPR<sub>P</sub> limits are applied.

On initial cycle startup, TSSS limits are used until the successful completion of scram timing confirms NSS and/or OSS based limits are applicable.

#### 4.2.3 Exposure Dependent Limits

Exposures are tracked on a Core Average Exposure basis (CAVEX, not Cycle Exposure). Higher exposure MCPR<sub>P</sub> limits are always more limiting and may be used for any Core Average Exposure up to the ending exposure. Per Reference 1, MCPR<sub>P</sub> limits are provided for the following exposure ranges:

BOC to NEOC	NEOC corresponds to	29,748.8 MWd / MTU
BOC to EOCLB	EOCLB corresponds to	31,635.1 MWd / MTU
BOC to End of Coast	End of Coast	33,056.4 MWd / MTU

NEOC refers to a Near EOC exposure point.

<sup>\*</sup> Reference 1 analysis results are based on information identified in Reference 5.

<sup>&</sup>lt;sup>†</sup> Drop out times consistent with method used to perform actual timing measurements (i.e., including pickup/dropout effects).



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The EOCLB exposure point is not the true End-Of-Cycle exposure. Instead it corresponds to a licensing exposure window exceeding expected end-of-full-power-life.

The End of Coast exposure point represents a licensing exposure point exceeding the expected end-of-cycle exposure including cycle extension options.

#### 4.2.4 Equipment Out-Of-Service (EOOS) Options

EOOS options<sup>\*</sup> covered by MCPR<sub>P</sub> limits are given by the following:

In-Service	All equipment In-Service
RPTOOS	EOC-Recirculation Pump Trip Out-Of-Service
TBVOOS	Turbine Bypass Valve(s) Out-Of-Service
RPTOOS+TBVOOS	Combined RPTOOS and TBVOOS
PLUOOS	Power Load Unbalance Out-Of-Service
PLUOOS+RPTOOS	Combined PLUOOS and RPTOOS
PLUOOS+TBVOOS	Combined PLUOOS and TBVOOS
PLUOOS+TBVOOS+RPTOOS	Combined PLUOOS, RPTOOS, and TBVOOS
FHOOS (or FFWTR)	Feedwater Heaters Out-Of-Service (or Final
	Feedwater Temperature Reduction)

For exposure ranges up to NEOC and EOCLB, additional combinations of MCPR<sub>P</sub> limits are also provided including FHOOS. The coast down exposure range assumes application of FFWTR. FHOOS based MCPR<sub>P</sub> limits for the coast down exposure are redundant because the temperature setdown assumption is identical with FFWTR.

#### 4.2.5 Single-Loop-Operation (SLO) Limits

MCPR<sub>P</sub> limits are increased by 0.02 to support SLO, per Reference 1.

#### 4.2.6 Below Pbypass Limits

Below Pbypass (30% rated power), MCPR<sub>P</sub> limits depend upon core flow. One set of MCPR<sub>P</sub> limits applies for core flow above 50% of rated; a second set applies if the core flow is less than or equal to 50% rated.

All equipment service conditions assume 1 SRVOOS.



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Core Flow	
(% Rated)	
30.0	1.61
78.0	1.28
107.0	1.28

Figure 4.1 MCPR<sub>F</sub> for ATRIUM-10 Fuel (Values bound all EOOS conditions)

(107.0% maximum core flow line is used to support 105% rated flow operation, ICF)



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Table 4.2	MCPRP	Limits for	Optimum	Scram	Time	Basis

Operating Condition	Power (% of rated)	BOC to NEOC	BOC to EOCLB	BOC to End of Coast
	100	1.40	1.41	1.43
	75	1.50	1.51	1.53
	65	1.57	1.58	1.61
	50	1.73	1.73	1.80
	50	1.80	1.81	1.82
Base Case	40	1.92	1.92	2.00
	30	2.18	2.18	2.28
	30 at > 50%F	2.64	2.64	2.75
	25 at > 50%F	2.91	2.91	3.04
	30 at ≤ 50%F	2.58	2.58	2.67
	25 at ≤ 50%F	2.81	2.81	2.93
	100	1.42	1.43	
	75	1.52	1.53	
	65	1.61	1.61	
	50	1.80	1.80	
	50	1.81	1.82	
FHOOS	40	2.00	2.00	
	30	2.28	2.28	
	30 at > 50%F	2.75	2.75	
	25 at > 50%F	3.04	3.04	
	30 at ≤ 50%F	2.67	2.67	
	25 at ≤ 50%F	2.93	2.93	

All limits, including "Base Case," support RPTOOS operation; operation is supported for any combination of 1 MSRVOOS, up to 2 TIPOOS (or the equivalent number of TIP channels), and up to 50% of the LPRMs out-of-service. For single-loop operation, MCPRP limits will be 0.02 higher.

FFWTR/FHOOS is supported for the BOC to End of Coast limits.

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		BOC	BOC	BOC
	Power	to	to	to End of
Condition	(% of rated)	NEOC	EOCLB	Coast
Contraint	100	1.41	1.43	1.44
	75	1.54	1.54	1.55
	65	1.60	1.60	1.64
	50	1.75	1.75	1.82
	50	1.81	1.82	1.83
Base Case	40	1.94	1.94	2.02
	30	2.20	2.20	2.31
	30 at > 50%F	2.64	2.64	2.75
	25 at > 50%F	2.91	2.91	3.04
	30 at ≤ 50%F	2.58	2.58	2.67
	25 at ≤ 50%F	2.81	2.81	2.93
	100	1.45	1.46	1.47
	75	1.55	1.56	1.58
	65	1.64	1.64	1.67
	50	1.76	1.76	
	50	1.81	1.82	1.83
TBVOOS	40	1.95	1.95	2.03
	30	2.20	2.20	2.31
	30 at > 50%F	3.06	3.06	3.20
	25 at > 50%F	3.47	3.47	3.61
	30 at ≤ 50%F	2.70	2.70	2.83
	25 at ≤ 50%F	3.10	3.10	3.25
	100	1.44	1.44	
	75	1.54	1.55	
	65	1.64	1.64	
	50		1.82	
	50	1.82	1.83	
FHOOS	40	2.02	2.02	
	30	2.31	2.31	
	30 at > 50%F	2.75	2.75	
	25 at > 50%F	3.04	3.04	
	30 at ≤ 50%F	2.67	2.67	
	25 at ≤ 50%F	2.93	2.93	
	100	1.41	1.43	1.44
	75	1.54	1.54	1.55
	65	1.73	1.75	1.75
	50			
PLUOOS	50	1.82	1.82	1.83
	40	1.94	1.94	2.02
	30	2.20	2.20	2.31
	30 at > 50%F	2.64	2.64	2.75
	25 at > 50%F	2.91	2.91	3.04
	30 at ≤ 50%F	2.58	2.58	2.67
	25 at ≤ 50%F	2.81	2.81	2.93

Table 4.3 MCPR<sub>P</sub> Limits for Nominal Scram Time Basis

All limits, including "Base Case," support RPTOOS operation; operation is supported for any combination of 1 MSRVOOS, up to 2 TIPOOS (or the equivalent number of TIP channels), and up to 50% of the LPRMs out-of-service. For single-loop operation, MCPRP limits will be 0.02 higher.

FFWTR and FHOOS assume the same value of temperature drop. Consequently, FHOOS limits are not provided for BOC to End of COAST due to redundancy. Thermal limits for the "BOC to End of COAST" exposure applicability window are developed to conservatively bound FHOOS limits for earlier exposure applicability windows.

A 50% power step change for PLUOOS limits is not supported. When core power is  $\leq$  50%, the LRNB event is the same with, or without PLUOOS.

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		BOC	BOC	BOC
Operating	Power	to	to	to End of
Condition	(% of rated)	NEOC	EOCLB	Coast
	100	1.47	1.47	
	75	1.58	1.58	
	65	1.67	1.67	
	50			
TBVOOS	50	1.83	1.83	
FHOOS	40	2.03	2.03	
	30	2.31	2.31	
	30 at > 50%F	3.20	3.20	
	25 at > 50%F	3.61	3.61	
	30 at ≤ 50%F	2.83	2.83	-
	25 at ≤ 50%F	3.25	3.25	
	100	1.45	1.46	1.47
	75	1.55	1.56	1.58
	65	1.73	1.75	1.75
	50			
TBVOOS	50	1.82	1.82	1.83
PLUOOS	40	1.95	1.95	2.03
	30	2.20	2.20	2.31
	30 at > 50%F	3.06	3.06	3.20
	25 at > 50%F	3.47	3.47	3.61
	30 at ≤ 50%F	2.70	2.70	2.83
	25 at ≤ 50%F	3.10	3.10	3.25
	100	1.44	1.44	
	75	1.54	1.55	
	65	1.73	1.75	
	50			
FHOOS	50	1.82	1.83	
PLUOOS	40	2.02	2.02	
	30	2.31	2.31	
	30 at > 50%F	2.75	2.75	
	25 at > 50%F	3.04	3.04	
	30 at ≤ 50%F	2.67	2.67	
	25 at \$ 50%F	2.93	2.93	
	100	1.47	1.4/	
	15	1.30	1.00	
	65	1.73	1.75	
TRUCOC	50	4 00	4 00	
TBV00S	50	1.63	1.63	
PHOOS	40	2.03	2.03	
PLUCUS	30	2.31	2.31	
	30 at > 50%F	3.20	3.20	
	25 at > 50%F	3.01	3.01	
	50 at \$ 50%F	2.03	2.63	

Table 4.3 MCPR<sub>P</sub> Limits for Nominal Scram Time Basis (continued)\*

All limits, including "Base Case," support RPTOOS operation; operation is supported for any combination of 1 MSRVOOS, up to 2 TIPOOS (or the equivalent number of TIP channels), and up to 50% of the LPRMs out-of-service. For single-loop operation, MCPR<sub>P</sub> limits will be 0.02 higher.

FFWTR and FHOOS assume the same value of temperature drop. Consequently, FHOOS limits are not provided for BOC to End of COAST due to redundancy. Thermal limits for the "BOC to End of COAST" exposure applicability window are developed to conservatively bound FHOOS limits for earlier exposure applicability windows.

A 50% power step change for PLUOOS limits is not supported. When core power is  $\leq$  50%, the LRNB event is the same with, or without PLUOOS.

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		BOC	BOC	BOC
_	Power	to	to	to End of
Operating	(% of rated)	NEOC	EOCLB	Coast
Contaiton	100	1.43	1.43	1.45
	75	1.54	1.54	1.57
	65	1.62	1.62	1.66
	50	1.77	1.77	1.84
	50	1.82	1.84	1.85
Base Case	40	1.96	1.96	2.04
	30	2.22	2.22	2.33
	30 at > 50%F	2.64	2.64	2.75
	25 at > 50%F	2.91	2.91	3.04
	30 at ≤ 50%F	2.58	2.58	2.67
	25 at ≤ 50%F	2.81	2.81	2.93
	100	1.46	1.47	1.48
	75	1.57	1.58	1.61
	65	1.66	1.66	1.69
	50	1.79	1.79	
	50	1.82	1.84	1.85
TBVOOS	40	1.97	1.97	2.05
	30	2.23	2.23	2.33
	30 at > 50%F	3.06	3.06	3.20
	25 at > 50%F	3.47	3.47	3.61
	30 at ≤ 50%F	2.70	2.70	2.83
	25 at ≤ 50%F	3.10	3.10	3.25
	100	1.45	1.45	
	75	1.57	1.57	
	65	1.66	1.66	
	50			
	50	1.84	1.84	
FHOOS	40	2.04	2.04	
	30	2.33	2.33	
	30 at > 50%F	2.75	2.75	
	25 at > 50%F	3.04	3.04	
	30 at ≤ 50%F	2.67	2.67	
	25 at ≤ 50%F	2.93	2.93	
	100	1.43	1.43	1.45
	75	1.54	1.54	1.57
	65	1.74	1.77	1.77
	50			
	50	1.83	1.84	1.85
PLUOOS	40	1.96	1.96	2.04
	30	2.22	2.22	2.33
	30 at > 50%F	2.64	2.64	2.75
	25 at > 50%F	2.91	2.91	3.04
	30 at ≤ 50%F	2.58	2.58	2.67
	25 at ≤ 50%F	2.81	2.81	2.93

#### Table 4.4 MCPR<sub>P</sub> Limits for Technical Specification Scram Time Basis

All limits, including "Base Case," support RPTOOS operation; operation is supported for any combination of 1 MSRVOOS, up to 2 TIPOOS (or the equivalent number of TIP channels), and up to 50% of the LPRMs out-of-service. For single-loop operation, MCPRP limits will be 0.02 higher.

FFWTR and FHOOS assume the same value of temperature drop. Consequently, FHOOS limits are not provided for BOC to End of COAST due to redundancy. Thermal limits for the "BOC to End of COAST" exposure applicability window are developed to conservatively bound FHOOS limits for earlier exposure applicability windows.

A 50% power step change for PLUOOS limits is not supported. When core power is  $\leq$  50%, the LRNB event is the same with, or without PLUOOS.



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		BOC	BOC	BOC
Operating	Power	to	to	to End of
Condition	(% of rated)	NEOC	EOCLB	Coast
	100	1.48	1.48	
	75	1.60	1.61	
	65	1.69	1.69	
	50			
TBVOOS	50	1.85	1.85	
FHOOS	40	2.05	2.05	
	30	2.33	2.33	
	30 at > 50%F	3.20	3.20	
	25 at > 50%F	3.61	3.61	
	30 at ≤ 50%F	2.83	2.83	
	25 at ≤ 50%F	3.25	3.25	
	100	1.46	1.47	1.48
	75	1.57	1.58	1.61
	65	1.74	1.77	1.77
	50			
TBVOOS	50	1.83	1.84	1.85
PLUOOS	40	1.97	1.97	2.05
	30	2.23	2.23	2.33
	30 at > 50%F	3.06	3.06	3.20
	25 at > 50%F	3.47	3.47	3.61
	30 at ≤ 50%F	2.70	2.70	2.83
	25 at ≤ 50%F	3.10	3.10	3.25
	100	1.45	1.45	
	75	1.57	1.57	
	65	1.74	1.77	
	50			
FHOOS	50	1.84	1.84	
PLUOOS	40	2.04	2.04	
	30	2.33	2.33	
	30 at > 50%F	2.75	2.75	
	25 at > 50%F	3.04	3.04	
	30 at ≤ 50%F	2.67	2.67	
	25 at ≤ 50%F	2.93	2.93	
	100	1.48	1.48	
	/5	1.60	1.61	
	65	1.74	1.77	
70.000	50			
IBVOOS	50	1.85	1.85	
FHUOS	40	2.05	2.05	
PLUOOS	30	2.33	2.33	
	30 at > 50%F	3.20	3.20	1. <del>1. 1. 1</del> . 1
	25 at > 50%F	3.61	3.61	
			-1 0 1	

Table 4.4 MCPR<sub>P</sub> Limits for Technical Specification Scram Time Basis (continued)\*

All limits, including "Base Case," support RPTOOS operation; operation is supported for any combination of 1 MSRVOOS, up to 2 TIPOOS (or the equivalent number of TIP channels), and up to 50% of the LPRMs out-of-service. For single-loop operation, MCPRP limits will be 0.02 higher.

FFWTR and FHOOS assume the same value of temperature drop. Consequently, FHOOS limits are not provided for BOC to End of COAST due to redundancy. Thermal limits for the "BOC to End of COAST" exposure applicability window are developed to conservatively bound FHOOS limits for earlier exposure applicability windows.

A 50% power step change for PLUOOS limits is not supported. When core power is  $\leq$  50%, the LRNB event is the same with, or without PLUOOS.



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Table 4.5	Startup Operation	MCPR <sub>P</sub> Limits for	Table 3.1 Temperature Range	ə 1:
	Technical	Specification Scrar	n Time Basis <sup>*</sup>	

		BOC	BOC	BOC
Operating	Power	to	to	to End of
Condition	(% of rated)	NEOC	EOCLB	Coast
	100	1.45	1.45	1.45
	75	1.57	1.57	1.57
	65	1.74	1.77	1.77
	50	1.84	1.84	1.84
	50	1.99	1.99	1.99
TBVIS	40	2.24	2.24	2.24
	30	2.58	2.58	2.58
	30 at > 50%F	3.00	3.00	3.00
	25 at > 50%F	3.37	3.37	3.37
	30 at ≤ 50%F	2.90	2.90	2.90
	25 at ≤ 50%F	3.23	3.23	3.23
	100	1.48	1.48	1.48
	75	1.60	1.61	1.61
	65	1.74	1.77	1.77
	50	1.85	1.85	1.85
	50	2.00	2.00	2.00
TBVOOS	40	2.24	2.24	2.24
	30	2.58	2.58	2.58
	30 at > 50%F	3.41	3.41	3.41
	25 at > 50%F	3.85	3.85	3.85
	30 at ≤ 50%F	3.02	3.02	3.02
	25 at ≤ 50%F	3.51	3.51	3.51

\* Limits support RPTOOS operation; operation is supported for any combination of 1 MSRVOOS, up to 2 TIPOOS (or the equivalent number of TIP channels), and up to 50% of the LPRMs out-of-service. For single-loop operation, MCPRP limits will be 0.02 higher.

Limits are applicable for all other EOOS scenarios, apart from TBV.

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# Table 4.6 Startup Operation MCPR<sub>P</sub> Limits for Table 3.1 Temperature Range 2: Technical Specification Scram Time Basis<sup>\*</sup>

Operating Condition	Power (% of rated)	BOC to NEOC	BOC to EOCLB	BOC to End of Coast
	100	1.45	1.45	1.45
	75	1.57	1.57	1.57
	65	1.74	1.77	1.77
	50	1.84	1.84	1.84
	50	2.00	2.00	2.00
TBVIS	40	2.25	2.25	2.25
	30	2.60	2.60	2.60
	30 at > 50%F	3.01	3.01	3.01
	25 at > 50%F	3.39	3.39	3.39
	30 at ≤ 50%F	2.91	2.91	2.91
	25 at ≤ 50%F	3.25	3.25	3.25
	100	1.48	1.48	1.48
	75	1.60	1.61	1.61
	65	1.74	1.77	1.77
	50	1.85	1.85	1.85
	50	2.00	2.00	2.00
TBVOOS	40	2.25	2.25	2.25
	30	2.60	2.60	2.60
	30 at > 50%F	3.42	3.42	3.42
	25 at > 50%F	3.87	3.87	3.87
	30 at ≤ 50%F	3.04	3.04	3.04
	25 at ≤ 50%F	3.53	3.53	3.53

Limits support RPTOOS operation; operation is supported for any combination of 1 MSRVOOS, up to 2 TIPOOS (or the equivalent number of TIP channels), and up to 50% of the LPRMs out-of-service. For single-loop operation, MCPR<sub>P</sub> limits will be 0.02 higher. Limits are applicable for all other EOOS scenarios, apart from TBV.

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## 5 Oscillation Power Range Monitor (OPRM) Setpoint (Technical Specification 3.3.1.1)

Technical Specification Table 3.3.1.1-1, Function 2f, identifies the OPRM upscale function.

Instrument setpoints are established, such that the reactor will be tripped before an oscillation can grow to the point where the SLMCPR is exceeded. An Option III stability analysis is performed for each reload core to determine allowable OLMCPR's as a function of OPRM setpoint. Analyses consider both steady state startup operation, and the case of a two recirculation pump trip from rated power.

The resulting stability based OLMCPR's are reported in Reference 1. The OPRM setpoint (*sometimes referred to as the Amplitude Trip*,  $S_p$ ) is selected, such that required margin to the SLMCPR is provided without stability being a limiting event. Analyses are based on cycle specific DIVOM analyses performed per Reference 23. The calculated OLMCPR's are shown in Table 5.1. Review of results shown in COLR Table 4.2 indicates an OPRM setpoint of **1.14** may be used. The successive confirmation count (*sometimes referred to as N<sub>p</sub>*) is provided in Table 5.2, per Reference 28.

Table 5.1 OPRM Setpoint Range

Table 5.2OPRM SuccessiveConfirmation Count Setpoint

OPRM	OLMCPR	OLMCPR	Count	OPRM
Setpoint	(SS)	(2PT)		Setpoint
1.05	1.17	1.12	6	> 1.04
1.06	1.19	1.14	0	2 1.04
1.07	1.21	1.16	8	≥ 1.05
1.08	1.23	1.18	10	≥ 1.07
1.09	1.25	1.19	12	> 1.09
1.10	1.27	1.21	12	2 1.00
1.11	1.29	1.23	14	≥ 1.11
1.12	1.31	1.25	16	≥ 1.14
1.13	1.33	1.27	40	1.40
1.14	1.35	1.29	18	≥ 1.18
1.15	1.37	1.32	20	≥ 1.24

\* Extrapolation beyond a setpoint of 1.15 is not allowed



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# 6 APRM Flow Biased Rod Block Trip Settings

# (Technical Requirements Manual Section 5.3.1 and Table 3.3.4-1)

The APRM rod block trip setting is based upon References 24 & 25, and is defined by the following:

SRB ≤	(0.66(W-∆W) + 61%)	Allowable Value
SRB ≤	(0.66(W-∆W) + 59%)	Nominal Trip Setpoint (NTSP)

where:

SRB	=	Rod Block setting in percent of rated thermal power (3458 $MW_t$ )
W	=	Loop recirculation flow rate in percent of rated
ΔW		Difference between two-loop and single-loop effective recirculation flow at the same core flow ( $\Delta W$ =0.0 for two-loop operation)

The APRM rod block trip setting is clamped at a maximum allowable value of 115% (corresponding to a NTSP of 113%).



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# 7 Rod Block Monitor (RBM) Trip Setpoints and Operability (Technical Specification Table 3.3.2.1-1)

The RBM trip setpoints and applicable power ranges, based on References 24 & 25, are shown in Table 7.1. Setpoints are based on an HTSP, unfiltered analytical limit of 114%. Unfiltered setpoints are consistent with a nominal RBM filter setting of 0.0 seconds; filtered setpoints are consistent with a nominal RBM filter setting less than 0.5 seconds. Cycle specific CRWE analyses of OLMCPR are documented in Reference 1, superseding values reported in References 24, 25, and 27.

RBM Trip Setpoint	Allowable Value (AV)	Nominal Trip Setpoint (NTSP)
LPSP	27%	25%
IPSP	62%	60%
HPSP	82%	80%
LTSP - unfiltered - filtered	121.7% 120.7%	120.0% 119.0%
ITSP - unfiltered - filtered	116.7% 115.7%	115.0% 114.0%
HTSP - unfiltered - filtered	111.7% 110.9%	110.0% 109.2%
DTSP	90%	92%

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As a result of cycle specific CRWE analyses, RBM setpoints in Technical Specification Table 3.3.2.1-1 are applicable as shown in Table 7.2. Cycle specific setpoint analysis results are shown in Table 7.3, per Reference 1.

Table 7.2 RBM Setpoint A	oplicability
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Thermal Power (% Rated)	Applicable MCPR <sup>†</sup>	Notes from Table 3.3.2.1-1	Comment
> 27% and < 90%	< 1.72	(a), (b), (f), (h)	two loop operation
	< 1.75	(a), (b), (f), (h)	single loop operation
≥ 90%	< 1.42	(g)	two loop operation <sup>‡</sup>

\* Values are considered maximums. Using lower values, due to RBM system hardware/software limitations, is conservative, and acceptable.

<sup>†</sup> MCPR values shown correspond with, (support), SLMPCR values identified in Reference 1.

<sup>‡</sup> Greater than 90% rated power is not attainable in single loop operation.



Date: March 1, 2013

RBM HTSP Analytical Limit	CRWE OLMCPR	
Unfiltered		
107	1.24	
111	1.31	
114	1.34	
117	1.36	

#### Table 7.3 Control Rod Withdrawal Error Results

Results, compared against the base case OLMCPR results of Table 4.2, indicate SLMCPR remains protected for RBM inoperable conditions (i.e., 114% unblocked).



Date: March 1, 2013

# 8 Shutdown Margin Limit (Technical Specification 3.1.1)

Assuming the strongest OPERABLE control blade is fully withdrawn, and all other OPERABLE control blades are fully inserted, the core shall be sub-critical and meet the following minimum shutdown margin:

SDM > 0.38% dk/k