# John Richmond

From:

Sent:

John Richmond ,  $\mathcal{R}\mathcal{T}$  Wednesday, October 01, 2008 12:28 PM

To:

Michael Modes

Subject: Attachments: OC High Priority Insp Items

OC Priority Inspection Items\_rev-4.doc

## see attached

this is intended to be the core of our inspection.

I wanted to look at the SER list and the outage work list, to see if we can broaden the targeted inspection samples to cover more aging management programs. [e.g., verify more commitments]. just haven't found the time yet.

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From: John Richmond < John.Richmond@nrc.gov>
To: Michael Modes < Michael.Modes@nrc.gov>

Date: Wed, 1 Oct 2008 12:27:34 -0400 Subject: OC High Priority Insp Items Thread-Topic: OC High Priority Insp Items

Thread-Index: Ackj4pw6W5wFNqKrTYmGngXch9JedQ==

Message-ID: <2856BC46F6A308418F033D973BB0EE729697628DCF@R1CLSTR01.nrc.gov>

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# **Drywell Shell Thickness Verifications**

27 Oct - General D/W Access

## Lower Drywell Shell Internal UT (at Sand Bed Region elevations)

19 Locations inside drywell [IS-328227-004, 3.2.2] 7x7 arrays over a 6"x6" area, and 1x7 arrays, on 1" increments 29 Oct Day Shift, R2096031 [date confirmed by NDE] Commitment 27, Item (1 & 21)

# **Lower Drywell Shell External UT (in Sand Bed Bays)**

106 UT readings, in the 10 bays (2-shift, 24-hr activities) [IS-328227-004, 3.2.3] Access through 20" manway (tunnel)

Commitment 27, Item (9, 14, & 21)

Bay 1 Bay 3 Bay 5 Bay 7 Bay 9	~28-30 Oct ~28-30 Oct 27 Oct 29 Oct 28 Oct	[critical bay, based on previous inspection]
Bay 11 Bay 13 Bay 15 Bay 17 Bay 19	28 Oct 28 Oct 29 Oct 3 Nov ~28-30 Oct	[critical bay, based on previous inspection] [critical bay, based on previous inspection]

# **Upper Drywell Shell UT at Elev 71' (knuckle region)**

Transition from 2.625" plate to 0.640" plate [IS-328227-004, 3.2.8]

4 locations using a dynamic scan of a 6"x6" area

1 Nov 1700, R2096037

Commitment 27, Item (11)

# Lower Drywell Shell UT at Elev 23' (bottom to middle spherical plates)

Transition from 0.770" plate to 1.154" plate [IS-328227-004, 3.2.7]

4 locations using a dynamic scan of a 6"x6" area

Does NOT appear to be scoped into outage

[29 Oct 0600, C2017059 (one-time inspection of 4 butt welds)]

Commitment 27, Item (10)

# **Upper Drywell Shell UT at Various Elevations**

9 locations using a 7x7 array, at elev. 50', 51', 60', and 87' [IS-328227-004, 3.2.1] Commitment 27, Item (7)

#### **Drywell Floor Inspection Access Trenches**

UT & VT in Bay 5 & Bay 17 Trenches [IS-328227-004, 3.2.6] Remove & reinstall lower 6" of grout at bottom of Bay 5 trench Inspect caulk sealant (trench edge where concrete meets shell) Verify no water accumulation 29 Oct 2100, R2117387 Commitment 27, Item (5, 16, & 20)



# **Drywell Shell Leakage Verifications**

# **Cavity Strippable Coating**

prior to flood-up 27 Oct 1500, R2098683 Commitment 27, Item (2)

## **Rx Cavity Concrete Trough Drain**

Camera Inspection of Rx cavity trough drain line for blockage only 1 drain line, goes to RW drain on Elev 70' 29 Oct 0300, R2095857 Commitment 27, Item (13)

## Rx Cavity Seal Leakage Trough Drains

Daily leakage check when cavity is flooded Acceptance criteria < 12 gpm 1 drain line, goes to RW drain on Elev 70' No leakage detection instrumentation R2102695 Commitment 27, Item (3)

#### Sand Bed Region Drains (5 drain lines)

Daily leakage check R2102695 Commitment 27, Item (3)

#### Moisture Barrier Seal between Sand Bed Region Concrete and Embedded Drywell Shell

Inspect seal at junction between concrete and shell [IS-328227-004, 3.2.4.1.4] ?? Schedule Date Commitment 27, Item (3, 12, & 21)

# Moisture Barrier between Drywell Shell and Concrete Floor Curb inside Drywell

Inspect moisture barrier between curb and shell 30 Oct 0600, R2097321 Commitment 27, Item (17)



# **Drywell Shell Coating Verifications**

## **Drywell Interior Service Level I Coating**

Inspect shell coating inside drywell 29 Oct 0500, R2096685 Commitment 33, Item (1)

# **Drywell Exterior Service Level II Coating in Sand Bed Bays**

VT epoxy coating in each bay (2-shift, 24-hr activities) [IS-328227-004, 3.2.4]

Commitment 27, Item (4 & 21)

Commitment 33

Bay 1 4 Nov Bay 3 28 Oct 2 Nov Bay 5 Bay 7 29 Oct Bay 9 28 Oct Bay 11 28 Oct Bay 13 28 Oct Bay 15 29 Oct Bay 17 2 Nov Bay 19 28 Oct

# **Electrical Cable Inspections**

#### Feeder Cable to Auxiliary Transformer (Bank 4)

Inaccessible Medium Voltage Cable
Perform power factor test of 4 kV transformer feeder cable
30 Oct 1000, R2026131
Commitment 36

## Feeder Cable to Startup Transformer (Bank 6)

Inaccessible Medium Voltage Cable Power factor test of 4 kV transformer feeder cable 2 Nov 0600, R2033700 Commitment 36

## Feeder Cable to P-37-1

Inaccessible Medium Voltage Cable Hi-Pot feeder cable 29 Oct 0500, R2054006 Commitment 36

#### Feeder Cable to P-37-5

Inaccessible Medium Voltage Cable Hi-Pot feeder cable ?? Schedule Date, R2059713 Commitment 36



## **Cable Inspection in Trunion Room**

Visually inspect a representative sample of accessible cables and connections located in adverse localized environments, for indications of accelerated insulation aging 26 Oct 0400, R2122597

Commitment 34

#### Cable Inspection in Drywell

Visually inspect a representative sample of accessible cables and connections located in adverse localized environments, for indications of accelerated insulation aging 29 Oct 0500, R2122597 Commitment 34

# Non-drywell ISI & NDE Inspections

#### **Isolation Condenser**

One-time Inspection of two stainless steel pipe sections in stagnant or low flow area in the Isolation Condenser System, to verify no stress corrosion cracking.

A2184119 (AR/Library)

?? Schedule Date

Commitment 24, Item (8)

#### **Isolation Condenser**

One-time Inspection UT of "B" Isolation Condenser shell below the waterline, to verify no pitting corrosion and confirm effectiveness of Water Chemistry Program.

31 Oct - coatings inspection with UT Commitment 24, Item (2)

# **Open Cycle Cooling & Buried Pipe Inspections**

## **ESW Expansion Joint**

Periodic inspection 27 Oct 1400, R2081668 Commitment \*\*\* ???

#### **ESW Buried Piping**

Replace previously un-replaced buried ESW piping
New pipe already installed, needs to be connected in-place of existing old pipe
?? Schedule Date for new piping tie-in
Commitment 63

#### **ESW Intake Structure**

Periodic inspection of components submerged in salt water
Structures Monitoring Program, inspect ESW/SW piping & components located under the Deck
ROV video of piping and coating
?? Schedule Date (R2120584??)
Commitment 31 Item (7)
Commitment 32 Item (2)

