United States Nuclear Regulatory Commission PLANT ISSUE MATRIX

By Primary Functional Area

Functional Template Item Title ID Date Source Area Codes Item Description Type 12/25/1999 1999008 Pri: OPS NRC POS Pri: 1A Preparation for cold weather conditions Sec: Sec: 2B The cold weather procedure was adequately revised for the new emergency feedwater pump building and implemented appropriately (Section O1.4). Dockets Discussed: Ter: 3A 05000302 Crystal River 3 12/25/1999 1999008 Pri: OPS NRC POS Pri: 1A Plant startup activities Sec: Sec: 3A Plant heatup, reactor startup, and low-power physics testing were conducted in a safety-conscious manner. Operators were methodical during evolutions and closely monitored plant parameters (Section O1.2). Dockets Discussed: Ter: 3B 05000302 Crystal River 3 12/25/1999 1999008 Pri: 1A Pri: OPS POS Mode restraint activities NRC Sec: Sec: 3C Licensee tracking and disposition of mode restraints were effective. Potential emergent mode restraints were effectively resolved in the corrective action program. Management hold point review meetings were thorough (Section O1.3). Dockets Discussed: Ter: 5C 05000302 Crystal River 3 12/25/1999 1999008 Pri: OPS NRC POS **Pri:** 1B Operators' response to a dropped control rod Sec: Sec: 3A Operators responded effectively to a plant runback caused by a dropped control rod. Bent rod drive connector pins and a degraded stator were diagnosed as the cause, necessitating a forced outage to repair. Problems were also noted Dockets Discussed: Ter: 5B with improperly connected control rod drive cooling water lines. Operators performed well during plant condition 05000302 Crystal River 3 changes and no discrepancies were noted. The post-outage critique was an effective and self-critical review (Section 01.5). 12/25/1999 1999008 Pri: OPS NRC POS Pri: 3B **Operator training activities** Sec: Sec: 5A The content of the annual operating test and weekly written examinations was satisfactory. The licensee's feedback process and remedial training were satisfactory and re-evaluation testing appropriately addressed identified operator Dockets Discussed: Ter: 5C deficiencies. These portions of the licensee's operator requalification training program met the requirements of 10 CFR 05000302 Crystal River 3 55.59 (Section O5.1). 12/25/1999 1999008 Pri: OPS Pri: 1A Emergency feedwater pump 3 (EFP-3) conditions NRC POS Sec: MAINT Sec: 2A The alignment of emergency feedwater pump 3 (EFP-3) and the overall condition of the EFP-3 building were satisfactory. Minor discrepancies with valve seals were noted but were appropriately addressed by the licensee **Dockets Discussed:** Ter: 5C (Section O2.1). 05000302 Crystal River 3

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By Primary Functional Area

Date	Source	Functional Area	ID	Туре	Template Codes	Item Title Item Description			
11/06/1999	1999007	Pri: OPS	NRC	POS	Pri: 1A	Fuel movement activities			
		Sec:			Sec: 3A	Fuel movement was precisely controlled. Communications were consistently effective and utilized 3-way techniques			
Dockets Disc					Ter:	(Section O1.5).			
05000302 Cry	stal River 3								
11/06/1999	1999007	Pri: OPS	NRC	POS	Pri: 1A	Refueling outage operating evolutions			
Sec: Sec: 3A Overall, operators performed very well dur		Overall, operators performed very well during numerous significant refueling outage operating evolutions. Operators							
Dockets Disc	ussed:				Ter: 3C	followed procedures and altered plant conditions methodically. Supervisory oversight of plant condition changes was			
05000302 Crystal River 3						thorough and consistent. Operational focus on shutdown reactor safety parameters was clear and consiste O1.1).			
11/06/1999	1999007	Pri: OPS	NRC	POS	Pri: 1A	Rod drop testing activities			
		Sec:			Sec: 3A	Rod drop testing was effectively controlled. Senior management oversight was continual. Operators closely monitored			
Dockets Disc	ussed:				Ter: 3C	plant instrumentation and distractions were limited during the testing. Communications were complete and precise			
05000302 Cry	stal River 3					(Section O1.3).			
11/06/1999	1999007	Pri: OPS	NRC	POS	Pri: 1A	Preparations for refueling outage			
		Sec:			Sec: 3A	Preparations for refueling outage reactor coolant system inventory reductions were thorough. Dedicated oversight			
Dockets Disc 05000302 Cry					Ter: 5C	teams were established well in advance of the outage. Revised guidance, new operator aids, and a different initial draindown methodology were developed. The draindowns were closely supervised and operators were cognizant of all level indication instrument capability and readings. Level instrument performance was consistently accurate and stable, validating that previous concerns had been addressed. Temporary Instruction 2515/142 was completed to evaluate the licensee's analysis of Generic Letter 98-02 regarding reactor inventory control. The licensee's analysis was appropriate (Section O1.4).			
11/06/1999	1999007-01	Pri: OPS	Licensee	NCV	Pri: 1A	Reactor Plenum Rigged Improperly			
		Sec:			Sec: 2B	A non-cited violation was identified for incorrect attachment of the reactor plenum to the tripod lifting device. Detailed			
Dockets Disc	ussed:				Ter: 3A	procedural guidance for attaching the plenum to the tripod was not followed by contract refueling personnel and the error			
05000302 Cry	stal River 3					was not detected by licensee refueling senior operators (Section O1.5).			
11/06/1999	1999007-02	Pri: OPS	Licensee	NCV	Pri: 1A	Failure to Properly Implement Procedure Results in Inadvertent Spent Fuel Pool Level Decrease.			
		Sec:			Sec: 3A	Two non-cited violations were identified for operator errors involving poor procedure adherence that resulted in			
Dockets Disc 05000302 Cry					Ter: 5C	inadvertent water level decreases in the spent fuel pool and reactor coolant system. Operators responded promptly to the events and terminated the draindowns prior to any impact on reactor coolant or spent fuel cooling systems. Failure to properly implement procedures was the primary cause of these two events, but contributing causes included deficiencies in communications, poor self-checking techniques, and an outage schedule change which moved up som draining activities. Licensee investigations were thorough and corrective actions were prompt and appropriate (Section O1.6).			

By Primary Functional Area

Region II

Date	Source	Functional Area	ID	Туре	Template Codes	Item Title Item Description
11/06/1999	1999007-03	Pri: OPS	Licensee	NCV	Pri: 1A	Failure to Follow Procedure Results in Inadvertent Draining of the Reactor Coolant System
		Sec:			Sec: 3A	Two non-cited violations were identified for operator errors involving poor procedure adherence that resulted in
Dockets Discussed: 05000302 Crystal River 3					Ter: 5C	inadvertent water level decreases in the spent fuel pool and reactor coolant system. Operators responded promptly to the events and terminated the draindowns prior to any impact on reactor coolant or spent fuel cooling systems. Failure to properly implement procedures was the primary cause of these two events, but contributing causes included deficiencies in communications, poor self-checking techniques, and an outage schedule change which moved up some draining activities. Licensee investigations were thorough and corrective actions were prompt and appropriate (Section O1.6).
09/25/1999	1999006	Pri: OPS	NRC	POS	Pri: 1A	Well controlled reactivity changes
		Sec:			Sec: 3A	Full withdrawal of axial power shaping rods at end of core life was well controlled. Briefings were thorough and covered
Dockets Disc 05000302 Cry					Ter : 4B	expected indications. Operators closely monitored all reactivity changes. A formal Operations program required reactor engineering guidance to operators to be written and approved by Operations management. Operations management control of information and guidance from other groups to the operating crews has significantly improved (Section O1.2).
09/25/1999	1999006	Pri: OPS	NRC	POS	Pri: 5A	Quality Assurance audit activities
		Sec:			Sec: 5B	Licensee Quality Assurance audit activities were broad and indicative of detailed questioning and familiarity with
Dockets Discussed: 05000302 Crystal River 3					Ter : 5C	applicable standards and requirements. A licensee self-assessment on commitment tracking was thorough and indicated the licensee was effectively tracking outage commitments (Section O7.9).
09/25/1999	1999006	Pri: OPS	NRC	POS	Pri: 5C	Corrective action program
		Sec:			Sec: 5B	The licensee's corrective action program, including problem identification and resolution, use of operating experience,
Dockets Disc 05000302 Cry					Ter:	self-assessment activities, safety review committees, and use of risk insights, was well understood and supported by management, appeared to be effective, and was functioning well. Improvements were identified in corrective action backlog and prioritization management, and in self-assessment implementation effectiveness (Sections 07.1-07.8).
09/25/1999	1999006	Pri: OPS	NRC	POS	Pri: 1C	Preparations for Hurricane Floyd
		Sec: PLTSUP			Sec: 1A	Preparations for Hurricane Floyd were very challenging due to the extensive amount of material staged for a pending
Dockets Disc 05000302 Cry					Ter: 3A	refueling outage and ongoing construction of a new emergency feed pump facility. The licensee efforts were pro-active and resulted in the site being very well prepared for the possibility of a hurricane strike (Section O1.3).
09/25/1999	1999006-01	Pri: OPS	Licensee	NCV	Pri: 1A	Two Examples of Failure to Meet Clearance Procedure Requirements
		Sec: MAINT			Sec: 3A	A non-cited violation was identified for two examples of failure to fulfill clearance tagging program requirements.
Dockets Disc 05000302 Cry					Ter: 3B	Electrical work was performed on a nitrogen heater with a closed 480 volt line breaker that was tagged open. Electricians did not discuss an unexpected energized status light with supervision and consequently did not identify the incorrect breaker position. In another example, active red tags were removed from electrical control panel switches. Training of contract workers did not explicitly ensure that red tags and components were not to be removed or manipulated. Although a definitive cause was not found for either event, the licensee investigations were prompt and comprehensive (Section O4.1).

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By Primary Functional Area

Functional Template Item Title ID Date Codes Item Description Source Area Type 08/14/1999 1999005 Pri: OPS NRC Pri: 5A Caution tag missing NEG Sec: Sec: 3A NRC identified a missing caution tag. A previous licensee audit failed to identify associated discrepancies. Issues which resulted in the need for caution tags were not being prioritized for closure in order to remove the need for the tags Dockets Discussed: Ter: 5C for extended periods of time. The licensee's response to two recent clearance danger tag issues was prompt, 05000302 Crystal River 3 pro-active, and thorough. (Section O4.1) 08/14/1999 1999005 Pri: OPS NRC POS Pri: 1A Use of three-way communication techniques Sec: Sec: 3A Control room operators consistently used three-way communication techniques, maintained high sensitivity to monitoring reactor controls, and demonstrated good control and awareness of plant evolutions. Control of temporary Dockets Discussed: Ter: 3C modifications was appropriate. A decision to reduce plant power on August 12 was preceded by thorough 05000302 Crystal River 3 deliberations. Building operators exhibited good ownership of assigned areas. (Section O1.1) 08/14/1999 1999005 Pri: OPS POS Pri: 3B NRC Operator requalification training on new emergency operating procedures Sec: Sec: Operator requalification training on new emergency operating procedures was effective and included a large amount of Dockets Discussed: preparatory work and coordination. Instruction methodologies and materials enhanced student knowledge and Ter: involvement. Associated simulator training reenforced classroom topics, and installation of planned plant upgrades on 05000302 Crystal River 3 the simulator significantly enhanced the training. (Section O5.1) 08/14/1999 1999005 Pri: OPS NRC NEG Pri: 1A LCO entry during surveillance testing Sec: MAINT Sec: 3A Operators performing a surveillance test were not aware that their actions had caused a Technical Specification Limiting Condition for Operation (LCO) for the Decay Heat Closed Cycle Cooling Water System to be applicable. However, the Dockets Discussed: Ter: 5A LCO time was not exceeded and the licensee's investigation was prompt and thorough. (Section O1.2) 05000302 Crystal River 3 08/14/1999 1999005 Pri: OPS NRC NEG Pri: 2B Root cause investigation corrective action was closed to another process Sec: MAINT Sec: 3A NRC identified that a root cause investigation corrective action had been closed to another process, was not completed, and was under consideration for deletion by the subsequent process owner. (Section O8.1) Dockets Discussed: Ter: 5C 05000302 Crystal River 3 07/03/1999 1999004 Pri: OPS Pri: 3A NRC POS Questioning attitude by non-licensed operators Sec: Sec: 2A Non-licensed operators exhibited a questioning attitude when reviewing plant operation issues. The non-licensed **Dockets Discussed:** operators were observed to be taking responsibility for housekeeping issues. On numerous occasions the non-licensed Ter: 5A operators identified and removed miscellaneous equipment, such as unsecured ladders, which had been left behind 05000302 Crystal River 3 from jobs being worked during the previous shift. (Sections O1.1 and O1.2)

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By Primary Functional Area

Functional Template Item Title ID Date Codes Item Description Source Area Type 07/03/1999 1999004-01 Pri: OPS Pri: 1A RCP power monitoring system effects on EFIC Licensee NCV Sec: Sec: 3A A non-cited violation was identified for a 1995 failure to comply with Emergency Feedwater Initiation and Control system Technical Specifications due to a bypassed reactor coolant pump power monitor which affected the system's **Dockets Discussed:** Ter: 5A operability. This condition was identified by the licensee during review of a recent reactor coolant pump power monitor 05000302 Crystal River 3 relay failure. (Section O8.1) 07/03/1999 1999004 Pri: OPS NRC POS Pri: 1A Response to a reactor coolant pump power monitor relay failure Sec: MAINT Sec: 3A Response to a reactor coolant pump power monitor relay failure was comprehensive. Operations, Maintenance, and Engineering personnel effectively communicated and coordinated the troubleshooting and repair efforts. Operations' **Dockets Discussed:** Ter: 4B implementation of Technical Specifications actions was conservative. (Section O1.3) 05000302 Crystal River 3 05/22/1999 1999003 Pri: OPS POS Pri: 1B NRC Operations response to emergent equipment problems Sec: Sec: 3A Operations response to emergent equipment problems was conservative and well planned. (Section O1.2) **Dockets Discussed:** Ter: 5B 05000302 Crystal River 3 05/22/1999 1999003-01 Pri: OPS Licensee NCV Pri: 2B Missed TS surveillance testing Sec: MAINT Sec: 4C A Non-Cited Violation was identified which addressed a failure to meet Technical Specification requirements. Regulating rod groups were not verified to be within the insertion limits every four hours when the regulating rod insertion Dockets Discussed: Ter: 5A limit alarm was inoperable. The licensee identified and reported this condition in Licensee Event Report 50-302/99-001. 05000302 Crystal River 3 (Section O8.1) 04/10/1999 1999002 Pri: OPS NRC POS Pri: 1C **Operations usage and interpretation of Technical Specifications** Sec: Sec: 1A Improvements were made in Operations usage and interpretation of Technical Specifications (TS) by better screening of work, TS usage training, more tracking capability, and efforts to clarify TS Bases. However, Operations management **Dockets Discussed:** Ter: 2B expectations and processes for recording Limiting Condition for Operation entries were not yet fully refined. Recent 05000302 Crystal River 3 problems involving correct TS usage and interpretation indicate that additional improvement is needed. (Section O4.1) 04/10/1999 1999002-01 Pri: OPS Pri: 5A Licensee NCV Inadequate Battery Charger Tagout Sec: Sec: 3A The licensee identified several performance problems that were indicative of poor individual performance and process **Dockets Discussed:** procedure adherence. A Non-Cited Violation was identified for an inadequate equipment tagout. Licensee response to Ter: 5B these problems was prompt and follow-up investigations were meticulous and thorough. Some issues were also 05000302 Crystal River 3 identified regarding the expectations and practices for independence of tagout preparer and verifier. (Section O4.2)

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By Primary Functional Area

Date	Source	Functional Area	ID	Туре	Template Codes	Item Title Item Description
04/10/1999	1999002-02	Pri: OPS	Licensee	NCV	Pri: 3A	Diesel generator TS applicability not recognized
		Sec: MAINT			Sec: 2B	A Non-Cited Violation was identified for failure to recognize that an emergency diesel generator was inoperable during
Dockets Disco 05000302 Cry					Ter: 1C	maintenance activities which included tripping an engineered safeguards channel. This condition was identified and reported by the licensee in Licensee Event Report 50-302/98-10-00. (Section O8.1)
04/10/1999	1999002-03	Pri: OPS	Licensee	NCV	Pri: 3A	Surveillance not completed within required time limit
		Sec: MAINT			Sec: 2B	A Non-Cited Violation was identified for failure to perform a technical specification required surveillance within the
Dockets Discussed: 05000302 Crystal River 3					Ter:	prescribed time limit when a diesel generator was removed from service. This condition was identified and reported by the licensee in Licensee Event Report 50-302/98-12-00. (Section O8.2)
02/27/1999	1999001	Pri: OPS	NRC	POS	Pri: 1A	Operations turnover process
		Sec:			Sec: 3C	Changes to the Operations turnover process improved the quality of the crew turnover meeting by eliminating
Dockets Discussed: 05000302 Crystal River 3					Ter: 1C	distractions present in the control room and allowing operators to challenge off-going shift turnover information. The changes also improved the transfer of information in the morning management meeting and more directly exposed the Nuclear Shift Managers to management expectations. (Section O1.1)
02/27/1999	1999001	Pri: OPS	NRC	POS	Pri: 3A	Operator actions on raw water check valve failure
		Sec:			Sec: 3B	Operators alertly detected and initiated prompt action to isolate a raw water check valve failure. Operators had
Dockets Disco 05000302 Cry					Ter: 5A	questioned the lack of an expected output pressure change during a pump shift, even though an alarm limit had not been reached. This was considered excellent verification of expected system response. (Section E8.1)
02/27/1999	1999001	Pri: OPS	NRC	NEG	Pri: 2A	Remote shutdown panel walkdown
		Sec: MAINT			Sec: 3A	The remote shutdown panel was verified to be correctly aligned to support emergency usage. Several housekeeping
Dockets Disc					Ter:	problems and burned out panel light indicators were identified, indicating licensee tours of the room were not rigorous. (Section 02.1)
05000302 Cry	stal River 3					
02/27/1999	1999001	Pri: OPS	NRC	POS	Pri: 1B	Power reduction for planned maintenance
		Sec: MAINT			Sec: 3A	A significant power reduction for planned maintenance was controlled well. A failure of an Integrated Control System
Dockets Discussed: 05000302 Crystal River 3					Ter: 5B	module was promptly diagnosed and mitigated. Operators were formal, procedures were appropriately utilized, control room access was strictly controlled, and augmented management oversight was constant. (Section O1.1)

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By Primary Functional Area

Date	Source	Functional Area	ID	Туре	Template Codes	Item Title Item Description
02/27/1999	1999001	Pri: OPS	NRC	POS	Pri: 5A	Quality Assurance audit of Corrective Action Program
		Sec: OTHER			Sec: 5C	The inspectors concluded that the licensee Quality Assurance group performed a comprehensive audit of the licensee
Dockets Discu 05000302 Crys					Ter:	Corrective Action Program. The results were consistent with inspector observations. The findings and conclusions were presented well in a detailed exit meeting. The response of licensee Corrective Action Program management to the findings was systematic and thorough. (Section 07.1)
02/26/1999	1999301	Pri: OPS	NRC	NEG	Pri: 1C	Procedural discrepancies impacted candidate performance
		Sec: OTHER			Sec: 3B	The examiners noted several procedural discrepancies which impacted candidate performance. Applicants were
Dockets Discussed: 05000302 Crystal River 3					Ter:	required to interpret procedural steps and work around procedural problems. These procedure problems are similar to those noted in examination report 50-302/98-301. (Section 05.1)
02/26/1999	1999301	Pri: OPS	NRC	POS	Pri: 3A	RO candidate performance on the written examination
		Sec: OTHER			Sec: 3B	The examiners concluded that RO candidate performance on the written examination was satisfactory with an average
Dockets Discussed: 05000302 Crystal River 3					Ter: 1C	score was 85. SRO candidate performance was not as successful with an average score of 82. Overall performance on the operating test was satisfactory with isolated weaknesses noted in the area of EOP implementation. (Section 05.1)
02/26/1999	1999301	Pri: OPS	NRC	POS	Pri: 3B	A submitted written examination and operating test
		Sec: OTHER			Sec: 1C	The examiners found that the as-submitted written examination and operating tests met the requirements of
Dockets Discu 05000302 Crys					Ter:	NUREG-1021. The approved written examination questions were noted to be adequate test items for measuring candidate understanding of systems and administrative knowledge. (Section O5.1)
12/25/1999	1999008	Pri: MAINT	NRC	POS	Pri: 2B	Surveillance testing activities for the plant startup from the refueling outage
		Sec:			Sec: 3A	Surveillance testing activities for the plant startup from the refueling outage were well controlled and well planned due to
Dockets Discussed: 05000302 Crystal River 3					Ter:	accountable individuals assigned prior to the outage. Monitoring of nuclear services closed-cycle cooling system heat exchanger leakage was appropriate (Section M1.1).
11/06/1999	1999007	Pri: MAINT	NRC	POS	Pri: 2B	The control complex habitability envelope integrated leak test
		Sec:			Sec:	The control complex habitability envelope integrated leak test was conducted methodically and test results were
Dockets Discussed: 05000302 Crystal River 3					Ter:	satisfactory (Section M1.3).

Region II

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By Primary Functional Area

CRYSTAL RIVER Functional Template Item Title ID **Item Description** Date Source Area Codes Type 11/06/1999 1999007 Pri: MAINT NRC POS Pri: 2B **Maintenance activities** Sec: Sec: 1C Maintenance activities were performed methodically and in accordance with procedures. Unexpected testing results were properly reviewed, corrected, and retested. Refueling outage containment penetration control was adequate. **Dockets Discussed:** Ter: 3A Unannounced drills demonstrated prompt and adequate containment closure capability (Section M1.1). 05000302 Crystal River 3 11/06/1999 1999007 Pri: MAINT NRC POS Pri: 2B Response to emergent maintenance issues Sec: Sec: 5A The licensee responded adequately to two emergent maintenance issues during the refueling outage. Leakage in nuclear services closed cycle cooling heat exchangers was appropriately dispositioned and a scope reduction to **Dockets Discussed:** Ter: 5C planned emergency diesel generator maintenance was adequately justified (Section M1.2). 05000302 Crystal River 3 11/06/1999 1999007 Pri: MAINT NRC POS Pri: 2B Inservice inspection activities Sec: ENG Sec: Inservice inspection activities were being performed in accordance with code and licensee requirements (Section M1.5). Dockets Discussed: Ter: 05000302 Crystal River 3 11/06/1999 1999007 Pri: MAINT NRC POS Pri: 2B Corrosion monitoring program Sec: FNG Sec: A detailed flow assisted corrosion monitoring program was in place and implemented in accordance with procedural requirements (Section M1.6). Dockets Discussed: Ter: 05000302 Crystal River 3

09/25/1999	1999006	Pri: MAINT	NRC	NEG	Pri: 1A	Hydrostatic testing activities		
Sec: Dockets Discussed: 05000302 Crystal River 3					Sec: 3A Ter: 3B	pectors identified that flow transmitters inside a hydrostatic test boundary had not been vented. Damage could have curred due to isolation valve leakage. Licensee hydrostatic test guidance was not referenced when preparing and proving the test clearance. Operators were not familiar with guidelines for hydrostatic testing clearances (Section		
09/25/1999	1999006	Pri: MAINT	NRC	POS	Pri: 2B	M1.2). Surveillance test activities		
Dockets Discu 05000302 Crys		Sec:			Sec: 2A Ter:	Completed surveillance test packages demonstrated acceptable test results for emergency core cooling system relief valves and check valves (Section M1.3).		

By Primary Functional Area

Region II

Date	Source	Functional Area	ID	Туре	Template Codes	Item Title Item Description
09/25/1999	1999006	Pri: MAINT	NRC	POS	Pri: 2B	Valve seat leakage testing data
		Sec:			Sec: 2A	Review of valve seat leakage testing data indicated acceptable material condition for reactor coolant system isolation
Dockets Disc 05000302 Cry					Ter:	boundaries. No examples of inadequate maintenance or testing were identified during this review. No problems were identified during the review of machinery history which would indicate an adverse trend or degradation of the material condition of reactor coolant system pressure isolation valves. Monitoring associated with identified reactor coolant system leakage was acceptable(Section M2.1).
09/25/1999	1999006	Pri: MAINT	NRC	POS	Pri: 2B	Performance of maintenance activities
Dockets Disc 05000302 Cry		Sec:			Sec: 5B Ter:	Performance of maintenance activities remained effective. Troubleshooting for the cause of a B Emergency Diesel Generator trip was controlled and systematic. All of the plant indications received on the trip were rigorously researched to ensure the causes were understood and corrected (Section M1.1).
09/25/1999	1999006-02	Pri: MAINT	NRC	NCV	Pri: 2B	Failure to Expand Sample for ASME Class 2 and 3 Relief Valves
Sec:			Sec: 3A	A non-cited violation was identified involving a failure to perform additional testing of relief valves after testing identified		
Dockets Disc 05000302 Cry					Ter:	the valves did not lift at setpoints, as required by ASME/ANSI OM-1987, Part 1 and maintenance procedures (Sectio M2.2).
08/14/1999	1999005	Pri: MAINT	NRC	POS	Pri: 2B	Coordination between Operations, Maintenance, and Scheduling personnel
		Sec:			Sec: 3A	Significantly improved coordination between Operations, Maintenance, and Scheduling personnel resulted in effective
Dockets Disc 05000302 Cry					Ter:	planning and scheduling. Maintenance Rule unavailability results were more widely disseminated, which improved consideration of equipment out of service impacts by all licensee staff. (Section M1.1)
08/14/1999	1999005	Pri: MAINT	NRC	POS	Pri: 2B	Reactor coolant system leakage surveillances
		Sec:			Sec: 3C	The inspectors verified that reactor coolant system leakage surveillances were performed accurately and leakage wa
Dockets Disc 05000302 Cry					Ter:	well within Technical Specification limits. Several minor administrative deficiencies were observed; however, the deficiencies did not adversely impact the current surveillance results. (Section M1.2)
07/03/1999	1999004	Pri: MAINT	NRC	POS	Pri: 2B	Conduct of maintenance and surveillance testing activities
		Sec: ENG			Sec: 3A	Maintenance and surveillance testing activities were generally conducted in a thorough and competent manner by
Dockets Discussed: 05000302 Crystal River 3					Ter: 4B	qualified individuals in accordance with plant procedures and work instructions. Control of work to replace the white permissive light for makeup pump MUP-1B was anticipatory and effective. Good command and control and effective communications, by both the operating crew and Reactor Engineering, were observed during the performance of Moderator Temperature Coefficient surveillance activities. (Sections M1.1 and E1.1)

By Primary Functional Area

Region II

CRYSTAL	RIVER
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Date	Source	Functional Area	ID	Туре	Template Codes	Item Title Item Description
05/22/1999	1999003	Pri: MAINT	NRC	POS	Pri: 2B	Coordination of maintenance and surveillance testing activities
		Sec:			Sec: 3A	Maintenance and surveillance testing activities were conducted in a thorough and competent manner by qualified
Dockets Discu	issed:				Ter: 3B	individuals in accordance with plant procedures and work instructions. Close coordination was maintained with the
05000302 Crys	stal River 3					main control room during surveillance testing activities. (Section M1.1)
04/10/1999	1999002	Pri: MAINT	NRC	NEG	Pri: 2B	Maintenance Rule requirements had not been given proper attention by all affected plant departments.
		Sec:			Sec:	Maintenance Rule requirements had not been given proper attention by all affected plant departments. This indicated
Dockets Discu	issed:				Ter:	declining awareness of the need for Maintenance Rule considerations when working on Maintenance Rule equipment.
05000302 Crys	stal River 3					Precursor cards were written to correct this problem. (Section M1.2)
04/10/1999	1999002	Pri: MAINT	NRC	POS	Pri: 2A	Plant material condition
		Sec:			Sec:	In general, plant material condition was good. Equipment was painted and protected with little evidence of leaks or
Dockets Discu	issed:				Ter:	corrosion. Overall, housekeeping measures were effective. (Section M1.2)
05000302 Crys	stal River 3					
04/10/1999	1999002	Pri: MAINT	NRC	POS	Pri: 2B	Corrective maintenance and preventive maintenance activities
		Sec:			Sec: 3A	Corrective maintenance, preventive maintenance activities, and surveillance testing were performed in a quality manner
Dockets Discu	issed:				Ter: 30	in accordance with procedures by knowledgeable and experienced personnel. Maintenance supervision wa
05000302 Crys	stal River 3					involved with work activities and effective interface between maintenance and operations personnel was observed. Detailed and thorough pre-job briefings were conducted for all work activities. Work activities were properly
						documented. (Section M1.2)
04/10/1999	1999002	Pri: MAINT	NRC	POS	Pri: 3A	Performance of maintenance activities
		Sec:			Sec: 3B	Performance of maintenance activities remained effective and pre-job briefs were conducted thoroughly. Planning and
Dockets Discu					Ter: 1C	promulgation for important online system outages was thorough. Non-licensed operators displayed a strong questioning attitude during the fire protection system annual valve surveillance. (Section M1.1)
05000302 Crys	stal River 3					
02/27/1999	1999001	Pri: MAINT	NRC	POS	Pri: 3A	Performance of corrective maintenance activities
		Sec: ENG			Sec: 2B	Performance of maintenance activities remained effective. Pre-job briefings were thorough. Activities were routinely
Dockets Discu	issed:				Ter: 3C	monitored by supervisors and component engineers. Excellent maintenance response was noted for a failed main
05000302 Crystal River 3						steam pressure transmitter that caused a 72-hour Technical Specification action to be entered. Troubleshooting, planning, and replacement of the transmitter was timely. (Section M1.1).

United States Nuclear Regulatory Commission PLANT ISSUE MATRIX

By Primary Functional Area

Functional Template Item Title ID Date Source Area Codes Item Description Type 12/25/1999 1999008 Pri: FNG NRC POS Pri: 4C Rod drop testing controls Sec: Sec: 4B Beginning of cycle rod drop time testing identified that one rod was out of specification. The licensee exercised the rod to flush blocked thermal barrier flowpaths and retested it. A detailed analysis evaluated the potential for future **Dockets Discussed:** Ter: 4C degradation to support declaring the rod operable. The licensee's analysis also concluded that the safety significance 05000302 Crystal River 3 was minimal (Section E2.1). 12/25/1999 1999008 Pri: ENG NRC POS Pri: 4C **Temporary modification activities** Sec: Sec: 4B The temporary modification tracking system was detailed and effectively correlated with other systems such as work requests. The licensee had thoroughly addressed all open temporary modifications in their refueling outage planning **Dockets Discussed:** Ter: 5C (Section E1.1). 05000302 Crystal River 3 11/06/1999 1999007 Pri: ENG NRC POS Pri: 3A Two failed yoke assemblies and a sheared radiator clutch drive shaft on the B EDG Sec: Sec: 5A Two failed yoke assemblies and a sheared radiator clutch drive shaft on the B emergency diesel radiator fan shaft were found by alert mechanics following overspeed testing. Fabrication problems with the yoke assembly were noted and **Dockets Discussed:** Ter: 5C addressed in corrective repair actions, but the initiating cause of the yoke failure was undetermined. Inspectors verified 05000302 Crystal River 3 the physical evidence supported the licensee determination and noted the design ratings of the radiator drive train were adequate. Repair actions and long-term corrective actions were comprehensive and appropriate (Section E1.3). Pri: ENG 11/06/1999 1999007 NRC POS Pri: 4B Control rod assembly data Sec: Sec: 5B The licensee thoroughly analyzed large amounts of control rod assembly data to address problems identified by end-of-cycle rod drop testing, including several slow drop times. Fuel assembly bowing and thermal barrier induced **Dockets Discussed:** Ter: 5C hydraulic drag were attributed as causes. Corrective actions, including resetting hold-down springs and replacing 05000302 Crystal River 3 thermal barriers, were appropriate (Section E1.2). 11/06/1999 1999007 Pri: ENG NRC POS Pri: 4C The engineering organization Sec: Sec: 4A The engineering organization was effective in designing and implementing major emergency feedwater, high pressure injection, and low pressure injection modifications. The modification packages were generally complete, accurate, and Dockets Discussed: Ter: 4B of good quality. Installation and testing were satisfactory, and problems were being appropriately identified and resolved 05000302 Crystal River 3 (Section E1.4). 11/06/1999 1999007 Pri: ENG NRC Pri: 4C Post-modification testing activities POS Sec: Sec: 4B Post-modification testing of major high pressure injection and low pressure injection system modifications was effective. Functional tests were detailed and reflected extensive preparatory work. Pre-job briefings were very thorough, **Dockets Discussed:** Ter: 3C management oversight was continuous, and test performance was methodical. Results were satisfactory and 05000302 Crystal River 3 unexpected problems were appropriately dispositioned. Testing impact on critical shutdown plant safety functions was closely monitored and no problems occurred (Section E1.1).

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Functional Template Item Title ID Date Source Area Codes Item Description Type 09/25/1999 1999006 Pri: FNG NRC POS Pri: 2B Implementation of controls to minimize primary coolant leakage sources outside containment Sec: Sec: 4C Implementation of controls to minimize primary coolant leakage sources outside containment were effective. Calculations and surveillance limits were conservative and licensee program commitments were fulfilled. Justification to **Dockets Discussed:** Ter: 4B exclude seal ring leakage from a makeup system isolation valve was appropriate. Recent improvements to the program 05000302 Crystal River 3 included specific testing of makeup system piping for leakage and more pro-active leakage monitoring (Section E2.1). 08/14/1999 1999005 Pri: ENG NRC POS Pri: 4C Diesel generator coolant microbiological growth Sec: Sec: 4B Engineering support for problems with diesel generator coolant microbiological growth was effective. Previous corrective actions were effective and a single accountable engineer was developing long-term solutions. Engineering support for a **Dockets Discussed:** Ter: 5C through-wall raw water leak was timely and provided essential input for an Operations operability determination. 05000302 Crystal River 3 (Section E1.1) 07/03/1999 1999004 Pri: ENG NRC POS Pri: 4C Year 2000 Checklist Sec: Sec: 4A The Year 2000 checklist, per Temporary Instruction 2515/141, was completed. At the time of the inspection, the Year 2000 project was 96 percent complete for equipment and applications, and the contingency planning was about 98 **Dockets Discussed:** Ter: 5A percent complete. Both programs were on target to be completed by their scheduled due dates. (Section E8.1) 05000302 Crystal River 3 05/22/1999 Pri: FNG 1999003 NRC POS Pri: 4B Engineering evaluations for emergent issues Sec: Sec: 3B Engineering evaluations to address emergent issues were thorough and of good quality. Engineers were knowledgeable of their assigned system. **Dockets Discussed:** Ter: 05000302 Crystal River 3 Pri: 4C 05/18/1999 9905130165 Pri: ENG NRC LIC Withdrawl of amendment request Sec: 4A Sec: OTHER Prior to FPC withdrawing this admendment request, the staff had identified that the licensing submittal was deficient in that the measures to ensure that decay heat (DH) system remained water solid were inadequate and the submittal did Dockets Discussed: Ter: not provide verification that the valve opening timing design basis was adequate to assure the system would perform its 05000302 Crystal River 3 safety function. The licensee response to a staff request for clarification on the deficiencies also was inadequate for similar reasons - the measures remained inadequate and nominal valve timing data was provided which did not adddress the design basis question. 04/10/1999 1999002 Pri: FNG Pri: 4B NRC POS Resolution of issue with the position of two decay heat pump system valves Sec: **Sec:** 4C The licensee addressed a long-standing issue with the position of two decay heat pump borated water storage tank suction valves. The valves were restored to the open position after the licensee effectively re-evaluated a separate 10 **Dockets Discussed:** Ter: CFR 50 Appendix R hot short concern for the reactor building sump suction valves. (Section E8.1) 05000302 Crystal River 3

By Primary Functional Area

Region II

Date	Source	Functional Area	ID	Туре	Template Codes	Item Title Item Description
02/27/1999	1999001-01	Pri: ENG	Licensee	NCV	Pri: 3A	Inadequate 1991 corrective action results in raw cooling check valve failure
		Sec:			Sec: 4B	The inspectors concluded the component failure analysis and corrective action plan for the failure of a raw water check
Dockets Discu 05000302 Cry				Ter: 5C		valve were timely, thorough, and complete. The licensee system engineer identified that corrective actions for a previous identical failure of a check valve in 1991 were not adequate. Failure of the check valve resulted in degraded raw water cooling flow to both nuclear services closed cycle cooling heat exchangers. A Non-Cited Violation was issued for the previous inadequate corrective action. (Section E8.1)
11/06/1999	1999007	Pri: PLTSUP	NRC	NEG	Pri: 1C	Several examples of poor radiological practices
		Sec:			Sec: 3A	Several examples of poor radiological practices were identified regarding dosimetry use by personnel, contaminated
Dockets Discussed: 05000302 Crystal River 3			Ter:		area work practices, visibility of reactor building radiation postings, and limited worker communication with the health physics staff (Section R1.1).	
11/06/1999	1999007	Pri: PLTSUP	NRC	POS	Pri: 1C	As Low As Reasonably Achievable program activities
Dockets Discussed: accordance with approved		As Low As Reasonably Achievable program activities and initiatives for the refueling cycle were conducted in				
					Ter:	accordance with approved procedures with outage cumulative dose expenditure revised upward from original estimates due to elevated dose rates, inexperienced workers, and emergent work activities (Section R1.2).
11/06/1999	1999007	Pri: PLTSUP	NRC	POS	Pri: 1C	Radiological controls activities
Dockets Discu 05000302 Cry		Sec:			Sec: 5A Ter:	Overall, radiological controls were maintained and implemented in accordance with the Updated Final Safety Analysis Report, Technical Specifications, license conditions, and 10 CFR Part 20 requirements. Excluding workers' internal exposures, licensee dose assessments associated with unanticipated contamination events were adequate (Section R1.1).
11/06/1999	1999007-04	Pri: PLTSUP	Licensee	NCV	Pri: 1C	Failure to Conduct Timely and Accurate Analysis of Potential Radionuclide Intakes by Workers.
		Sec:			Sec: 3A	A non-cited violation was identified for failure to conduct accurate and timely evaluations of worker exposure from
Dockets Discu	ussed:				Ter:	potential radioactive material intakes. Occupational worker doses were determined to be within administrative and regulatory limits (Section R1.1).
05000302 Cry	stal River 3					
08/14/1999	1999005	Pri: PLTSUP	NRC	POS	Pri: 1C	Implementation of radiological controls
		Sec:			Sec:	Radiological controls were implemented and maintained in accordance with Updated Final Safety Analysis Report,
Dockets Discu 05000302 Cry					Ter:	Improved Technical Specifications, and 10 CFR Part 20 requirements. (Section R1.2)

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Functional Template Item Title ID Date Area Codes Item Description Source Type 08/14/1999 1999005 Pri: PLTSUP NRC POS Pri: 1C 1998 Annual Effluent Release Report and Annual Radiological Environmental Monitoring Report Sec: Sec: The 1998 Annual Effluent Release Report and Annual Radiological Environmental Monitoring Report were submitted in accordance with Improved Technical Specifications and documented results demonstrated gaseous and liquid effluent **Dockets Discussed:** Ter: processing and subsequent releases met established regulatory limits. (Section R3.1) 05000302 Crystal River 3 08/14/1999 1999005 Pri: PLTSUP NRC POS Pri: 1C Protected area change Sec: Sec: 2B The licensee satisfactorily implemented and tested new and reconfigured equipment to the existing protected area to encompass the Nuclear Administration Building. The licensee conducted an effective search of the new area to ensure **Dockets Discussed:** Ter: against unauthorized material and individuals. (Section S2.8) 05000302 Crystal River 3 08/14/1999 1999005 Pri: PLTSUP POS Pri: 1C NRC Chemistry and operations personnel performance Sec: Sec: 3B Chemistry and operations personnel demonstrated appropriate knowledge of procedural requirements, and proficiency in initiating and conducting a July 21,1999, Waste Neutralizer Tank-1 release. Licensee programs to control effluent **Dockets Discussed:** Ter: releases were implemented effectively with effluent radionuclide concentrations and resultant projected offsite doses 05000302 Crystal River 3 within established regulatory limits and design objectives. (Section R1.3) 08/14/1999 1999005 Pri: PLTSUP NRC POS Pri: 1C Security training program Sec: Sec: 3B The licensee had a satisfactory security training program that incorporates tactical training with the required annual task and firearm regualification training. (Section S5.1) **Dockets Discussed:** Ter: 05000302 Crystal River 3 08/14/1999 1999005 Pri: PLTSUP NRC POS Pri: 1C Health Physics oversight of work Sec: Sec: 3C Health Physics staff oversight of radiological control area (RCA) work at the spent fuel pool was effective. Oversight was continuous and technicians were knowledgeable of the work and hazard scope. RCA entry point briefings **Dockets Discussed:** Ter: 3A contained detailed information on changes in radiological trends and were improved from previous observations. (Section 05000302 Crystal River 3 R1.1) 08/14/1999 1999005 Pri: PLTSUP Pri: 1C NRC POS Radiological environmental monitoring program Sec: Sec: 5C The radiological environmental monitoring program for airborne radionuclides and drinking water samples, and **Dockets Discussed:** monitoring of direct radiation was implemented in accordance with the Offsite Dose Calculation Manual. Ter: Implementation of liquid drinking water sample preparation activities was inconsistent with previous corrective action 05000302 Crystal River 3 guidance, however; the quality of the sample analyses was not affected. (Section R2.2)

By Primary Functional Area

Region II

Date	Source	Functional Area	ID	Туре	Template Codes	Item Title Item Description
08/14/1999	1999005-02	Pri: PLTSUP	Licensee	NCV	Pri: 1C	Failure to conduct FFD observed tests
		Sec:			Sec: 3A	Failure to obtain urine specimens under direct observation for an individual who was suspected of altering or substituting
Dockets Disc					Ter:	specimens for FFD tests conducted in 1997 and 1998 was identified as a non-cited violation.
05000302 Cry	stal River 3					
08/14/1999	1999005-03	Pri: PLTSUP	Licensee	NCV	Pri: 1C	PSP changes that decreased the effectiveness of the Plan
		Sec:			Sec: 4C	A non-cited violation was identified for the licensee's PSP submittal, Revision 7-0, which decreased the effectiveness of
Dockets Disc	ussed:				Ter:	the Plan.
05000302 Cry	stal River 3					
07/03/1999	1999004	Pri: PLTSUP	NRC	POS	Pri: 1C	ALARA effectiveness
	S		:		Sec:	Occupational worker doses were within regulatory limits for calendar year 1998 and for year-to-date 1999. ALARA
Dockets Discussed:					Ter:	program implementation was conducted in accordance with approved procedures and year-to-date 1999 cumulative
05000302 Crystal River 3						exposure met established goals. (Section R1.3)
07/03/1999	1999004	Pri: PLTSUP	NRC	POS	Pri: 1C	Implementation of radiological controls
		Sec:			Sec: 3A	Radiological controls were implemented and maintained in accordance with the Updated Final Safety Analysis Report,
Dockets Disc	ussed:				Ter: 2A	Technical Specifications, license conditions, and 10 CFR Part 20 requirements. (Section R1.2)
05000302 Cry	stal River 3					
07/03/1999	1999004	Pri: PLTSUP	NRC	POS	Pri: 1C	Radiological control practices
		Sec:			Sec: 3A	Workers demonstrated appropriate knowledge and application of radiological control practices. Area controls and
Dockets Disc	ussed:				Ter: 3B	storage practices at the radioactive material storage warehouse and tank facilities were adequate to protect public
05000302 Cry	stal River 3					health and safety. (Section R1.1)
07/03/1999	1999004	Pri: PLTSUP	NRC	POS	Pri: 1C	Mini-purge gaseous effluent radionuclide calculations
		Sec:			Sec: 5A	Evaluations and corrective actions regarding inaccurate mini-purge gaseous effluent radionuclide concentrations and
Dockets Discussed: 05000302 Crystal River 3					Ter: 5C	associated dose calculations were appropriate. Offsite doses resulting from mini-purge gaseous releases using an incorrect flow rate in final dose calculations contained small errors but were well within regulatory limits. (Section R7.1

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Functional Template Item Title ID Date Source Area Codes Item Description Type 05/22/1999 1999003 Pri: PLTSUP NRC POS Pri: 1C **Radiological control practices** Sec: Sec: 3A Workers demonstrated appropriate knowledge and application of radiological control practices. Health physics technicians provided positive control and support of work activities in the Radiological Control Area. (Section R1.1) **Dockets Discussed:** Ter: 3B 05000302 Crystal River 3 05/22/1999 1999003 Pri: PLTSUP Pri: 1C NRC POS Emergency preparedness drill, including simulated Year 2000 complications Sec: Sec: 3B A licensee emergency preparedness drill, which included simulated Year 2000 complications, provided effective training and demonstrated adequate emergency plan implementation. (Section P1.1) **Dockets Discussed:** Ter: 05000302 Crystal River 3 04/10/1999 1999002 Pri: PLTSUP Pri: 1C Air-sampling cartridge issue NRC NEG Sec: Sec: 5A Deficiencies were identified with respect to the age and material condition of the licensee's stock of silver zeolite air-sampling cartridges. The licensee missed opportunities to identify this problem through either operational **Dockets Discussed:** Ter: 2B experience information or routine surveillance of emergency supplies. (Section P1.1) 05000302 Crystal River 3 04/10/1999 1999002 Pri: PLTSUP NRC POS Pri: 1C Emergency preparedness program Sec: Sec: The licensee's emergency preparedness program was being maintained in a state of operational readiness. Changes to the program since the last inspection were consistent with commitments and NRC requirements, and did not decrease **Dockets Discussed:** Ter: the licensee's overall state of preparedness. (Section P1.1) 05000302 Crystal River 3 04/10/1999 1999002 Pri: PLTSUP NRC POS Pri: 1C Fire brigade readiness and response Sec: Sec: 3A During a fire drill in the cable spreading room, fire brigade readiness and response was improved from previously observed drills. While some deficiencies with drill modeling and control were noted, the conduct of the critique was **Dockets Discussed:** Ter: more structured than previously observed drills and participants were more involved. (Section F5.1) 05000302 Crystal River 3 02/27/1999 1999001 Pri: PLTSUP Pri: 2B NRC POS Security equipment testing Sec: Sec: 3A The inspectors determined that security equipment testing was performance-based, and search techniques were **Dockets Discussed:** thorough and systematic. A minor vehicle barrier bollard spacing discrepancy was identified by the inspectors and was Ter: 5A promptly addressed. Overall, the inspectors determined that the activities to relocate the Protected Area boundary 05000302 Crystal River 3 were conducted rigorously and were well controlled. (Section S1.1)

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Region II

Date	Source	Functional Area	ID	Туре	Template Codes	Item Title Item Description
02/27/1999	1999001-02	Pri: PLTSUP	NRC	NCV	Pri: 3A	Wood scaffolding transient combustible loading
		Sec: ENG			Sec: 2B	Licensee Fire Protection staff were not routinely involved with scaffold installation for consideration of transient
Dockets Disco 05000302 Cry					Ter: 4B	combustible loading and fire suppression system impairment. Weekly surveillance reviews for transient combustible loading were of limited effectiveness. The licensee Fire Protection program review of scaffolding and control of transient combustibles was reactive and considered to be a weakness. Although the safety-significance of the deficiencies was limited by roving fire watches in effect for other issues, a non-cited violation was identified for the programmatic administrative problems. A corrective action plan initiated by the licensee was thorough and systematic. (Section F1.1

By Primary Functional Area

Legend

Гуре Со	odes:	Template Codes:			
BU	Bulletin	1A	Norr	nal Operations	
CDR	Construction	1B	Ope	rations During Transients	
DEV	Deviation	1C	Prog	grams and Processes	
EEI	Escalated Enforcement Item	2A	Equi	ipment Condition	
IFI	Inspector follow-up item	2B	Prog	grams and Processes	
LER	Licensee Event Report	ЗA	Wor	k Performance	
LIC	Licensing Issue	3B	KSA	N N N N N N N N N N N N N N N N N N N	
MISC	Miscellaneous	3C	Wor	k Environment	
MV	Minor Violation	4A	Desi	ign	
NCV	NonCited Violation	4B	Engi	neering Support	
NEG	Negative	4C	Prog	grams and Processes	
NOED	Notice of Enforcement Discretion	5A	Iden	tification	
NON	Notice of Non-Conformance	5B	Ana	lysis	
othr	Other	5C	Res	olution	
P21	Part 21				
POS	Positive				
SGI	Safeguard Event Report				
STR	Strength	ID Co	des:		
URI	Unresolved item	NRC		NRC	
VIO	Violation	Self		Self-Revealed	
WK	Weakness	Licer	isee	Licensee	

OPSOperationsMAINTMaintenanceENGEngineeringPLTSUPPlant SupportOTHEROther

Functional Areas:

EEIs are apparent violations of NRC Requirements that are being considered for escalated enforcement action in accordance with the "General Statement of Policy and Procedure for NRC Enforcement Action" (Enforcement Policy), NUREG-1600. However, the NRC has not reached its final enforcement decision on the issues identified by the EEIs and the PIM entries may be modified when the final decisions are made.

URIs are unresolved items about which more information is required to determine whether the issue in question is an acceptable item, a deviation, a nonconformance, or a violation. A URI may also be a potential violation that is not likely to be considered for escalated enforcement action. However, the NRC has not reached its final conclusions on the issues, and the PIM entries may be modified when the final conclusions are made.