NRC FORM 24 (7-1999)	IRC FORM 241 U.S. NUCLEAR REGULATORY COMMISSION 7-1999)					APPROVED BY OMB: NO. 3150-0013 EXPIRES: 07/31/2002 Estimated burden per response to comply with this mandatory collection request: 15 minutes. This notification is required so that NRC may schedule inspection of the activities to ensure that they are conducted in				
REPORT OF PROPOSED ACTIVITIES IN						accordance with requirements for protection of the public health and safety. Send comments regarding burden estimate to the Records Management Branch (T-6 E6), U.S. Nuclear Regulatory Commission, Washington, DC 20555-0001, or by internet e-mail to bis1@nrc.gov, and to the Desk Officer, Office of Information and Regulatory Affairs, NEOB-10202, (3150-0013), Office of Management and Budget, Washington, DC 20503. If a means used to impose an information collection does not display a currently valid OMB control number, the				
NON-AGREEMENT STATES, AREAS OF EXCLUSIVE						Washington, I and to the De	DC 20555-0 sk Officer, O	001, or by	internet e-ma formation and	ail to bjs1@nrc.gov Regulatory Affairs
FEDERAL JURISDICTION, OR OFFSHORE WATERS						Washington, D	, (3150-001 C 20503. s not display	3), Office If a mea	e of Manage ns used to imp by valid OMR	ment and Budget pose an information control number, the
	(Please read the instructions before completing this form)						NRC may not conduct or sponsor, and a person is not required to respond to, the information collection.			
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C of	0 3 /	UNT, INC.	anno mou ho la	ecofod)		INITIAL REVISION CLARIFICATION				
3. ADDRESS OF LICENSEE (Mailing address or other location where licensee may be located) 6605 50NORA WAY						Chuck Schaan - R50				
Risa		NO 58501			ŀ	5. TELEPHONE (Include Area			FACSIMILE NU	
	MARCH	700 38301				701-25				3-5411
	7.	ACTIVITIES TO BE CONDU	CTED UND	ER THE GE	NERA	L LICENSE G	IVEN IN 10	CFR 15	0.20	
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Names for NRC - 241

Williston Basin Pipeline 000147

Montana Dakota Utilities Process Systems Inc. Distribution Construction

Lakehead Pipeline

Basin Electric Power Coop.

Great River Energy

ABB/CE

Ottertail Power Coop. Northern States Power

Tech Group Knights Welding Black Hills Power Prairieland Marketing Industrial Contractors, Inc.

Wheeler Tank Kleespie Tank McQuire Tank Enron Coop.

Amerada Hess Corp Minnkota Power Coop.

Amoco Pipeline
Alliance Pipeline
Murphy Brothers
Northern Horizons 200395

Minnesota Limited

Butte Pipeline, Co.

Shell Oil Ceda

Dome Pipeline Williams Pipeline Foster Wheeler Zack Gulf Interstate

Hoke Construction J. H. Kelly

Kehoc Pipeline, Co. Midwest Testing Co. Portal Pipeline Co.

Power Generation Service Grand Forks Air Base

Minot Air Base Steven's Welding ANR Pipeline, Co. Glendive, MT
Bismarck, ND
Memphis, TN
Heron, SD
Superior, WI
Bismarck, ND
Elk River, MN

White Bear Lake, MN

Fergus Falls, MN
Minncapolis, MN
Red Wing, MN
Box Elder, SD
Rapid City, SD
Bismarck, ND
Bismarck, ND
Sioux Falls, SD
Morris, MN
Sioux Falls, SD
Omaha, NE
Tioga, ND

Grand Forks, ND Minneapolis, MN Minneapolis, MN Springfield, IL Solway, MN Elk River, MN Baker, MT Baker, MT Mandan, ND Jamestown, ND Alexandria, MN Canonburg, PA Tulsa, OK Tuscola, IL Bismarck, ND Watford City, ND Bismarck, ND Minot, ND Mandan, ND

Grand Forks, ND Minot, ND Glenburn, ND Dearborn, M1

JAN 5 2000

Amoco Oil Co. **CBI** Services Brown Minneapolis Tank Viking Gas Vigen Construction Texaco Pipeline, Inc. Phillips Oil Co. Ray's Boiler Repair Ranger Plant Construction Solar Gas, Inc. SD Intrastate Pipeline Watertown Utilities Wrigley Mechanical White Oak Metals Brownlee & Hayes Wanzek Construction Industrial Builders American Crystal Sugar Co. Egger Steel Great Lakes Gas Transmission Jomax Construction **Koch Pipeline** Matrix Services, Inc. Mueller Pipeline Cenex Pipeline Bluewater Construction, Inc. ISG Resources, Inc. Continental Resources Mountain West Fabrication Jones - Blythe MidAmerica Pipeline Sovde Enterprises

Brooklyn Park, MN Bourbonnais, IL International Falls, MN Hallock, MN E. Grand Forks, ND Glendive, MT Williston, ND Minot, ND Abilene, TX Mentor, MN Pierre, SD Watertown, SD Fargo, ND Dalton, MN Marshall, MN Fargo, ND Fargo, ND Moorhead, MN Sioux Falls, SD Bemiji, MN Great Bend, KS Cottage Grove, MN Tulsa, OK Milwaukee, WI Laurel, MT Houston, TX Kennesaw, GA Baker, MT Fruita, CO Springfield, IL Sanborn, IA

Bemidji, MN



NORTH DAKOTA DEPARTMENT OF HEALTH Environmental Health Section

Location: 1200 Missouri Avenue Bismarck, ND 58504-5264

Fax #: 701-328-5200 Mailing Address: P.O. Box 5520 Bismarck, ND 58506-5520

NORTH DAKOTA DEPARTMENT OF HEALTH

RADIOACTIVE MATERIAL LICENSE

Pursuant to Section 23-20.1-01 through Section 23-20.1-11 of Chapter 23-20.1 of the North Dakota Century Code, and Article 33-10 of the North Dakota Administrative Code, and in reliance on statements and representations heretofore made by the licensee designated below, a license is hereby issued authorizing such licensee to transfer, receive, possess, and use the radioactive materials for the purpose(s) and at the place(s) designated below. This license is subject to all applicable rules, regulations and orders now or hereafter in effect of the North Dakota Department of Health and to any conditions specified below:

Licensee				3. License Number							
1.	Name C & J's Nondestructive Test					33-35523-01					
	Inc.	ictive resting,		İ	4.	Expira	Expiration Date				
2.	Address				July 30, 2004						
	P.O. Box 7025 Bismarck, ND 58507-7025				5.	Refere	eference Number				
						278					
6.	Radioactive Materials 7. Chemical (element and mass physical number)										
	A. Iridium 192		A.	(Ame	ealed Source Amersham Model 424-9)			Α.	No single sourd to exceed 5.18 terabecquerels (140 curies)	ce	
	B. Iridium 192		(Sou		led Source urce Produc- n and Equip- t Model G-60)			В.	No single source to exceed 5.55 terabecquerels (150 curies)		
	C. Cobalt 60		C.		ed Source ersham Model		C.	No single source to exceed 4.07	e e		
	Environmental Health Section Chief's Office 701-328-5150	Environmental Engineering 701-328-5188		Fac	nicipal cilities 328-5211		Waste Managem 01-328-5	ent	Water Quality 701-328-5210		

A424-14 or Model 943) terabecquerels (110 curies)

D. Cobalt 60

D. Sealed Source (Amersham Model A424-18) D. No single source to exceed 1.221 tera-becquerels (33 curies)

9. Authorized Use:

- A. For use in Amersham Model 660B exposure device for industrial radiography or Amersham source changer Model 650L.
- B. For use in Source Production and Equipment Company, Inc., Model SPEC-150 exposure device for industrial radiography or SPEC Model C-1 source exchanger.
- C. For use in Amersham Model 680B exposure device for industrial radiography or Amersham source changer Model 770 or 771.
- D. For use in Amersham Model 741A or 741B exposure devices for industrial radiography or Amersham source changer Model 770 or 771.

CONDITIONS

- 10. A. Radioactive material shall be stored at the C & J's Nondestructive Testing, Inc. facilities at 403 South 22nd Street, #3, Bismarck, North Dakota.
 - B. Radioactive material shall be used only at temporary job sites of the licensee anywhere in the State of North Dakota except in areas of exclusive federal jurisdiction. You must obtain reciprocity to work in areas of exclusive federal jurisdiction or outside North Dakota.
- 11. A. The licensee shall comply with the provisions of Chapter 33-10-04.1, "STANDARDS FOR PROTECTION AGAINST RADIATION," Chapter 33-10-05, "RADIATION SAFETY REQUIREMENTS FOR INDUSTRIAL RADIOGRAPHIC OPERATIONS," and Chapter 33-10-10, "NOTICES, INSTRUCTIONS AND REPORTS TO WORKERS-INSPECTIONS."
 - B. An annual fee as prescribed in Chapter 33-10-11 "Fees for Issuance of License and Registration Certificates and Inspections" shall be paid by January 1 of each year the license is active.
 - C. The licensee shall comply with all State and Federal environmental regulations. Issuance of this license does not supersede, replace or negate any local ordinances, codes, rules, or regulations. In addition, the licensee shall comply with all local fire, zoning and other

applicable ordinances, codes, rules, and regulations as they affect the safe use and storage of radioactive material.

- 12. A. Radioactive material shall be used by individuals who meet all of the following requirements:
 - 1. Have been trained as specified in application dated July 1, 1999, as amended by faxes dated July 29, 1999, and
 - 2. Have been trained as required by North Dakota Radiological Health Rules chapters 33-10-05 and 33-10-10, and
 - 3. Have been designated by Chuck Schaan, Radiation Safety Officer.

The licensee shall maintain records of individuals trained and designated as users.

- B. Individuals designated as radiographer trainees may use radioactive material only under the personal supervision and in the physical presence of one of the following radiographer instructors: Chuck Schaan.
- 13. A. Each sealed source containing licensed material, other than Hydrogen 3, with a half-life greater than thirty days and in any form other than gas shall be tested for leakage and/or contamination at intervals not to exceed six months. In the absence of a certificate from a transferor, indicating that a test has been taken within six months prior to the transfer, the sealed source shall not be put into use until tested.
 - B. The six-month periodic test required by this condition does not apply to sealed sources that are stored and not being used except that no sealed source shall be stored for a period of more than three years without being tested for leakage and/or contamination. The sources excepted from this test shall be tested for leakage prior to any use or transfer to another person unless they have been leak tested within six months prior to the date of use or transfer.
 - C. The test shall be capable of detecting the presence of 185 becquerels (0.005 microcurie) of radioactive material on the test sample. The test sample shall be taken from the sealed source is permanently mounted or stored on which one might expect contamination to accumulate. Records of leak test results shall be kept in units of becquerels or microcuries and maintained for inspection by the Department.
 - D. If the test reveals the presence of 185 becquerels (0.005 microcurie) or more of removable contamination, the licensee shall immediately withdraw the sealed source from use and shall cause it to be decontaminated, repaired, and retested or to be disposed of in accordance with Department rules. A report shall be filed within five (5) days of the test with the Director, Division of Environmental Engineering, North Dakota Department of Health, Missouri Office Building, 1200 Missouri Avenue, Room 304, P.O.

Box 5520, Bismarck, North Dakota, 58506-5520, describing the equipment involved, the test results, and the corrective action taken.

- E. The licensee is authorized to collect leak samples in accordance with the procedure described in the licensee's application dated July 1, 1999, for analysis by Source Production and Equipment Company.
- 14. Quarterly inventory. Each licensee shall conduct a quarterly physical inventory to account for all sealed sources and radiography exposure devices received or possessed by the licensee. The records of the inventories shall be maintained for two years from the date of the inventory for inspection by the Department and shall include the quantities and kinds of radioactive material, the location of sealed sources, the date of the inventory, the name of the individual conducting the inventory, the manufacturer, the model number, and the serial number.
- 15. The licensee is authorized to receive, possess, and use sealed sources of Iridium 192 or Cobalt 60, where the radioactivity exceeds the maximum amount of radioactivity specified in Item 8 of this license provided:
 - A. Such possession does not exceed the quantity per source specified in Item 8 by more than 20% for Iridium 192 or 10% for Cobalt 60.
 - B. Records of the licensee show that no more than the maximum amount of radioactivity per source specified in Item 8 of the license was ordered from the supplier or transferor of the licensed material; and
 - C. The levels of radiation for radiographic exposure devices and storage containers do not exceed those specified in North Dakota Radiological Health Rules Section 33-10-05-04.
- 16. Pursuant to Subdivision c of Subsection 1 of Section 33-10-03-02, the licensee is authorized to possess, use, transfer, and import up to 450 kilograms of uranium contained as shielding material in the radiography exposure devices and source changers authorized by this license.
- 17. The licensee shall restrict the possession of radioactive material to quantities below the minimum limit specified in North Dakota Radiological Health Rules section 33-10-03-05, subsection 14, subdivision d, for establishing financial assurance for decommissioning.
- 18. The licensee is authorized to transport radioactive material in accordance with the provisions of North Dakota Radiological Health Rules chapter 33-10-13, "Transportation of Radioactive Material."
- 19. Except as specifically provided otherwise in this license, the licensee shall possess and use radioactive material described in Items 6, 7, and 8 of this license in accordance with the statements, representations, and procedures contained in the documents, including any enclosures, listed below. The North Dakota Radiological Health Rules shall govern unless the statements, representations, and procedures in the licensee's application and

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correspondence or the conditions contained in this license are more restrictive than the North Dakota Radiological Health Rules.

A. Application dated July 1, 1999, as amended by fax dated July 26, 1999, as amended by faxes dated July 29, 1999.

Date: 7/30/99

THE NORTH DAKOTA DEPARTMENT OF HEALTH

Dana K. Mount, P.E., Director Div. of Environmental Engineering