



Holtec Center, 555 Lincoln Drive West, Marlton, NJ 08053

Telephone (856) 797-0900

Fax (856) 797-0909

BY FAX AND OVERNIGHT MAIL

February 18, 2000

U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, DC 20555-0001

Subject: USNRC Docket No. 72-1008; TAC No. L22019
HI-STAR 100 Storage CoC 1008
License Amendment Request 1008-1, Supplement 2

References: 1. Holtec Project 5014
2. Holtec Letter to NRC dated November 24, 1999, LAR 1008-1

Dear Sir:

As committed during our telephone conversation yesterday, we enclose herewith replacement pages for proposed changes to HI-STAR Part 72 Certificate of Compliance (CoC) 1008 and a sketch of the criticality model of the QUAD+ assembly. The changes to the CoC involve clarifying the burnup table for assemblies containing burnable poison rod assemblies and thimble plug devices, and clarifying the requirements for Antimony-Beryllium neutron sources.

If you have any questions or require additional information, please contact us.

Sincerely,

Approval:

Brian Gutherman, P.E.
Licensing Manager

K.P. Singh, Ph.D, P.E.
President and CEO

cc: Mr. Mark Delligatti, USNRC (w/10 copies of enclosures)
Ms. Marissa Bailey, USNRC (w/encl.)

Document ID: 5014369

Enclosures: 1. Mark-ups of CoC 1008, Appendix B (4 pages)
2. Sketch of QUAD+ Criticality Model (1 page)

AMSSO1Public

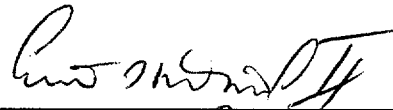



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Technical Concurrence:

Dr. Everett Redmond II (Shielding Evaluation)

Dr. Stefan Anton (Criticality Evaluation)





Distribution (w/o encl.):

Recipient

Affiliation

Mr. David Bland	Southern Nuclear Operating Company
Mr. Ken Phy	New York Power Authority
Mr. J. Nathan Leech	Commonwealth Edison
Dr. Max DeLong	Private Fuel Storage
Mr. Stan Miller	Vermont Yankee Nuclear Power Corporation
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Mr. Al Gould	Florida Power & Light
Dr. Seymour Raffety	Dairyland Power
Mr. John Sanchez	Consolidated Edison Company
Ms. Kathy Picciott	Niagara Mohawk Power Corporation
Mr. John Donnell	Private Fuel Storage, LLC (SWEC)
Dr. Stanley Turner	Holtec International, Florida Operations Center

5. Thoria rods (ThO_2 and UO_2) placed in Dresden Unit 1 Thoria Rod Canisters and meeting the following specifications:

- a. Cladding Type: Zircaloy (Zr)
- b. Composition: 98.2 wt.% ThO_2 , 1.8 wt. % UO_2 with an enrichment of 93.5 wt. % ^{235}U .
- c. Number of Rods Per Thoria Rod Canister: ≤ 18
- d. Decay Heat Per Thoria Rod Canister: ≤ 115 Watts
- e. Post-irradiation Fuel Cooling Time and Average Burnup Per Thoria Rod Canister: A fuel post-irradiation cooling time ≥ 18 years and an average burnup $\leq 16,000$ MWD/MTIHM.
- f. Initial Heavy Metal Weight: ≤ 27 kg/canister
- g. Fuel Cladding O.D.: ≥ 0.412 inches
- h. Fuel Cladding I.D.: ≤ 0.362 inches
- i. Fuel Pellet O.D.: ≤ 0.358 inches
- j. Active Fuel Length: ≤ 111 inches
- k. Canister Weight: ≤ 550 lbs, including fuel

B. Quantity per MPC: Up to one (1) Dresden Unit 1 Thoria Rod Canister plus any combination of DAMAGED FUEL ASSEMBLIES in DAMAGED FUEL CONTAINERS, and INTACT FUEL ASSEMBLIES, up to a total of 68.

C. Fuel assemblies with stainless steel channels are not authorized for loading in the MPC -68.

D. Dresden Unit 1 fuel assemblies with one Antimony-Beryllium neutron source are authorized for loading in the MPC-68. The Antimony-Beryllium neutron source material shall be in a water rod location.

B. Quantity per MPC:

Up to four (4) DFCs containing uranium oxide or MOX BWR FUEL DEBRIS. The remaining MPC-68F fuel storage locations may be filled with array/class 6x6A, 6x6B, 6x6C, 7x7A, and 8x8A fuel assemblies of the following type, as applicable:

- a. Uranium oxide BWR INTACT FUEL ASSEMBLIES;
- b. MOX BWR INTACT FUEL ASSEMBLIES;
- c. Uranium oxide BWR DAMAGED FUEL ASSEMBLIES placed in DFCs; or
- d. MOX BWR DAMAGED FUEL ASSEMBLIES placed in DFCs; or
- e. *Up to one (1) Dresden Unit 1 Thoria Rod Canister.*

C. Fuel assemblies with stainless steel channels are not authorized for loading in the MPC-68F.

D. *Dresden Unit 1 fuel assemblies with one Antimony-Beryllium neutron source are authorized for loading in the MPC-68F. The Antimony-Beryllium neutron source material shall be in a water rod location.*

Table 1.1-4
 FUEL ASSEMBLY COOLING AND DECAY HEAT GENERATION (Note 1)

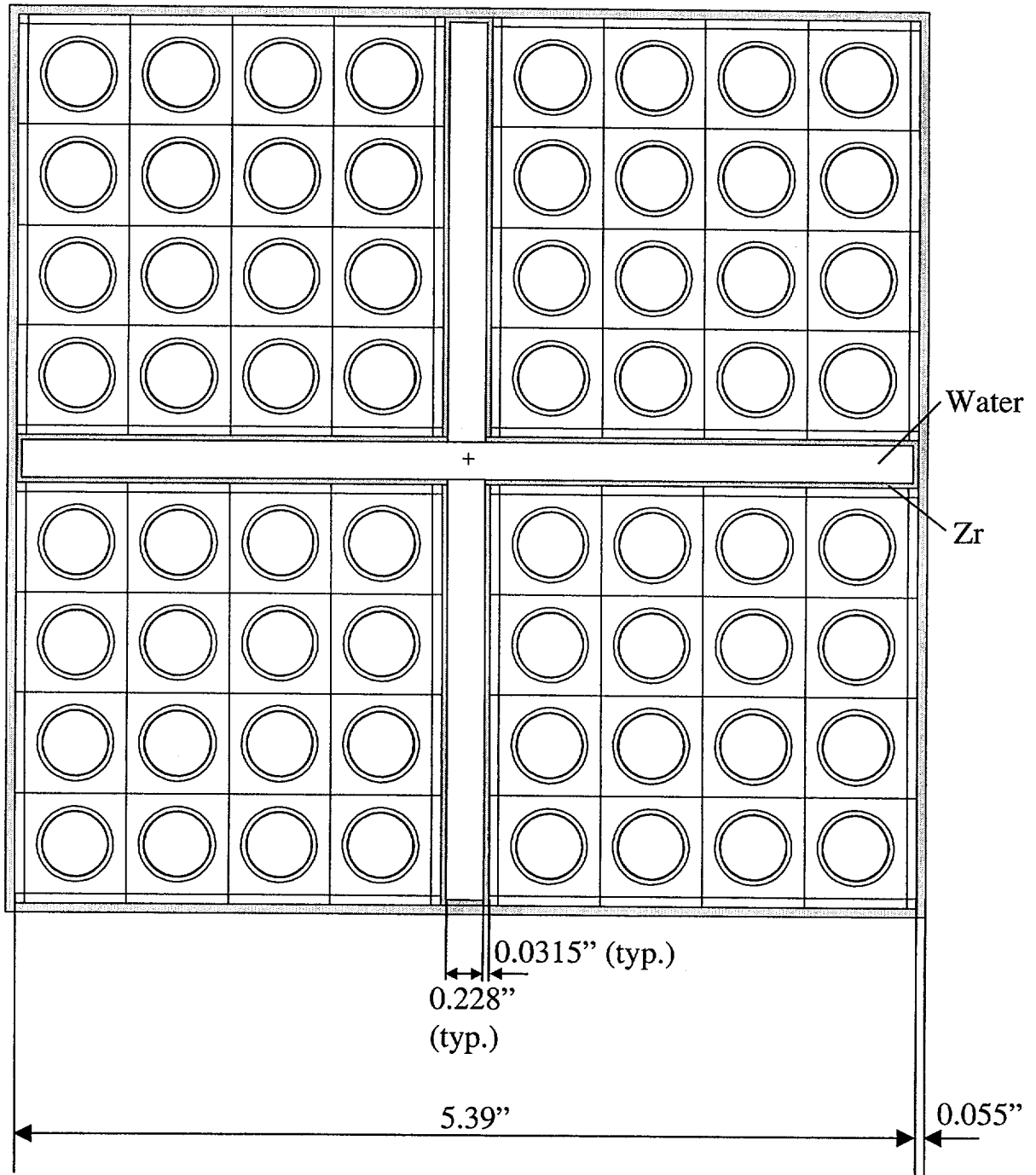
Post-irradiation Cooling Time (years)	MPC-24 PWR Assembly With or Without BPRAs or TPDs Decay Heat (Watts)	MPC-68 BWR Assembly Decay Heat (Watts)
≥ 5	≤ 792	≤ 272
$\leq \geq 6$	≤ 773	≤ 261
$\leq \geq 7$	≤ 703	≤ 238
$\leq \geq 8$	≤ 698	≤ 236
$\leq \geq 9$	≤ 692	≤ 234
$\leq \geq 10$	≤ 687	≤ 232
$\leq \geq 11$	≤ 683	≤ 231
$\leq \geq 12$	≤ 678	≤ 229
$\leq \geq 13$	≤ 674	≤ 228
$\leq \geq 14$	≤ 669	≤ 227
$>14 \geq 15$	≤ 665	≤ 226

Note: 1. Linear interpolation between points is permitted.

Table 1.1-5
FUEL ASSEMBLY COOLING AND AVERAGE BURNUP (*Note 1*)

Post-irradiation Cooling Time (years)	MPC-24 PWR Assembly Burnup (Without BPRAs and With or Without TPDs) (MWD/MTU)	<i>MPC-24 PWR Assembly Burnup (With BPRAs)</i> (MWD/MTU)	MPC-68 BWR Assembly Burnup (MWD/MTU)
≥ 5	≤ 28,700	≤ 28,300	≤ 26,000
≥ 6	≤ 32,700	≤ 32,300	≤ 29,100
≥ 7	≤ 33,300	≤ 32,700	≤ 29,600
≥ 8	≤ 35,500	≤ 35,000	≤ 31,400
≥ 9	≤ 37,000	≤ 36,500	≤ 32,800
≥ 10	≤ 38,200	≤ 37,600	≤ 33,800
≥ 11	≤ 39,300	≤ 38,700	≤ 34,800
≥ 12	≤ 40,100	≤ 39,500	≤ 35,500
≥ 13	≤ 40,800	≤ 40,200	≤ 36,200
≥ 14	≤ 41,500	≤ 40,800	≤ 36,900
≥ 15	≤ 42,100	≤ 41,400	≤ 37,600

Note: 1. Linear interpolation between points is permitted.



MCNP Model of QUAD+ Assembly with Dimensions