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Routine Radiological Survey for Phytotech, Inc.

August, 1999

Prepared by Radiation Science Inc, NRC License # 29-30310-01

Survey Description

This survey was performed on Monday, August 30, 1999 at the Phytotech, Inc., facility in Monmouth Junction, New Jersey. The survey included collection of wipe samples and the performance of a scanning survey in the laboratory area and hallways of the facility. A summary of reportable levels of contamination appears on page 2.

Wipe samples were obtained by wiping at least 100 cm^2 with a 4.25 cm diameter, cloth smear. A two minute integrated measurement was taken on each sample with a 100 cm^2 gas proportional meter at a distance of 0.5 cm.

Locations of the wipe samples are indicated on the room diagrams contained in this report. Analytical results are presented below each diagram. Results are reported as less than the Minimum Detectable Activity (MDA) of the instruments where appropriate.

Equipment, tabletops, the hood, and the floor directly in front of the hood were scanned with a 100 cm² gas proportional detector using the audio output to identify areas of elevated radioactivity. Hotspots are identified as areas greater than twice background. Each hotspot is identified on the corresponding room diagram along with the results of a one minute integrated measurement. The results are reported in disintegrations per minute based on the meter's efficiency to Thorium 230.

All meters and instrumentation used for this survey have been calibrated within the past twelve months to standards traceable to the National Institute of Standards and Testing (NIST).

Reviewed and Approved by: _____ A___ Date: 8/3/199

Radiation Science, Inc.

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Survey Summary - August 30, 1999

The following summary includes all removable and fixed contamination found to be greater than the MDA.

Removable Activity

No removable activity was detected by wipe analysis.

Direct Measurements

No activity was detected by direct measurement.

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Minimum Detectable Activity

Calculations*

Equation

$$MDA = \frac{2.71 + 4.65 \sqrt{Br x t}}{t x E x A / 100}$$

where:

 $MDA = activity in dpm/100 cm^2$

- Br = background rate in counts per minute
- t = counting time in minutes
- E = detector efficiency in counts per disintegration (4π)
- A = probe area or area wiped in cm^2

Total Activity Measurements

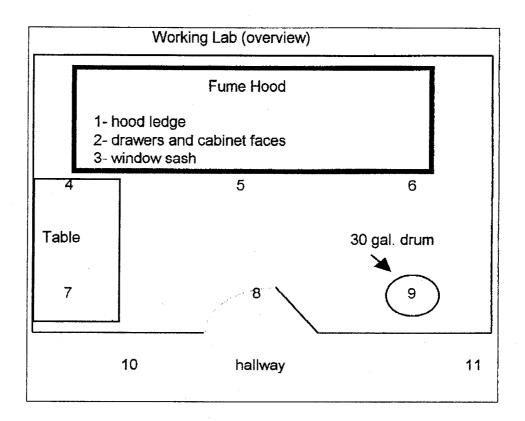
Meter: Ludlum model 12 Probe: Ludlum 43-68

serial # 153037 serial # 114376

MDA for detection of Thorium 230: $179 \text{ dpm}/100 \text{ cm}^2$

* From: NUREG/CR-5849 "Manual for Conducting Radiological Surveys in Support of License Termination". For an integrated measurement over a preset time.

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Wipe Sample Results - Analysis by Gas Proportional Counting

Wipe #	Results
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11	<mda< td=""></mda<>

All results in dpm / 100 cm²

Radiation Science, Inc.

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Routine Radiological Survey for Phytotech, Inc.

September, 1999

Prepared by Radiation Science Inc, NRC License # 29-30310-01

Survey Description

This survey was performed on Thursday, September 30, 1999 at the Phytotech, Inc., facility in Monmouth Junction, New Jersey. The survey included collection of wipe samples and the performance of a scanning survey in the laboratory area and hallways of the facility. A summary of reportable levels of contamination appears on page 2.

Wipe samples were obtained by wiping at least 100 cm^2 with a 4.25 cm diameter, cloth smear. A two minute integrated measurement was taken on each sample with a 100 cm^2 gas proportional meter at a distance of 0.5 cm.

Locations of the wipe samples are indicated on the room diagrams contained in this report. Analytical results are presented below each diagram. Results are reported as less than the Minimum Detectable Activity (MDA) of the instruments where appropriate.

Equipment, tabletops, the hood, and the floor directly in front of the hood were scanned with a 100 cm² gas proportional detector using the audio output to identify areas of elevated radioactivity. Hotspots are identified as areas greater than twice background. Each hotspot is identified on the corresponding room diagram along with the results of a one minute integrated measurement. The results are reported in disintegrations per minute based on the meter's efficiency to Thorium 230.

All meters and instrumentation used for this survey have been calibrated within the past twelve months to standards traceable to the National Institute of Standards and Testing (NIST).

Reviewed and Approved by Date: 12/14

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Survey Summary - September 30, 1999

The following summary includes all removable and fixed contamination found to be greater than the MDA.

Removable Activity

No removable activity was detected by wipe analysis.

Direct Measurements

No activity was detected by direct measurement.

Radiation Science, Inc.

Minimum Detectable Activity

Calculations*

Equation

$$MDA = \frac{2.71 + 4.65 \sqrt{Br x t}}{t x E x A/100}$$

where:

 $MDA = activity in dpm/100 cm^2$

- Br = background rate in counts per minute
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- A = probe area or area wiped in cm^2

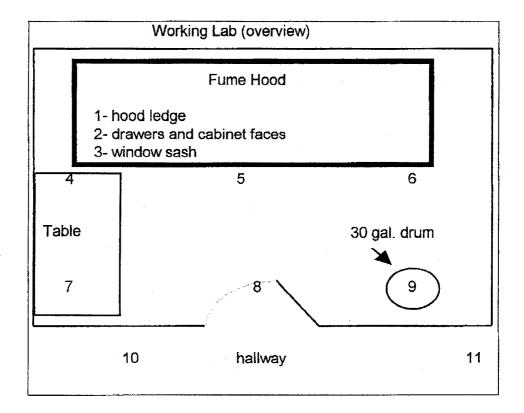
Total Activity Measurements

Meter: Ludlum model 12 Probe: Ludlum 43-68 serial # 153037 serial # 114376

MDA for detection of Thorium 230: $223 \text{ dpm}/100 \text{ cm}^2$

* From: NUREG/CR-5849 "Manual for Conducting Radiological Surveys in Support of License Termination". For an integrated measurement over a preset time.

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Wipe Sample Results - Analysis by Gas Proportional Counting

Wipe #	Results
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All results in dpm / 100 cm²

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	112 🗌 M565 🗍 5105 🗌 TI	008 🗌 1879			Neutron Am-241 Be S/
	Beta Si	/N		Other	
EX FOO CALL FOO					61341135
	N (*** *****				
Calibrated By:	00 Oscillo			1-2-47	
Reviewed By:	le Jonlins	ver	Date	1-2-9	

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Nov	23 99 0)2:47p	Bruce Fergus	son		703-390-118	0	p.13
	Designer and Manufacturer of Scientific and Industrial Instruments		LUDLUM MEASUREMENTS, I POST OFFICE BOX 810 PH. 915-235 501 OAK STREET FAX NO. 91 SWEETWATER, TEXAS 79556, U.S.A.			5494		
			Bench Te	est Data F	or Detector			
De	etector	44-2	Serial No. <u>PR 138</u> -	769				
	ustomer PHY					Order #.	966245	
			rial No. 126034		Count	er Input Sensitivity	.35	mV
C	ount Time	6 Dec			Distance Sou	urce to Detector _	surface	
0	ther							
	High Voltage	Background	Isotope Am241 Size = 1.6 p.Ci		lsc	otope Size		
	_ 800	1710	6675					· · · · ·
	850	169	6758					
	900	185	6733					
	950	202	6825	-				
	1000	310	7417				· · · · · · · · · · · · · · · · · · ·	
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Nov 23	99 02:53p	Bruce Fergus	on	703	-390-1180	P-1
M	Designer and Manufacturer of Scientific and Industrial Instruments			r £	LUDLUM MEASU POST OFFICE BOX 810 501 OAK STREET WEETWATER, TEXAS	REMENTS, INC. PH: 915-235-5494 FAX NO: 915-235-467; 79556, U.S.A.
		(CONVERSION CH,			
Custome	r <u>PHYIOTECH</u>					
	Serial No	1210211	Date	01/02/97	Order #	966245
			Detector Model _	44-9	Serial No. <u>7</u>	R138216
300/Ce _	<u>Cs-13</u>	/ <u>150 mCi</u>			High Voltage	<u> </u>
			• • •			
	Reference Point	"As Found" Analog	Readings (CPM):	Ą	fter Adjustment R	
-			Range/Scale		Analog	Range/Scale
-	150 mR/hr				3.55K	<u>x 100</u>
	50 mR/hr				1.55K	4 t
-	15 mR/hr				3.3K	MD
· _	5 mR/hr				1.6K	
_	1.5 mR/hr				4.3K	x/
	1.0 mR/hr	· · · · ·		· · ·		<u>~/</u>
	· · · · · · · · · · · · · · · · · · ·	······································			<u>3</u> K	
_	Reference Point	"As Found" Digital	Readings: Count Time		After Adjustment Digital	Readings: Count Time
	150 mR/hr			- <u> </u>		
	50 mR/hr				14937	
_	15 mR/hr					
· · · ·	5 mR/hr				3248	
	1.5 mR/hr				1645	
	1.0 mR/hr	· · ·			455	
	1				310	
Signature:	_ Connie_ Fe	mlinson		Date	1-2-97	

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703-390-1180

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Certificate of Calibration

Certificate Number: 403

]	Linearity & Efficiency	Test 🖂	Dosc Rate Calibratio	n [7]	
Meter: Ludlum	3 Serial #:		etector: 44-9	Serial #:	138216
Calibrated for:	Phytotech				
Battery check:	pass 🛛 fail 🗌	Hig	gh voltage: meter 🗌	pulser 🛛	900 v
Meter tested in:	scaler 🛛	01	ratemeter 🔲 👘 mode	.0	
		01	Inconcier mode		
Meter Multiplier or Scale	Reference Calibration Point mR/hr cpm	Meter Reading	Reference Calibration Point mR/hr □ cpm ⊠	Meter Reading	
x 100*	170,000	170,000	340,000	340,000	······
x 10	17,000	16,962	34,000	34,021	
x 1.0	1,700	1,697	3,400	3,398	
x 0.1	170	170	340	340	
					
For dose rate calibra	tions only:	range(s) calib	rated electronically.	I	
Meter is:	within 10% 🔀		in 20% 🔲 (graph attached)		
Reference Instrum	nents and/or sources	:			
NIST Source	Activity (dpm)	Serial No.	Source Count (cpm	-) Ff5	ciency
C-14	215,880	E948		<u>y</u> _610	Clency
Cl-36 I-129	23,376	D709			
□ 1-129 □ Pm-147	112,700	9004456			
Sr-90/Y-90	16,666	D715			
T T C -99	46,848	D712			
Other: Th-230	23,154 6,410	D713			
	0,410	S-3689B	814	0.	127
☐ Cs-137 200mCi ⊠ Pulse generator:	Serial #: 11086 Ludlum model 500, scri	al # 114518, NI:	ST traceable calibration date	February 2	7, 1998.
	100 SCALE READING	_		·····	
ADDITIONAL DETEC	CTOR 44-2 (S/N: 138769)		DETECTOR 44-9:		
EFF. TO $1-129 = 9.3\%$ CHECK SOURCE = A	PPROX. 60,000 CPM.		CHECK SOURCE RESPO	NSE = 33,0	00 CPM.
Calibrated by:	retchen Zeigler			Date: 03	/31/98
Approved by:	Scar D.	m		Date: 4	1/1/98



Certificate of Calibration

Certificate Number: 746

	inearity & Efficiency		Dose Rate Calibration	
Meter: Ludlum	3 Serial #:	139207 Detecto	or: 44-9	Serial #: 145980
Calibrated for:	Phytotek			
Battery check:	pass 🛛 fail 🗌	High vol	tage: meter	pulser 🛛 🛛 900v
Meter tested in:	scaler 🛛	or rater	neter 📄 👘 mode	?
Meter Multiplier or Scale	Reference Calibration Point mR/hr □ cpm ⊠	Meter Reading	Reference Calibration Point mR/hr □ cpm ⊠	Meter Reading
x100	200,000	199,100	400,000	398,220
x10	20,000	19,920	40,000	39,830
k 1	2,000	1,990	4,000	3,990
x0.1	200	200	400	400
For dose rate calibra	itions only:	range(s) calibrated	electronically.	*******
Meter is:	within 10% 🔀	within 209	% 🔲 (graph attached)	
Reference Instrum	nents and/or source	s:		
NIST Source	Activity (dpm)	Serial No.	Source Count (cpn	a) Efficiency
□ C-14 □ Cl-36 □ I-129 □ Pm-147 ⊠ Sr-90/Y-90 □ Tc-99 □ Other:	215,880 23,376 112,700 16,666 46,848 23,154	E948 D709 9004456 D715 D712 D713	11,590	0.25
Cs-137 200mCi	Serial #: 11086			
	Ludium model 500, sei	rial # 114518, NIST tr	aceable calibration date	e February 27, 1998.
Pulse generator:	Ludium model 500, ser SOURCE RESPONSE V			e February 27, 1998.
Pulse generator:				e February 27, 1998.
Dulse generator:				Bate: <u>12/29/98</u>

703-390-1180



Certificate of Calibration

Certificate Number: 1105

Meter: Ludlum	3 Serial #:	126034 Det	Dose Rate Calibratic	Serial #: 13821
Calibrated for:	Phytotech			~01111111 1502.
Battery check:	pass 🛛 🛛 fail 🗌	High	voltage: meter	pulser 🛛 900
Meter tested in:	scaler 🔀	or r	atemeter 🖂 🛛 mod	
				· ·
Meter Multiplier	Reference	Meter	Reference	Meter
or Scale	Calibration Point	Reading	Calibration Point	
	mR/hr 🗌 cpm 🛛		<u>mR/br</u> cpm ⊠	Reading
(100	100,000	100,000	400,000	400,000
:10	10,000	10,000	40,000	
.1			70,000	40,000
1	1,000	1,000	4,000	4,000
0.1	100	100	400	400
or dose rate calibrat	tions only:	range(s) calibrat	ted electronically.	
leter is:	within 10% 🛛		20% 🔲 (graph attached)	
eference Instrum	ents and/or sources			
		-	· · ·	
NIST Source C-14	Activity (dpm)	Serial No.	Source Count (cpn	n) Efficiency
] Cl-36	215,880 23,376	E948		
] I-129		D709		
Pm-147	112,700	9004456		
Sr-90/Y-90	9,590	D715		
Tc-99	46,848	D712		
	23,154	D713		
Other: Th-230	6,410	S-3689B	700	0.11
Cs-137 200mCi	Serial #: 11086			
Pulse generator:	Ludlum model 500, seri	al # 114518. NIST	traceable calibration date	E-h 22 1000
	,		fraccable cambration date	February 22, 1999,
Internet as DOLAT THE				
minents: SCALER /	ALSO WITHIN 10%. M	ODEL 44-2 (S/N 13	38769) PROBE PRESENT.	I-129 EFFICIENCY:
A CHECK SOURCE	E RESPONSE: (44-9) 32	K CPM. (44-2) 70	K CPM.	

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Date: 9/1/99 Date: 0/1/9

Approved by:

Calibrated by:

Toli Mikell

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C. Contamination Surveys

Contamination surveys were performed by Radiation Science, Inc. on a monthly basis in the restricted area where SNM are handled and on a quarterly basis in unrestricted areas (i.e., the lunch room) to verify that no contamination exists outside of the restricted area. These surveys began in October, 1997, that is, before SNM was placed in the room to document any native contamination in the room not associated with the SNM, and is current to November, 1998. For each survey, 11 and 6 wipe samples were taken from various locations in the restricted and unrestricted area, respectively. Each wipe sample was obtained by wiping at least 100 cm² with a 4.25 cm diameter, cloth smear. A five minute integrated measurement was taken on each sample with a 100 cm² gas proportional meter at a distance of 0.5 cm. For all wipe samples throughout this year, removal and total activities in both the restricted and unrestricted areas were less than the minimum detectable activity (81 dpm per 100 cm² for removable activity and 186 dpm per 100 cm² for total activity). These less than detection activities, particularly those from the unrestricted areas, are expected as all work involving SNM is confined to the fume hood in the SNM lab. All documentation related to these surveys are located in the file cabinet of the RSO.

D. Survey Meter Calibration

Two Ludlum Model 3 Survey Meters, each with a gamma scintillator and pancake GM detector, were purchased and initially calibrated by Ludlum and have since been calibrated by Radiation Science, Inc. The two detectors have calibration dates approximately 4 months apart so that there is a calibrated survey meter available at all times. Both surveys meters are currently calibrated and possess a valid calibration sticker.

E. Receipt of SNM

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SNM was received by Phytotech from the GE plant in Wilmington, NC on December 9, 1997. Form 14-3 "Phytotech Radioactive Material Receipt" from our SNM license was completed upon receipt of the SNM. Radiation levels at the surface and at 30 cm distance were both < 0.05 mRem/hr. The integrity of the package remained intact with no visible damage noted during shipping. Because the package integrity was not compromised and because the package did not require DOT labeling due to its limited quantity of radioactive material, no contamination survey was required or performed. The receipt form for this soil is located in the file cabinet of the RSO. No other SNM from any other source has been received by Phytotech.

F. Shipping and Waste Disposal Manifests

All SNM shipped to Phytotech by GE has remained at Phytotech. There has been no offsite transfers of SNM from Phytotech. A copy of the shipping form used by GE to ship the soils to Phytotech is located in the file cabinet of the RSO. In addition, currently no waste from our activities using the SNM has been picked up for disposal; all waste resides within a waste receptacle in the SNM lab. Teledyne Brown, our SNM waste broker, is expected to pick up

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our waste soon and transport it to the Barnwell, SC facility where Phytotech is permitted to dispose of this waste.

G. Material Inventory

Phytotech received from GE 16.75 kg of contaminated soil having a total uranium concentration of 319.6 mg/kg and a ²³⁵U enrichment of 2.300% and 15.33 kg of contaminated soil having a total uranium concentration of 387.1 mg/kg and a ²³⁵U enrichment of 2.258%. Thus, the quantities of ²³⁵U in both samples are 0.123 g and 0.257 g for a total quantity of < 0.4 g of ²³⁵U. This total quantity of ²³⁵U is well below the license limit of 3.7 g for ²³⁵U. Because no offsite transfers have occurred with this soil, all ²³⁵U originally present when received has remained in the SNM lab. All records pertaining to the material inventory are up to date and are located in the file cabinet of the RSO.

H. Reports of Theft, Loss of Material, or Similar Incidents

No theft, loss of material, or similar incidents were reported during this review period. The SNM lab is under constant surveillance during normal working hours and is locked at all times to prevent theft or access to SNM by unauthorized persons.

I. License Properly Reflects Use and Quantities of SNM

All activities involving handling SNM are performed in compliance with the issued license. In addition, the quantities of SNM received at Phytotech are well below the possession limit as specified in our license. Thus, no license amendment is necessary to continue our work on the GE soils as the current license properly reflects the use and quantities of SNM at Phytotech.

J. Radiation Protection Program Properly Reflects the Necessary Level of Safety

All activities involving handling SNM are performed in compliance with the written Radiation Protection Program at Phytotech, Inc. No additional safety measures are needed to continue working safely with the SNM. The lack of significant doses measured by the dosimeters worn by the authorized users is strong evidence that Phytotech's Radiation Protection Program is protecting the authorized users and keeping measured doses as low as reasonable achievable. No amendment to Phytotech's Radiation Protection Program is necessary at this time.

Minutes of the First Annual Review of **Phytotech's Radiation Protection Program** From December 1997 to December 1998

Minutes

- The annual review of Phytotech's Radiation Protection Program was conducted on January 20, 1999 by Dr. Mark P. Elless, Radiation Safety Officer (RSO) of Phytotech as required by Phytotech's license with the NRC for handling special nuclear material (license # SNM-2005). The review period encompasses activities from December 1997 to December 1998. Those in attendance were Dr. Cindy Orser, Director of Scientific Affairs and Dr. Michael Blaylock, Laboratory Head.
- The RSO highlighted the major points of his annual review report which included:
 - Training and Authorization of Users
 - Only two users were authorized to handle special nuclear material (SNM), Dr. Jianwei Huang and Mr. Chris Gussman. All authorization forms located in the file cabinet of the RSO.
 - Dosimetry Results of Authorized and Supervised Users
 - No detectable dose was measured from the dosimeters of Dr. Huang and Mr. Gussman or from the dosimeter left in the SNM lab at all times. A slight dose (27 mRem), just above the detection limit (20 mRem) was measured from the dosimeter of the RSO. All dosimetry results are located in the file cabinet of the RSO.
 - **Contamination Surveys**
 - Surveys were performed by Radiation Science, Inc., beginning in October 1997 (i.e., before any SNM material was placed in the room), on a monthly basis in the restricted area and on a quarterly basis in unrestricted areas. For all surveys, removal and total activities in both the restricted and unrestricted areas were less than the minimum detectable activity. All documentation related to these surveys are located in the file cabinet of the RSO.
- Survey Meter Calibration
 - Both survey meters are currently calibrated and possess a calibration sticker. Initially, the survey meters were calibrated by Ludlum and now are calibrated by Radiation Science, Inc.
- Receipt of SNM
 - SNM was received in good condition at Phytotech on December 9, 1997. Form 14-3 "Phytotech Radioactive Material Receipt" form from our SNM license was completed
- upon receipt of the SNM. This form is located in the file cabinet of the RSO. Shipping and Waste Manifests
- - All SNM shipped to Phytotech has remained at Phytotech. There has been no offsite transfers of SNM from Phytotech. A copy of the shipping form to ship the soils to Phytotech is located in the file cabinet of the RSO. Also, no waste from our activities has been picked up for disposal.
- Material Inventory
 - The total quantity of 235 U in the SNM received at Phytotech was < 0.4 g. This total quantity is well below the license limit of 3.7 g of 235 U. Because no offsite transfers

have occurred, all ²³⁵U originally present when received has remained in the SNM lab. All records pertaining to the material inventory are up to date and are located in the file cabinet of the RSO.

- Reports of Theft, Loss of Material, or Similar Incidents
 - No thefts, loss of material, or similar incidents were reported during this review period.
- License Properly Reflects Use and Quantities of SNM
 - Quantities of SNM received at Phytotech are well below the possession limit as specified in our license. Thus, no license amendment is necessary to continue our work with SNM.
- Radiation Protection Program Properly Reflects the Necessary Level of Safety
 - All activities involving SNM are performed in compliance with the written Radiation Protection Program. The lack of significant doses measured by the dosimeters is strong evidence that Phytotech's Radiation Protection Program is protecting the authorized users and keeping measured doses as low as reasonable achievable. No amendment to Phytotech's Radiation Protection Program is necessary at this time.
- The above review was completed and all questions answered by the RSO. The signatures listed below certify that this review was conducted by the RSO and understood by the participants at this review meeting.

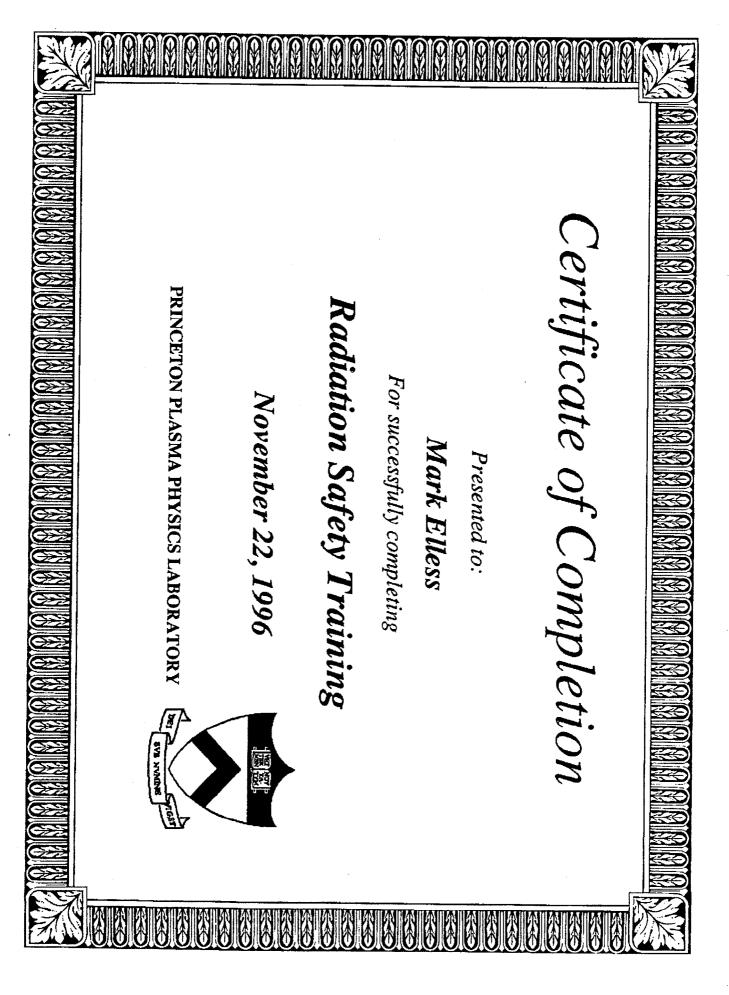
1/21/99

Dr. Mark P. Elless, Radiation Safety Officer

Malu Apple 1/21/99

Dr. Cindy Orser, Director of Sci. Affairs

Dr. Michael Blaylock, Laboratory Head



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CORPORATION

Certificate of Achievement

Mark Elless Phytotech

has successfully completed the Manufacturer's Training Course for the NITON Spectrum Analyzer and is now certified in radiation safety and monitoring, measurement technology, and machine maintenance of the NITON XRF Spectrum Analyzer.

V1997124-3 Certificate Number

1/24/97 Monmouth Juncton Course Date & Site

Director of Training

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President & CEO - NITON

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