

**Lewis Sumner**  
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January 21, 2000

Docket No. 50-321

HL-5883

U.S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, D. C. 20555

**Edwin I. Hatch Nuclear Plant - Unit 1  
Third 10-Year Interval Inservice Inspection Program  
Owner's Activity Report**

Ladies and Gentlemen:

By letter dated June 16, 1997, the NRC granted approval of Relief Request RR-14 to implement the recording and reporting requirements of ASME Code Case N-532. In accordance with the requirements of ASME Code Case N-532, attached are the Owner's Activity Reports, form OAR-1, for Unit 1 of Edwin I. Hatch Nuclear Plant for the first period of the Third 10-year Interval Inservice Inspection program. The reports are for Unit 1 refueling outages (RFOs) 16, 17, and 18.

Should you have any questions in this regard, please contact this office.

Respectfully yours,

A handwritten signature in cursive script that reads "Lewis Sumner".

H. L. Sumner, Jr.

IFL/eb

Enclosures:

1. Owner's Activity Report 1-3-1-1 (Form OAR-1)
2. Owner's Activity Report 1-3-1-2 (Form OAR-1)
3. Owner's Activity Report 1-3-1-3 (Form OAR-1)

cc: Southern Nuclear Operating Company

Mr. P. H. Wells, Nuclear Plant General Manager  
SNC Document Management (R-Type A02.001)

U. S. Nuclear Regulatory Commission, Washington, D. C.  
Mr. L. N. Olshan, Project Manager - Hatch

U. S. Nuclear Regulatory Commission, Region II  
Mr. L. A. Reyes, Regional Administrator  
Mr. J. T. Munday, Senior Resident Inspector - Hatch

A047

**Enclosure 1**

**Edwin I. Hatch Nuclear Plant - Unit 1**

**Owner's Activity Report 1-3-1-1  
(Form OAR-1)**

PLANT HATCH UNIT 1, 1R16 OUTAGE

FORM OAR-1 OWNER'S ACTIVITY REPORT

Report Number 1-3-1-1 (Unit 1, 3rd Interval, 1st Period, 1st Report)

Owner Georgia Power Company, 333 Piedmont Avenue, NE, P. O. Box 4545, Atlanta, Georgia 30302 (Name and Address of Owner)

Plant Edwin I. Hatch Nuclear Plant, Route 1, Box 278, Baxley, Georgia 31513 (Name and Address of Plant)

Unit No. 1 Commercial service date 12/31/75 Refueling outage no. 1R16 (if applicable)

Current inspection interval 3rd (1st, 2nd, 3rd, 4th, other)

Current inspection period 1st (1st, 2nd, 3rd)

Edition and Addenda of Section XI applicable to the inspection plan 1989 Edition

Date and revision of inspection plan 2/17/96, Revision 0

Edition and Addenda of Section XI applicable to repairs and replacements, if different than the inspection plan Same

CERTIFICATE OF CONFORMANCE

I certify that the statements made in the Owner's Activity Report are correct, and that the examinations, tests, repairs, replacements, evaluations, and corrective measures represented by this report conform to the requirements of Section XI.

Certificate of Authorization No. N/A Expiration Date N/A (if applicable)

Signed [Signature] PSAGM Date 12/10/96 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of GEORGIA and employed by H.S.B. I. & I. Co of HARTFORD, CT have inspected the items described in this Owner's Activity Report, during the period 11/6/94 to 4/21/96, and state that to the best of my knowledge and belief, the Owner has performed all activities represented by this report in accordance with the requirements of Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, repairs, replacements, evaluations and corrective measures described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions GA 00115 Inspector's Signature National Board, State, Province, and Endorsements

Date 12-19-96

This form (E00127) may be obtained from the Order Dept., ASME, 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300.

**SITE MANAGEMENT REVIEW SHEET**

DOCUMENT TO BE REVIEWED: \_\_\_\_\_

DOC. AUTHOR: \_\_\_\_\_

( ) SIL ( ) SOER NUMBER: \_\_\_\_\_

AIT REQUIRED: YES \_\_ NO \_\_

( ) ( ) SER \_\_\_\_\_

**ASME Section XI Owners Report (OAR-1)**

COMMENTS: \_\_\_\_\_

*PLEASE CALL Dale Wilbyard WHEN DONE, X-2377. THANKS!*

THE FOLLOWING MANAGERS CONCUR WITH THE INFORMATION PROVIDED AND THE COMMITMENT(S) MADE FOR THEIR AREAS OF RESPONSIBILITY.

ENGINEERING SUPPORT	PLANT ADMINISTRATION	HEALTH PHYSICS AND CHEMISTRY	MAINTENANCE	NUCLEAR SAFETY AND COMPLIANCE
<i>[Signature]</i> 11/27/96				<i>[Signature]</i> 12/2/96

NUCLEAR SECURITY	OPERATIONS	OUTAGES AND PLANNING	TRAINING AND EMERGENCY PREP	PLANT MOD AND MAINT SUPPORT

THE FOLLOWING CONCURRENCE IS REQUIRED AS INDICATED IF POLICY, COST, SCOPE OR SCHEDULE IS INVOLVED WITH FOLLOW-UP ACTION FOR THIS ITEM.

PLANT OPERATIONS ASST. GENERAL MANAGER	PLANT SUPPORT ASST. GENERAL MANAGER	NUCLEAR PLANT GENERAL MANAGER
	<i>[Signature]</i> 12/10/96	

**FORM OAR-1 OWNER'S ACTIVITY REPORT**  
**PLANT HATCH UNIT 1, 1R16 OUTAGE**  
**TABLE 1**  
**ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
<b>B-A</b>					
(B1.11)	4	0	0	0	1R16 are 2nd Interval Exams
(B1.12)	12	0	0	0	1R16 are 2nd Interval Exams
(B1.21)	2	0	0	0	C-8 inaccessible
(B1.22)	22	0	0	0	
(B1.30)	1	0	0	0	1R16 is 2nd Interval Exam
(B1.40)	1	0	0	0	
<b>TOTAL</b>	<b>42</b>	<b>0</b>	<b>0</b>	<b>0</b>	
<b>B-E</b>					
(B4.12)	1	0	0	0	1R16 is 2nd Interval Exam
(B4.13)	2	0	0	0	
<b>TOTAL</b>	<b>3</b>	<b>0</b>	<b>0</b>	<b>0</b>	Code Case N-498-1 (RR-2)
<b>B-G-2</b>	*	*	*	*	* When disassembled/selected. (31 examined, 2 are 2nd Interval Exams).
<b>B-J</b>					
(B9.11)	102	1	1	1	
(B9.12)	0	0	0	0	
(B9.21)	2	0	0	0	
(B9.31)	7	0	0	0	
(B9.32)	1	0	0	0	
<b>TOTAL</b>	<b>112</b>	<b>2</b>	<b>1</b>	<b>1</b>	Code Case N-524 (RR-7)
<b>B-M-2</b>	*	*	*	*	* When disassembled. (25 examined).

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE  
TABLE 1  
ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
B-N-2 (B13.20) (B13.30) (B13.40) <b>TOTAL</b>	13 36 23* <b>72</b>	1 5 23 <b>29</b>	8 14 0 <b>40</b>	8 14 0 <b>40</b>	IVVI IVVI IVVI* (when accessible)
B-P (B15.10) (B15.11) <b>TOTAL</b>	7 1 <b>8</b>	1 0 <b>1</b>	14 0 <b>12</b>	14 0 <b>12</b>	1R16 is 2nd Interval Exam Code Case N-498-1 (RR-2)
C-F-2 (C5.51) (C5.81) <b>TOTAL</b>	84 1 <b>85</b>	21 1 <b>22</b>	25 100 <b>26</b>	25 100 <b>26</b>	Code Case N-524 (RR-7)
C-H (C7.30) (C7.50) (C7.70)	*	*	*	*	*(5 tests, 2nd Interval).
F-A (F1.10) (F1.20) (F1.30) (F1.40) <b>TOTAL</b>	39 99 44 21 <b>203</b>	0 15 6 0 <b>21</b>	0 15 14 0 <b>10</b>	0 15 14 0 <b>10</b>	Class 1, Code Case N-491 Class 2, Code Case N-491 Class 3, Code Case N-491 Equipment - Multiple Stream

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE  
TABLE 1**

**ABSTRACT OF EXAMINATIONS AND TESTS - SUPPLEMENTAL**

These examinations are credited for the Second Ten-Year Examination Interval ASME Section XI, 1980/Winter 81 and applicable Code Cases.

ASME Section XI	Figure No.	Examination/Area	Examination Procedure	Cal Block	Exam/Cal Sheet No.	Results	Remarks
B1.11 B-A ASME	A-1	1B11\C-2 Upper Shell to Upper Middle Shell	UT-HAT- 702V0/03	62-H 33H	96-HAT1-10	RI	Planar Flaws Code allowable sub-surface planar flaws. 26.4% coverage.
B1.11 B-A ASME	A-1	1B11\C-5 RPV Lower Shell to Bottom Head Torus	UT-HAT- 702V0/03	61-H 33-H	96-HAT1-02	RI	Planar Flaws Code allowable sub-surface planar flaws. Exam limited due to bevel between bottom head & RPV shell ring 1 - 85.1% coverage.
B1.12 B-A ASME	A-1	1B11\C-1-A Longitudinal Weld on Upper Shell	UT-HAT- 702V0/03	62-H 33-H	96-HAT1-05	RI	Planar Flaws Code allowable sub-surface planar flaws. Exam limited due to N12A nozzle & RPV flange - 91% coverage.
B1.12 B-A ASME	A-1	1B11\C-1-B Longitudinal Weld on Upper Shell	UT-HAT- 702V0/03	62-H 33-H	96-HAT1-09	RI	Planar Flaws Code allowable sub-surface planar flaws. Exam limited due to RPV flange, thermocouple pads, & stabilizer bracket - 92.2% coverage.

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE**

**TABLE 1**

**ABSTRACT OF EXAMINATIONS AND TESTS - SUPPLEMENTAL**

These examinations are credited for the Second Ten-Year Examination Interval ASME Section XI, 1980/Winter 81 and applicable Code Cases.

ASME Section XI	Figure No.	Examination/Area	Examination Procedure	Cal Block	Exam/Cal Sheet No.	Results	Remarks
B1.12 B-A ASME	A-1	1B11\C-1-C Longitudinal Weld on Upper Shell	UT-HAT- 702V0/03	62-H 33-H	96-HAT1-06	RI	Planar Flaws Code allowable sub-surface planar flaws. Exam limited due to RPV flange, N-3C & N-3D nozzles - 93.7% coverage.
B1.30 B-A ASME	A-1	1B11\C-1 Vessel to Flange	UT-HAT- 306V0/02	27-H	96-HAT1-01	RI	Planar Flaws Code allowable sub-surface planar flaws. This exam was performed from the RPV flange only to supplement Code coverage on C-1. 68% Code coverage.
B4.12 B-E ASME	A-34	1B11\RPV (CRD-N) CRD Stub Tube to Bottom Head Penetration	42IT-TET- 006-1S	--	NA	SAT	NA Performed as part of leakage test.
B7.70 B-G-2 ASME	A-5	1B21-F013K	45QC-INS- 010-0S	--	NA	SAT	See MWO 1-95-2637 --



**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE**

**TABLE 1  
ABSTRACT OF EXAMINATIONS AND TESTS - SUPPLEMENTAL**

These examinations are credited for the Second Ten-Year Examination Interval ASME Section XI, 1980/Winter 81 and applicable Code Cases.

ASME Section XI	Figure No.	Examination/Area	Examination Procedure	Cal Block	Exam/Cal Sheet No.	Results	Remarks
B7.70 B-G-2 ASME	A-6	1B21-F013L	45QC-INS-010-0S	--	NA	SAT See MWO 1-95-2638	--
B15.11 B-P ASME	--	1B21-HT-1 Class 1 Pressure Test	42IT-TET-006-1S	--	NA	SAT NA	Code Case N-498-1
C-H C7.30 C7.50 C7.70 ASME	--	1E11-HT-14 Class 2 Pressure Test	42IT-TET-004-0S	--	NA	SAT NA	Code Case N-498
C-H C7.30 C7.50 C7.70 ASME	--	1E11-HT-15 Class 2 Pressure Test	42IT-TET-004-0S	--	NA	SAT NA	Code Case N-498
C-H C7.30 C7.50 C7.70 ASME	--	1E11-HT-18 Class 2 Pressure Test	42IT-TET-004-0S	--	NA	SAT NA	Code Case N-498

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE**

**TABLE 1**

**ABSTRACT OF EXAMINATIONS AND TESTS - SUPPLEMENTAL**

These examinations are credited for the Second Ten-Year Examination Interval ASME Section XI, 1980/Winter 81 and applicable Code Cases.

ASME Section XI	Figure No.	Examination/Area	Examination Procedure	Cal Block	Exam/Cal Sheet No.	Results		Remarks
C-H C7.30 C7.50 C7.70 ASME	--	1E11-HT-19 Class 2 Pressure Test	42IT-TET- 004-0S	--	NA	SAT	NA	Code Case N-498
C-H C7.30 C7.50 C7.70 ASME	--	1E21-FT-1 Class 2 Pressure Test	42IT-TET- 004-0S	--	NA	SAT	NA	NA

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE**

**TABLE 2**

**ITEMS WITH FLAWS OR RELEVANT CONDITIONS THAT  
REQUIRED EVALUATION FOR CONTINUED SERVICE**

Examination Category	Item Number	Item Description	Flaw Characterization (IWA-3300)	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes or No)
B-N-2	B13.40	Core Shroud (V-5, V-6)	Visual - Not Applicable	Yes
B-M-2	B12.50	SRV (1B21-F013C)	Visual - Not Applicable	Yes
F-A	F1.10	Snubber Connection (1N11-MS-H53)	Visual - Not Applicable	Yes
F-A	F1.70	Spring Support (1E21-CSH-9, 1B21-MVVH-3, 1E11-RHRH-37, 1G41-PCH-18)	Visual - Not Applicable	Yes

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE**

**TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
1	Replacement	Valve	Replace valve that are leaking by the seat. See Note 1. MPL 1B31-F029, 1B31-F030.	No	10/11/94	1-92-01641R1
2	Replacement	4" Valve	Replace disc. See Note 1. MPL 1E51-F022.	No	10/13/94	1-93-03514
3	Replacement	2-1/2" Valve	Internals of valve are worn beyond repair. Replace valve with new like kind valve. MPL 1P41-F208D.	No	02/15/96	1-94-01158
1	Replacement	Valve	Replace valve seats. See Note 1. MPL 1B21-F013H.	No	10/26/94	1-94-02550
2	Replacement	Hanger	Modify hangers per DCR. MPL 1N11.	No	11/01/94	1-94-03232
2	Replacement	Valve	Replace valve with like kind. See Note 1. MPL 1E11-F029.	No	10/04/94	1-94-03334
1	Replacement	Valve	Replace existing valve with check valve per DCR 1H93-029. MPL 1E11-F050B.	No	10/22/94	1-94-03533
1	Replacement	Valve and Pipe	Replace piping and valve per DCR 93-58. See Note 1. MPL 1G31.	No	10/11/94	1-94-03538
1	Replacement	LPRM	Replace existing LPRM's per DCR 93-58. MPL 1C51.	No	10/29/94	1-94-03693

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE  
TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
2	Replacement	Stilling Well	Modify stilling well per DCR 91-039. See Note 1. MPL 1E41.	No	10/26/94	1-94-03760
1	Replacement	Valve	Replace valve disc & yoke per DCR 94-005. See Note 1. MPL 1E41-F006.	No	10/18/94	1-94-04265
2	Replacement	4" Pipe	Replace pipe due to wall thinning found during Flow Assisted Corrosion UT. See Note 1. MPL 1E51.	No	10/23/94	1-94-05029
2	Replacement	Valve	Replace Stem and Disc Assembly. MPL 1E11-F024B.	No	10/23/94	1-94-05082
3	Replacement	2-1/2" Piping	Replace MG Set cooler coils as a performance improvement. Code Case N-416-1 is used. MPL 1T41.	No	04/20/96	1-94-05133R1
1	Replacement	2" Valve	Replace drain valves 1B31-F051A, F052A, they are leaking by the seat. Code case N-416-1 is used. MPL 1B31-F052A.	No	04/06/96	1-94-05385R1
2	Replacement	Valve	Remove stuffing box and cut hinge pin to allow installation of caps in order to stop valve from binding. MPL 1E11-F031B.	No	12/10/94	1-94-05803R1

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE**

**TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
2	Replacement	Valve	Replace hinge pin bearing covers per MDC 94-5074. MPL 1E11-F031A.	No	04/01/96	1-95-00029
2	Replacement	Valve	Perform MDC 94-5074 to replace hinge pin bearing covers on check valve 1E11-F031C.	No	03/30/96	1-95-00031
2	Replacement	Valve	Replace hinge pin bearing covers per MDC 94-5074. Also replace worn disc hinge retainer nut. MPL 1E11-F031D.	No	04/09/96	1-95-00199
2	Replacement	Support	Replace existing bolt with proper length of bolt. MPL 1E11-RHRH-H45.	No	04/24/95	1-95-00859
3	Replacement	4" Valve	Replace old valve body with new valve body. Use code case N-416-1. MPL 1P41-F110.	No	04/09/96	1-95-00890R2
1	Repair	10" Valve	Build-up and machine internals of bonnet per vendor instructions. MPL 1E41-F003.	Yes	07/15/95	1-95-01792R1
1	Repair	SRV	Remove and send to Wyle Labs for testing and repair as necessary. Valve found to have severe steam cuts on disc. Refurbished valve and replaced disc. MPL 1B21-F013B.	No	04/21/96	1-95-02629R1
1	Repair	SRV	Remove and reinstall SRV to facilitate testing and repairs as necessary at Wyle Labs. Testing revealed leakage, the plug was replaced, pilot refurbished and valve was tested satisfactorily. MPL 1B21-F013E.	No	04/13/96	1-95-02632R1

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE**

**TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
1	Repair	SRV	Remove and reinstall SRV to facilitate testing and repairs as necessary at Wyle Labs. Testing revealed leakage, the was plug replaced, pilot refurbished and valve was tested satisfactorily. MPL 1B21-F013F.	No	04/21/96	1-95-02633R1
2	Replacement	Valve	Replace solenoid valve subcomponents that have a 5 year EQ life. This work requires making a non pressure retaining seal weld between the body and bonnet of the valve. MPL 1P33-F005.	No	04/18/96	1-95-03672
2	Replacement	2" Valve	Replace solenoid valve subcomponents that have a 5 year EQ life. This work requires making a non-pressure retaining seal weld between the body and bonnet of the valve. MPL 1P70-F004.	No	04/10/96	1-95-03718
2	Replacement	2" Valve	Replace solenoid valve subcomponents that have a 5 year EQ life. This work requires making a non-pressure retaining seal weld between the body and bonnet of the valve. MPL 1P70-F005.	No	04/10/96	1-95-03719
2	Replacement	Valve	Replace solenoid valve subcomponents that have 5 year EQ life. This work requires making a non pressure retaining seal weld between the body and bonnet of the valve. MPL 1P70-F066.	No	04/07/96	1-95-03720

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE  
TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
2	Replacement	Valve	Replace solenoid valve subcomponents that have 5 year EQ life. This work requires making a non pressure retaining seal weld between the body and bonnet of the valve. MPL 1P70-F067.	No	04/07/96	1-95-03721
2	Replacement	3" Valve	Replace missing disc nut which was found in orifice 1E11-D001B. Found by check valve surveillance program. MPL 1E11-F046B.	No	02/29/96	1-95-03772
2	Replacement	Hanger	Adjust hanger per hanger detail. MPL 1E41-HPCI-H32.	No	12/06/95	1-95-03815
1	Replacement	2" Valves	Replace valves 1B31-F051B, F052B, as a preventative measure. Code case N-416-1 is used. MPL 1B31-F051B, 1B31-F052B.	No	04/15/96	1-96-00447
2	Replacement	Snubber	Replace existing snubbers with new snubbers. Replacement per equivalency 1L35-004. MPL 1E11-RHRH-721, 1E11-RHRH-711.	No	02/20/96	1-96-00538
2	Replacement	Snubber	Replace existing mechanical snubber with new hydraulic snubber. Replacement per equivalency 1L35-003. MPL 1E11-RHRH-719A, 1E11-RHRH-719B.	No	02/20/96	1-96-00540
2	Replacement	10" Valve	Replace valve disc, disc retainer nuts, wedges, and wedge pins. This work is being done to improve leaky characteristics of the valve. MPL 1E41-F001.	No	04/18/96	1-96-00555



**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE  
TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
1	Replacement	10" Valve	Drill 1/8" hole in disc to prevent pressure locking per DCR 1H94-033. MPL 1E21-F005B.	No	04/16/96	1-96-00562R1
1	Replacement	10" Valve	Drill 1/8" hole in downstream side of disc to eliminate pressure locking. This is done in accordance with DCR 1H94-033. Replace 8 bonnet bolts found bad during ISI VT-1. MPL 1E21-F005A.	Yes	04/07/96	1-96-00563
1	Replacement	24" Valve	Replace Disc and drill 1/8" hole in reactor side to prevent pressure locking per DCR 1H94-033. MPL 1E11-F015B.	No	04/14/96	1-96-00565
1	Replacement	24" Valve	Drill 1/8" hole in downstream side of disc to prevent pressure locking. Done per DCR 1H94-033. MPL 1E11-F015A.	No	04/05/96	1-96-00566
1	Replacement	4" Valve	Drill 1/8" hole in valve disc to prevent pressure locking per DCR 1H94-033. MPL 1E51-F013.	No	04/13/96	1-96-00567
1	Repair	14" Valve	Lap bonnet seating surface to repair indications found during initial VT-3. MPL 1E41-F006.	Yes	04/17/96	1-96-00569
2	Replacement	3" Valve	Replace existing valve with new valve which will improve performance characteristics of the valve. Work is done per DCR 1H94-33 and code case N-416-1. MPL 1B21-F021.	No	04/16/96	1-96-00571

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE  
TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
2	Replacement	4" Valve	Replace existing valve with a new Anchor Darling valve under DCR 1H94-33. Code case N-416-1 was used. MPL 1E51-F045.	No	04/16/96	1-96-00623
2	Replacement	Piping	Remove obsolete steam condensing mode of RHR piping because mode is not required and this will improve system reliability. This work is being done under DCR 1H94-31 and uses code case N-416-1. MPL 1E11.	No	04/16/96	1-96-00676
2	Replacement	Valve and Support	Remove valve 1E11-F097 and Struts/Hangers 1E11-RHR-H739, H126, H276, H277, and H127. This work is being done under DCR 1H94-31 and uses code case N-416-1. MPL 1E11-F097.	No	04/16/96	1-96-00802
3	Replacement	8" Valve	Replace valve with new valve. This valve was removed from the system to support chemical decon work. Inspection of the internals revealed wear in the seat and gasket areas. To prevent future valve failure valve was replaced. MPL 1G41-F001A.	No	03/09/96	1-96-00831
1	Replacement	Hanger	Delete Hanger 1B21-X29-IF24-H002 by removing snubber, plate and U-bolts at pipe.	No	03/31/96	1-96-00839
1	Replacement	Hanger	Delete Hanger 1B21-X29-IF17-H002 by removing snubber, plate and U-bolts at pipe.	No	03/31/96	1-96-00843

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE  
TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
1	Replacement	Snubber	Replace snubber assemblies 1B21-X29-IF17-H003A, H003B, H003C with Lisega Struts per MDC 96-5008.	No	04/06/96	1-96-00846
1	Replacement	Snubber	Replace snubber assemblies 1B21-X28-H004A, H004B, H004C, H001 with Lisega Struts per MDC 96-5008.	No	04/06/96	1-96-00847
1	Replacement	4" Blind Flange	Remove recirc sample assembly 1P73-N068 and install a blind flange. This is being done per MDC 96-5007.	No	04/12/96	1-96-00857
2	Replacement	Snubber	Replace snubber with a Lisega hydraulic snubber. MPL 1E11-RHRH-196.	No	04/05/96	1-96-00920
1	Replacement	6" Valve	Install blank flange and replace internals of valve for support of chemical decon then return valve to original condition after decon complete. Work performed under DCR 1H95-69. MPL 1G31-F004.	No	04/16/96	1-96-00932
1	Replacement	Shroud	Increase torque on shroud stabilizer rod assemblies per DCR 95-065. MPL 1B11.	No	04/06/96	1-96-00933
1	Replacement	Piping	Remove pipe caps and flanged connection, perform chemical decon and then replace pipe caps and flanged connection. Work done per DCR 1H95-69. MPL 1B31.	No	04/16/96	1-96-00950

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE**

**TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
1	Replacement	Piping	Remove pipe caps and flanged connection, perform chemical decon and then replace pipe caps and flanged connection. Work done per DCR 1H95-69. MPL 1B31.	No	04/16/96	1-96-00951
1	Replacement	Valve	Replace poppet assembly and studs that have been damaged and failed VT-1. Also use Heli-coil for damaged stud area. Code case N-496 is used. MPL 1B21-F028D.	Yes	04/16/96	1-96-01111
1	Replacement	Valve	Replace poppet assembly, body-bonnet stud, and insert heli-coil in drilled out hole to install stud. Used code case N-496. MPL 1B21-F028A.	Yes	04/15/96	1-96-01113
1	Replacement	Valve	Replace valve internals and lap seats. MPL 1E21-F006A.	Yes	04/07/96	1-96-01114R1
2	Repair	1" Valve	Small crack in weld to pipe connection found for valve 1D11-F129. Weld will be removed and replaced by a 2 to 1 fillet weld that is resistant to the fatigue.	No	04/10/96	1-96-01145R2
1	Replacement	Valve	Existing bolts for hinge pin cover and hinge pin will be replaced with hinge pin kit per equivalency 96-9039. MPL 1B21-F032B.	No	04/13/96	1-96-01166

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 OUTAGE**

**TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
2	Replacement	Snubber	Replace existing snubber with Lisega Strut per equivalency 1L35-003. MPL 1E11-RHRH-719B.	No	04/05/96	1-96-01216
2	Replacement	Valve	Remove activating arms that were abandoned in place. These arms no longer serve a function for the valve. Reuse existing bolting that holds the arms on to close the pressure boundary. MPL 1T48-F323A, 1T48-F323C-L.	No	04/10/96	1-96-01280
2	Replacement	Support	Due to a piping misalignment a support arm needs to be adjusted to properly support the pipe. MPL 1E21.	No	04/10/96	1-96-01295

Note 1: This work was performed during the 15th fuel cycle. However the review of the work was not completed until after the report for the 15th cycle was complete. Therefore this is being reported in the 16th cycle.

**Enclosure 2**

**Edwin I. Hatch Nuclear Plant - Unit 1**

**Owner's Activity Report 1-3-1-2  
(Form OAR-1)**

PLANT HATCH UNIT 1, 1R17 OUTAGE

FORM OAR-1 OWNER'S ACTIVITY REPORT

Report Number 1-3-1-2 (Unit 1, 3rd Interval, 1st Period, 2nd Report)

Owner Georgia Power Company, 333 Piedmont Avenue, NE, P. O. Box 4545, Atlanta, Georgia 30302 (Name and Address of Owner)

Plant Edwin I. Hatch Nuclear Plant, Route 1, Box 278, Baxley, Georgia 31513 (Name and Address of Plant)

Unit No. 1 Commercial service date 12/31/75 Refueling outage no. 1R17 (if applicable)

Current inspection interval 3rd (1st, 2nd, 3rd, 4th, other)

Current inspection period 1st (1st, 2nd, 3rd)

Edition and Addenda of Section XI applicable to the inspection plan 1989 Edition

Date and revision of inspection plan 8/15/97, Revision 2

Edition and Addenda of Section XI applicable to repairs and replacements, if different than the inspection plan 1992 Edition/1992 Addenda after 9/9/97 for IWE only.

CERTIFICATE OF CONFORMANCE

I certify that the statements made in the Owner's Activity Report are correct, and that the examinations, tests, repairs, replacements, evaluations, and corrective measures represented by this report conform to the requirements of Section XI.

Certificate of Authorization No. N/A Expiration Date N/A (if applicable)

Signed [Signature] Date 7/19/98 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of GEORGIA and employed by H.S.B.I.S.I. Co. of HARTFORD, CT have inspected the items described in this Owner's Activity Report, during the period 4/22/96 to 11/14/97, and state that to the best of my knowledge and belief, the Owner has performed all activities represented by this report in accordance with the requirements of Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, repairs, replacements, evaluations and corrective measures described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions GA 00115 Inspector's Signature National Board, State, Province, and Endorsements

Date 7-15-98

This form (E00127) may be obtained from the Order Dept., ASME, 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300.

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 and 1R17 OUTAGES**

**TABLE 1**

**ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
<b>B-A</b>					
(B1.11)	4	0	0	0	1R16 are 2nd Interval Exams 1R16 are 2nd Interval Exams. See Note 1. C-8 inaccessible  1R16 is 2nd Interval Exam. See Note 1.
(B1.12)	12	6	50	50	
(B1.21)	2	0	0	0	
(B1.22)	22	0	0	0	
(B1.30)	1	1	100	100	
(B1.40)	1	1	100	100	
<b>TOTAL</b>	<b>42</b>	<b>8</b>	<b>19</b>	<b>19</b>	
<b>B-D</b>					
(B3.90)	28	10	36	36	See Note 1.
B3.100)	28	10	36	36	
<b>TOTAL</b>	<b>56</b>	<b>20</b>	<b>36</b>	<b>36</b>	
<b>B-E</b>					
(B4.12)	1	0	0	0	1R16 is 2nd Interval Exam  Code Case N-498-1 (RR-2)
(B4.13)	2	1	50	50	
<b>TOTAL</b>	<b>3</b>	<b>1</b>	<b>33</b>	<b>33</b>	
<b>B-F</b>					
(B5.10)	15	3	20	20	
(B5.20)	5	2	40	40	
(B5.130)	3	0	0	0	
<b>TOTAL</b>	<b>23</b>	<b>5</b>	<b>22</b>	<b>22</b>	



**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 and 1R17 OUTAGES**

**TABLE 1**

**ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
B-G-1					
(B6.10)	52	17	33	33	
(B6.20)	48	17	35	35	
(B6.30)	4	0	0	0	
(B6.40)	52	17	33	33	See Note 1.
(B6.50)	52	17	33	33	
(B6.180)	16	0	0	0	
(B6.190)	0	0	0	0	
(B6.200)	1	0	0	0	
<b>TOTAL</b>	<b>225</b>	<b>68</b>	<b>30</b>	<b>30</b>	
B-G-2					
(B7.50)	14	10	71	71	For B-J Piping exams when selected.
(B7.70)	*	*	*	*	* For B-M-2 Valve exams when disassembled (21 examined, 2 are 2nd Interval Exams).
<b>TOTAL</b>	<b>14</b>	<b>10</b>	<b>71</b>	<b>71</b>	
B-H					
(B8.10)	2	0	0	0	
B-J					
(B9.11)	102	46	45	45	See Note 1.
(B9.12)	0	0	0	0	
(B9.21)	2	0	0	0	
(B9.31)	7	4	57	57	See Note 1.
(B9.32)	1	0	0	0	
<b>TOTAL</b>	<b>112</b>	<b>50</b>	<b>45</b>	<b>45</b>	Code Case N-524 (RR-7)

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 and 1R17 OUTAGES**

**TABLE 1**

**ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
B-K-1 (B10.10)	9	3	33	33	See Note 1.
(B10.20)	1	1	100	100	
<b>TOTAL</b>	<b>10</b>	<b>4</b>	<b>40</b>	<b>40</b>	
B-M-2 (B12.50)	*	*	*	*	* When disassembled. (21 examined).
B-N-1 B13.10	1	1	100	100	
B-N-2 (B13.20)	13	6	46	46	IVVI IVVI IVVI* (when accessible)
(B13.30)	36	10	28	28	
(B13.40)	239*	80	33	33	
<b>TOTAL</b>	<b>288</b>	<b>96</b>	<b>33</b>	<b>33</b>	
B-P (B15.10)	7	2	28	28	1R16 is 2nd Interval Exam Code Case N-498-1 (RR-2)
(B15.11)	1	0	0	0	
<b>TOTAL</b>	<b>8</b>	<b>2</b>	<b>25</b>	<b>25</b>	
C-A (C1.10)	2	0	0	0	
(C1.20)	1	0	0	0	
<b>TOTAL</b>	<b>3</b>	<b>0</b>	<b>0</b>	<b>0</b>	
C-B (C2.21)	2	0	0	0	

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16 and 1R17 OUTAGES**

**TABLE 1**

**ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
C-C					
(C3.10)	1	0	0	0	
(C3.20)	25	0	0	0	
<b>TOTAL</b>	<b>26</b>	<b>0</b>	<b>0</b>	<b>0</b>	
C-F-2					
(C5.51)	84	18	21	21	
(C5.81)	1	1	100	100	
<b>TOTAL</b>	<b>85</b>	<b>19</b>	<b>22</b>	<b>22</b>	Code Case N-524 (RR-7)
F-A					
(F1.10)	39	9	23	23	Class 1, Code Case N-491
(F1.20)	86	16	19	19	Class 2, Code Case N-491
(F1.30)	44	6	14	14	Class 3, Code Case N-491
(F1.40)	21	1	5	5	Equipment - Multiple Stream
<b>TOTAL</b>	<b>190</b>	<b>32</b>	<b>17</b>	<b>17</b>	

**Note 1:** A Relief Request will be submitted after completion of all exams when exact coverage and limitations for all exams are known.

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R17 OUTAGE**

**TABLE 2  
ITEMS WITH FLAWS OR RELEVANT CONDITIONS THAT  
REQUIRED EVALUATION FOR CONTINUED SERVICE**

<b>Examination Category</b>	<b>Item Number</b>	<b>Item Description</b>	<b>Flaw Characterization (IWA-3300)</b>	<b>Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes or No)</b>
B-G-1	B6.10	Closure Head Nuts (# 1B11\NUT-6, -52)	N/A	Yes
B-N-2	B13.40	Core Plate Ring Segment Weld at 180°, R-16	N/A	No

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R17 OUTAGE**

**TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
1	Replacement	Support	Snubber 1B31-X31-IFS-H1 failed functional test. Replaced mechanical snubber with a hydraulic snubber.	No	10/18/97	1-97-01669
3	Repair	Support	Performed preventative maintenance on pump and repaired hanger found broken during pump PM. MPL 1P41-C001B	Yes	5/22/96	1-95-01816R1
3	Replacement	Support	The 1/2" rod for hangers 1G41-PCH-50 and 1G41-PCH-52 were severely corroded and had failed. Replaced rods with stainless steel rods for the humid environment per equivalency 96-9022.	No	5/21/96	1-96-00445
3	Repair/ Replacement	Support	Temporarily repaired support per SCS instructions. A permanent repair was done on MWO 1-96-02398. MPL 1P41-C001A. Permanently repaired support per weld isometric. MPL 1P41-C001A	Yes	7/9/96 10/2/96	1-96-02357 1-96-03076

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R17 OUTAGE  
ATTACHMENT 1  
AUGMENTED INSPECTIONS PERFORMED**

ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
--	A-3/03	1B11\LOCATION-1 THRU 20 RPV HEAD Thickness Measurements	UT-H-460	30-H	S97H1U213	NRI	N/A	N/A
--	C-78/03	B21-SRV Discharge Piping	VT-H-730	--	S97H1V028	NRI	N/A	N/A
B9.11 B-J NUREG-0313A	A-32/06	1G31-1RWCUM-6-D-2 Pipe to Elbow	UT-H-402	133-H	S97H1U261 S97H1U278	RI NRI	Geometry	N/A
B9.11 B-J NUREG-0313A	A-32/06	1G31-1RWCUM-6-D-5 Valve to Elbow	UT-H-402 PT-H-600	133-H	S97H1P021 S97H1U239 S97H1U240	NRI NRI NRI	N/A	N/A
B9.11 B-J NUREG-0313C	A-14B/02	1B31-1RC-4A-1A BC to Cap	UT-H-402 PT-H-600	80-H	S97H1P004 S97H1U114 S97H1U116 S97H1U117 S97H1U153	NRI NRI NRI NRI T&C	N/A	N/A
B9.11 B-J NUREG-0313C	A-14B/02	1B31-1RC-4A-10A BC to Cap	UT-H-402	80-H	S97H1U118 S97H1U119 S97H1U120	NRI NRI NRI	N/A	N/A
B9.11 B-J NUREG-0313C	A-18/04	1B31-1RC-12AR-F-1 BC to Pipe	UT-H-402 PT-H-600	17-H	S97H1P009 S97H1U137 S97H1U142	NRI RI NRI	Geometry	N/A
B5.10 B-F NUREG-0313C	A-18/04	1B31-1RC-12AR-F-5 Safe-End to Nozzle	PT-H-600 UT-HAT-225DV2	85-H 162-H	R-036 S97H1P013	RI NRI	Geometry	N/A

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R17 OUTAGE  
ATTACHMENT 1  
AUGMENTED INSPECTIONS PERFORMED**

ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
B9.11 B-J NUREG-0313C	A-18/04	1B31-1RC-12AR-G-1 BC to Pipe	UT-H-402 PT-H-600	17-H	S97H1P010 S97H1U138 S97H1U143 S97H1U207	NRI RI NRI T&C	Geometry	N/A
B9.11 B-J NUREG-0313C	A-18/04	1B31-1RC-12AR-G-2 Pipe to Elbow	PT-H-600 UT-HAT-225DV2	17-H	R-024 S97H1P001	RI NRI	Geometry	N/A
B5.10 B-F NUREG-0313C	A-18/04	1B31-1RC-12AR-G-5 Safe-End to Nozzle	PT-H-600 UT-H-409 UT-HAT-225DV2	85-H 162-H	R-041 S97H1P014 S97H1U279 S97H1U280	RI NRI NRI RI	Geometry	N/A
B9.11 B-J NUREG-0313C	A-18/04	1B31-1RC-12AR-H-1 Reducer to Pipe	UT-H-402 PT-H-600	17-H	S97H1P011 S97H1U139 S97H1U144 S97H1U206	NRI RI NRI T&C	Geometry	N/A
B5.10 B-F NUREG-0313C'	A-18/04	1B31-1RC-12AR-H-5 Safe-End to Nozzle	UT-H-409 UT-HAT-225DV2	85-H 162-H	R-032 S97H1U257	RI NRI	Geometry	N/A
B9.11 B-J NUREG-0313C	A-18/04	1B31-1RC-12AR-J-1 BC to Pipe	UT-H-402 PT-H-600	17-H	S97H1P002 S97H1U140 S97H1U145	NRI RI NRI	Geometry	N/A
B9.11 B-J NUREG-0313C	A-18/04	1B31-1RC-12AR-J-2 Pipe to Elbow	UT-H-402	17-H	S97H1U214 S97H1U216	NRI T&C	N/A	N/A
B9.11 B-J NUREG-0313C'	A-18/04	1B31-1RC-12AR-J-4 Pipe to Safe-End	UT-H-402 UT-HAT-225DV2	17-H	R-027 S97H1U256	RI NRI	Geometry	N/A

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R17 OUTAGE  
ATTACHMENT 1  
AUGMENTED INSPECTIONS PERFORMED**

ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
B5.10 B-F NUREG-0313C'	A-18/04	1B31-1RC-12AR-J-5 Safe-End to Nozzle	UT-HAT-225DV2	85-H 162-H	R-028	RI	Geometry	N/A
B9.11 B-J NUREG-0313C	A-18/04	1B31-1RC-12AR-K-1 BC to Pipe	UT-H-402	17-H	S97H1U141 S97H1U146	RI NRI	Geometry	N/A
B9.11 B-J NUREG-0313C	A-18/04	1B31-1RC-12AR-K-4 Pipe to Safe-End	UT-HAT-225DV2	17-H	R-018	RI	Geometry	N/A
B5.10 B-F NUREG-0313C	A-18/04	1B31-1RC-12AR-K-5 Safe-End to Nozzle	PT-H-600 UT-HAT-225DV2	85-H 162-H	R-040 S97H1P012	RI	Geometry	N/A
B5.10 B-F NUREG-0313C'	A-18/04	1B31-1RC-12BR-D-5 Safe-End to Nozzle	UT-HAT-225DV2	85-H 162-H	R-034	RI	Geometry	N/A
B9.31 B-J NUREG-0313C	A-16/04	1B31-1RC-22AM-1BC-1 Pipe to Branch Connection	UT-H-402 PT-H-600	47-H	S97H1P003 S97H1U105 S97H1U107	NRI NRI NRI	N/A	N/A
B9.31 B-J NUREG-0313C	A-16/04	1B31-1RC-22AM-1BC-2 Pipe to Branch Connection	UT-H-402	47-H	S97H1U106 S97H1U108	NRI NRI	N/A	N/A
B9.11 B-J NUREG-0313C	A-16/04	1B31-1RC-22AM-2 Pipe to Cross	UT-H-402 PT-H-600 UT-HAT-225DV2	47-H	R-024 S97H1P008 S97H1U215 S97H1U217 S97H1U218	RI NRI NRI RI T&C	Geometry	N/A



**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R17 OUTAGE  
ATTACHMENT 1  
AUGMENTED INSPECTIONS PERFORMED**

ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
B9.11 B-J NUREG-0313C	A-16/04	1B31-1RC-22AM-3 Cross to Pipe	UT-H-402	47-H	S97H1U135 S97H1U136 S97H1U198	NRI NRI RI	Geometry	N/A
B9.31 B-J NUREG-0313C	A-16/04	1B31-1RC-22AM-3BC-1 Pipe to Branch Connection	UT-H-402	47-H	S97H1U126	NRI	N/A	N/A
B9.31 B-J NUREG-0313C	A-16/04	1B31-1RC-22AM-3BC-2 Pipe to Branch Connection	UT-H-402	47-H	S97H1U125	NRI	N/A	N/A
B9.11 B-J NUREG-0313C	A-14/05	1B31-1RC-28A-9 Pipe to Elbow	UT-H-402 PT-H-600 UT-HAT-225DV2	151-H	R-004 S97H1P007 S97H1U127	RI NRI NRI	Geometry	N/A
B9.11 B-J NUREG-0313C	A-14B/02	1B31-1RC-28A-11 Pump to Pipe	UT-H-402 PT-H-600 UT-HAT-225DV2	151-H	R-004 S97H1P007 S97H1U127	RI NRI NRI	Geometry	N/A
B9.31 B-J NUREG-0313C	A-14B/02	1B31-1RC-28A-11BC Pipe to Branch Connection	UT-H-402	151-H	S97H1U102 S97H1U103	RI NRI	Geometry	N/A
B9.11 B-J NUREG-0313C	A-14B/02	1B31-1RC-28A-13 Valve to Elbow	UT-HAT-225DV2	151-H	R-003	RI	Geometry	N/A
B9.31 B-J NUREG-0313C	A-14B/02	1B31-1RC-28A-14BC Pipe to Branch Connection	UT-H-402 PT-H-600	151-H	S97H1P005 S97H1U101 S97H1U104	NRI RI NRI	N/A	N/A

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B9.11 B-J NUREG-0313C	A-14B/02	1B31-1RC-28A-15 Pipe to Tee	UT-HAT-225DV2	151-H	R-012	RI	Geometry	N/A
B9.11 B-J NUREG-0313C	A-14B/02	1B31-1RC-28A-16 Tee to Cross	UT-H-402 UT-HAT-225DV2	151-H	R-017 S97H1U187 S97H1U188	RI NRI NRI	Geometry	N/A
B9.11 B-J NUREG-0313C	A-14/05	1B31-1RC-28A-17 Cross to Reducer	UT-H-402	92-H	S97H1U133 S97H1U134	NRI NRI	N/A	N/A
B9.11 B-J NUREG-0313C	A-32/06	1G31-1RWCU-6-D-15A Valve to Pipe	UT-H-402 PT-H-600	2-H	S97H1P020 S97H1U237 S97H1U238	NRI NRI NRI	N/A	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-F-2 Pipe to Elbow Overlay	UT-HAT-229V0	134-H	R-043	NRI	N/A	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-F-3 Elbow to Pipe Overlay	UT-HAT-229V0	134-H	R-038	NRI	N/A	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-F-4 Pipe to Safe-end Overlay	UT-HAT-229V0	134-H	R-045	NRI	N/A	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-G-3 Elbow to Pipe Overlay	UT-HAT-229V0	134-H	R-037	NRI	N/A	N/A

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-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-G-4 Pipe to Safe-End Overlay	UT-HAT-229V0	134-H	R-039	NRI	N/A	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-H-2 Pipe to Elbow Overlay	UT-HAT-229V0	134-H	R-033	NRI	N/A	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-H-3 Elbow to Pipe Overlay	UT-HAT-229V0	134-H	R-030	NRI	N/A	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-H-4 Pipe to Safe-end Overlay	UT-HAT-229V0	134-H	R-035	NRI	N/A	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-J-3 Elbow to Pipe Overlay	UT-HAT-229V0	134-H	R-042	RI	Lack of Fusion	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-K-2 Pipe to Elbow Overlay	UT-HAT-229V0	134-H	R-044	NRI	N/A	N/A
-- -- NUREG-0313E	A-18/04	1B31-1RC-12AR-K-3 Elbow to Pipe Overlay	UT-H-408 UT-HAT-229V0	134-H	R-031	RI	IGSCC	INF I97H1006. Indications have not penetrated into the weld overlay. Acceptable as is.

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-- -- NUREG-0313E	A-18/04	1B31-1RC-22AM-4 Pipe to Cap Overlay	UT-H-408 UT-HAT-229V0	134-H	R-026 S97H1U229 S97H1U230	RI NRI NRI	IGSCC	Indications have grown but have not penetrated into the overlay. Acceptable as is.
-- -- NUREG-0313E	A-18/04	1B31-1RC-22BM-4 Pipe to Cap Overlay	UT-HAT-229V0	134-H	R-029	RI	IGSCC	INF I97H1004. Indications have grown but have not penetrated into the overlay. Acceptable as is.
-- -- NUREG-0313E	A-14/05	1B31-1RC-28A-10 Elbow to Pump Overlay	UT-H-408	134-H	S97H1U150	NRI	N/A	N/A
-- -- NUREG-0313E	A-14B/02	1B31-1RC-28A-12 Pipe to Valve Overlay	UT-H-408 UT-HAT-229V0	134-H	R-005 S97H1U185 S97H1U186	RI NRI RI	Lack of Fusion	Three indications previously recorded, one believed to be original weld overlay discontinuity. Acceptable as is.
-- -- NUREG-0313E	A-14B/02	1B31-1RC-28A-14 Elbow to Pipe Overlay	UT-H-408 UT-HAT-229V0	134-H	R-010 S97H1U183 S97H1U184	NRI RI RI	Lack of Fusion	N/A
-- -- NUREG-0313E	A-32/06	1G31-1RWCUM-6-D-9 Pipe to Elbow Overlay	UT-H-408	134-H	S97H1U124	NRI	N/A	N/A

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-- -- NUREG-0313R	--	1B11\N2A (RINTSA) RINTSA Weld	UT-H-415	125-H	S97H1U147	RI	Geometry	N/A
-- -- NUREG-0313R	--	1B11\N2B (RINTSA) RINTSA Weld	UT-H-415	125-H	S97H1U148	RI	Geometry	N/A
-- -- NUREG-0313R	--	1B11\N2C (RINTSA) RINTSA Weld	UT-H-415	125-H	S97H1U149	RI	Geometry	N/A

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-- -- NUREG-0619	A-1/04	1B11N4A (CYL BORE) Straight Cylindrical Bore Section	UT-HAT-311V1 UT-HAT-703V1	61-H	G2K-RPV-7	NRI	N/A	N/A
B3.100 B-D NUREG-0619	A-1/04	1B11N4A (IR) A-A Loop Feedwater Inlet Nozzle IR	UT-HAT-311V1 UT-HAT-703V1	61-H	G2K-RPV-6	NRI	N/A	N/A
-- -- NUREG-0619	A-1/04	1B11N4B (CYL BORE) Straight Cylindrical Bore Section	UT-HAT-311V1 UT-HAT-703V1	61-H	G2K-RPV-12	NRI	N/A	N/A
B3.100 B-D NUREG-0619	A-1/04	1B11N4B (IR) A-B Loop Feedwater Inlet Nozzle IR	UT-HAT-311V1 UT-HAT-703V1	61-H	G2K-RPV-11	NRI	N/A	N/A
-- -- NUREG-0619	A-1/04	1B11N4C (CYL BORE) Straight Cylindrical Bore Section	UT-HAT-311V1 UT-HAT-703V1	61-H	G2K-RPV-18	NRI	N/A	N/A
B3.100 B-D NUREG-0619	A-1/04	1B11N4C (IR) B-C Loop Feedwater Inlet Nozzle IR	UT-HAT-311V1 UT-HAT-703V1	61-H	G2K-RPV-17	NRI	N/A	N/A
-- -- NUREG-0619	A-1/04	1B11N4D (CYL BORE) Straight Cylindrical Bore Section	UT-HAT-311V1 UT-HAT-703V1	61-H	G2K-RPV-15	NRI	N/A	N/A
B3.100 B-D NUREG-0619	A-1/04	1B11N4D (IR) B-D Loop Feedwater Inlet Nozzle IR	UT-HAT-311V1 UT-HAT-703V1	61-H	G2K-RPV-14	NRI	N/A	N/A

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B9.11 B-J NUREG-0619	A-10/05	1B21-1FW-12AA-15 Pipe to Transition Piece	UT-HAT-225DV2	148-H	R-020	RI	Geometry	N/A
B9.11 B-J NUREG-0619	A-10/05	1B21-1FW-12AA-16 Transition Piece to Nozzle	MT-H-500 UT-HAT-225DV2	148-H	R-015 S97H1M011	RI NRI	Geometry	N/A
B9.11 B-J NUREG-0619	A-11/05	1B21-1FW-12AB-9 Pipe to Transition Piece	UT-HAT-225DV2	148-H	R-014	RI	Geometry	N/A
B9.11 B-J NUREG-0619	A-11/05	1B21-1FW-12AB-10 Transition Piece to Nozzle	UT-H-400 UT-HAT-225DV2	148-H	R-020 S97H1U222 S97H1U223	RI NRI T&C	Geometry	N/A
B9.11 B-J NUREG-0619	A-12/05	1B21-1FW-12BC-9 Pipe to Transition Piece	UT-HAT-225DV2	148-H	R-011	RI	Geometry	N/A
B9.11 B-J NUREG-0619	A-12/05	1B21-1FW-12BC-10 Transition Piece to Nozzle	UT-HAT-225DV2	148-H	R-007	RI	Geometry	N/A
B9.11 B-J NUREG-0619	A-12/05	1B21-1FW-12BD-15 Pipe to Transition Piece	MT-H-500 UT-HAT-225DV2	148-H	R-019 S97H1M007	RI NRI	Geometry	N/A
B9.11 B-J NUREG-0619	A-12/05	1B21-1FW-12BD-16 Transition Piece to Nozzle	MT-H-500 UT-H-400 UT-HAT-225DV2	148-H	R-007 S97H1M006 S97H1U219	RI NRI NRI	Geometry	N/A

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-- -- NUREG-0619	B-83/08	1G31-2RWCU-4-R-3A Tee to Pipe	UT-H-400	142-H	S97H1U189 S97H1U190	RI RI	Geometry	N/A
-- -- NUREG-0619	B-83/08	1G31-2RWCU-4-R-3A Pipe to Pipe	UT-H-400	142-H	S97H1U191 S97H1U192	RI RI	Geometry	N/A
-- -- NUREG-0619	1-BN-9-1	1B111O-2A Feedwater Nozzle Radial Blend Area for N4A, 45°	VT-H-750	N/A	S97H1V013	NI	N/A	N/A
-- -- NUREG-0619	1-BA-1	1B111O-2B Feedwater Nozzle Radial Blend Area for N4B, 135°	VT-H-750	N/A	S97H1V013	NI	N/A	N/A
C5.51 C-F-2 NUREG-0803	B84/03	1C11-2CRD-8N-SDV-11 Pipe to Cap	MT-H-500 UT-H-400	52-H	S97H1M037 S97H1U268 S97H1U269	NRI NRI NRI	N/A	N/A



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B13.40 B-N-2	1-BN-8-1	1B11ND-162 Top Guide Rim Weld Inside Surface at 8 Locations	VT-H-750	N/A	S97H1V019	NI	N/A	See BWRVIP-26 for more information.
B13.40 B-N-2 SIL-572	1-BN-6-5	1B11NH-12 Vert Weld 140°, Weld V-3	UT-13	N/A	RS-97-01	NRI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 SIL-572	1-BN-6-5	1B11NH-13 Vert Weld 320°, Weld V-4	UT-13	N/A	RS-97-01A	NRI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 SIL-572	1-BN-6-5	1B11NH-14 Vert Weld 50°, Weld V-5	UT-13	N/A	RS-97-01B	RI	IGSCC	INF I97H1005. Acceptable as is. See BWRVIP-07 for more information.
B13.40 B-N-2 SIL-572	1-BN-6-5	1B11NH-15 Vert Weld 230°, Weld V-6	UT-13	N/A	RS-97-01C	RI	IGSCC	INF I97H1005. Acceptable as is. See BWRVIP-07 for more information.
B13.40 B-N-2 SIL-572	1-BN-6-5	1B11NH-16 Vert Weld 140°, Weld V-7	UT-13	N/A	RS-97-01D	NRI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 SIL-572	1-BN-6-5	1B11NH-17 Vert Weld 320°, Weld V-8	UT-13	N/A	RS-97-01E	NRI	N/A	See BWRVIP-07 for more information.

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-- -- SIL-572	1-BN-6-5	1B11NH-26 Shroud Head Flange Ring Segment Weld at 120° R-3	VT-H-750	N/A	S97H1V020	NRI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 SIL-572	1-BN-6-5	1B11NH-32 Top Guide Support Ring Segment Weld at 120° R-9	VT-H-750	N/A	S97H1V020	NI	N/A	See BWRVIP-07 for more information.
-- -- SIL-572	1-BN-6-5	1B11NH-36 Core Plate Support Ring Segment Weld at 0° R-13	VT-H-750	N/A	S97H1V020	NI	N/A	See BWRVIP-07 for more information.
-- -- SIL-572	1-BN-6-5	1B11NH-39 Core Plate Support Ring Segment Weld at 180° R- 16	VT-H-750	N/A	S97H1V020	RI	N/A	INF I97H1002. Acceptable as is. Re- inspect next outage. See BWRVIP-07 for more information.
-- --	1-BN-4-2	1B11V1Z Jet Pump 1 & 2 Assy	VT-H-750	N/A	S97H1V021	NRI	N/A	SIL-574, SIL-551, SIL-605, SIL-330, SIL-465, SIL-420, RICSIL-078
-- -- SIL-605	1-BN-4-2	1B11V2Z Jet Pump 3 & 4 Assy	VT-H-750	N/A	S97H1V021	RI	N/A	INF I97H1001. Acceptable as is. Re- inspect next outage. See BWRVIP-41 for more information.
-- --	1-BN-4-2	1B11V3Z Jet Pump 5 & 6 Assy	VT-H-750	N/A	S97H1V021	NI	N/A	SIL-605

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-- SIL-605	1-BN-4-2	1B11V4Z Jet Pump 7 & 8 Assy	VT-H-750	N/A	S97H1V021	RI	N/A	INF 197H1001. Acceptable as is. Re- inspect next outage. See BWRVIP-41 for more information.
--	1-BN-4-2	1B11V5Z Jet Pump 9 & 10 Assy	VT-H-750	N/A	S97H1V021	NI	N/A	SIL-605
--	1-BN-4-2	1B11V6Z Jet Pump 11 & 12 Assy	VT-H-750	N/A	S97H1V021	NI	N/A	SIL-605
--	1-BN-4-2	1B11V7Z Jet Pump 13 & 14 Assy	VT-H-750	N/A	S97H1V021	NI	N/A	SIL-605
--	1-BN-4-2	1B11V8Z Jet Pump 15 & 16 Assy	VT-H-750	N/A	S97H1V021	NI	N/A	SIL-605
--	1-BN-4-2	1B11V9Z Jet Pump 17 & 18 Assy	VT-H-750	N/A	S97H1V021	NI	N/A	SIL-605
--	1-BN-4-2	1B11V10Z Jet Pump 19 & 20 Assy	VT-H-750	N/A	S97H1V021	NRI	N/A	SIL-574, SIL-551, SIL-605, SIL-330, SIL-465, SIL-420, RICSIL-078
--	1-BN-7-2	1B11V2AA Core Spray Thermal Sleeve to Junction T-Box (P1) at 90°, Weld 2	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.

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-- --	1-BN-7-2	1B11IN3AA Core Spray Cover Plate to Junction T-Box (P2) at 90°, Weld 3	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN4AA Core Spray Junction T- Box to Horiz Pipe (P3) at 90° Left, Weld 4	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN6AA Core Spray Horiz Pipe to Elbow(P4a) at 10°, Weld 6	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN7AA Core Spray Elbow to Upper Downcomer (P4b) at 10°, Weld 7	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN8AA Core Spray Upper Downcomer to Middle Sleeve (P5) at 10°, Weld 8	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN9AA Core Spray Middle Sleeve to Outer Sleeve (P6) at 10°, Weld 9	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN10AA Core Spray Outer Sleeve to Lower Downcomer (P7) at 10°, Weld 10	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.

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-- --	1-BN-7-2	1B11IN11AA Core Spray Downcomer to Elbow (P4c) at 10°, Weld 11	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN12AA Core Spray Elbow to Shroud Pipe (P4d) at 10°, Weld 12	VT-H-750	N/A	S97H1V003	NRI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN13AA Core Spray Shroud Pipe to Collar (P8a) at 10°, Weld 13	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN15AA Core Spray Collar to Shroud (P8b) at 10°, Weld 15	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN16AC Core Spray Junction T- Box to Horizontal Pipe (P3) at 90° Right, Weld 16	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN18AC Core Spray Horizontal Pipe to Elbow (P4a) at 170°, Weld 18	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.

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-- --	1-BN-7-2	1B11IN19AC Core Spray Elbow to Upper Downcomer (P4b) at 170°, Weld 19	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN20AC Core Spray Upper Downcomer to Middle Sleeve (P5) at 170°, Weld 20	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN21AC Core Spray Middle Sleeve to Outer Sleeve (P6) at 170°, Weld 21	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN22AC Core Spray Outer Sleeve to Lower Downcomer (P7) at 170°, Weld 22	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN23AC Core Spray Downcomer to Elbow (P4c) at 170°, Weld 23	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN24AC Core Spray Elbow to Shroud Pipe Extension (P4d-1) at 170°, Weld 24	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.

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ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
-- --	1-BN-7-2	1B11IN25AC Core Spray Shroud Pipe to Collar (P8a) at 170°, Weld 25	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-2	1B11IN27AC Core Spray Collar to Shroud (P8b) at 170°, Weld 27	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN29BB Core Spray Thermal Sleeve to Junction T-Box (P1) at 270°, Weld 29	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN30BB Core Spray Cover Plate to Junction T-Box (P2) at 270°, Weld 30	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN31BB Core Spray Junction T- Box to Horiz Pipe (P3) at 270° Right, Weld 31	VT-H-750	N/A	S97H1V003	NRI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN33BB Core Spray Horiz Pipe to Elbow(P4a) at 350°, Weld 33	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.

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ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
-- --	1-BN-7-3	1B11IN34BB Core Spray Elbow to Upper Downcomer (P4b) at 350°, Weld 34	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN35BB Core Spray Upper Downcomer to Middle Sleeve (P5) at 350°, Weld 35	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN36BB Core Spray Middle Sleeve to Outer Sleeve (P6) at 350°, Weld 36	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN37BB Core Spray Outer Sleeve to Lower Downcomer (P7) at 350°, Weld 37	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN38BB Core Spray Downcomer to Elbow (P4c) at 350°, Weld 38	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN39BB Core Spray Elbow to Shroud Pipe (P4d) at 350°, Weld 39	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.



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ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
-- --	1-BN-7-3	1B111N40BB Core Spray Shroud Pipe to Collar (P8a) at 350°, Weld 40	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B111N42BB Core Spray Collar to Shroud (P8b) at 350°, Weld 42	VT-H-750	N/A	S97H1V003	NRI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B111N43BD Core Spray Junction T- Box to Horizontal Pipe (P3) at 270° Left, Weld 43	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
B13.30 B-N-2	1-BN-7-3	1B111N44BD Core Spray Bracket & Attachment Welds to RPV (PB) at 210°, Weld 44	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B111N45BD Core Spray Horizontal Pipe to Elbow (P4a) at 190°, Weld 45	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B111N46BD Core Spray Elbow to Upper Downcomer (P4b) at 190°, Weld 46	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.

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ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
-- --	1-BN-7-3	1B11IN47BD Core Spray Upper Downcomer to Middle Sleeve (P5) at 190°, Weld 47	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN48BD Core Spray Middle Sleeve to Outer Sleeve (P6) at 190°, Weld 48	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN49BD Core Spray Outer Sleeve to Lower Downcomer (P7) at 190°, Weld 49	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN50BD Core Spray Downcomer to Elbow (P4c) at 190°, Weld 50	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN51BD Core Spray Elbow to Shroud Pipe Extension (P4d) at 190°, Weld 51	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
-- --	1-BN-7-3	1B11IN52BD Core Spray Shroud Pipe to Collar (P8a) at 170°, Weld 52	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.

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ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
-- --	1-BN-7-3	1B11IN54BD Core Spray Collar to Shroud (P8b) at 170°, Weld 54	VT-H-750	N/A	S97H1V003	NI	N/A	See BWRVIP-18 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-1A Shroud Restraint Assy at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-2A Shroud Support Plate Gusset & Attachment Welds at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-3A Shroud Restraint Lower Spring Contact Area to Shroud at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-4A Shroud Restraint Lower Spring Contact Area to RPV at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-5A Shroud Restraint Mid Support Contact Area to RPV at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.

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<b>ASME Section XI</b>	<b>Exam Figure No.</b>	<b>Exam/Area</b>	<b>Exam Procedure</b>	<b>Cal Block</b>	<b>Exam/Cal Sheet No.</b>	<b>Results</b>	<b>Result Comments</b>	<b>Remarks</b>
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-6A Shroud Restraint Upper Restraint Contact Area to Shroud at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-7A Shroud Restraint Upper Restraint Contact Area to RPV at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-8A Shroud Restraint Core Plate Wedge Assy at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-9A Shroud Restraint Up Stab Assy to Tie Rod Fastener & Locking Device at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-10A Shroud Restraint Mid Support to Tie Rod, Latch Engaged Under Lip of Mid Support Ring at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-11A Shroud Restraint Lower Contact to Tie Rod, Latch Engaged in Notch in Tie Rod at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.

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ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-12A Shroud Restraint Up Stabilizer Support, Latch Engaged in Jack Bolt Head Slot at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-13A Shroud Restraint Clevis Pin Contact Areas, Left & Right at 45°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-1B Shroud Restraint Assy at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-2B Shroud Support Plate Gusset & Attachment Welds at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-3B Shroud Restraint Lower Spring Contact Area to Shroud at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-4B Shroud Restraint Lower Spring Contact Area to RPV at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.

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ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-5B Shroud Restraint Mid Support Contact Area to RPV at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-6B Shroud Restraint Upper Restraint Contact Area to Shroud at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-7B Shroud Restraint Upper Restraint Contact Area to RPV at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-8B Shroud Restraint Core Plate Wedge Assy at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-9B Shroud Restraint Up Stab Assy to Tie Rod Fastener & Locking Device at 135°	VT-H-750	N/A	S97H1V029	NRI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-10B Shroud Restraint Mid Support to Tie Rod, Latch Engaged Under Lip of Mid Support Ring at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.

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<b>ASME Section XI</b>	<b>Exam Figure No.</b>	<b>Exam/Area</b>	<b>Exam Procedure</b>	<b>Cal Block</b>	<b>Exam/Cal Sheet No.</b>	<b>Results</b>	<b>Result Comments</b>	<b>Remarks</b>
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-11B Shroud Restraint Lower Contact to Tie Rod, Latch Engaged in Notch in Tie Rod at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-12B Shroud Restraint Up Stabilizer Support, Latch Engaged in Jack Bolt Head Slot at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-13B Shroud Restraint Clevis Pin Contact Areas, Left & Right at 135°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-1C Shroud Restraint Assy at 225°	VT-H-750	N/A	S97H1V034	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-2C Shroud Support Plate Gusset & Attachment Welds at 225°	VT-H-750	N/A	S97H1V035	NRI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B11IQ-3C Shroud Restraint Lower Spring Contact Area to Shroud at 225°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.

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<b>ASME Section XI</b>	<b>Exam Figure No.</b>	<b>Exam/Area</b>	<b>Exam Procedure</b>	<b>Cal Block</b>	<b>Exam/Cal Sheet No.</b>	<b>Results</b>	<b>Result Comments</b>	<b>Remarks</b>
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-4C Shroud Restraint Lower Spring Contact Area to RPV at 225°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-5C Shroud Restraint Mid Support Contact Area to RPV at 225°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-6C Shroud Restraint Upper Restraint Contact Area to Shroud at 225°	VT-H-750	N/A	S97H1V026 S97H1V029	NRI NRI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-7C Shroud Restraint Upper Restraint Contact Area to RPV at 225°	VT-H-750	N/A	S97H1V026 S97H1V029	NI NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-8C Shroud Restraint Core Plate Wedge Assy at 225°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-9C Shroud Restraint Up Stab Assy to Tie Rod Fastener & Locking Device at 225°	VT-H-750	N/A	S97H1V026 S97H1V029	NI NI	N/A	See BWRVIP-07 for more information.



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ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-10C Shroud Restraint Mid Support to Tie Rod, Latch Engaged Under Lip of Mid Support Ring at 225°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-11C Shroud Restraint Lower Contact to Tie Rod, Latch Engaged in Notch in Tie Rod at 225°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-12C Shroud Restraint Up Stabilizer Support, Latch Engaged in Jack Bolt Head Slot at 225°	VT-H-750	N/A	S97H1V026 S97H1V029	NI NRI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-13C Shroud Restraint Clevis Pin Contact Areas, Left & Right at 225°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-1D Shroud Restraint Assy at 315°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-2D Shroud Support Plate Gusset & Attachment Welds at 315°	VT-H-750	N/A	S97H1V026	NRI	N/A	See BWRVIP-07 for more information.

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<b>ASME Section XI</b>	<b>Exam Figure No.</b>	<b>Exam/Area</b>	<b>Exam Procedure</b>	<b>Cal Block</b>	<b>Exam/Cal Sheet No.</b>	<b>Results</b>	<b>Result Comments</b>	<b>Remarks</b>
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-3D Shroud Restraint Lower Spring Contact Area to Shroud at 315°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-4D Shroud Restraint Lower Spring Contact Area to RPV at 315°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-5D Shroud Restraint Mid Support Contact Area to RPV at 315°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-6D Shroud Restraint Upper Restraint Contact Area to Shroud at 315°	VT-H-750	N/A	S97H1V026 S97H1V029	NI NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-7D Shroud Restraint Upper Restraint Contact Area to RPV at 315°	VT-H-750	N/A	S97H1V026 S97H1V029	NI NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-8D Shroud Restraint Core Plate Wedge Assy at 315°	VT-H-750	N/A	S97H1V029	NI	N/A	See BWRVIP-07 for more information.

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ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-9D Shroud Restraint Up Stab Assy to Tie Rod Fastener & Locking Device at 315°	VT-H-750	N/A	S97H1V026 S97H1V029	NI NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-10D Shroud Restraint Mid Support to Tie Rod, Latch Engaged Under Lip of Mid Support Ring at 315°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-11D Shroud Restraint Lower Contact to Tie Rod, Latch Engaged in Notch in Tie Rod at 315°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-12D Shroud Restraint Up Stabilizer Support, Latch Engaged in Jack Bolt Head Slot at 315°	VT-H-750	N/A	S97H1V026 S97H1V029	NI NI	N/A	See BWRVIP-07 for more information.
B13.40 B-N-2 ASME	1-BN-6-7	1B111Q-13D Shroud Restraint Clevis Pin Contact Areas, Left & Right at 315°	VT-H-750	N/A	S97H1V026	NI	N/A	See BWRVIP-07 for more information.

**Enclosure 3**

**Edwin I. Hatch Nuclear Plant - Unit 1**

**Owner's Activity Report 1-3-1-3  
(Form OAR-1)**

PLANT HATCH UNIT 1, 1R18 OUTAGE

FORM OAR-1 OWNER'S ACTIVITY REPORT

Report Number 1-3-1-3 (Unit 1, 3rd Interval, 1st Period, 3rd Report)

Owner Georgia Power Company, 333 Piedmont Avenue, NE, P. O. Box 4545, Atlanta, Georgia 30302 (Name and Address of Owner)

Plant Edwin I. Hatch Nuclear Plant, Route 1, Box 278, Baxley, Georgia 31513 (Name and Address of Plant)

Unit No. 1 Commercial service date 12/31/75 Refueling outage no. 1R18 (if applicable)

Current inspection interval 3rd (1st, 2nd, 3rd, 4th, other)

Current inspection period 1st (1st, 2nd, 3rd)

Edition and Addenda of Section XI applicable to the inspection plan 1989 Edition

Date and revision of inspection plan 1/20/99, Revision 4

Edition and Addenda of Section XI applicable to repairs and replacements, if different than the inspection plan 1992 Edition/1992 Addenda after 9/9/97 for IWE only

CERTIFICATE OF CONFORMANCE

I certify that the statements made in the Owner's Activity Report are correct, and that the examinations, tests, repairs, replacements, evaluations, and corrective measures represented by this report conform to the requirements of Section XI.

Certificate of Authorization No. N/A Expiration Date N/A (if applicable)

Signed J. A. Betts for C.T. Moore Date 12/23/99 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Georgia and employed by Hartford Steam Boiler Inspection & Insurance Company of Hartford, CT have inspected the items described in this Owner's Activity Report, during the period 11/15/97 to 4/28/99, and state that to the best of my knowledge and belief, the Owner has performed all activities represented by this report in accordance with the requirements of Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, repairs, replacements, evaluations and corrective measures described in this report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature [Signature] Commissions GA 00115 National Board, State, Province, and Endorsements

Date 1/4/2000

This form (E00127) may be obtained from the Order Dept., ASME, 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300.

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16, 1R17 and 1R18 OUTAGES**

**TABLE 1  
ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
<b>B-A</b>					
(B1.11)	4	0	0	0	2 Exams done in 1R16 are 2nd Interval Exams 4 Exams done in 1R16 are 2nd Interval Exams. See Note 1. C-8 inaccessible  1 Exam done in 1R16 is 2nd Interval Exam. See Note 1.
(B1.12)	12	11	92	92	
(B1.21)	2	0	0	0	
(B1.22)	22	4	18	18	
(B1.30)	1	1	100	100	
(B1.40)	1	1	100	100	
<b>TOTAL</b>	<b>42</b>	<b>17</b>	<b>41</b>	<b>41</b>	
<b>B-D</b>					At least 25% but not more than 50% (credited) by the end of the first period per Note 2, Table 2500-1, Category B-D. See Note 1.
(B3.90)	28	11	39	39	
B3.100)	28	11	39	39	
<b>TOTAL</b>	<b>56</b>	<b>22</b>	<b>39</b>	<b>39</b>	
<b>B-E</b>					1R16 is 2nd Interval Exam  Code Case N-498-1 (RR-2)
(B4.12)	1	0	0	0	
(B4.13)	2	1	50	50	
<b>TOTAL</b>	<b>3</b>	<b>1</b>	<b>33</b>	<b>33</b>	
<b>B-F</b>					Examinations were performed in conjunction with the B-D examinations as allowed by Note 2, Table 2500-1, Category B-F.
(B5.10)	15	4	27	27	
(B5.20)	5	2	40	40	
(B5.130)	3	0	0	0	
<b>TOTAL</b>	<b>23</b>	<b>6</b>	<b>26</b>	<b>26</b>	

**FORM OAR-1 OWNER'S ACTIVITY REPORT**  
**PLANT HATCH UNIT 1, 1R16, 1R17 and 1R18 OUTAGES**  
**TABLE 1**  
**ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
B-G-1					
(B6.10)	52	17	33	33	
(B6.20)	48	17	35	35	
(B6.30)	4	0	0	0	
(B6.40)	52	17	33	33	See Note 1.
(B6.50)	52	17	33	33	
(B6.180)	*	*	NA	NA	*B-L-2 Pump examinations required only when disassembled
(B6.190)	*	*	NA	NA	
(B6.200)	*	*	NA	NA	
<b>TOTAL</b>	<b>208</b>	<b>68</b>	<b>33</b>	<b>33</b>	<b>B6.10, B6.20, B6.30, B6.40 and B6.50 only.</b>
B-G-2					
(B7.50)	*	10	NA	NA	*For B-J Piping exams when selected.
(B7.70)	**	10	NA	NA	** For B-M-2 Valve exams when disassembled (10 valve groups examined).
<b>TOTAL</b>	<b>NA</b>	<b>20</b>	<b>NA</b>	<b>NA</b>	
B-H					
(B8.10)	2	1	50	50	
B-J					
(B9.11)	102	48	47	47	See Note 1.
(B9.12)	0	0	0	0	
(B9.21)	2	1	50	50	
(B9.31)	7	4	57	57	See Note 1.
(B9.32)	1	0	0	0	
<b>TOTAL</b>	<b>112</b>	<b>53</b>	<b>47</b>	<b>47</b>	Code Case N-524 (RR-7)

**FORM OAR-1 OWNER'S ACTIVITY REPORT**  
**PLANT HATCH UNIT 1, 1R16, 1R17 and 1R18 OUTAGES**  
**TABLE 1**  
**ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
B-K-1 (B10.10)	9	3	33	33	See Note 1. RR-4
(B10.20)	1	1	100	100	
<b>TOTAL</b>	<b>10</b>	<b>4</b>	<b>40</b>	<b>40</b>	
B-M-2 (B12.50)	*	10	*	*	* When disassembled. (10 valve groups examined).
B-N-1 B13.10	1	1	100	100	RR-28
B-N-2 (B13.20)	*	*	NA	NA	*Examine Accessible Welds.
(B13.30)	*	*	NA	NA	
(B13.40)	**	**	NA	NA	** Examine Accessible Surfaces.
<b>TOTAL</b>	<b>NA</b>	<b>112</b>	<b>NA</b>	<b>NA</b>	
B-P (B15.10)	7	2	28	28	1R16 is 2nd Interval Exam Code Case N-498-1 (RR-2)
(B15.11)	1	0	0	0	
<b>TOTAL</b>	<b>8</b>	<b>2</b>	<b>25</b>	<b>25</b>	
C-A (C1.10)	2	1	50	50	
(C1.20)	1	0	0	0	
<b>TOTAL</b>	<b>3</b>	<b>1</b>	<b>33</b>	<b>33</b>	
C-B (C2.21)	2	1	50	50	



**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R16, 1R17 and 1R18 OUTAGES**

**TABLE 1**

**ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
C-C (C3.10)	1	0	0	0	RR-28
(C3.20)	25	10	40	40	
<b>TOTAL</b>	<b>26</b>	<b>10</b>	<b>38</b>	<b>38</b>	
C-F-2 (C5.51)	84	37	44	44	RR-7 and RR-28
(C5.81)	1	1	100	100	
<b>TOTAL</b>	<b>85</b>	<b>38</b>	<b>45</b>	<b>45</b>	
C-H (C7.10)	8	2	NA	NA	RR-2
(C7.20)	4	2	NA	NA	
(C7.30)	39	14	NA	NA	
(C7.40)	27	12	NA	NA	
(C7.50)	21	7	NA	NA	
(C7.60)	6	2	NA	NA	
(C7.70)	36	13	NA	NA	
(C7.80)	24	11	NA	NA	
<b>TOTAL</b>	<b>165</b>	<b>63</b>	<b>NA</b>	<b>NA</b>	
D-A (D1.10)	6	2	NA	NA	RR-2
D-B (D2.10)	6	2	NA	NA	RR-2
D-C (D3.10)	1	0	NA	NA	RR-2

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
 PLANT HATCH UNIT 1, 1R16, 1R17 and 1R18 OUTAGES  
 TABLE 1  
 ABSTRACT OF EXAMINATIONS AND TESTS**

Examination Category	Total Examinations Required for the Interval	Total Examinations Credited for This Period	Total Examinations Credited (%) For the Period	Total Examinations Credited (%) To Date for the Interval	Remarks
D-A*					*See Note 2. RR-4 (Pressure Vessels) RR-4 (Piping) RR-4 (Pumps)
(D1.10)*	2	1	50	50	
(D1.20)*	26	9	35	35	
(D1.30)*	2	0	0	0	
<b>TOTAL</b>	<b>30</b>	<b>10</b>	<b>33</b>	<b>33</b>	
F-A					Class 1, Code Case N-491 Class 2, Code Case N-491 Class 3, Code Case N-491 Equipment
(F1.10)	42	9	23	23	
(F1.20)	124	42	34	34	
(F1.30)	53	13	25	25	
(F1.40)	21	1	5	5	
<b>TOTAL</b>	<b>240</b>	<b>65</b>	<b>27</b>	<b>27</b>	

**Note 1:** A Relief Request will be submitted after completion of all exams when exact coverage and limitations for all exams are known.  
**Note 2:** Category and Item Nos. are from Code Case N-509, not ASME Table 2500-1.

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R18 OUTAGE  
TABLE 2  
ITEMS WITH FLAWS OR RELEVANT CONDITIONS THAT  
REQUIRED EVALUATION FOR CONTINUED SERVICE**

**NO FLAWS OR RELEVANT CONDITIONS THAT REQUIRED EVALUATION FOR CONTINUED SERVICE WERE IDENTIFIED DURING THE PLANT HATCH UNIT 1, 1R18 OUTAGE.**

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R18 OUTAGE**

**TABLE 3**

**ABSTRACT OF REPAIRS, REPLACEMENTS, OR CORRECTIVE MEASURES  
REQUIRED FOR CONTINUED SERVICE**

Code Class	Repair, Replacement, or Corrective Measures	Item Description	Description of Work	Flaw or Relevant Condition Found During Scheduled Section XI Examination or Test (Yes/No)	Date Complete	Repair/ Replacement Plan Number
3	Replacement	6" Expansion	Replace inlet expansion bellows to the "1B" Diesel Generator due to pin-hole size leak.	No	6/12/98	2-98-01325
3	Replacement	3" Pipe	Pinhole leak downstream of min flow valve. Replace piping, flange, and reducer.	No	4/19/99	1-99-01614

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R18 OUTAGE  
ATTACHMENT 1  
AUGMENTED INSPECTIONS PERFORMED**

ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
B5.10 B-F NUREG-0313C	A-39/00, 1- BF-8	1B31-1RC-4JP-A-1 N8A Nozzle to Safe-End MSIP 1993 RO	UT-H-409 PT-H-600	161-H 121-H	S99H1P001 S99H1U284 S99H1U285 S99H1U286 S99H1U287 S99H1U288 S99H1U289 S99H1U290 S99H1U291	NI NRI NRI NRI NRI NRI NRI NRI	N/A	N/A
B9.11 B-J NUREG-0313C	A-39/00, 1- BF-8	1B31-1RC-4JP-A-2 Safe-End to Penetration Seal MSIP 1993 RO	UT-H-402 PT-H-600	80-H	S99H1P002 S99H1U292 S99H1U293 S99H1U294	NI NRI NRI NRI	N/A	N/A
-- -- NUREG-0313E	A-19/04	1B31-1RC-12BR-A-4 Pipe to Safe-End IHSI 1985/1986 RO Overlay 1991	UT-HAT-229V0	134-H	R-009	NRI	N/A	N/A
-- -- NUREG-0313E	A-19/04	1B31-1RC-12BR-E-4 Pipe to Safe-End IHSI 1985/1986 RO Overlay 1991	UT-HAT-229V0	134-H	R-010	NRI	N/A	N/A
-- -- NUREG-0313E	A-14/05	1B31-1RC-28A-2 Safe-End to Pipe Overlay, 1990	UT-HAT-229V0	134-H	R-011	RI	14 Interbead Lack of Fusion	Previously Recorded. Acceptable as is.
-- -- NUREG-0313E	A-14/05	1B31-1RC-28A-6 Pipe to Elbow Overlay, 1990	UT-HAT-229V0	134-H	R-005	RI	3 Interbead Lack of Fusion	Previously Recorded. Acceptable as is.

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R18 OUTAGE  
ATTACHMENT 1  
AUGMENTED INSPECTIONS PERFORMED**

ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
-- NUREG-0313E	A-14/05	1B31-1RC-28A-7 Elbow to Valve IHSI 1985/1986 RO Overlay, 1990	UT-HAT-229V0	134-H	R-004	RI	2 Interbead Lack of Fusion	Previously Recorded. Acceptable as is.
-- NUREG-0313E	A-14/05	1B31-1RC-28A-8 Valve to Pipe IHSI 1985/1986 RO Overlay, 1990	UT-HAT-229V0	134-H	R-003	NRI	N/A	N/A
-- NUREG-0313E	A-15/05	1B31-1RC-28B-2 Safe-End to Pipe IHSI 1985/1986 RO Overlay, 1990	UT-HAT-229V0	134-H	R-008	NRI	N/A	N/A
-- NUREG-0313E	A-15/05	1B31-1RC-28B-8 Elbow to Valve Overlay, 1990	UT-HAT-229V0	134-H	R-001	RI	3 Interbead Lack of Fusion	Previously Recorded. Acceptable as is.
-- NUREG-0313E	A-15/05	1B31-1RC-28B-9 Valve to Pipe IHSI 1985/1986 RO Overlay, 1990	UT-HAT-229V0	134-H	R-002	NRI	N/A	N/A
-- NUREG-0313E	A-15B/02	1B31-1RC-28B-13 Pipe to Valve IHSI 1985/1986 RO Overlay, 1990	UT-HAT-229V0	134-H	R-006	NRI	N/A	N/A
-- NUREG-0313E	A-15B/02	1B31-1RC-28B-14 Valve to Elbow IHSI 1985/1986 RO Overlay, 1990	UT-HAT-229V0	134-H	R-007	NRI	N/A	N/A
-- NUREG-0313E	A-23/04	1E11-1RHR-20B-D-4 Pipe to Pipe IHSI 1985/1986 RO Overlay, 1990	UT-HAT-229V0	134-H	R-012	NRI	N/A	N/A

**FORM OAR-1 OWNER'S ACTIVITY REPORT  
PLANT HATCH UNIT 1, 1R18 OUTAGE  
ATTACHMENT 1  
AUGMENTED INSPECTIONS PERFORMED**

ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
-- -- NUREG-0619	B-83/08	1G31-2RWCU-4-R-3A Tee to Pipe	UT-H-401	142-H	S99H1U299 S99H1U300	NRI RI	Geometry	N/A
-- -- NUREG-0619	B-83/08	1G31-2RWCU-4-R-4C Pipe to Pipe	UT-H-401	142-H	S99H1U301 S99H1U302	NRI RI	Geometry	N/A
-- -- NUREG-0619	1-BN-9-1	1B111\O-1A Feedwater Sparger Arm Flow Holes, Tee, Welds, Brackets, 45°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
-- -- NUREG-0619	1-BN-9-1	1B111\O-1B Feedwater Sparger Arm Flow Holes, Tee, Welds, Brackets, 135°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
-- -- NUREG-0619	1-BN-9-1	1B111\O-1C Feedwater Sparger Arm Flow Holes, Tee, Welds, Brackets, 225°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
-- -- NUREG-0619	1-BN-9-1	1B111\O-1D Feedwater Sparger Arm Flow Holes, Tee, Welds, Brackets, 315°	VT-H-750	N/A	S99H1V007	NRI	N/A	N/A
-- -- NUREG-0619	1-BA-1	1B111\O-2C Feedwater Nozzle Radial Blend Area for N4C, 225°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A

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PLANT HATCH UNIT 1, 1R18 OUTAGE  
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AUGMENTED INSPECTIONS PERFORMED**

ASME Section XI	Exam Figure No.	Exam/Area	Exam Procedure	Cal Block	Exam/Cal Sheet No.	Results	Result Comments	Remarks
-- -- NUREG-0619	1-BN-9-1, 1-BN-9-2	1B111\O-2D Feedwater Nozzle Radial Blend Area for N4D, 315°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
B13.30 B-N-2 NUREG-0619	1-BN-9-1, 1-BN-9-2	1B111\O-3A Feedwater Sparger Bracket & Attachment Weld to RPV at 5°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
B13.30 B-N-2 NUREG-0619	1-BN-9-1, 1-BN-9-2	1B111\O-3B Feedwater Sparger Bracket & Attachment Weld to RPV at 95°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
B13.30 B-N-2 NUREG-0619	1-BN-9-1, 1-BN-9-2	1B111\O-3C Feedwater Sparger Bracket & Attachment Weld to RPV at 185°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
B13.30 B-N-2 NUREG-0619	1-BN-9-1, 1-BN-9-2	1B111\O-3D Feedwater Sparger Bracket & Attachment Weld to RPV at 275°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
B13.30 B-N-2 NUREG-0619	1-BN-9-1, 1-BN-9-2	1B111\O-4A Feedwater Sparger Bracket & Attachment Weld to RPV at 85°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
B13.30 B-N-2 NUREG-0619	1-BN-9-1, 1-BN-9-2	1B111\O-4B Feedwater Sparger Bracket & Attachment Weld to RPV at 175°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A



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 PLANT HATCH UNIT 1, 1R18 OUTAGE  
 ATTACHMENT 1  
 AUGMENTED INSPECTIONS PERFORMED**

<b>ASME Section XI</b>	<b>Exam Figure No.</b>	<b>Exam/Area</b>	<b>Exam Procedure</b>	<b>Cal Block</b>	<b>Exam/Cal Sheet No.</b>	<b>Results</b>	<b>Result Comments</b>	<b>Remarks</b>
B13.30 B-N-2 NUREG-0619	1-BN-9-1, 1-BN-9-2	1B111O-4C Feedwater Sparger Bracket & Attachment Weld to RPV at 265°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A
B13.30 B-N-2 NUREG-0619	1-BN-9-1, 1-BN-9-2	1B111O-4D Feedwater Sparger Bracket & Attachment Weld to RPV at 355°	VT-H-750	N/A	S99H1V007	NI	N/A	N/A