



TXU Electric
Comanche Peak
Steam Electric Station
P.O. Box 1002
Glen Rose, TX 76043
Tel: 254 897 8920
Fax: 254 897 6652
lterry1@txu.com

C. Lance Terry
Senior Vice President & Principal Nuclear Officer

Log # TXX-00031
File # 10010.1
905.2
Ref. # 10CFR50.55a(g)

February 1, 2000

U. S. Nuclear Regulatory Commission
Attn: Document Control Desk
Washington, DC 20555

SUBJECT: COMANCHE PEAK STEAM ELECTRIC STATION (CPSES)
DOCKET NO. 50-446
TRANSMITTAL OF INSERVICE INSPECTION PROGRAM
INTERIM CHANGE REQUEST

This transmittal is for the purpose of manual update only. The interim change request is the vehicle used to document Inservice Inspection (ISI) Program Plan changes prior to issuance of the next Inservice Inspection Program Plan revision.

This transmittal does not contain a request for relief from ASME Code requirements.

Enclosed is the following document to update your copy (Revision 3) of the CPSES Unit 2 Inservice Inspection Program Plan:

Interim Change Request No. ISI-2R3-02

This change incorporates the steam generator tube plugging table and deletes the reference and paragraph relating to NRC Bulletin 85-02

A047

TXX-00031

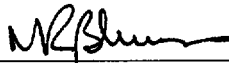
Page 2 of 2

There are no new licensing-based commitments in this communication.

If you have any questions or require additional information please contact Obaid Bhatti at (254) 897-5839.

Sincerely,

C. L. Terry

By:  _____

M. R. Blevins

Vice President, Nuclear Operations

OAB/oab

Enclosure

cc: E. W. Merschoff, Region IV
J. I. Tapia, Region IV
D. H. Jaffe, NRR
Resident Inspectors, CPSES
Mr. G. Bynog, TDLR

ENCLOSURE TO TXX-00031

INTERIM CHANGE REQUEST

Plan Title/Rev. Unit 2 Inservice Inspection Plan Rev 3 ICR No. ISI-2R3-02

Reference: Page
Table
Relief Request, and/or
Component: Section 4.4

Reason for Change: The addition of a table to list tubes plugged by Steam Generator number. This table will replace the existing table in DBD-ME-0250, Attachment 7. The reference to NRC Bulletin 85-02 was deleted as that same reference is contained in procedure NDE 7.10.

Proposed Revision:

See pages 2-4 for proposed revision.

S.M. Sullivan Initiator Eng Programs Department 12/19/99 Date

Approved: Yes No RB Mays Engineering Programs Supervisor 12/22/99 Date

Reason for Disapproval:

4.4 EDDY CURRENT

Eddy current testing (ET) of the steam generator tubes, Examination Category B-Q, Item No. B16.20, shall be accomplished to the extent and frequency defined in Technical Specification Section 4.0.6; results of the examination shall be evaluated against acceptance criteria contained within this section. The need for corrective action including expanded examination samples shall also be governed by the Technical Specifications, as shall the reporting requirements. All other examination parameters shall be in accordance with ASME Section XI, Appendix IV. These measures will provide compliance with the inspection requirements of Reg. Guide 1.83.

The provisions of Code Case N-401-1 have been adopted to allow recording of eddy current data using digitized collection and storage as an alternative to the requirement of ASME Section XI, Appendix IV for magnetic tape and strip chart recording.

Table 4.4.1 lists tubes plugged by steam generator number and the type of plug installed. The information in this table is cumulative and updated after each refueling outage.

Table 4.4.1
 CPSES UNIT 2 STEAM GENERATOR TUBE PLUGGING

Plugged Tubes

	<u>Row/Column</u>	<u>Plug Type</u>
S.G. 1	1/56	M
	10/10	M (NOTE 4)
	10/105	M (NOTE 4)
	24/14	M (NOTE 4)
	24/30	M (NOTE 4)
	24/85	M (NOTE 4)
	24/101	M (NOTE 4)
	30/10	M
	34/96	M
	36/22	W
	36/23	W
	36/92	W
	36/93	W
	37/24	M (NOTE 4)
	37/91	M (NOTE 4)
	49/53	M
	49/54	M
	S.G. 2	10/10
10/105		M (NOTE 4)
14/67		M
24/14		M (NOTE 4)
24/30		M (NOTE 4)
24/85		M (NOTE 4)
24/101		M (NOTE 4)
32/92		M
34/50		M
37/24		M (NOTE 4)
37/51		M
37/91		M (NOTE 4)
37/16		M
38/16		M
39/17		M (UBS)
45/24	M (UBS)	
S.G. 3	10/10	M (NOTE 4)
	10/105	M (NOTE 4)
	24/14	M (NOTE 4)
	24/30	M (NOTE 4)
	24/85	M (NOTE 4)
	24/101	M (NOTE 4)
	36/23	W
	36/92	W
	36/96	M
	37/24	M (NOTE 4)
	37/91	M (NOTE 4)

Table 4.4.1
CPSES UNIT 2 STEAM GENERATOR TUBE PLUGGING

Plugged Tubes

	<u>Row/Column</u>	<u>Plug Type</u>
S.G. 4	3/54	M
	10/10	M (NOTE 4)
	10/105	M (NOTE 4)
	12/92	M (CLS)
	20/106	M
	24/14	M (NOTE 4)
	24/30	M (NOTE 4)
	24/85	M (NOTE 4)
	24/101	M (NOTE 4)
	25/99	W
	30/102	W
	36/59	M
	37/24	M (NOTE 4)
	37/59	M
	37/91	M (NOTE 4)
	40/63	W
	40/64	W
	41/63	W
	41/64	W
	45/55	M
49/84	M (NOTE 5)	

NOTE 1:

- W-welded
- M-mechanical
- HLS-Hot Leg Stabilized
- CLS-Cold Leg Stabilized
- UBS-U-Bend Stabilized

NOTE 2:

Row 1, Column 1 is over the nozzles

NOTE 3:

This list is to be updated after each steam generator plugging activity.

NOTE 4:

Mechanical plug installed into a bare hole plug. There is actually no tube present. (Ref. TUE-91-331)

NOTE 5:

Plug is installed only in the inlet (hot leg) side of the tube. The outlet (cold leg) has a stabilizer installed. (Ref. DCA 95775 R. 1)

<u>ICR NO.</u>	<u>AFFECTED PAGE(S)</u>	<u>DESCRIPTION OF CHANGE</u>
ISI-2R1-01	Section 2.0 RHR dwg., Sh. 1 & 2 Section 5.0 Table 9 page 115	Incorporate DM 94-45
ISI-2R1-02	Section 4.1 pg's 6, 37, 40, 43, 46 52, 61, 69, 70, 71, 74 Section 4.2 pg. 119 App. A pg. 2 App. B pg. 2	Change cal blocks, reschedule exams add Relief Request
ISI-2R1-03	Section 2 CS dwg. Sh. 12 of 13 Section 5, Table 9 pg's 25, 31 and notes App. B pg. 2	Replace pages
ISI-2R2-01	Section 4.1, 4.2 and 4.3 pages 35, 42, 51, 61, 69, 76, 172, 199, 200, 201, 212, 213, 225, 226, 229, 230, 237, 238; App. A pg. 2, RR's B-4, 5, 6, C-2, 3; App. B pg 2; App. E pg 3	Change cal blocks, reschedule exams, add relief requests, update sketch rev. #'s
ISI-2R3-01	Section 4.2 and 4.3 pages 82, 212, 214, 215, 216, 217, 226 Section 4.4 page 1	Change cal blocks, reschedule exams, add relief request, corrected Cat and Item no.'s
ISI-2R3-02	Section 4.4 page 1 Section 4.4 Table 4.4.1	Incorporate steam generator tube plugging table. Delete reference and paragraph on NRC Bulletin 85-02.